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Catalog No. H-200TF
Jan. 2020



Tube Fittings

size from 1/16" thru 2" (2mm thru 50mm)



- ECE R110 compliance 1/8"(3mm) to 1"(25mm), for NGV application.
- EIHP compliance 1/8"(3mm) to 1"(25mm), for hydrogen application.

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Design and Manufacture

Hy-Lok tube fittings have been designed and manufactured with great care to meet the specifications required for a wide range of applications in chemical, petrochemical, oil refineries, power generation, shipbuilding, pulp and papers, semiconductor micro-electronics, etc. Each Hy-Lok tube fittings consists of four parts; body, front ferrule, back ferrule, and nut. The two-ferrule design, front and back, compensates for any tolerances in tube O.D., wall thickness, material hardness and always ensures outstanding leak-tight connections.

Torque and Distortion during Installation

When the nut is tightened, the back and front ferrules move axially. This axial movement does not allow any torque transfer from the fitting to the tubing, and the mechanical properties of tubing are maintained.

During makeup, the back ferrule moves in such a controlled manner that the tubing is not overstressed and the tubing I.D. is not excessively reduced, resulting in safe operation under high pressure or vibration. The front ferrule does not force the body to expand, which allows the nut to be back off easily for disassembly and allows multiple remakes.

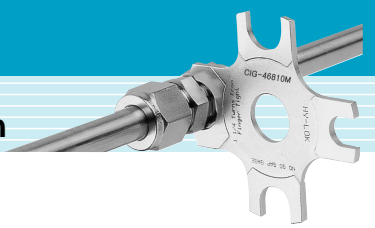
Easy Reference

Table headers are differentiated with color ;

■ Shows Fractional

■ Shows Metric





Materials

| Material | Bar Stock | Forging |
|---|---|--|
| Stainless Steel Type 316 | ASTM A479, ASME SA479 | ASTM A182, ASME SA182 |
| BRASS | JIS C3604BD ^④ , ASTM B16 Alloy 360 | JIS C3771BE ^④ , ASTM B283 Alloy 377 |
| Carbon Steel ^① | JIS S20C ^④ , ASTM A108 | JIS S20C ^④ , ASTM A576 |
| Alloy 20 | ASTM B473 | ASTM B462 |
| Alloy 400 | ASTM B164, ASME SB164 | ASTM B564, ASME SB564 |
| Alloy 600 ^② | ASTM B166, ASME SB166 | ASTM B564, ASME SB564 |
| Alloy 625 ^② | ASTM B446 | ASTM B564, ASME SB564 |
| Alloy 825 | ASTM B425 | ASTM B564, ASME SB564 |
| 6MO | ASTM A479 | ASTM A182 |
| Alloy C-276 ^② | ASTM B574 | ASTM B564 |
| Super Duplex Stainless Steel ^③ | ASTM A479 | ASTM A182 |
| Titanium (Grade 4) | ASTM B348 | ASTM B381 |
| PTFE | ASTM D1710 | ASTM D3294 |

① Carbon Steel Hy-Lok tube fittings are supplied with 316 stainless steel back ferrule.

② Alloy 600, 625 & C-276 Hy-Lok tube fittings are supplied with alloy 825 back ferrule

③ See the UNS S32750 Super Duplex Hy-Lok tube fittings catalog, H-200TF-SD.

④ Manufacturer's standard materials.

Pressure Ratings

Hy-Lok tube fittings are rated to the maximum working pressure of tubing recommended for using with Hy-Lok tube fittings.

The maximum working pressure of tubings are listed in **MAWP Table** on the following pages.

Note : Material strength and allowable working pressure decrease as the temperature increases.

Temperature Ratings

The following temperature ratings are applicable.

- 316 Stainless Steel : -425°F to 1200°F (-245°C to 649°C)
- Brass : -65°F to 400°F (-54°C to 204°C)
- Monel : -325°F to 800°F (-198°C to 427°C)
- Carbon Steel : -20°F to 800°F (-29°C to 427°C)

Tubing

Variety of tubing materials and wide range of wall thickness can be used with Hy-Lok tube fittings. However, it is essential to specify, select, and handle the tubing with care in order to ensure reliable, safe, leak tight installation using Hy-Lok tube fittings.

Some general rules are shown below.

1. The tubing material must be compatible with process fluid.
2. Temperature, pressure, vibration and shock conditions must be considered when selecting the wall thickness. Further, extremely thick wall may not be properly deformed and extremely thin wall may be collapsed by ferrule action.
3. The metal tubing must be softer than the fitting materials. In general, metal tubing should be fully annealed to work properly with Hy-Lok tube fittings.
4. For leak tight installation, the tubing surface finish must be smooth and free from weld seam, scratches and draw marks.
5. The tubing with high tolerance in ovality or O.D. may not fit in the fitting or may cause improper performance.
6. Best performance is achieved when the tubing ends are squarely cut and deburred properly.

The followings are the recommended tubing specifications for best performance with Hy-Lok tube fittings.

Stainless Steel Tubing

Fully annealed seamless type 304 / 304L, 316 / 316L to ASTM A269 or equivalent with hardness Rockwell Rb90 or less.

Copper Tubing

Seamless soft annealed temper O60 with hardness 60 max.(Rockwell hardness, 15T) to ASTM B75, or seamless water tubing type K or type L annealed temper O60 with hardness 50 max. in coils or annealed temper O50 with hardness 55 max.(Rockwell hardness, F) in straight lengths to ASTM B88, or equivalent.

Monel Tubing

Fully annealed seamless Alloy 400 to ASTM B165 or equivalent with hardness Rb75 max.

Hy-Lok Tube Fittings

Gas Service

Gases have very small molecules and can escape through minute leak paths due to surface imperfections. These leak paths can be coined out when heavy wall tubing is used as it resists the ferrule action more than thin wall tubing does. The minimum wall thickness for gas service is shown below.

Fractional Tubing

| Tubing OD | Nominal Min. Wall Thickness | Tubing OD | Nominal Min. Wall Thickness |
|-----------|-----------------------------|-----------|-----------------------------|
| 1/8" | .028" | 3/4" | .065" |
| 3/16" | .028" | 7/8" | .083" |
| 1/4" | .028" | 1" | .083" |
| 5/16" | .035" | 1 1/4" | .109" |
| 3/8" | .035" | 1 1/2" | .134" |
| 1/2" | .049" | 2" | .180" |
| 5/8" | .065" | | |

Metric Tubing

| Tubing OD | Nominal Min. Wall Thickness | Tubing OD | Nominal Min. Wall Thickness |
|-----------|-----------------------------|-----------|-----------------------------|
| 3mm | 0.8mm | 18mm | 1.5mm |
| 6mm | 0.8mm | 20mm | 1.8mm |
| 8mm | 1.0mm | 22mm | 2.0mm |
| 10mm | 1.0mm | 25mm | 2.2mm |
| 12mm | 1.0mm | 28mm | 2.8mm |
| 14mm | 1.2mm | 32mm | 3.0mm |
| 16mm | 1.5mm | 38mm | 3.5mm |

Temperature Derating

The working pressure varies depending upon the temperature. The working pressure at various temperatures can be obtained by multiplying the working pressure at ambient temperature (-20°F to 100°F or -29°C to 37°C) by the temperature derating factor in the table shown below.

| Temperature(°F) | 316SS | 304SS | Copper | Monel 400 |
|-----------------|-------|-------|--------|-----------|
| 100 | 1.00 | 1.00 | 1.00 | 1.00 |
| 200 | 1.00 | 1.00 | 0.80 | 0.88 |
| 300 | 1.00 | 1.00 | 0.78 | 0.82 |
| 400 | 0.96 | 0.94 | 0.50 | 0.79 |
| 500 | 0.90 | 0.88 | - | 0.79 |
| 600 | 0.85 | 0.82 | - | 0.79 |
| 700 | 0.82 | 0.80 | - | 0.76 |
| 800 | 0.79 | 0.76 | - | 0.76 |
| 900 | 0.78 | 0.73 | - | - |
| 1000 | 0.76 | 0.69 | - | - |
| 1100 | 0.62 | 0.49 | - | - |
| 1200 | 0.37 | 0.30 | - | - |

Example

To obtain the working pressure of 316SS 3/8" O.D. x 0.035" wall tube at 1,200°F

- Working pressure of the above tubing at ambient temperature : 3,300 psig
- Temperature derating factor at 1,200°F : 0.37
- Working pressure at 1,200°F : 1,221 psig (from 3,300 psig multiplied by 0.37)

Tube Bends near Fitting

For leak tight installation, tube bends must not be too close to the fitting. the following is the recommended minimum straight length of tube measured from the tube end to the bend.

| Tube OD | 1/8" | 1/4" | 3/8" | 1/2" | 3/4" | 1" | 1 1/4" | 1 1/2" | 2" |
|-------------|--------|--------|--------|---------|--------|--------|--------|----------|--------|
| Min. Length | 23/32" | 13/16" | 15/16" | 1 3/16" | 1 1/4" | 1 1/2" | 2" | 2 13/32" | 3 1/4" |

Also, the bending radius should not be too short of bending radius may affect the working pressure and may cause insufficient flow. Minimum bending radius is usually recommended by the tube bender manufacturer.

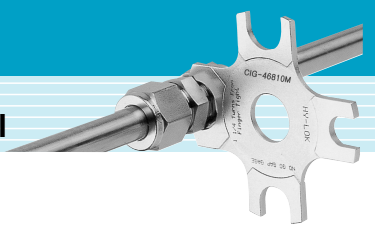
Tube Selection and Handling

Hy-Lok tube fittings perform best when good quality tubing is used. Tubing should be considered a fitting component. Tubing selection by relying only on ASTM or other equivalent specifications is not enough. Here are some points to be considered.

1. Materials and manufacturing method
2. Material hardness
3. Surface finish
4. Outside diameter and its tolerance
5. Wall thickness and its tolerance
6. Ovality
7. Concentricity
8. Packing and transportation

Always try to use good quality tubing for best performance.

Tubings must be handled with great care in transportation and in storage to avoid damage to the surface. Copper tubings must not be crushed or lose its circularity. If necessary, the tubing must be covered and tubing ends must be plugged to be kept from dirt.



Maximum Allowable Working Pressure (MAWP) Table

- Working pressure calculated in accordance with ASME B31.3, Chemical Plant and Petroleum Refinery Piping Code, 2014 Edition

Table 5. Stainless Steel Tubing

Fully annealed 304 or 316 high quality seamless stainless steel tube to ASTM A269 or equivalent.

Hardness : HRB90 (Hv200) or less

| Stainless Steel Tube Inch Size | | | | | | | | | | | | | | | | | | | | | | |
|--------------------------------|-------------------------------|-------|-------|-------|--------|-------|--------|--------|--------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|
| Tube OD (Inches) | Tube Wall Thickness in Inches | | | | | | | | | | | | | | | | | | | | | |
| | 0.010 | 0.012 | 0.014 | 0.016 | 0.020 | 0.028 | 0.035 | 0.049 | 0.065 | 0.083 | 0.095 | 0.109 | 0.120 | 0.134 | 0.156 | 0.188 | | | | | | |
| 1/16" | 5,600 | 6,800 | 8,200 | 9,600 | 12,600 | | | | | | | | | | | | | | | | | |
| 1/8" | | | | | | 8,500 | 11,200 | | | | | | | | | | | | | | | |
| 3/16" | | | | | | 5,400 | 7,000 | 10,400 | | | | | | | | | | | | | | |
| 1/4" | | | | | | 4,000 | 5,100 | 7,500 | 10,400 | | | | | | | | | | | | | |
| 5/16" | | | | | | | 4,000 | 5,800 | 8,000 | | | | | | | | | | | | | |
| 3/8" | | | | | | | | 3,300 | 4,800 | 6,500 | | | | | | | | | | | | |
| 1/2" | | | | | | | | | 2,600 | 3,700 | 5,100 | 6,700 | | | | | | | | | | |
| 5/8" | | | | | | | | | | 2,900 | 4,000 | 5,200 | 6,000 | | | | | | | | | |
| 3/4" | | | | | | | | | | | 2,400 | 3,300 | 4,200 | 4,900 | 5,800 | | | | | | | |
| 7/8" | | | | | | | | | | | | 2,000 | 2,800 | 3,600 | 4,200 | 4,800 | | | | | | |
| 1" | | | | | | | | | | | | | 2,400 | 3,100 | 3,600 | 4,200 | 4,700 | | | | | |
| 1 1/4" | | | | | | | | | | | | | | 2,500 | 2,800 | 3,300 | 3,600 | 4,100 | 4,900 | | | |
| 1 1/2" | | | | | | | | | | | | | | | | 2,300 | 2,700 | 3,000 | 3,400 | 4,000 | 4,900 | |
| 2" | | | | | | | | | | | | | | | | | | 2,000 | 2,200 | 2,500 | 2,900 | 3,600 |

| Stainless Steel Tube Metric Size | | | | | | | | | | | | | | | |
|----------------------------------|------------------------------------|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|
| Tube OD (mm) | Tube Wall Thickness in Millimeters | | | | | | | | | | | | | | |
| | 0.8 | 1 | 1.2 | 1.5 | 1.8 | 2 | 2.2 | 2.5 | 2.8 | 3 | 3.5 | 4 | 4.5 | 5 | |
| 2 | 1180 | | | | | | | | | | | | | | |
| 3 | 720 | 950 | | | | | | | | | | | | | |
| 4 | 520 | 670 | 840 | | | | | | | | | | | | |
| 6 | 330 | 430 | 520 | 680 | | | | | | | | | | | |
| 8 | | 310 | 380 | 490 | | | | | | | | | | | |
| 10 | | 240 | 300 | 380 | 470 | 530 | | | | | | | | | |
| 12 | | 200 | 240 | 310 | 380 | 430 | | | | | | | | | |
| 14 | | 180 | 220 | 280 | 340 | 390 | 430 | | | | | | | | |
| 15 | | 170 | 200 | 260 | 320 | 360 | 400 | | | | | | | | |
| 16 | | | 190 | 240 | 300 | 330 | 370 | 430 | | | | | | | |
| 18 | | | 170 | 210 | 260 | 290 | 330 | 380 | | | | | | | |
| 20 | | | 150 | 190 | 230 | 260 | 290 | 330 | 380 | | | | | | |
| 22 | | | 140 | 170 | 210 | 240 | 260 | 300 | 340 | | | | | | |
| 25 | | | | 150 | 180 | 200 | 230 | 260 | 300 | 320 | | | | | |
| 28 | | | | | 180 | 200 | 230 | 260 | 280 | 330 | | | | | |
| 30 | | | | | | 170 | 190 | 210 | 240 | 260 | 310 | | | | |
| 32 | | | | | | | 160 | 170 | 200 | 230 | 240 | 290 | 330 | | |
| 38 | | | | | | | | 140 | 170 | 190 | 200 | 240 | 280 | 310 | |
| 50 | | | | | | | | | | | 150 | 180 | 210 | 230 | 260 |

- Unless otherwise specified, allowable working pressure is calculated from ASTM A269 tubing and an S value of 20,000psi (137,800kPa) for ASTM A213 tubing at -28°C ~ 37°C (-20°F ~ 100°F) as specified in ASME B31.3 and ASME B31.1 respectively.
- Based on minimum wall thickness and maximum O.D. allowable by ASTM A269
- For welded tubing, the following derating rate to be applied for weld integrity. (ASME B31.3 - 2014 Edition, Table A - 1B)
 - for double welded tubing : 0.85
 - for single welded tubing : 0.80
- To determine bar, multiply psig by 0.0689 and to determine kPa by 6.89

Note :

- All calculations are based on maximum outside diameter and minimum wall thickness without allowance for corrosion and erosion.
- Care should be taken for temperature rating if tubing is coated or plated.
- Figures shown are not for design purpose but for reference only and the accuracy of information here is not liability of our company.

Hy-Lok Tube Fittings

Table 6. Copper Tubing

High quality soft annealed seamless copper tube to ASTM B - 75 or equivalent.

Hardness : Rockwell 15T 60 or less

| Fractional Copper Tubing | | | | | | | | | | |
|--------------------------|-------------------------------|-------|-------|-------|-------|-------|-------|-------|-------|-------|
| Tube OD (Inches) | Tube Wall Thickness in Inches | | | | | | | | | |
| | 0.010 | 0.012 | 0.028 | 0.035 | 0.049 | 0.065 | 0.083 | 0.095 | 0.109 | 0.120 |
| 1/16" | 1,652 | 2,124 | 6,742 | 9,871 | | | | | | |
| 1/8" | | | 2,804 | 3,787 | | | | | | |
| 3/16" | | | 1,810 | 2,343 | 3,615 | | | | | |
| 1/4" | | | 1,321 | 1,696 | 2,565 | 3,639 | | | | |
| 5/16" | | | | 1,329 | 1,988 | 2,782 | | | | |
| 3/8" | | | | 1,093 | 1,623 | 2,251 | | | | |
| 1/2" | | | | 806 | 1,187 | 1,630 | 2,160 | | | |
| 5/8" | | | | | 935 | 1,277 | 1,681 | 1,970 | | |
| 3/4" | | | | | 748 | 1,017 | 1,332 | 1,555 | 1,823 | |
| 7/8" | | | | | 639 | 867 | 1,133 | 1,320 | 1,544 | |
| 1" | | | | | 559 | 756 | 986 | 1,147 | 1,339 | 1,479 |

| Metric Copper Tubing | | | | | | | | | | |
|----------------------|------------------------------------|-----|-----|-----|-----|-----|-----|-----|-----|-----|
| Tube OD (mm) | Tube Wall Thickness in Millimeters | | | | | | | | | |
| | 0.8 | 1.0 | 1.2 | 1.5 | 1.8 | 2.0 | 2.2 | 2.5 | 2.8 | 3.0 |
| 3 | 239 | 326 | | | | | | | | |
| 4 | 175 | 228 | 291 | | | | | | | |
| 6 | 111 | 142 | 178 | 237 | 299 | | | | | |
| 8 | 81 | 103 | 128 | 168 | 210 | | | | | |
| 10 | 64 | 81 | 100 | 131 | 162 | 184 | | | | |
| 12 | 53 | 67 | 82 | 107 | 131 | 149 | | | | |
| 14 | | 57 | 70 | 90 | 111 | 125 | 139 | 162 | | |
| 15 | | 53 | 65 | 84 | 102 | 116 | 129 | 150 | | |
| 16 | | 49 | 61 | 78 | 96 | 108 | 120 | 139 | | |
| 18 | | 43 | 53 | 68 | 83 | 94 | 104 | 121 | 138 | 150 |
| 20 | | 39 | 47 | 61 | 75 | 84 | 93 | 107 | 123 | 133 |
| 22 | | 35 | 43 | 55 | 67 | 76 | 84 | 97 | 110 | 120 |
| 25 | | 31 | 38 | 48 | 59 | 66 | 73 | 84 | 96 | 104 |

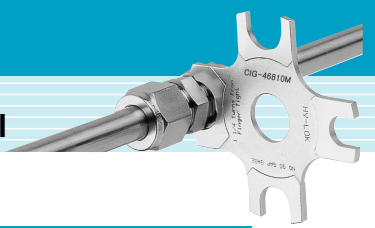
- An S value of 6000 psi (41,300kPa) for ASTM B75 tubing and ASTM B88 tubing at -28°C ~ 37°C (-20°F ~ 100°F) as specified in ASME B31.3 and B 31.1 are used to calculate an allowable working pressure.
- Based on minimum wall thickness and maximum O.D. allowable by ASTM B75
- To determine bar, multiply psig by 0.0689 and to determine kPa by 6.89.

Table 7. Monel 400 Tubing

Fully annealed seamless Monel 400 to ASTM B165 or equivalent.

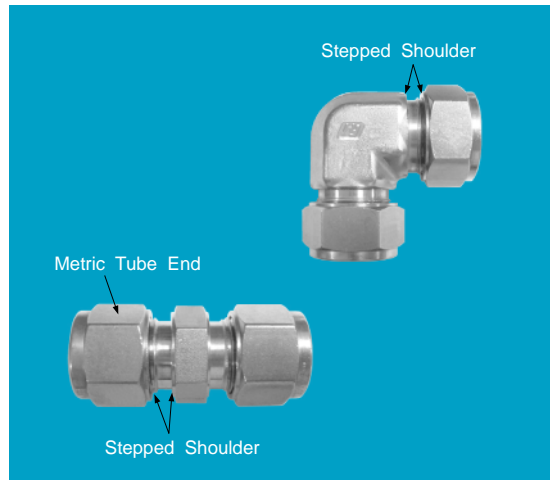
Hardness : Rb75 or less

| Monel 400 Fractional Tubing | | | | | | | | | | |
|-----------------------------|-------------------------------|-------|-------|--------|-------|-------|-------|-------|-------|-------|
| Tube OD (Inches) | Tube Wall Thickness in Inches | | | | | | | | | |
| | 0.010 | 0.012 | 0.028 | 0.035 | 0.049 | 0.065 | 0.083 | 0.095 | 0.109 | 0.120 |
| 1/8" | | | 7,900 | 10,100 | | | | | | |
| 1/4" | | | 3,700 | 4,800 | 7,000 | 9,500 | | | | |
| 3/8" | For gas service, applying | | | 3,100 | 4,400 | 6,100 | | | | |
| 1/2" | tube wall thickness only | | | 2,300 | 3,200 | 4,400 | | | | |
| 3/4" | on outside of shade boundary | | | | 2,200 | 3,000 | 4,000 | 4,600 | | |
| 1" | | | | | | 2,200 | 2,900 | 3,400 | 3,900 | 4,300 |



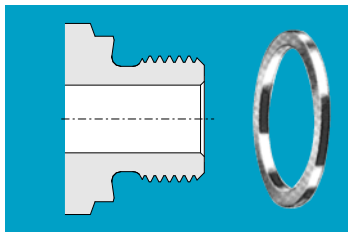
Identification of Hy-Lok Metric Tube Fittings from Fractional

These two are similar in appearance. To avoid any confusion and for ready identification, the stepped shoulders are machined on the body and on the hex nut of metric size tube fittings as shown. The metric tube nut must not be used on fractional body, and vice versa



ISO Parallel and Tapered Pipe Thread

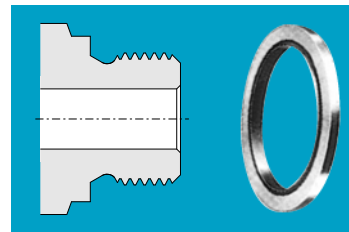
International Standards Organization(ISO) standardized the nomenclature of some international pipe threads. ISO 228/1 is a parallel thread and ISO 7/1 is a tapered thread. With 228/1 parallel thread, the seal is usually made by metal-to-metal contact against the female port or with a gasket. Shown below are two different seals. There are several different descriptions as listed below.



ISO Parallel with Metal Gasket Seal

A metal(usually copper) gasket performs the sealing between the reverse bevel of the fitting and the surface surrounding the female threads.

- REFERENCE SPECIFICATIONS :
1. BS 2779(BSPP)
 2. DIN-ISO 228/1
 3. JIS B0202
 4. ISO 228/1

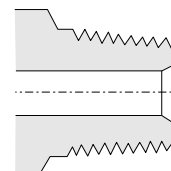


ISO Parallel with Bonded Washer Seal

No reverse angle is used. Instead, a self centering taper is used at hex to center a composite washer (usually metal and elastomer) to seal the surface surrounding the female thread.

ISO 7/1 tapered thread looks similar to NPT thread. However, ISO 7/1 has 55° thread angle while NPT has 60°, and ISO 7/1 the number of threads per inch may differ from NPT. There are several different descriptions as listed on the right.

- REFERENCE SPECIFICATIONS :
1. BS 21 (BSPT)
 2. DIN-2999
 3. JIS B0203
 4. ISO 7/1



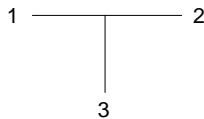
ISO Tapered (Thread Sealant Required)

Hy-Lok Tube Fittings

Hy-Lok tube fittings part numbers are easily understandable and basically composed of 3 groups as shown below.

| Designator | First | Second | Third |
|------------|-----------------------------|------------|---------------------|
| Group | ① ⑩ | ② | ③ |
| Example 1 | CTA | -8 | -BRAS |
| Example 2 | CMC4 | -4N | -S316 |
| Exam 1 | Union Tee | 1/2" OD | Brass |
| Exam 2 | Male Connector With 1/4" OD | 1/4 NPT | 316 Stainless steel |

- The first group in example 1 or former part of first group in example 2 ① designates the fitting type.
- The second group in example 1 ② designates either Hy-Lok tube end size of unions, union tees, crosses, etc. Where all Hy-Lok tube end sizes are the same or size of plugs, caps, nuts, etc. where only single end exists.
- The latter part of first group in example 2 ⑩ designates the Hy-Lok tube end size and the second group ② designates pipe thread / size, or Hy-Lok tube end size, or tube size of fittings other than the fittings applicable to example 1.
- The third group designates the fitting material.
- In tees shown below, "2" is referred to as run and "3" is referred to as branch.



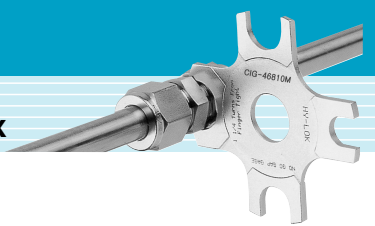
| Material Designator | | | |
|---------------------|--------|-------|-------|
| Material | SS 316 | Brass | Monel |
| Designator | S316 | BRAS | MONE |

Table 8. Fitting Type Designator

| Identifier | Description | Identifier | Description |
|------------|-------------------------------------|------------|----------------------------------|
| CUA | Union | CFTC | Flange Lapped Tube Connector |
| CUR | Reducing Union | CIF | Flange Connector |
| CLA | Union Elbow | CFU | 37° Flared Union |
| CTA | Union Tee | CBFU | 37° Flared Bulkhead Union |
| CTR | Reducing Tee | CFA | 37° Flared Adapter |
| CXA | Union Cross | CFFSU | 37° Flared Swivel Union |
| CBU | Bulkhead Union | CSC | SAE Male Connector |
| CMC | Male Connector | CSLA | Positionable Male Elbow |
| CMCT | Thermocouple Male Connector | CSRT | Positionable Male Run Tee |
| CMC-G | Male Connector For Bonded Seal | CSBT | Positionable Male Branch Tee |
| COM | Male Connector For Metal Seal | CSLB | Positionable 45° Male Elbow |
| CBMC | Bulkhead Male Connector | COS | O-Seal Straight Thread Connector |
| CLMA | Male Elbow | COP | O-Seal Pipe Thread Connector |
| CLMB | 45° Male Elbow | CWC | Male Pipe Weld Connector |
| CRTM | Male Run Tee | CLW | Male Pipe Weld |
| CBTM | Male Branch Tee | CSWC | Tube Socket Weld Connector |
| CFC | Female Connector | CLSW | Tube Socket Weld Elbow |
| CGC | Gauge Connector | CBUW | Weld Union |
| CBFC | Bulkhead Female Connector | CHBUW | Weld Half Union |
| CLF | Female Elbow | CPA | Plug |
| CRTF | Female Run Tee | CCA | Cap |
| CBTF | Female Branch | CDF | Dielectric Fitting |
| CR | Reducer | CSFC | Sanitary Flange Fitting |
| CBR | Bulkhead Reducer | CN | Nut |
| CAL | Adjustable Elbow | CFF | Front Ferrule |
| CRTA | Adjustable Run Tee | CFB | Back Ferrule |
| CBTA | Adjustable Branch Tee | CFS | Ferrule Set |
| CAM | Male Adapter | CNFS | Nut Ferrule Set |
| CAM-G | Male Adapter | CI | Tube Insert |
| CAM-U | SAE / MS Male Adapter | CBRE | Bulkhead Retainer |
| CAMOS | O-Seal Straight Thread Male Adapter | CCL | Sure Ring |
| CAMF | 37° Flared Adapter | CIG | Gap Gauge |
| SAPW | Female Adapter | CTDM | Tube Marker |
| CAF | Weld Adapter | CJ | Preswaging Tool |
| CPC | Port Connector | CTW | Tee Wrench |
| CPR | Reducing Port Connector | CTDT | Tube Deburring Tools |
| | | EZY-MAT | Preswaging Tool |

| Tube End Designator | | | | | | | | | | | | | | | |
|---------------------|----|-------|------|-------|------|-------|------|------|------|------|------|------|--------|--------|------|
| Fractional Tube | OD | 1/16" | 1/8" | 3/16" | 1/4" | 5/16" | 3/8" | 1/2" | 5/8" | 3/4" | 7/8" | 1" | 1 1/4" | 1 1/2" | 2" |
| Designator | 1 | 2 | 3 | 4 | 5 | 6 | 8 | 10 | 12 | 14 | 16 | 20 | 24 | 32 | |
| Metric Tube | OD | 2mm | 3mm | 4mm | 6mm | 8mm | 10mm | 12mm | 16mm | 20mm | 22mm | 25mm | 28mm | 32mm | 38mm |
| Designator | 2M | 3M | 4M | 6M | 8M | 10M | 12M | 16M | 20M | 22M | 25M | 28M | 32M | 38M | |





| Pipe Thread Designator | | | | | | | | | | |
|------------------------|------|------|------|------|------|-----|--------|--------|-----|---|
| Nom. Size | 1/8" | 1/4" | 3/8" | 1/2" | 3/4" | 1" | 1 1/4" | 1 1/2" | 2" | Applicable Specifications |
| ISO Tapered | 2R | 4R | 6R | 8R | 12R | 16R | 20R | 24R | 32R | JIS B0203, DIN2999, ISO7/1, BS 21(BSPT) |
| NPT | 2N | 4N | 6N | 8N | 12N | 16N | 20N | 24N | 32N | ASME B1.20.1 (NPT) |
| ISO Parallel | 2G | 4G | 6G | 8G | 12G | 16G | 20G | 24G | 32G | JIS B0202, DIN ISO 228/1, BS 2779(BSPP) |



Tube to Tube


| | | |
|------------------------------|---|-----------|
| Union CUA |  | 12 |
| Reducing Union CUR |  | 13 |
| Union Elbow CLA |  | 15 |
| Union Tee CTA |  | 16 |
| Reducing Tee CTR |  | 17 |
| Union Cross CXA |  | 19 |
| Bulkhead Union CBU |  | 20 |

Tube to Male Pipe






| | | |
|---|---|-----------|
| Male Connector CMC |  | 21 |
| Thermocouple Connector CMCT |  | 22 |
| Male Connector For Bonded Washer Seal CMC-G |  | 23 |
| Male Connector For Metal Gasket Seal COM |  | 24 |

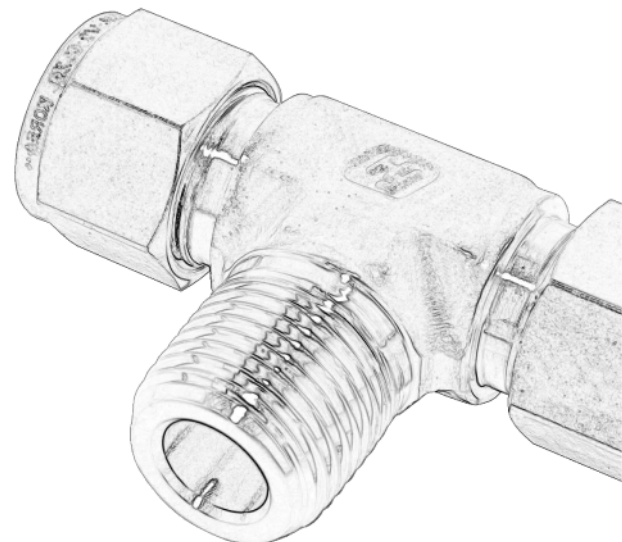
| | | |
|--|---|-----------|
| Bulkhead Male Connector CBMC |  | 25 |
| Male Elbow CLMA |  | 25 |
| 45° Male Elbow CLMB |  | 26 |
| Male Run Tee CRTM |  | 27 |
| Male Branch Tee CBTM |  | 28 |

Tube to Female Pipe

| | | |
|--|---|-----------|
| Female Connector CFC |  | 29 |
| Gauge Connector CGC |  | 31 |
| Bulkhead Female Connector CBFC |  | 32 |
| Female Elbow CLF |  | 33 |
| Female Run Tee CRTF |  | 34 |
| Female Branch Tee CBTF |  | 35 |

Stub Tube Connector

| | | |
|---------------------------------------|---|-----------|
| Reducer CR |  | 36 |
| Bulkhead Reducer CBR |  | 38 |
| Adjustable Elbow CAL |  | 39 |
| Adjustable Run Tee CRTA |  | 40 |
| Adjustable Branch Tee CBTA |  | 41 |
| Male Adapter CAM |  | 42 |
| Male Adapter CAM-G |  | 43 |
| SAE / MS Male Adapter CAM-U |  | 43 |



Flange Connector

O-Seal Straight Thread Male Adapter
CAMOS



44

37° Flared Adapter
CAMF



44

Weld Adapter
SAPW



44

Female Adapter
CAF



45

Port Connector
CPC



46

Reducing Port Connector
CPR



46

Flange Lapped Tube Connector
CFTC



51

Flange Connector
CIF



52

Tube to 37° Flared Tube

37° Flared Union
CFU



53

37° Flared Bulkhead Union
CBFU



53

37° Flared Adapter
CFA



53

37° Flared Swivel Union
CFFSU



54

Positionable Male Branch Tee
CSBT



58

Positionable 45° Male Elbow
CSLB



58

O-Seal Straight Thread Connector
COS



59

O-Seal Pipe Thread Connector
COP



59

Tube to Weld End

Male Pipe Weld Connector
CWC



61

Male Pipe Weld Elbow
CLW



62

Tube Socket Weld Connector
CSWC



62

Tube Socket Weld Elbow
CLSW



62

Weld Union
CBUW



63

Weld Half Union
CHBUW



64

Tube to Swivel

Swivel Reducing Adapter
CSRA



47

Swivel Elbow
CSL



49

Swivel Branch Tee
CBST



50

Swivel Run Tee
CRST



50

Tube to SAE/MS O-Ring

SAE/MS Male Connector
CSC



56

Positionable Male Elbow
CSLA



57

Positionable Male Elbow
CSLA

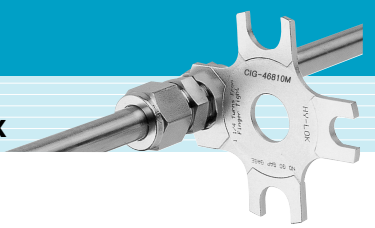


57

Positionable Male Run Tee
CSRT



58



Plug and Cap

Plug
CPA  65

Cap
CCA  65

Dielectric Fitting

Dielectric Fitting
CDF  66

Tube to Sanitary Flange Fitting

Sanitary Flange Fitting
CSFC  67

Spare Parts

Nut
CN  68

Front Ferrule
CFF  68

Back Ferrule
CFB  68

Ferrule Set
CFS  69

Nut Ferrule Set
CNFS  69

Tube Insert
CI  70

Sure Ring
CCL  70

Bulkhead Retainer
CBRE  70

Tools

Gap Gauge
CIG  71

Tube Marker
CTDM  71

Preswaging Tool
CJ  72

Tee Wrench
CTW  72

Tube Deburring Tools
CTDT  72

Preswaging Tool
EZY-MAT  73

Fusible Metal Fittings

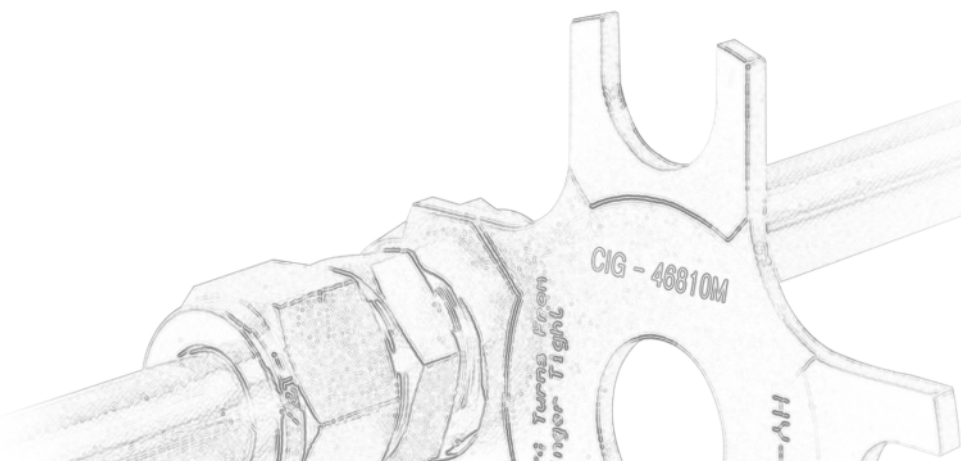
Pipe Plug
H-SPBFM  74

Tube Stub Plug
CFTA  74

End of a Tube Plug
CFSC  74

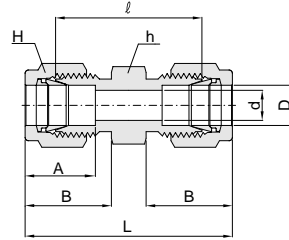
Port Plug
CFSP  74

Installation Instructions 75



Hy-Lok Tube Fittings

Union CUA



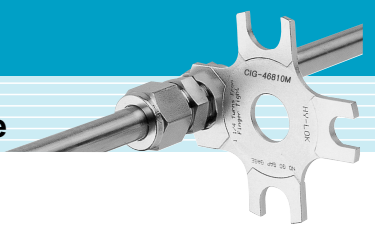
Connects Fractional Tubes

| Part No. | Tube OD D | | d Min. | Width across flat (in.) | | A | B | ℓ | L |
|----------|--------------|-------|-----------|-------------------------|-------|------|------|------|-------|
| | in. | mm | | h | H | | | | |
| CUA - 1 | 1/16 | 1.58 | 1.3 | 5/16 | 5/16 | 8.6 | 10.9 | 17.5 | 25.2 |
| CUA - 2 | 1/8 | 3.17 | 2.3 | 7/16 | 7/16 | 12.7 | 15.2 | 22.4 | 35.6 |
| CUA - 3 | 3/16 | 4.76 | 3.0 | 7/16 | 1/2 | 13.7 | 16.0 | 24.1 | 37.3 |
| CUA - 4 | 1/4 | 6.35 | 4.8 | 1/2 | 9/16 | 15.2 | 17.8 | 26.2 | 40.9 |
| CUA - 5 | 5/16 | 7.93 | 6.3 | 9/16 | 5/8 | 16.3 | 18.5 | 28.2 | 42.9 |
| CUA - 6 | 3/8 | 9.52 | 7.0 | 5/8 | 11/16 | 16.8 | 19.3 | 30.2 | 45.0 |
| CUA - 8 | 1/2 | 12.70 | 10.4 | 13/16 | 7/8 | 22.9 | 21.8 | 31.0 | 51.3 |
| CUA - 10 | 5/8 | 15.87 | 12.7 | 15/16 | 1 | 24.4 | 21.8 | 31.8 | 52.1 |
| CUA - 12 | 3/4 | 19.05 | 15.7 | 1-1/16 | 1-1/8 | 24.4 | 21.8 | 33.3 | 53.6 |
| CUA - 14 | 7/8 | 22.22 | 18.3 | 1-3/16 | 1-1/4 | 25.9 | 21.8 | 35.1 | 55.4 |
| CUA - 16 | 1 | 25.40 | 22.3 | 1-3/8 | 1-1/2 | 31.2 | 26.4 | 40.4 | 64.8 |
| CUA - 20 | 1 1/4 | 31.75 | 28.0 | 1-3/4 | 1-7/8 | 41.1 | 38.9 | 48.0 | 92.2 |
| CUA - 24 | 1 1/2 | 38.10 | 34.0 | 2-1/8 | 2-1/4 | 50.0 | 45.2 | 53.6 | 108.0 |
| CUA - 32 | 2 | 50.80 | 46.0 | 2-3/4 | 3 | 67.6 | 62.7 | 74.7 | 149.4 |

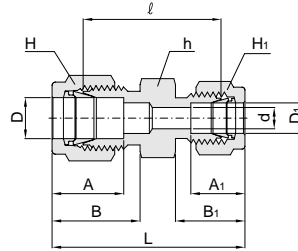
Connects Metric Tubes

| Part No. | Tube OD D | d Min. | Width across flat | | A | B | ℓ | L |
|-----------|--------------|-----------|-------------------|-------|------|------|------|-------|
| | | | h | H | | | | |
| CUA - 2M | 2 | 1.7 | 7/16 in. | 12 | 12.9 | 15.3 | 22.4 | 35.6 |
| CUA - 3M | 3 | 2.3 | 7/16 in. | 12 | 12.9 | 15.3 | 22.1 | 35.3 |
| CUA - 4M | 4 | 2.4 | 7/16 in. | 12 | 13.7 | 16.1 | 24.1 | 37.3 |
| CUA - 6M | 6 | 4.8 | 1/2 in. | 14 | 15.3 | 17.7 | 26.2 | 41.0 |
| CUA - 8M | 8 | 6.3 | 14 | 16 | 16.2 | 18.6 | 28.2 | 43.2 |
| CUA - 10M | 10 | 8.0 | 17 | 19 | 17.2 | 19.5 | 31.0 | 46.2 |
| CUA - 12M | 12 | 9.5 | 13/16 in. | 22 | 22.8 | 22.0 | 31.0 | 51.2 |
| CUA - 15M | 15 | 12.0 | 24 | 25 | 24.4 | 22.0 | 31.8 | 52.0 |
| CUA - 16M | 16 | 12.7 | 24 | 25 | 24.4 | 22.0 | 31.8 | 52.0 |
| CUA - 18M | 18 | 15.0 | 27 | 30 | 24.4 | 22.0 | 33.3 | 53.5 |
| CUA - 20M | 20 | 16.0 | 30 | 32 | 26.0 | 22.0 | 34.8 | 55.0 |
| CUA - 22M | 22 | 18.3 | 30 | 32 | 26.0 | 22.0 | 34.8 | 55.0 |
| CUA - 25M | 25 | 22.0 | 35 | 38 | 31.3 | 26.5 | 40.4 | 65.0 |
| CUA - 28M | 28 | 23.0 | 41 | 46 | 36.6 | 36.6 | 43.4 | 85.0 |
| CUA - 32M | 32 | 28.0 | 46 | 50 | 42.0 | 41.6 | 51.3 | 97.3 |
| CUA - 38M | 38 | 34.0 | 55 | 60 | 49.4 | 47.9 | 58.4 | 113.6 |
| CUA - 42M | 42 | 36.0 | 55 | 65 | 55.1 | 53.6 | 64.0 | 126.2 |
| CUA - 50M | 50 | 45.0 | 70 | 3 in. | 65.0 | 61.0 | 71.7 | 146.0 |

All dimensions are in millimeters unless otherwise specified. Dimensions are for reference only, subject to change.



Reducing Union CUR



Connects Fractional Tubes

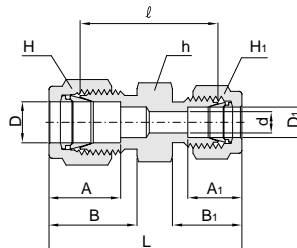
| Part No. | Tube OD | | | | d Min. | Width across flat (in.) | | | A | A ₁ | B | B ₁ | ℓ | L |
|-------------|---------|-------|----------------|-------|-----------|-------------------------|-------|----------------|------|----------------|------|----------------|------|------|
| | D | | D ₁ | | | h | H | H ₁ | | | | | | |
| | in. | mm | in. | mm | | | | | | | | | | |
| CUR 2 - 1 | 1/8 | 3.17 | 1/16 | 1.58 | 1.3 | 7/16 | 7/16 | 5/16 | 12.7 | 8.6 | 15.2 | 10.9 | 20.6 | 30.9 |
| CUR 3 - 1 | 3/16 | 4.76 | 1/16 | 1.58 | 1.3 | 7/16 | 1/2 | 5/16 | 13.7 | 8.6 | 16.0 | 10.9 | 21.8 | 32.3 |
| CUR 3 - 2 | 3/16 | 4.76 | 1/8 | 3.17 | 2.3 | 7/16 | 1/2 | 7/16 | 13.7 | 12.7 | 16.0 | 15.2 | 23.4 | 36.6 |
| CUR 4 - 1 | 1/4 | 6.35 | 1/16 | 1.58 | 1.3 | 1/2 | 9/16 | 5/16 | 15.2 | 8.6 | 17.8 | 10.9 | 23.1 | 34.3 |
| CUR 4 - 2 | 1/4 | 6.35 | 1/8 | 3.17 | 2.3 | 1/2 | 9/16 | 7/16 | 15.2 | 12.7 | 17.8 | 15.2 | 24.6 | 38.6 |
| CUR 4 - 3 | 1/4 | 6.35 | 3/16 | 4.76 | 3.0 | 1/2 | 9/16 | 1/2 | 15.2 | 13.7 | 17.8 | 16.0 | 25.4 | 39.4 |
| CUR 5 - 2 | 5/16 | 7.93 | 1/8 | 3.17 | 2.3 | 9/16 | 5/8 | 7/16 | 16.3 | 12.7 | 18.5 | 15.2 | 25.9 | 39.9 |
| CUR 5 - 4 | 5/16 | 7.93 | 1/4 | 6.35 | 4.8 | 9/16 | 5/8 | 9/16 | 16.3 | 15.2 | 18.5 | 17.8 | 24.7 | 42.2 |
| CUR 6 - 1 | 3/8 | 9.52 | 1/16 | 1.58 | 1.3 | 5/8 | 11/16 | 5/16 | 16.8 | 8.6 | 19.3 | 10.9 | 25.4 | 36.6 |
| CUR 6 - 2 | 3/8 | 9.52 | 1/8 | 3.17 | 2.3 | 5/8 | 11/16 | 7/16 | 16.8 | 12.7 | 19.3 | 15.2 | 26.9 | 40.9 |
| CUR 6 - 4 | 3/8 | 9.52 | 1/4 | 6.35 | 4.8 | 5/8 | 11/16 | 9/16 | 16.8 | 15.2 | 19.3 | 17.8 | 28.4 | 43.2 |
| CUR 6 - 5 | 3/8 | 9.52 | 5/16 | 7.93 | 6.3 | 5/8 | 11/16 | 5/8 | 16.8 | 16.3 | 19.3 | 18.5 | 29.5 | 44.2 |
| CUR 8 - 2 | 1/2 | 12.70 | 1/8 | 3.17 | 2.3 | 13/16 | 7/8 | 7/16 | 22.9 | 12.7 | 21.8 | 15.2 | 28.4 | 45.2 |
| CUR 8 - 4 | 1/2 | 12.70 | 1/4 | 6.35 | 4.8 | 13/16 | 7/8 | 9/16 | 22.9 | 15.2 | 21.8 | 17.8 | 29.5 | 47.0 |
| CUR 8 - 6 | 1/2 | 12.70 | 3/8 | 9.52 | 7.0 | 13/16 | 7/8 | 11/16 | 22.9 | 16.8 | 21.8 | 19.3 | 31.0 | 48.5 |
| CUR 10 - 6 | 5/8 | 15.87 | 3/8 | 9.52 | 7.0 | 15/16 | 1 | 11/16 | 24.4 | 16.8 | 21.8 | 19.3 | 31.8 | 49.3 |
| CUR 10 - 8 | 5/8 | 15.87 | 1/2 | 12.70 | 10.4 | 15/16 | 1 | 7/8 | 24.4 | 22.9 | 21.8 | 21.8 | 31.8 | 52.1 |
| CUR 12 - 4 | 3/4 | 19.05 | 1/4 | 6.35 | 4.8 | 1-1/16 | 1-1/8 | 9/16 | 24.4 | 15.2 | 21.8 | 17.8 | 31.8 | 49.3 |
| CUR 12 - 6 | 3/4 | 19.05 | 3/8 | 9.52 | 7.0 | 1-1/16 | 1-1/8 | 11/16 | 24.4 | 16.8 | 21.8 | 19.3 | 33.3 | 50.8 |
| CUR 12 - 8 | 3/4 | 19.05 | 1/2 | 12.70 | 10.4 | 1-1/16 | 1-1/8 | 7/8 | 24.4 | 22.9 | 21.8 | 21.8 | 33.3 | 53.6 |
| CUR 12 - 10 | 3/4 | 19.05 | 5/8 | 15.87 | 12.7 | 1-1/16 | 1-1/8 | 1 | 24.4 | 24.4 | 21.8 | 21.8 | 33.3 | 53.6 |
| CUR 16 - 8 | 1 | 25.40 | 1/2 | 12.70 | 10.4 | 1-3/8 | 1-1/2 | 7/8 | 31.2 | 22.9 | 26.4 | 21.8 | 40.9 | 63.2 |
| CUR 16 - 12 | 1 | 25.40 | 3/4 | 19.05 | 15.7 | 1-3/8 | 1-1/2 | 1-1/8 | 31.2 | 24.4 | 26.4 | 21.8 | 40.4 | 62.7 |

Connects Metric Tubes

| Part No. | Tube OD | | d Min. | Width across flat | | | A | A ₁ | B | B ₁ | ℓ | L |
|---------------|---------|----------------|-----------|-------------------|----|----------------|------|----------------|------|----------------|------|------|
| | D | D ₁ | | h | H | H ₁ | | | | | | |
| CUR 3M - 2M | 3 | 2 | 1.7 | 7/16 in. | 12 | 12 | 12.9 | 12.9 | 15.3 | 15.3 | 22.1 | 35.3 |
| CUR 6M - 2M | 6 | 2 | 1.7 | 7/16 in. | 14 | 12 | 15.3 | 12.9 | 17.7 | 15.3 | 24.6 | 38.6 |
| CUR 6M - 3M | 6 | 3 | 2.3 | 1/2 in. | 14 | 12 | 15.3 | 12.9 | 17.7 | 15.3 | 24.6 | 38.6 |
| CUR 6M - 4M | 6 | 4 | 2.4 | 1/2 in. | 14 | 12 | 15.3 | 13.7 | 17.7 | 16.1 | 25.4 | 39.4 |
| CUR 8M - 6M | 8 | 6 | 4.8 | 14 | 16 | 14 | 16.2 | 15.3 | 18.6 | 17.7 | 27.4 | 42.3 |
| CUR 10M - 6M | 10 | 6 | 4.8 | 17 | 19 | 14 | 17.2 | 15.3 | 19.5 | 17.7 | 29.5 | 44.5 |
| CUR 10M - 8M | 10 | 8 | 6.3 | 17 | 19 | 16 | 17.2 | 16.2 | 19.5 | 18.6 | 30.0 | 45.1 |
| CUR 12M - 6M | 12 | 6 | 4.8 | 13/16 in. | 22 | 14 | 22.8 | 15.3 | 22.0 | 17.7 | 29.5 | 47.0 |
| CUR 12M - 8M | 12 | 8 | 6.3 | 13/16 in. | 22 | 16 | 22.8 | 16.2 | 22.0 | 18.6 | 30.2 | 47.8 |
| CUR 12M - 10M | 12 | 10 | 8.0 | 13/16 in. | 22 | 19 | 22.8 | 17.2 | 22.0 | 19.5 | 31.0 | 48.7 |
| CUR 16M - 10M | 16 | 10 | 8.0 | 24 | 25 | 19 | 24.4 | 17.2 | 22.0 | 19.5 | 31.8 | 49.5 |
| CUR 16M - 12M | 16 | 12 | 9.5 | 24 | 25 | 22 | 24.4 | 22.8 | 22.0 | 22.0 | 31.8 | 52.0 |
| CUR 18M - 12M | 18 | 12 | 9.5 | 27 | 30 | 22 | 24.4 | 22.8 | 22.0 | 22.0 | 33.3 | 53.5 |
| CUR 25M - 18M | 25 | 18 | 15.0 | 35 | 38 | 30 | 31.3 | 24.4 | 26.5 | 22.0 | 38.6 | 61.0 |
| CUR 25M - 20M | 25 | 20 | 16.0 | 35 | 38 | 32 | 31.3 | 26.0 | 26.5 | 22.0 | 39.9 | 62.3 |

All dimensions are in millimeters unless otherwise specified. Dimensions are for reference only, subject to change.

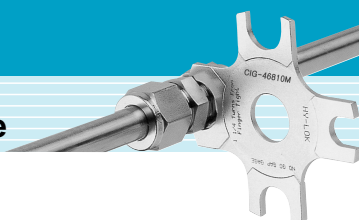
Conversion Union CUR



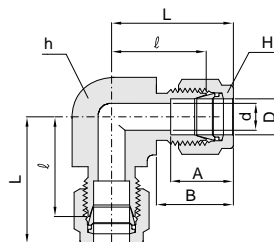
Connects Metric Tube to Fractional Tube

| Part No. | Tube OD | | | d Min. | Width across flat | | | A | A ₁ | B | B ₁ | ℓ | L |
|-------------|---------|----------------|-------|-----------|-------------------|----|----------------------|------|----------------|------|----------------|------|------|
| | D | D ₁ | | | h | H | H ₁ (in.) | | | | | | |
| | | in. | mm | | | | | | | | | | |
| CUR 3M - 2 | 3 | 1/8 | 3.17 | 2.3 | 7/16 in. | 12 | 7/16 | 12.9 | 12.8 | 15.3 | 15.2 | 22.1 | 35.2 |
| CUR 4M - 2 | 4 | 1/8 | 3.17 | 2.3 | 7/16 in. | 12 | 7/16 | 13.7 | 12.8 | 16.1 | 15.2 | 23.4 | 36.5 |
| CUR 4M - 4 | 4 | 1/4 | 6.35 | 2.4 | 7/16 in. | 12 | 9/16 | 13.7 | 15.3 | 16.1 | 17.7 | 25.4 | 39.4 |
| CUR 6M - 2 | 6 | 1/8 | 3.17 | 2.3 | 1/2 in. | 14 | 7/16 | 15.3 | 12.8 | 17.7 | 15.2 | 24.6 | 38.5 |
| CUR 6M - 4 | 6 | 1/4 | 6.35 | 4.8 | 1/2 in. | 14 | 9/16 | 15.3 | 15.3 | 17.7 | 17.7 | 26.2 | 41.0 |
| CUR 6M - 5 | 6 | 5/16 | 7.93 | 4.8 | 14 | 14 | 5/8 | 15.3 | 16.2 | 17.7 | 18.6 | 27.4 | 42.3 |
| CUR 8M - 4 | 8 | 1/4 | 6.35 | 4.8 | 15 | 16 | 9/16 | 16.2 | 15.3 | 18.6 | 17.7 | 27.4 | 42.3 |
| CUR 10M - 2 | 10 | 1/8 | 3.17 | 2.3 | 17 | 19 | 7/16 | 17.2 | 12.8 | 19.5 | 15.2 | 27.7 | 41.8 |
| CUR 10M - 4 | 10 | 1/4 | 6.35 | 4.8 | 17 | 19 | 9/16 | 17.2 | 15.3 | 19.5 | 17.7 | 29.5 | 44.5 |
| CUR 10M - 5 | 10 | 5/16 | 7.93 | 6.3 | 17 | 19 | 5/8 | 17.2 | 16.2 | 19.5 | 18.6 | 30.3 | 45.1 |
| CUR 10M - 6 | 10 | 3/8 | 9.52 | 7.0 | 17 | 19 | 11/16 | 17.2 | 16.9 | 19.5 | 19.2 | 31.0 | 45.9 |
| CUR 12M - 5 | 12 | 5/16 | 7.93 | 6.3 | 13/16 in. | 22 | 5/8 | 22.8 | 16.2 | 22.0 | 18.6 | 30.3 | 47.8 |
| CUR 12M - 6 | 12 | 3/8 | 9.52 | 7.0 | 13/16 in. | 22 | 11/16 | 22.8 | 16.9 | 22.0 | 19.2 | 31.0 | 48.4 |
| CUR 12M - 8 | 12 | 1/2 | 12.70 | 9.5 | 13/16 in. | 22 | 7/8 | 22.8 | 22.8 | 22.0 | 22.0 | 31.0 | 51.2 |
| CUR 15M - 8 | 15 | 1/2 | 12.70 | 10.4 | 24 | 25 | 7/8 | 24.4 | 22.8 | 22.0 | 22.0 | 31.8 | 52.0 |
| CUR 16M -10 | 16 | 5/8 | 15.87 | 12.7 | 24 | 25 | 1 | 24.4 | 24.4 | 22.0 | 22.0 | 31.8 | 52.0 |
| CUR 18M -12 | 18 | 3/4 | 19.05 | 15.0 | 27 | 30 | 1-1/2 | 24.4 | 24.4 | 22.0 | 22.0 | 33.3 | 53.5 |
| CUR 20M -12 | 20 | 3/4 | 19.05 | 15.7 | 30 | 32 | 1-1/8 | 26.0 | 24.4 | 22.0 | 22.0 | 34.8 | 54.9 |
| CUR 20M -16 | 20 | 1 | 25.40 | 16.0 | 35 | 32 | 1-1/2 | 26.0 | 31.2 | 22.0 | 26.4 | 38.0 | 60.3 |
| CUR 22M -16 | 22 | 1 | 25.40 | 18.3 | 35 | 32 | 1-1/2 | 26.0 | 31.2 | 22.0 | 26.4 | 38.2 | 60.3 |

All dimensions are in millimeters unless otherwise specified. Dimensions are for reference only, subject to change.



Union Elbow
CLA



Connects Fractional Tubes

| Part No. | Tube OD D | | d Min. | Width across flat (in.) | | A | B | ℓ | L |
|----------|--------------|-------|-----------|-------------------------|-------|------|------|------|-------|
| | in. | mm | | h | H | | | | |
| CLA - 1 | 1/16 | 1.58 | 1.3 | 3/8 | 5/16 | 8.6 | 10.9 | 14.0 | 17.9 |
| CLA - 2 | 1/8 | 3.17 | 2.3 | 3/8 | 7/16 | 12.7 | 15.2 | 15.7 | 22.4 |
| CLA - 3 | 3/16 | 4.76 | 3.0 | 1/2 | 1/2 | 13.7 | 16.0 | 17.8 | 24.4 |
| CLA - 4 | 1/4 | 6.35 | 4.8 | 1/2 | 9/16 | 15.2 | 17.8 | 19.6 | 26.9 |
| CLA - 5 | 5/16 | 7.93 | 6.3 | 9/16 | 5/8 | 16.3 | 18.5 | 21.3 | 28.7 |
| CLA - 6 | 3/8 | 9.52 | 7.0 | 5/8 | 11/16 | 16.8 | 19.3 | 23.1 | 30.5 |
| CLA - 8 | 1/2 | 12.70 | 10.4 | 13/16 | 7/8 | 22.9 | 21.8 | 25.9 | 36.1 |
| CLA - 10 | 5/8 | 15.87 | 12.7 | 15/16 | 1 | 24.4 | 21.8 | 28.7 | 38.8 |
| CLA - 12 | 3/4 | 19.05 | 15.7 | 1-1/16 | 1-1/8 | 24.4 | 21.8 | 29.7 | 39.9 |
| CLA - 14 | 7/8 | 22.22 | 18.3 | 1-3/16 | 1-1/4 | 25.9 | 21.8 | 34.5 | 44.7 |
| CLA - 16 | 1 | 25.40 | 22.3 | 1-3/8 | 1-1/2 | 31.2 | 26.4 | 36.8 | 49.0 |
| CLA - 20 | 1-1/4 | 31.75 | 28.0 | 1-11/16 | 1-7/8 | 41.1 | 38.9 | 44.5 | 66.5 |
| CLA - 24 | 1-1/2 | 38.10 | 34.0 | 2 | 2-1/4 | 50.0 | 45.2 | 50.8 | 78.0 |
| CLA - 32 | 2 | 50.80 | 46.0 | 2-3/4 | 3 | 67.6 | 62.7 | 69.8 | 107.2 |

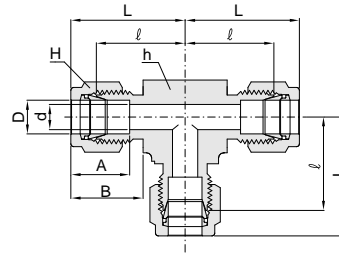
Connects Metric Tubes

| Part No. | Tube OD D | d Min. | Width across flat | | A | B | ℓ | L |
|-----------|--------------|-----------|-------------------|-------|------|------|------|-------|
| | | | h (in.) | H | | | | |
| CLA - 2M | 2 | 1.7 | 3/8 | 12 | 12.9 | 15.3 | 15.7 | 22.3 |
| CLA - 3M | 3 | 2.3 | 3/8 | 12 | 12.9 | 15.3 | 15.7 | 22.3 |
| CLA - 4M | 4 | 2.4 | 1/2 | 12 | 13.7 | 16.4 | 18.8 | 25.4 |
| CLA - 6M | 6 | 4.8 | 1/2 | 14 | 15.3 | 17.7 | 19.6 | 27.0 |
| CLA - 8M | 8 | 6.3 | 9/16 | 16 | 16.2 | 18.6 | 21.3 | 28.8 |
| CLA - 10M | 10 | 8.0 | 11/16 | 19 | 17.2 | 19.5 | 23.9 | 31.5 |
| CLA - 12M | 12 | 9.5 | 13/16 | 22 | 22.8 | 22.0 | 25.9 | 36.0 |
| CLA - 15M | 15 | 12.0 | 15/16 | 25 | 24.4 | 22.0 | 28.7 | 38.8 |
| CLA - 16M | 16 | 12.7 | 15/16 | 25 | 24.4 | 22.0 | 28.7 | 38.8 |
| CLA - 18M | 18 | 15.0 | 1-1/16 | 30 | 24.4 | 22.0 | 29.7 | 39.8 |
| CLA - 20M | 20 | 16.0 | 30mm | 32 | 26.0 | 22.0 | 32.5 | 42.6 |
| CLA - 22M | 22 | 18.3 | 30mm | 32 | 26.0 | 22.0 | 32.5 | 42.6 |
| CLA - 25M | 25 | 22.0 | 1-3/8 | 38 | 31.3 | 26.5 | 36.8 | 49.1 |
| CLA - 28M | 28 | 23.0 | 41mm | 46 | 36.6 | 36.6 | 43.2 | 64.0 |
| CLA - 32M | 32 | 28.0 | 46mm | 50 | 42.0 | 41.6 | 49.3 | 72.3 |
| CLA - 38M | 38 | 34.0 | 55mm | 60 | 49.4 | 47.9 | 56.4 | 84.0 |
| CLA - 42M | 42 | 36.0 | 55mm | 65 | 55.1 | 53.6 | 58.0 | 89.1 |
| CLA - 50M | 50 | 45.2 | 70mm | 3 in. | 65.0 | 61.0 | 69.0 | 106.0 |

All dimensions are in millimeters unless otherwise specified. Dimensions are for reference only, subject to change.

Hy-Lok Tube Fittings

Union Tee CTA



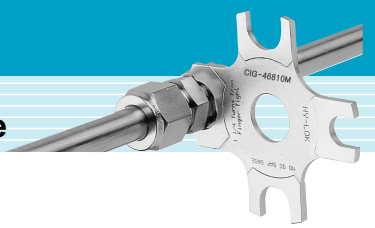
Connects Fractional Tubes

| Part No. | Tube OD D | | d Min. | Width across flat (in.) | | A | B | ℓ | L |
|----------|--------------|-------|-----------|-------------------------|-------|------|------|------|-------|
| | in. | mm | | h | H | | | | |
| CTA - 1 | 1/16 | 1.58 | 1.3 | 3/8 | 5/16 | 8.6 | 10.9 | 14.0 | 17.9 |
| CTA - 2 | 1/8 | 3.17 | 2.3 | 3/8 | 7/16 | 12.7 | 15.2 | 15.7 | 22.4 |
| CTA - 3 | 3/16 | 4.76 | 3.0 | 1/2 | 1/2 | 13.7 | 16.0 | 17.8 | 24.4 |
| CTA - 4 | 1/4 | 6.35 | 4.8 | 1/2 | 9/16 | 15.2 | 17.8 | 19.6 | 26.9 |
| CTA - 5 | 5/16 | 7.93 | 6.3 | 9/16 | 5/8 | 16.3 | 18.5 | 21.3 | 28.7 |
| CTA - 6 | 3/8 | 9.52 | 7.0 | 5/8 | 11/16 | 16.8 | 19.3 | 23.1 | 30.5 |
| CTA - 8 | 1/2 | 12.70 | 10.4 | 13/16 | 7/8 | 22.9 | 21.8 | 25.9 | 36.1 |
| CTA - 10 | 5/8 | 15.87 | 12.7 | 15/16 | 1 | 24.4 | 21.8 | 28.7 | 38.8 |
| CTA - 12 | 3/4 | 19.05 | 15.7 | 1-1/16 | 1-1/8 | 24.4 | 21.8 | 29.7 | 39.9 |
| CTA - 14 | 7/8 | 22.22 | 18.3 | 1-3/16 | 1-1/4 | 25.9 | 21.8 | 34.5 | 44.7 |
| CTA - 16 | 1 | 25.40 | 22.3 | 1-3/8 | 1-1/2 | 31.2 | 26.4 | 36.8 | 49.0 |
| CTA - 20 | 1-1/4 | 31.75 | 28.0 | 1-11/16 | 1-7/8 | 41.1 | 38.9 | 44.5 | 66.5 |
| CTA - 24 | 1-1/2 | 38.10 | 34.0 | 2 | 2-1/4 | 50.0 | 45.2 | 50.8 | 78.0 |
| CTA - 32 | 2 | 50.80 | 46.0 | 2-3/4 | 3 | 67.6 | 62.7 | 69.8 | 107.2 |

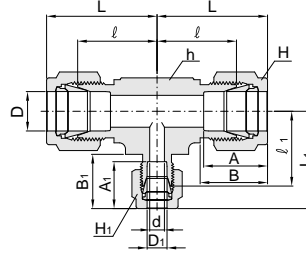
Connects Metric Tubes

| Part No. | Tube OD D | d Min. | Width across flat | | A | B | ℓ | L |
|-----------|--------------|-----------|-------------------|-------|------|------|------|-------|
| | | | h (in.) | H | | | | |
| CTA - 2M | 2 | 1.7 | 3/8 | 12 | 12.9 | 15.3 | 15.7 | 22.3 |
| CTA - 3M | 3 | 2.3 | 3/8 | 12 | 12.9 | 15.3 | 15.7 | 22.3 |
| CTA - 4M | 4 | 2.4 | 1/2 | 12 | 13.7 | 16.1 | 18.8 | 25.4 |
| CTA - 6M | 6 | 4.8 | 1/2 | 14 | 15.3 | 17.7 | 19.6 | 27.0 |
| CTA - 8M | 8 | 6.3 | 9/16 | 16 | 16.2 | 18.6 | 21.3 | 28.8 |
| CTA - 10M | 10 | 8.0 | 11/16 | 19 | 17.2 | 19.5 | 23.9 | 31.5 |
| CTA - 12M | 12 | 9.5 | 13/16 | 22 | 22.8 | 22.0 | 25.9 | 36.0 |
| CTA - 15M | 15 | 12.0 | 15/16 | 25 | 24.4 | 22.0 | 28.7 | 38.8 |
| CTA - 16M | 16 | 12.7 | 15/16 | 25 | 24.4 | 22.0 | 28.7 | 38.8 |
| CTA - 18M | 18 | 15.0 | 1-1/16 | 30 | 24.4 | 22.0 | 29.7 | 39.8 |
| CTA - 20M | 20 | 16.0 | 30mm | 32 | 26.0 | 22.0 | 34.5 | 42.6 |
| CTA - 22M | 22 | 18.3 | 30mm | 32 | 26.0 | 22.0 | 34.5 | 42.6 |
| CTA - 25M | 25 | 22.0 | 1-3/8 | 38 | 31.3 | 26.5 | 36.8 | 49.1 |
| CTA - 28M | 28 | 23.0 | 41mm | 46 | 36.6 | 36.6 | 43.2 | 64.0 |
| CTA - 32M | 32 | 28.0 | 46mm | 50 | 42.0 | 41.6 | 49.3 | 72.3 |
| CTA - 38M | 38 | 34.0 | 55mm | 60 | 49.4 | 47.9 | 56.4 | 84.0 |
| CTA - 42M | 42 | 36.0 | 55mm | 65 | 55.1 | 53.6 | 58.0 | 89.1 |
| CTA - 50M | 50 | 45.2 | 70mm | 3 in. | 65.0 | 61.0 | 69.0 | 106.0 |

All dimensions are in millimeters unless otherwise specified. Dimensions are for reference only, subject to change.



Reducing Tee CTR



Connects Fractional Tubes

| Part No. | Tube OD | | | | d Min. | Width across flat (in.) | | | A | A ₁ | B | B ₁ | ℓ | ℓ ₁ | L | L ₁ |
|----------|---------|-------|----------------|-------|-----------|-------------------------|--------|----------------|------|----------------|------|----------------|------|----------------|-------|----------------|
| | D | | D ₁ | | | h | H | H ₁ | | | | | | | | |
| | in. | mm | in. | mm | | | | | | | | | | | | |
| CTR 6- 4 | 3/8 | 9.52 | 1/4 | 6.35 | 4.8 | 5/8 | 11/16 | 9/16 | 16.8 | 15.2 | 19.3 | 17.8 | 23.1 | 21.6 | 30.5 | 29.0 |
| CTR 8- 4 | 1/2 | 12.70 | 1/4 | 6.35 | 4.8 | 13/16 | 7/8 | 9/16 | 22.9 | 15.2 | 21.8 | 17.8 | 25.9 | 24.4 | 36.1 | 31.8 |
| CTR 8- 6 | 1/2 | 12.70 | 3/8 | 9.52 | 7.0 | 13/16 | 7/8 | 11/16 | 22.9 | 16.8 | 21.8 | 19.3 | 25.9 | 25.9 | 36.1 | 33.3 |
| CTR10- 6 | 5/8 | 15.87 | 3/8 | 9.52 | 7.0 | 15/16 | 15/16 | 11/16 | 24.4 | 16.8 | 21.8 | 19.3 | 28.7 | 28.7 | 38.8 | 36.1 |
| CTR12- 6 | 3/4 | 19.05 | 3/8 | 9.52 | 7.0 | 1-1/16 | 1-1/16 | 11/16 | 24.4 | 16.8 | 21.8 | 19.3 | 29.7 | 29.7 | 39.9 | 37.1 |
| CTR12- 8 | 3/4 | 19.05 | 1/2 | 12.70 | 12.7 | 1-1/16 | 1-1/16 | 7/8 | 24.4 | 22.9 | 21.8 | 21.8 | 29.7 | 29.7 | 39.9 | 39.9 |
| CTR16- 6 | 1 | 25.40 | 3/8 | 9.52 | 7.0 | 1-3/8 | 1-1/2 | 11/16 | 31.2 | 16.8 | 26.4 | 19.3 | 36.8 | 34.5 | 49.0 | 41.9 |
| CTR16- 8 | 1 | 25.40 | 1/2 | 12.70 | 12.7 | 1-3/8 | 1-1/2 | 7/8 | 31.2 | 22.9 | 26.4 | 21.8 | 36.8 | 34.5 | 49.0 | 44.7 |
| CTR16-12 | 1 | 25.40 | 3/4 | 19.05 | 15.7 | 1-3/8 | 1-1/2 | 1-1/16 | 31.2 | 24.4 | 26.4 | 21.8 | 36.8 | 34.5 | 49.0 | 44.7 |
| CTR20-16 | 1 1/4 | 31.75 | 1 | 25.40 | 22.3 | 1-11/16 | 1-7/8 | 1-1/2 | 41.1 | 31.2 | 38.9 | 26.4 | 44.5 | 41.8 | 66.5 | 54.0 |
| CTR24-16 | 1 1/2 | 38.10 | 1 | 25.40 | 22.3 | 2 | 2-1/4 | 1-1/2 | 50.0 | 31.2 | 45.2 | 26.4 | 50.8 | 47.0 | 78.0 | 59.2 |
| CTR32-16 | 2 | 50.80 | 1 | 25.40 | 22.3 | 2-3/4 | 3 | 1-1/2 | 67.6 | 31.2 | 62.7 | 26.4 | 69.8 | 58.6 | 107.2 | 70.8 |

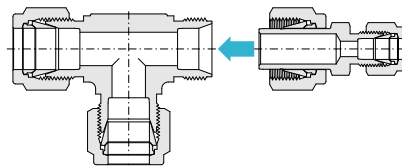
Connects Metric Tubes

| Part No. | Tube OD | | d Min. | Width across flat | | | A | A ₁ | B | B ₁ | ℓ | ℓ ₁ | L | L ₁ |
|------------|---------|----------------|-----------|-------------------|----|----------------|------|----------------|------|----------------|------|----------------|------|----------------|
| | D | D ₁ | | h(in.) | H | H ₁ | | | | | | | | |
| | | | | | | | | | | | | | | |
| CTR 3M- 6M | 3 | 6 | 2.3 | 1/2 | 12 | 14 | 12.9 | 15.3 | 15.3 | 17.7 | 18.0 | 19.6 | 24.6 | 27.0 |
| CTR 8M- 6M | 8 | 6 | 4.8 | 9/16 | 16 | 14 | 16.2 | 15.3 | 18.6 | 17.7 | 21.3 | 20.5 | 28.8 | 27.9 |
| CTR10M- 6M | 10 | 6 | 4.8 | 11/16 | 19 | 14 | 17.2 | 15.3 | 19.5 | 17.7 | 23.9 | 22.3 | 31.5 | 29.7 |
| CTR12M- 6M | 12 | 6 | 4.8 | 13/16 | 22 | 14 | 22.8 | 15.3 | 22.0 | 17.7 | 25.9 | 24.5 | 36.0 | 31.9 |
| CTR15M-12M | 15 | 12 | 9.5 | 15/16 | 25 | 22 | 24.4 | 22.8 | 22.0 | 22.0 | 28.7 | 28.7 | 38.8 | 38.8 |
| CTR16M-12M | 16 | 12 | 9.5 | 15/16 | 25 | 22 | 24.4 | 22.8 | 22.0 | 22.0 | 28.7 | 28.7 | 38.8 | 38.8 |
| CTR18M-12M | 18 | 12 | 9.5 | 1-1/16 | 30 | 22 | 24.4 | 22.8 | 22.0 | 22.0 | 29.7 | 29.7 | 39.8 | 39.8 |
| CTR22M-12M | 22 | 12 | 9.5 | 30mm | 32 | 22 | 26.0 | 22.8 | 22.0 | 22.0 | 34.5 | 34.5 | 42.6 | 44.6 |
| CTR25M-12M | 25 | 12 | 9.5 | 1-3/8 | 38 | 22 | 31.3 | 22.8 | 26.5 | 22.0 | 36.8 | 34.3 | 49.1 | 44.4 |

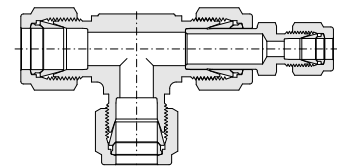
CTR Special Product (CTA + CR)

For Special Products, we recommend the combination product as shown in the figure.

Consult sales representative for technical details and information, and please contact local agency if you have any problem.



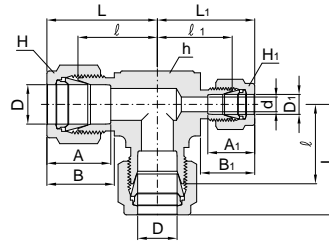
Ex) CTA - 4 + CR1 - 4



CTR 4 - 1 - 4

Hy-Lok Tube Fittings

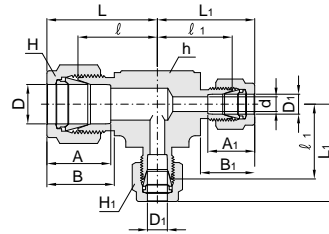
Reducing Tee CTR



Connects Fractional Tubes

| Part No. | Tube OD | | | | d Min. | Width across flat (in.) | | | A | A ₁ | B | B ₁ | ℓ | ℓ ₁ | L | L ₁ |
|----------|---------|------|----------------|------|-----------|-------------------------|-------|----------------|------|----------------|------|----------------|------|----------------|------|----------------|
| | D | | D ₁ | | | h | H | H ₁ | | | | | | | | |
| | in. | mm | in. | mm | | | | | | | | | | | | |
| CTR6-4-6 | 3/8 | 9.52 | 1/4 | 6.35 | 4.8 | 5/8 | 11/16 | 9/16 | 16.8 | 15.2 | 19.3 | 17.8 | 23.1 | 21.6 | 30.5 | 29.0 |

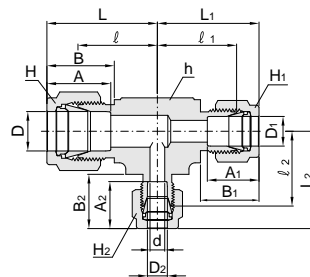
Reducing Tee CTR



Connects Fractional Tubes

| Part No. | Tube OD | | | | d Min. | Width across flat (in.) | | | A | A ₁ | B | B ₁ | ℓ | ℓ ₁ | L | L ₁ |
|-----------|---------|-------|----------------|------|-----------|-------------------------|--------|----------------|------|----------------|------|----------------|------|----------------|------|----------------|
| | D | | D ₁ | | | h | H | H ₁ | | | | | | | | |
| | in. | mm | in. | mm | | | | | | | | | | | | |
| CTR 8-6-6 | 1/2 | 12.70 | 3/8 | 9.52 | 7.0 | 13/16 | 7/8 | 11/16 | 22.9 | 16.8 | 21.8 | 19.3 | 25.9 | 25.9 | 36.1 | 33.3 |
| CTR10-6-6 | 5/8 | 15.87 | 3/8 | 9.52 | 7.0 | 15/16 | 15/16 | 11/16 | 24.4 | 16.8 | 21.8 | 19.3 | 28.7 | 28.7 | 38.8 | 36.1 |
| CTR12-6-6 | 3/4 | 19.05 | 3/8 | 9.52 | 7.0 | 1-1/16 | 1-1/16 | 11/16 | 24.4 | 16.8 | 21.8 | 19.3 | 29.7 | 29.7 | 39.9 | 37.1 |

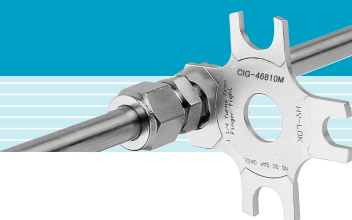
Reducing Tee CTR



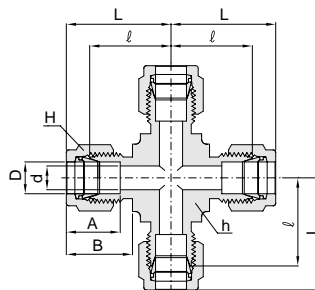
Connects Fractional Tubes

| Part No. | Tube OD | | | | | | d Min. | Width across flat (in.) | | | | A | A ₁ | A ₂ | B | B ₁ | B ₂ | ℓ | ℓ ₁ | ℓ ₂ | L | L ₁ | L ₂ |
|------------|---------|-------|----------------|-------|----------------|------|-----------|-------------------------|--------|----------------|----------------|------|----------------|----------------|------|----------------|----------------|------|----------------|----------------|------|----------------|----------------|
| | D | | D ₁ | | D ₂ | | | h | H | H ₁ | H ₂ | | | | | | | | | | | | |
| | in. | mm | in. | mm | in. | mm | | | | | | | | | | | | | | | | | |
| CTR10- 8-6 | 5/8 | 15.87 | 1/2 | 12.70 | 3/8 | 9.52 | 7.0 | 15/16 | 15/16 | 7/8 | 11/16 | 24.4 | 22.9 | 16.8 | 21.8 | 19.3 | 19.3 | 28.7 | 28.7 | 28.7 | 38.8 | 38.8 | 36.1 |
| CTR12- 8-6 | 3/4 | 19.05 | 1/2 | 12.70 | 3/8 | 9.52 | 7.0 | 1-1/16 | 1-1/16 | 7/8 | 11/16 | 24.4 | 22.9 | 16.8 | 21.8 | 19.3 | 19.3 | 39.9 | 39.9 | 39.9 | 39.9 | 39.9 | 37.1 |
| CTR16-12-6 | 1 | 25.40 | 3/4 | 19.05 | 3/8 | 9.52 | 7.0 | 1-3/8 | 1-1/2 | 1-1/16 | 11/16 | 31.2 | 24.4 | 16.8 | 26.4 | 21.8 | 19.3 | 36.8 | 36.8 | 34.5 | 49.0 | 44.7 | 41.9 |

All dimensions are in millimeters unless otherwise specified. Dimensions are for reference only, subject to change.



Union Cross
CXA



Connects Fractional Tubes

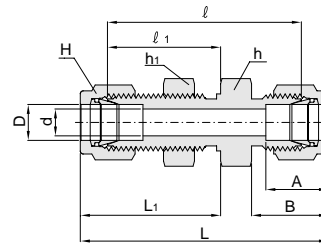
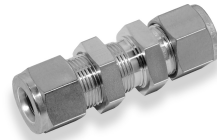
| Part No. | Tube OD D | | d Min. | Width across flat (in.) | | A | B | ℓ | L |
|----------|--------------|-------|-----------|-------------------------|-------|------|------|------|------|
| | in. | mm | | h | H | | | | |
| CXA - 1 | 1/16 | 1.58 | 1.3 | 3/8 | 5/16 | 8.6 | 10.9 | 14.0 | 17.9 |
| CXA - 2 | 1/8 | 3.17 | 2.3 | 3/8 | 7/16 | 12.7 | 15.2 | 15.7 | 22.4 |
| CXA - 3 | 3/16 | 4.76 | 3.0 | 1/2 | 1/2 | 13.7 | 16.0 | 17.8 | 24.4 |
| CXA - 4 | 1/4 | 6.35 | 4.8 | 1/2 | 9/16 | 15.2 | 17.8 | 19.6 | 26.9 |
| CXA - 5 | 5/16 | 7.93 | 6.3 | 1/2 | 5/8 | 16.3 | 18.5 | 21.3 | 28.7 |
| CXA - 6 | 3/8 | 9.52 | 7.0 | 5/8 | 11/16 | 16.8 | 19.3 | 23.1 | 30.5 |
| CXA - 8 | 1/2 | 12.70 | 10.4 | 13/16 | 7/8 | 22.9 | 21.8 | 25.9 | 36.1 |
| CXA -10 | 5/8 | 15.87 | 12.7 | 13/16 | 1 | 24.4 | 21.8 | 28.7 | 38.8 |
| CXA -12 | 3/4 | 19.05 | 15.7 | 1 | 1-1/8 | 24.4 | 21.8 | 29.7 | 39.9 |
| CXA -14 | 7/8 | 22.22 | 18.3 | 1-3/16 | 1-1/4 | 25.9 | 21.8 | 34.5 | 44.7 |
| CXA -16 | 1 | 25.40 | 22.3 | 1-3/8 | 1-1/2 | 31.2 | 26.4 | 36.8 | 49.0 |

Connects Metric Tubes

| Part No. | Tube OD D | d Min. | Width across flat | | A | B | ℓ | L |
|----------|--------------|-----------|-------------------|----|------|------|------|------|
| | | | h (in.) | H | | | | |
| CXA - 3M | 3 | 2.3 | 3/8 | 12 | 12.9 | 15.3 | 15.7 | 22.3 |
| CXA - 6M | 6 | 4.8 | 1/2 | 14 | 15.3 | 17.7 | 19.6 | 27.0 |
| CXA - 8M | 8 | 6.3 | 9/16 | 16 | 16.2 | 18.6 | 21.3 | 28.8 |
| CXA -10M | 10 | 8.0 | 11/16 | 19 | 17.2 | 19.5 | 23.9 | 31.5 |
| CXA -12M | 12 | 9.5 | 13/16 | 22 | 22.8 | 22.0 | 25.9 | 36.0 |
| CXA -16M | 16 | 12.7 | 15/16 | 25 | 24.4 | 22.0 | 28.7 | 38.8 |
| CXA -18M | 18 | 15.0 | 1-1/16 | 30 | 24.4 | 22.0 | 28.2 | 39.8 |
| CXA -20M | 20 | 16.0 | 30mm | 32 | 26.0 | 22.0 | 34.5 | 42.6 |
| CXA -25M | 25 | 22.0 | 1-3/8 | 38 | 31.3 | 22.0 | 36.8 | 49.1 |

All dimensions are in millimeters unless otherwise specified. Dimensions are for reference only, subject to change.

Bulkhead Union
CBU



Connects Fractional Tubes

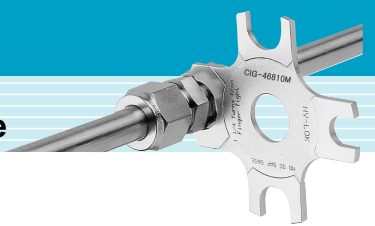
| Part No. | Tube OD D | | d Min. | Width across flat (in.) | | A | B | l | l ₁ | L | L ₁ | Panel Hole Drill Size | Panel Max. Thickness |
|----------|--------------|-------|-----------|----------------------------|-------|------|------|-------|----------------|-------|----------------|--------------------------|----------------------------|
| | in. | mm | | h, h ₁ | H | | | | | | | | |
| CBU - 1 | 1/16 | 1.58 | 1.3 | 5/16 | 5/16 | 8.6 | 10.9 | 23.9 | 13.5 | 31.5 | 17.3 | 5.2 | 3.1 |
| CBU - 2 | 1/8 | 3.17 | 2.3 | 1/2 | 7/16 | 12.7 | 15.2 | 38.1 | 24.6 | 51.3 | 31.2 | 8.3 | 12.7 |
| CBU - 3 | 3/16 | 4.76 | 3.0 | 9/16 | 1/2 | 13.7 | 16.0 | 40.4 | 25.4 | 53.6 | 32.0 | 9.9 | 12.7 |
| CBU - 4 | 1/4 | 6.35 | 4.8 | 5/8 | 9/16 | 15.2 | 17.8 | 42.9 | 26.2 | 57.7 | 33.5 | 11.5 | 10.2 |
| CBU - 5 | 5/16 | 7.93 | 6.3 | 11/16 | 5/8 | 16.3 | 18.5 | 46.0 | 28.4 | 60.7 | 35.8 | 13.1 | 11.2 |
| CBU - 6 | 3/8 | 9.52 | 7.0 | 3/4 | 11/16 | 16.8 | 19.3 | 47.5 | 29.5 | 62.2 | 36.8 | 14.7 | 11.2 |
| CBU - 8 | 1/2 | 12.70 | 10.4 | 15/16 | 7/8 | 22.9 | 21.8 | 50.8 | 31.8 | 71.1 | 41.9 | 19.4 | 12.7 |
| CBU - 10 | 5/8 | 15.87 | 12.7 | 1-1/16 | 1 | 24.4 | 21.8 | 52.3 | 32.5 | 72.6 | 42.7 | 22.6 | 12.7 |
| CBU - 12 | 3/4 | 19.05 | 15.7 | 1-3/16 | 1-1/8 | 24.4 | 21.8 | 58.7 | 37.3 | 79.0 | 47.5 | 25.8 | 16.8 |
| CBU - 14 | 7/8 | 22.22 | 18.3 | 1-3/8 | 1-1/4 | 25.9 | 21.8 | 64.3 | 42.9 | 84.6 | 53.1 | 29.0 | 19.1 |
| CBU - 16 | 1 | 25.40 | 22.3 | 1-5/8 | 1-1/2 | 31.2 | 26.4 | 71.4 | 45.2 | 95.8 | 57.4 | 33.7 | 19.1 |
| CBU - 20 | 1-1/4 | 31.75 | 28.0 | 1-7/8 | 1-7/8 | 41.1 | 38.9 | 79.0 | 47.8 | 123.2 | 69.9 | 41.7 | 19.1 |
| CBU - 24 | 1-1/2 | 38.10 | 34.0 | 2-1/4 | 2-1/4 | 50.0 | 45.2 | 84.8 | 49.3 | 139.2 | 76.5 | 49.6 | 19.1 |
| CBU - 32 | 2 | 50.80 | 46.0 | 2-3/4 | 3 | 67.6 | 62.7 | 105.7 | 56.4 | 180.3 | 93.7 | 67.1 | 19.1 |

Connects Metric Tubes

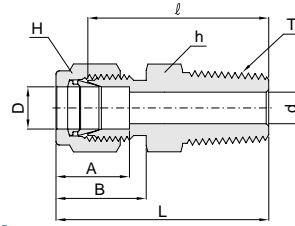
| Part No. | Tube OD D | d Min. | Width across flat | | | A | B | l | l ₁ | L | L ₁ | Panel Hole Drill Size | Panel Max. Thickness |
|-----------|--------------|-----------|-------------------|-----------------------|----|------|------|------|----------------|-------|----------------|--------------------------|----------------------------|
| | | | h | h ₁ *(in.) | H | | | | | | | | |
| CBU - 3M | 3 | 2.3 | 14 | 1/2 | 12 | 12.9 | 15.3 | 38.1 | 24.6 | 51.3 | 31.2 | 8.3 | 12.7 |
| CBU - 4M | 4 | 2.4 | 14 | 9/16 | 12 | 13.7 | 16.1 | 40.4 | 25.4 | 53.6 | 32.0 | 9.9 | 12.7 |
| CBU - 6M | 6 | 4.8 | 15 | 5/8 | 14 | 15.3 | 17.7 | 42.9 | 26.2 | 57.7 | 33.6 | 11.5 | 10.2 |
| CBU - 8M | 8 | 6.3 | 17 | 17mm | 16 | 16.2 | 18.6 | 46.0 | 28.6 | 61.0 | 36.1 | 13.1 | 11.2 |
| CBU - 10M | 10 | 8.0 | 22 | 22mm | 19 | 17.2 | 19.5 | 48.5 | 29.4 | 63.7 | 37.0 | 16.2 | 11.2 |
| CBU - 12M | 12 | 9.5 | 24 | 15/16 | 22 | 22.8 | 22.0 | 50.8 | 31.8 | 71.0 | 41.9 | 19.5 | 12.7 |
| CBU - 15M | 15 | 12.0 | 27 | 1-1/16 | 25 | 24.4 | 22.0 | 52.3 | 32.5 | 72.5 | 42.6 | 22.8 | 12.7 |
| CBU - 16M | 16 | 12.7 | 27 | 1-1/16 | 25 | 24.4 | 22.0 | 52.3 | 32.5 | 72.5 | 42.6 | 22.8 | 12.7 |
| CBU - 18M | 18 | 15.0 | 30 | 30mm | 30 | 24.4 | 22.0 | 58.7 | 37.3 | 78.9 | 47.4 | 26.0 | 16.8 |
| CBU - 20M | 20 | 16.0 | 35 | 1-3/8 | 32 | 26.0 | 22.0 | 64.3 | 42.9 | 84.5 | 53.0 | 29.0 | 17.0 |
| CBU - 22M | 22 | 18.3 | 35 | 1-3/8 | 32 | 26.0 | 22.0 | 64.3 | 42.9 | 84.5 | 53.0 | 29.0 | 19.1 |
| CBU - 25M | 25 | 22.0 | 41 | 1-5/8 | 38 | 31.3 | 26.5 | 71.4 | 45.2 | 95.9 | 57.5 | 33.7 | 19.1 |
| CBU - 32M | 32 | 28.0 | 50 | 50mm | 50 | 42.0 | 41.6 | 82.3 | 49.5 | 128.3 | 72.5 | 42.5 | 19.0 |
| CBU - 38M | 38 | 34.0 | 60 | 60mm | 60 | 49.4 | 47.9 | 89.4 | 51.5 | 144.6 | 79.1 | 50.5 | 19.0 |

All dimensions are in millimeters unless otherwise specified. Dimensions are for reference only, subject to change.

Tube to Male Pipe



Male Connector CMC - N



Connects Fractional Tube To Female NPT Thread

| Part No. | Tube OD D | | T* NPT Size | d ⁺ Min. | Width across flat (in.) | | A | B | l | L |
|--------------|--------------|-------|-------------------|------------------------|-------------------------|-------|------|------|------|-------|
| | in. | mm | | | h | H | | | | |
| CMC 1 - 1N | 1/16 | 1.58 | 1/16 | 1.3 | 5/16 | 5/16 | 8.6 | 10.9 | 20.0 | 23.8 |
| CMC 1 - 2N | 1/16 | 1.58 | 1/8 | 1.3 | 7/16 | 7/16 | 8.6 | 10.9 | 22.4 | 26.2 |
| CMC 1 - 4N | 1/16 | 1.58 | 1/4 | 1.3 | 9/16 | 5/16 | 8.6 | 10.9 | 27.2 | 31.0 |
| CMC 2 - 1N | 1/8 | 3.17 | 1/16 | 2.3 | 7/16 | 7/16 | 12.7 | 15.2 | 23.1 | 29.7 |
| CMC 2 - 2N | 1/8 | 3.17 | 1/8 | 2.3 | 7/16 | 7/16 | 12.7 | 15.2 | 23.9 | 30.5 |
| CMC 2 - 4N | 1/8 | 3.17 | 1/4 | 2.3 | 9/16 | 7/16 | 12.7 | 15.2 | 29.0 | 35.6 |
| CMC 2 - 6N | 1/8 | 3.17 | 3/8 | 2.3 | 11/16 | 7/16 | 12.7 | 15.2 | 29.2 | 35.8 |
| CMC 2 - 8N | 1/8 | 3.17 | 1/2 | 2.3 | 7/8 | 7/16 | 12.7 | 15.2 | 35.6 | 42.2 |
| CMC 3 - 2N | 3/16 | 4.76 | 1/8 | 3.0 | 7/16 | 1/2 | 13.7 | 16.0 | 24.6 | 31.2 |
| CMC 3 - 4N | 3/16 | 4.76 | 1/4 | 3.0 | 9/16 | 1/2 | 13.7 | 16.0 | 29.7 | 36.3 |
| CMC 4 - 1N | 1/4 | 6.35 | 1/16 | 3.0 | 1/2 | 9/16 | 15.2 | 17.8 | 25.4 | 32.8 |
| CMC 4 - 2N | 1/4 | 6.35 | 1/8 | 4.8 | 1/2 | 9/16 | 15.2 | 17.8 | 25.4 | 32.8 |
| CMC 4 - 4N | 1/4 | 6.35 | 1/4 | 4.8 | 9/16 | 9/16 | 15.2 | 17.8 | 30.5 | 37.8 |
| CMC 4 - 6N | 1/4 | 6.35 | 3/8 | 4.8 | 11/16 | 9/16 | 15.2 | 17.8 | 31.0 | 38.4 |
| CMC 4 - 8N | 1/4 | 6.35 | 1/2 | 4.8 | 7/8 | 9/16 | 15.2 | 17.8 | 37.3 | 44.7 |
| CMC 4 - 12N | 1/4 | 6.35 | 3/4 | 4.8 | 1-1/16 | 9/16 | 15.2 | 17.8 | 38.9 | 46.2 |
| CMC 5 - 2N | 5/16 | 7.93 | 1/8 | 4.8 | 9/16 | 5/8 | 16.3 | 18.5 | 36.7 | 34.0 |
| CMC 5 - 4N | 5/16 | 7.93 | 1/4 | 6.3 | 9/16 | 5/8 | 16.3 | 18.5 | 31.2 | 38.6 |
| CMC 5 - 6N | 5/16 | 7.93 | 3/8 | 6.3 | 11/16 | 5/8 | 16.3 | 18.5 | 31.8 | 39.1 |
| CMC 6 - 2N | 3/8 | 9.52 | 1/8 | 4.8 | 5/8 | 11/16 | 16.8 | 19.3 | 27.9 | 35.3 |
| CMC 6 - 4N | 3/8 | 9.52 | 1/4 | 7.0 | 5/8 | 11/16 | 16.8 | 19.3 | 32.5 | 39.9 |
| CMC 6 - 6N | 3/8 | 9.52 | 3/8 | 7.0 | 11/16 | 11/16 | 16.8 | 19.3 | 32.5 | 39.9 |
| CMC 6 - 8N | 3/8 | 9.52 | 1/2 | 7.0 | 7/8 | 11/16 | 16.8 | 19.3 | 38.9 | 46.2 |
| CMC 6 - 12N | 3/8 | 9.52 | 3/4 | 7.0 | 1-1/16 | 11/16 | 16.8 | 19.3 | 40.4 | 47.8 |
| CMC 8 - 2N | 1/2 | 12.70 | 1/8 | 4.8 | 13/16 | 7/8 | 22.9 | 21.8 | 28.7 | 38.9 |
| CMC 8 - 4N | 1/2 | 12.70 | 1/4 | 7.0 | 13/16 | 7/8 | 22.9 | 21.8 | 33.3 | 43.4 |
| CMC 8 - 6N | 1/2 | 12.70 | 3/8 | 9.5 | 13/16 | 7/8 | 22.9 | 21.8 | 33.3 | 43.4 |
| CMC 8 - 8N | 1/2 | 12.70 | 1/2 | 10.4 | 7/8 | 7/8 | 22.9 | 21.8 | 38.9 | 49.0 |
| CMC 8 - 12N | 1/2 | 12.70 | 3/4 | 10.4 | 1-1/16 | 7/8 | 22.9 | 21.8 | 40.4 | 50.5 |
| CMC 8 - 16N | 1/2 | 12.70 | 1 | 10.4 | 1-3/8 | 7/8 | 22.9 | 21.8 | 47.0 | 57.2 |
| CMC 10 - 6N | 5/8 | 15.87 | 3/8 | 9.5 | 15/16 | 1 | 24.4 | 21.8 | 34.0 | 44.2 |
| CMC 10 - 8N | 5/8 | 15.87 | 1/2 | 12.0 | 15/16 | 1 | 24.4 | 21.8 | 38.9 | 49.0 |
| CMC 10 - 12N | 5/8 | 15.87 | 3/4 | 12.7 | 1-1/16 | 1 | 24.4 | 21.8 | 40.4 | 50.5 |
| CMC 12 - 8N | 3/4 | 19.05 | 1/2 | 12.0 | 1-1/16 | 1-1/8 | 24.4 | 21.8 | 40.4 | 50.5 |
| CMC 12 - 12N | 3/4 | 19.05 | 3/4 | 15.7 | 1-1/16 | 1-1/8 | 24.4 | 21.8 | 40.4 | 50.5 |
| CMC 12 - 16N | 3/4 | 19.05 | 1 | 15.7 | 1-3/8 | 1-1/8 | 24.4 | 21.8 | 47.0 | 57.2 |
| CMC 14 - 12N | 7/8 | 22.22 | 3/4 | 15.7 | 1-3/16 | 1-1/4 | 25.9 | 21.8 | 40.4 | 50.5 |
| CMC 14 - 16N | 7/8 | 22.22 | 1 | 18.3 | 1-3/8 | 1-1/4 | 25.9 | 21.8 | 47.0 | 57.2 |
| CMC 16 - 8N | 1 | 25.40 | 1/2 | 12.0 | 1-3/8 | 1-1/2 | 31.2 | 26.4 | 45.2 | 57.4 |
| CMC 16 - 12N | 1 | 25.40 | 3/4 | 15.7 | 1-3/8 | 1-1/2 | 31.2 | 26.4 | 45.2 | 57.4 |
| CMC 16 - 16N | 1 | 25.40 | 1 | 22.3 | 1-3/8 | 1-1/2 | 31.2 | 26.4 | 50.0 | 62.2 |
| CMC 20 - 16N | 1-1/4 | 31.75 | 1 | 22.3 | 1-3/4 | 1-7/8 | 41.1 | 38.9 | 55.1 | 77.2 |
| CMC 20 - 20N | 1-1/4 | 31.75 | 1-1/4 | 28.0 | 1-3/4 | 1-7/8 | 41.1 | 38.9 | 55.1 | 77.2 |
| CMC 24 - 24N | 1-1/2 | 38.10 | 1-1/2 | 34.0 | 2-1/8 | 2-1/4 | 50.0 | 45.2 | 61.7 | 88.9 |
| CMC 32 - 32N | 2 | 50.80 | 2 | 46.0 | 2-3/4 | 3 | 67.6 | 62.7 | 76.2 | 113.5 |

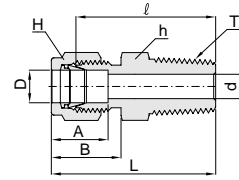
* ISO Tapered Threads are available upon request.

† The d dimension is the minimum nominal opening. These fittings may have a larger opening at the pipe/straight thread end.

All dimensions are in millimeters unless otherwise specified. Dimensions are for reference only, subject to change.

Hy-Lok Tube Fittings

Male Connector CMC - R



Connects Metric Tube To Female ISO Tapered Thread

| Part No. | Tube OD D | T* ISO Thread Size | d [†] Min. | Width across flat | | A | B | ℓ | L |
|---------------|-----------|--------------------|---------------------|-------------------|----|------|------|------|------|
| | | | | h | H | | | | |
| CMC 2M - 2R | 2 | 1/8 | 1.7 | 7/16 in. | 12 | 12.9 | 15.3 | 23.9 | 30.5 |
| CMC 3M - 2R | 3 | 1/8 | 2.3 | 7/16 in. | 12 | 12.9 | 15.3 | 23.9 | 30.5 |
| CMC 3M - 4R | 3 | 1/4 | 2.3 | 14 | 12 | 12.9 | 15.3 | 29.0 | 35.6 |
| CMC 4M - 2R | 4 | 1/8 | 2.4 | 7/16 in. | 12 | 13.7 | 16.1 | 24.6 | 31.2 |
| CMC 4M - 4R | 4 | 1/4 | 2.4 | 14 | 12 | 13.7 | 16.1 | 29.7 | 36.3 |
| CMC 6M - 2R | 6 | 1/8 | 4.8 | 1/2 in. | 14 | 15.3 | 17.7 | 25.4 | 32.8 |
| CMC 6M - 4R | 6 | 1/4 | 4.8 | 14 | 14 | 15.3 | 17.7 | 30.5 | 37.9 |
| CMC 6M - 6R | 6 | 3/8 | 4.8 | 17 | 14 | 15.3 | 17.7 | 31.0 | 38.4 |
| CMC 6M - 8R | 6 | 1/2 | 4.8 | 22 | 14 | 15.3 | 17.7 | 37.3 | 44.7 |
| CMC 8M - 2R | 8 | 1/8 | 4.8 | 14 | 16 | 16.2 | 18.6 | 26.7 | 34.2 |
| CMC 8M - 4R | 8 | 1/4 | 6.3 | 14 | 16 | 16.2 | 18.6 | 31.2 | 38.7 |
| CMC 8M - 6R | 8 | 3/8 | 6.3 | 17 | 16 | 16.2 | 18.6 | 31.8 | 39.2 |
| CMC 8M - 8R | 8 | 1/2 | 6.3 | 22 | 16 | 16.2 | 18.6 | 38.1 | 45.6 |
| CMC 10M - 2R | 10 | 1/8 | 4.8 | 17 | 19 | 17.2 | 19.5 | 28.7 | 36.3 |
| CMC 10M - 4R | 10 | 1/4 | 7.0 | 17 | 19 | 17.2 | 19.5 | 33.3 | 40.9 |
| CMC 10M - 6R | 10 | 3/8 | 8.0 | 17 | 19 | 17.2 | 19.5 | 33.3 | 40.9 |
| CMC 10M - 8R | 10 | 1/2 | 8.0 | 22 | 19 | 17.2 | 19.5 | 38.9 | 46.5 |
| CMC 12M - 4R | 12 | 1/4 | 7.0 | 13/16 in. | 22 | 22.8 | 22.0 | 33.3 | 43.4 |
| CMC 12M - 6R | 12 | 3/8 | 9.5 | 13/16 in. | 22 | 22.8 | 22.0 | 33.3 | 43.4 |
| CMC 12M - 8R | 12 | 1/2 | 9.5 | 22 | 22 | 22.8 | 22.0 | 38.9 | 49.0 |
| CMC 12M - 12R | 12 | 3/4 | 9.5 | 27 | 22 | 22.8 | 22.0 | 40.4 | 50.5 |
| CMC 15M - 8R | 15 | 1/2 | 12.0 | 24 | 25 | 24.4 | 22.0 | 38.9 | 49.0 |
| CMC 16M - 4R | 16 | 1/4 | 7.0 | 24 | 25 | 24.4 | 22.0 | 34.0 | 44.1 |
| CMC 16M - 6R | 16 | 3/8 | 9.5 | 24 | 25 | 24.4 | 22.0 | 34.0 | 44.1 |
| CMC 16M - 8R | 16 | 1/2 | 12.0 | 24 | 25 | 24.4 | 22.0 | 38.9 | 49.0 |
| CMC 16M - 12R | 16 | 3/4 | 12.7 | 27 | 25 | 24.4 | 22.0 | 40.4 | 49.0 |
| CMC 18M - 8R | 18 | 1/2 | 12.0 | 27 | 30 | 24.4 | 22.0 | 40.4 | 50.5 |
| CMC 18M - 12R | 18 | 3/4 | 15.0 | 27 | 30 | 24.4 | 22.0 | 40.4 | 50.5 |
| CMC 20M - 8R | 20 | 1/2 | 12.0 | 30 | 32 | 26.0 | 22.0 | 42.2 | 52.3 |
| CMC 20M - 12R | 20 | 3/4 | 15.7 | 30 | 32 | 26.0 | 22.0 | 42.2 | 52.3 |
| CMC 22M - 12R | 22 | 3/4 | 15.7 | 30 | 32 | 26.0 | 22.0 | 42.2 | 52.3 |
| CMC 22M - 16R | 22 | 1 | 18.3 | 35 | 32 | 26.0 | 22.0 | 47.0 | 57.0 |
| CMC 25M - 12R | 25 | 3/4 | 15.7 | 35 | 38 | 31.3 | 26.5 | 45.2 | 57.5 |
| CMC 25M - 16R | 25 | 1 | 22.0 | 35 | 38 | 31.3 | 26.5 | 50.0 | 62.3 |
| CMC 28M - 16R | 28 | 1 | 21.8 | 41 | 46 | 36.6 | 36.6 | 51.6 | 72.4 |
| CMC 28M - 20R | 28 | 1-1/4 | 23.0 | 46 | 46 | 36.6 | 36.6 | 52.3 | 73.1 |
| CMC 32M - 20R | 32 | 1-1/4 | 28.0 | 46 | 50 | 42.0 | 41.6 | 56.6 | 79.6 |
| CMC 32M - 24R | 32 | 1-1/2 | 28.0 | 50 | 50 | 49.4 | 47.9 | 58.1 | 91.6 |

* NPT Threads are available upon request.

† The d dimension is the minimum nominal opening. These fittings may have a larger opening at the pipe/straight thread end.

Thermocouple Male Connector

CMCT



Bore-through male connectors handle thermocouples or dip tubes with ease.

For correct part number, just add "T" as a suffix to CMC, the male connector designator.

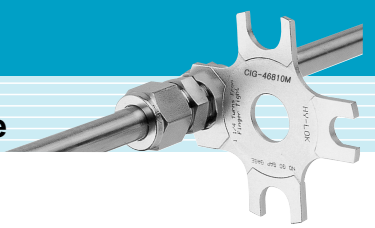
Example : CMCT 12M-8R-S316 12mm tube O.D. x 1/2" ISO tapered stainless Steel 316

CMCT 8-8N-S316 1/2" tube O.D. x 1/2" NPT stainless steel 316

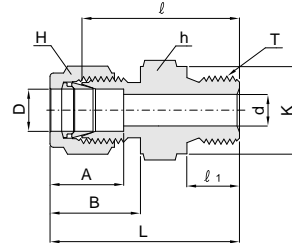
Note : There are some limitations in size available as it is impractical to bore through all male connectors.

For availability, contact your local distributor.

All dimensions are in millimeters unless otherwise specified. Dimensions are for reference only, subject to change.



Male Connector
CMC - G



Connects Metric Tube To Female ISO Parallel Thread

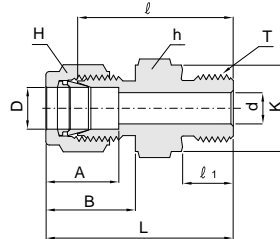
| Part No. | Tube OD D | T ISO Thread Size | d ⁺ Min. | Width across flat | | A | B | ℓ | ℓ ₁ | L | K |
|---------------|-----------|-------------------|---------------------|-------------------|----|------|------|------|----------------|------|------|
| | | | | h | H | | | | | | |
| CMC 2M - 2G | 2 | 1/8 | 1.7 | 14 | 12 | 12.9 | 15.3 | 24.3 | 8.0 | 30.9 | 13.8 |
| CMC 3M - 2G | 3 | 1/8 | 2.3 | 14 | 12 | 12.9 | 15.3 | 24.3 | 8.0 | 30.9 | 13.8 |
| CMC 3M - 4G | 3 | 1/4 | 2.3 | 19 | 12 | 12.9 | 15.3 | 29.5 | 12.0 | 36.1 | 18.0 |
| CMC 4M - 2G | 4 | 1/8 | 2.4 | 14 | 12 | 13.7 | 16.1 | 25.0 | 8.0 | 31.6 | 13.8 |
| CMC 6M - 2G | 6 | 1/8 | 4.0 | 14 | 14 | 15.3 | 17.7 | 25.8 | 8.0 | 33.2 | 13.8 |
| CMC 6M - 4G | 6 | 1/4 | 4.8 | 19 | 14 | 15.3 | 17.7 | 31.0 | 12.0 | 38.4 | 18.0 |
| CMC 6M - 6G | 6 | 3/8 | 4.8 | 22 | 14 | 15.3 | 17.7 | 32.3 | 12.0 | 39.7 | 21.8 |
| CMC 6M - 8G | 6 | 1/2 | 4.8 | 27 | 14 | 15.3 | 17.7 | 35.8 | 14.0 | 43.2 | 26.0 |
| CMC 8M - 2G | 8 | 1/8 | 4.0 | 14 | 16 | 16.2 | 18.6 | 26.6 | 8.0 | 34.1 | 13.8 |
| CMC 8M - 4G | 8 | 1/4 | 5.0 | 19 | 16 | 16.2 | 18.6 | 31.8 | 12.0 | 39.3 | 13.8 |
| CMC 8M - 6G | 8 | 3/8 | 6.3 | 22 | 16 | 16.2 | 18.6 | 33.1 | 12.0 | 40.6 | 21.8 |
| CMC 8M - 8G | 8 | 1/2 | 6.3 | 27 | 16 | 16.2 | 18.6 | 36.7 | 14.0 | 44.3 | 26.0 |
| CMC 10M - 4G | 10 | 1/4 | 5.0 | 19 | 19 | 17.2 | 19.5 | 32.6 | 12.0 | 40.2 | 18.0 |
| CMC 10M - 6G | 10 | 3/8 | 8.0 | 22 | 19 | 17.2 | 19.5 | 33.8 | 12.0 | 41.4 | 21.8 |
| CMC 10M - 8G | 10 | 1/2 | 8.0 | 27 | 19 | 17.2 | 19.5 | 37.4 | 14.0 | 45.0 | 26.0 |
| CMC 12M - 4G | 12 | 1/4 | 5.0 | 13/16 in. | 22 | 22.8 | 22.0 | 33.3 | 12.0 | 43.4 | 18.0 |
| CMC 12M - 6G | 12 | 3/8 | 8.0 | 22 | 22 | 22.8 | 22.0 | 33.8 | 12.0 | 43.9 | 21.8 |
| CMC 12M - 8G | 12 | 1/2 | 9.5 | 27 | 22 | 22.8 | 22.0 | 37.4 | 14.0 | 47.5 | 26.0 |
| CMC 12M - 12G | 12 | 3/4 | 9.5 | 35 | 22 | 22.8 | 22.0 | 43.0 | 16.0 | 53.1 | 32.0 |
| CMC 16M - 6G | 16 | 3/8 | 8.0 | 24 | 25 | 24.4 | 22.0 | 34.6 | 12.0 | 44.7 | 21.8 |
| CMC 16M - 8G | 16 | 1/2 | 12.0 | 27 | 25 | 24.4 | 22.0 | 37.4 | 14.0 | 47.5 | 26.0 |
| CMC 18M - 8G | 18 | 1/2 | 12.0 | 27 | 30 | 24.4 | 22.0 | 38.7 | 14.0 | 48.8 | 26.0 |
| CMC 18M - 12G | 18 | 3/4 | 15.0 | 35 | 30 | 24.4 | 22.0 | 43.0 | 16.0 | 53.1 | 32.0 |
| CMC 20M - 8G | 20 | 1/2 | 12.0 | 30 | 32 | 26.0 | 22.0 | 40.4 | 14.0 | 50.5 | 26.0 |
| CMC 20M - 12G | 20 | 3/4 | 15.7 | 35 | 32 | 26.0 | 22.0 | 43.0 | 16.0 | 53.1 | 32.0 |
| CMC 22M - 12G | 22 | 3/4 | 15.7 | 35 | 32 | 26.0 | 22.0 | 43.0 | 16.0 | 53.1 | 32.0 |
| CMC 22M - 16G | 22 | 1 | 18.3 | 41 | 32 | 26.0 | 22.0 | 44.9 | 18.0 | 55.0 | 39.0 |
| CMC 25M - 12G | 25 | 3/4 | 16.0 | 35 | 38 | 31.3 | 26.5 | 45.5 | 16.0 | 57.8 | 32.0 |
| CMC 25M - 16G | 25 | 1 | 20.0 | 41 | 38 | 31.3 | 26.5 | 47.5 | 18.0 | 59.8 | 39.0 |
| CMC 28M - 16G | 28 | 1 | 20.0 | 41 | 46 | 36.6 | 36.6 | 49.0 | 18.0 | 69.8 | 39.0 |
| CMC 28M - 20G | 28 | 1-1/4 | 23.0 | 50 | 46 | 36.6 | 36.6 | 53.3 | 20.0 | 74.1 | 49.0 |
| CMC 32M - 20G | 32 | 1-1/4 | 25.0 | 50 | 50 | 42.0 | 41.6 | 56.1 | 20.0 | 79.1 | 49.0 |
| CMC 38M - 24G | 38 | 1-1/2 | 32.0 | 55 | 60 | 49.4 | 47.9 | 63.1 | 22.0 | 90.7 | 54.7 |

For leak tight installation, see ISO Parallel and Tapered Pipe Thread on page 7.

+ The d dimension is the minimum nominal opening. These fittings may have a larger opening at the pipe/straight thread end.

Hy-Lok Tube Fittings

Male Connector COM



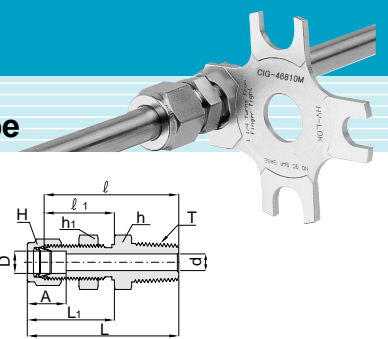
Connects Metric Tube To Female ISO Parallel Thread

| Part No. | Tube OD D | T ISO Thread Size | d ⁺ Min. | Width across flat | | A | B | l | l ₁ | L | K |
|---------------|--------------|----------------------------|------------------------|-------------------|----|------|------|------|----------------|------|------|
| | | | | h | H | | | | | | |
| COM 3M - 2G | 3 | 1/8 | 2.3 | 14 | 12 | 12.9 | 15.3 | 24.3 | 8.0 | 30.9 | 13.8 |
| COM 3M - 4G | 3 | 1/4 | 2.3 | 19 | 12 | 12.9 | 15.3 | 29.5 | 12.0 | 36.1 | 18.0 |
| COM 4M - 2G | 4 | 1/8 | 2.4 | 14 | 12 | 13.7 | 16.1 | 25.0 | 8.0 | 31.6 | 13.8 |
| COM 6M - 2G | 6 | 1/8 | 4.0 | 14 | 14 | 15.3 | 17.7 | 25.8 | 8.0 | 33.2 | 13.8 |
| COM 6M - 4G | 6 | 1/4 | 4.8 | 19 | 14 | 15.3 | 17.7 | 31.0 | 12.0 | 38.4 | 18.0 |
| COM 6M - 6G | 6 | 3/8 | 4.8 | 22 | 14 | 15.3 | 17.7 | 32.3 | 12.0 | 39.7 | 21.8 |
| COM 6M - 8G | 6 | 1/2 | 4.8 | 27 | 14 | 15.3 | 17.7 | 35.8 | 14.0 | 43.2 | 26.0 |
| COM 8M - 2G | 8 | 1/8 | 4.0 | 14 | 16 | 16.2 | 18.6 | 26.6 | 8.0 | 34.1 | 13.8 |
| COM 8M - 4G | 8 | 1/4 | 5.0 | 19 | 16 | 16.2 | 18.6 | 31.8 | 12.0 | 39.3 | 18.0 |
| COM 8M - 6G | 8 | 3/8 | 6.3 | 22 | 16 | 16.2 | 18.6 | 33.1 | 12.0 | 40.6 | 21.8 |
| COM 8M - 8G | 8 | 1/2 | 6.3 | 27 | 16 | 16.2 | 18.6 | 36.7 | 14.0 | 44.3 | 26.0 |
| COM 10M - 4G | 10 | 1/4 | 5.0 | 19 | 19 | 17.2 | 19.5 | 32.6 | 12.0 | 40.2 | 18.0 |
| COM 10M - 6G | 10 | 3/8 | 8.0 | 22 | 19 | 17.2 | 19.5 | 33.8 | 12.0 | 41.4 | 21.8 |
| COM 10M - 8G | 10 | 1/2 | 8.0 | 27 | 19 | 17.2 | 19.5 | 37.4 | 14.0 | 45.0 | 26.0 |
| COM 12M - 4G | 12 | 1/4 | 5.0 | 13/16 in. | 22 | 22.8 | 22.0 | 33.3 | 12.0 | 43.4 | 18.0 |
| COM 12M - 6G | 12 | 3/8 | 8.0 | 22 | 22 | 22.8 | 22.0 | 33.8 | 12.0 | 43.9 | 21.8 |
| COM 12M - 8G | 12 | 1/2 | 9.5 | 27 | 22 | 22.8 | 22.0 | 37.4 | 14.0 | 47.5 | 26.0 |
| COM 12M - 12G | 12 | 3/4 | 9.5 | 35 | 22 | 22.8 | 22.0 | 43.0 | 16.0 | 53.1 | 32.0 |
| COM 15M - 8G | 15 | 1/2 | 11.9 | 27 | 25 | 24.4 | 22.0 | 37.4 | 16.0 | 47.5 | 26.0 |
| COM 16M - 6G | 16 | 3/8 | 8.0 | 24 | 25 | 24.4 | 22.0 | 34.6 | 12.0 | 44.7 | 21.8 |
| COM 16M - 8G | 16 | 1/2 | 12.0 | 27 | 25 | 24.4 | 22.0 | 37.4 | 14.0 | 47.5 | 26.0 |
| COM 18M - 8G | 18 | 1/2 | 12.0 | 27 | 30 | 24.4 | 22.0 | 38.7 | 14.0 | 48.8 | 26.0 |
| COM 18M - 12G | 18 | 3/4 | 15.0 | 35 | 30 | 24.4 | 22.0 | 43.0 | 16.0 | 53.1 | 32.0 |
| COM 20M - 8G | 20 | 1/2 | 12.0 | 30 | 32 | 26.0 | 22.0 | 40.4 | 14.0 | 50.5 | 26.0 |
| COM 20M - 12G | 20 | 3/4 | 15.9 | 35 | 32 | 26.0 | 22.0 | 43.0 | 16.0 | 53.1 | 32.0 |
| COM 22M - 12G | 22 | 3/4 | 15.7 | 35 | 32 | 26.0 | 22.0 | 43.0 | 16.0 | 53.1 | 32.0 |
| COM 22M - 16G | 22 | 1 | 18.3 | 41 | 32 | 26.0 | 22.0 | 44.9 | 18.0 | 55.0 | 39.0 |
| COM 25M - 12G | 25 | 3/4 | 16.0 | 35 | 38 | 31.3 | 26.5 | 45.5 | 16.0 | 57.8 | 32.0 |
| COM 25M - 16G | 25 | 1 | 20.0 | 41 | 38 | 31.3 | 26.5 | 47.5 | 18.0 | 59.8 | 39.0 |
| COM 28M - 16G | 28 | 1 | 20.0 | 41 | 46 | 36.6 | 36.6 | 49.0 | 18.0 | 69.8 | 39.0 |
| COM 28M - 20G | 28 | 1-1/4 | 23.0 | 50 | 46 | 36.6 | 36.6 | 53.3 | 20.0 | 74.1 | 49.0 |
| COM 32M - 20G | 32 | 1-1/4 | 25.0 | 50 | 50 | 42.0 | 41.6 | 56.1 | 20.0 | 79.1 | 49.0 |
| COM 38M - 24G | 38 | 1-1/2 | 32.0 | 55 | 60 | 49.4 | 47.9 | 63.1 | 22.0 | 90.7 | 54.7 |

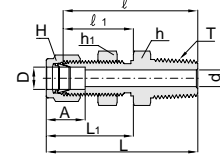
For leak tight installation, see ISO Parallel and Tapered Pipe Thread on page 7.

† The d dimension is the minimum nominal opening. These fittings may have a larger opening at the pipe/straight thread end.

Tube to Male Pipe



Bulkhead Male Connector CBMC

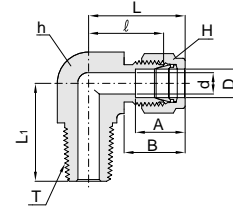


Connects Fractional Tube to Female NPT Thread

| Part No. | Tube OD D | | T* NPT Size | d [†] Min. | Width across flat (in.) | | | A | ℓ | ℓ ₁ | L | L ₁ | Panel Hole Drill Size | Panel Max. Thickness |
|-------------|--------------|-------|-------------------|------------------------|-------------------------|----------------|-------|------|------|----------------|------|----------------|-----------------------------|----------------------------|
| | in. | mm | | | h | h ₁ | H | | | | | | | |
| CBMC 2 - 2N | 1/8 | 3.17 | 1/8 | 2.3 | 1/2 | 1/2 | 7/16 | 12.7 | 39.9 | 24.6 | 46.5 | 31.2 | 8.3 | 12.7 |
| CBMC 4 - 2N | 1/4 | 6.35 | 1/8 | 4.8 | 5/8 | 5/8 | 9/16 | 15.2 | 42.2 | 26.2 | 49.5 | 33.5 | 11.5 | 10.2 |
| CBMC 4 - 4N | 1/4 | 6.35 | 1/4 | 4.8 | 5/8 | 5/8 | 9/16 | 15.2 | 46.0 | 26.2 | 53.3 | 33.5 | 11.5 | 10.2 |
| CBMC 6 - 4N | 3/8 | 9.52 | 1/4 | 7.0 | 3/4 | 3/4 | 11/16 | 16.8 | 50.0 | 29.5 | 57.4 | 36.8 | 14.7 | 11.2 |
| CBMC 6 - 6N | 3/8 | 9.52 | 3/8 | 7.0 | 3/4 | 3/4 | 11/16 | 16.8 | 50.0 | 29.5 | 57.4 | 36.8 | 14.7 | 11.2 |
| CBMC 6 - 8N | 3/8 | 9.52 | 1/2 | 7.0 | 7/8 | 3/4 | 11/16 | 16.8 | 56.4 | 29.5 | 63.8 | 36.8 | 14.7 | 11.2 |
| CBMC 8 - 6N | 1/2 | 12.70 | 3/8 | 9.5 | 15/16 | 15/16 | 7/8 | 22.9 | 53.1 | 31.8 | 63.2 | 41.9 | 19.4 | 12.7 |
| CBMC 8 - 8N | 1/2 | 12.70 | 1/2 | 10.4 | 15/16 | 15/16 | 7/8 | 22.9 | 58.7 | 31.8 | 68.8 | 41.9 | 19.4 | 12.7 |
| CBMC12 -12N | 3/4 | 19.05 | 3/4 | 15.7 | 1-3/16 | 1-3/16 | 1-1/8 | 24.4 | 66.0 | 37.3 | 76.2 | 47.5 | 25.8 | 16.8 |
| CBMC16 -16N | 1 | 25.40 | 1 | 22.3 | 1-5/8 | 1-5/8 | 1-1/2 | 31.2 | 81.0 | 45.2 | 93.2 | 57.4 | 33.7 | 19.1 |

† The d dimension is the minimum nominal opening. These fittings may have a larger opening at the pipe/straight thread end.

Male Elbow CLMA



Connects Fractional Tube to Female NPT Thread

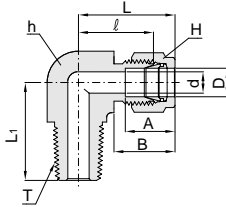
| Part No. | Tube OD D | | T* NPT Size | d [†] Min. | Width across flat (in.) | | A | B | ℓ | L | L ₁ |
|--------------|--------------|-------|-------------------|------------------------|----------------------------|-------|------|------|------|-------|----------------|
| | in. | mm | | | h | H | | | | | |
| CLMA 1 - 1N | 1/16 | 1.58 | 1/16 | 1.3 | 7/16 | 5/16 | 8.6 | 10.9 | 15.2 | 19.1 | 17.8 |
| CLMA 1 - 2N | 1/16 | 1.58 | 1/8 | 1.3 | 7/16 | 5/16 | 8.6 | 10.9 | 15.2 | 19.1 | 17.8 |
| CLMA 2 - 2N | 1/8 | 3.17 | 1/8 | 2.3 | 7/16 | 7/16 | 12.7 | 15.2 | 17.0 | 23.6 | 17.8 |
| CLMA 2 - 4N | 1/8 | 3.17 | 1/4 | 2.3 | 1/2 | 7/16 | 12.7 | 15.2 | 18.0 | 24.6 | 22.8 |
| CLMA 3 - 2N | 3/16 | 4.76 | 1/8 | 3.0 | 1/2 | 1/2 | 13.7 | 16.0 | 18.8 | 25.4 | 18.8 |
| CLMA 3 - 4N | 3/16 | 4.76 | 1/4 | 3.0 | 1/2 | 1/2 | 13.7 | 16.0 | 18.8 | 25.4 | 23.4 |
| CLMA 4 - 1N | 1/4 | 6.35 | 1/16 | 3.0 | 1/2 | 9/16 | 15.2 | 17.8 | 19.6 | 26.5 | 19.1 |
| CLMA 4 - 2N | 1/4 | 6.35 | 1/8 | 4.8 | 1/2 | 9/16 | 15.2 | 17.8 | 19.6 | 26.5 | 19.1 |
| CLMA 4 - 4N | 1/4 | 6.35 | 1/4 | 4.8 | 1/2 | 9/16 | 15.2 | 17.8 | 19.6 | 27.2 | 23.9 |
| CLMA 4 - 6N | 1/4 | 6.35 | 3/8 | 4.8 | 11/16 | 9/16 | 15.2 | 17.8 | 22.4 | 29.7 | 28.4 |
| CLMA 4 - 8N | 1/4 | 6.35 | 1/2 | 4.8 | 13/16 | 9/16 | 15.2 | 17.8 | 24.6 | 32.0 | 33.0 |
| CLMA 5 - 2N | 5/16 | 7.93 | 1/8 | 4.8 | 9/16 | 5/8 | 16.3 | 18.5 | 21.3 | 28.7 | 19.8 |
| CLMA 5 - 4N | 5/16 | 7.93 | 1/4 | 6.3 | 9/16 | 5/8 | 16.3 | 18.5 | 21.3 | 28.7 | 24.4 |
| CLMA 5 - 6N | 5/16 | 7.93 | 3/8 | 6.3 | 11/16 | 5/8 | 16.3 | 18.5 | 23.1 | 30.5 | 28.4 |
| CLMA 6 - 2N | 3/8 | 9.52 | 1/8 | 4.8 | 5/8 | 11/16 | 16.8 | 19.3 | 23.1 | 30.5 | 20.6 |
| CLMA 6 - 4N | 3/8 | 9.52 | 1/4 | 7.0 | 5/8 | 11/16 | 16.8 | 19.3 | 23.1 | 30.5 | 25.4 |
| CLMA 6 - 6N | 3/8 | 9.52 | 3/8 | 7.0 | 11/16 | 11/16 | 16.8 | 19.3 | 25.9 | 33.3 | 26.2 |
| CLMA 6 - 8N | 3/8 | 9.52 | 1/2 | 7.0 | 13/16 | 11/16 | 16.8 | 19.3 | 25.9 | 33.3 | 33.0 |
| CLMA 6 - 12N | 3/8 | 9.52 | 3/4 | 7.0 | 1-1/16 | 11/16 | 16.8 | 19.3 | 29.7 | 37.1 | 36.8 |
| CLMA 8 - 4N | 1/2 | 12.70 | 1/4 | 7.0 | 13/16 | 7/8 | 22.9 | 21.8 | 25.9 | 36.1 | 28.3 |
| CLMA 8 - 6N | 1/2 | 12.70 | 3/8 | 9.5 | 13/16 | 7/8 | 22.9 | 21.8 | 25.9 | 36.1 | 28.3 |
| CLMA 8 - 8N | 1/2 | 12.70 | 1/2 | 10.4 | 13/16 | 7/8 | 22.9 | 21.8 | 25.9 | 36.1 | 33.0 |
| CLMA 8 - 12N | 1/2 | 12.70 | 3/4 | 10.4 | 1-1/16 | 7/8 | 22.9 | 21.8 | 29.7 | 39.9 | 36.8 |
| CLMA10 - 6N | 5/8 | 15.87 | 3/8 | 9.5 | 15/16 | 1 | 24.4 | 21.8 | 27.9 | 37.1 | 30.2 |
| CLMA10 - 8N | 5/8 | 15.87 | 1/2 | 12.0 | 15/16 | 1 | 24.4 | 21.8 | 27.9 | 37.1 | 35.0 |
| CLMA10 - 12N | 5/8 | 15.87 | 3/4 | 12.7 | 1-1/16 | 1 | 24.4 | 21.8 | 29.7 | 39.9 | 36.8 |
| CLMA12 - 8N | 3/4 | 19.05 | 1/2 | 12.0 | 1-1/16 | 1-1/8 | 24.4 | 21.8 | 29.7 | 39.9 | 36.8 |
| CLMA12 - 12N | 3/4 | 19.05 | 3/4 | 15.7 | 1-1/16 | 1-1/8 | 24.4 | 21.8 | 29.7 | 39.9 | 36.8 |
| CLMA14 - 12N | 7/8 | 22.22 | 3/4 | 15.7 | 1-3/16 | 1-1/4 | 25.9 | 21.8 | 34.5 | 44.7 | 41.7 |
| CLMA16 - 12N | 1 | 25.40 | 3/4 | 15.7 | 1-3/8 | 1-1/2 | 31.2 | 26.4 | 36.8 | 49.0 | 42.2 |
| CLMA16 - 16N | 1 | 25.40 | 1 | 22.3 | 1-3/8 | 1-1/2 | 31.2 | 26.4 | 36.8 | 49.0 | 46.5 |
| CLMA20 - 20N | 1-1/4 | 31.75 | 1-1/4 | 28.0 | 1-11/16 | 1-7/8 | 41.1 | 38.9 | 44.5 | 66.5 | 47.8 |
| CLMA24 - 24N | 1-1/2 | 38.10 | 1-1/2 | 34.0 | 2 | 2-1/4 | 50.0 | 45.2 | 50.8 | 78.0 | 60.5 |
| CLMA32 - 32N | 2 | 50.80 | 2 | 46.0 | 2-3/4 | 3 | 67.6 | 62.7 | 69.8 | 107.2 | 70.6 |

* ISO Tapered Threads are available upon request.

† The d dimension is the minimum nominal opening. These fittings may have a larger opening at the pipe/straight thread end.

All dimensions are in millimeters unless otherwise specified. Dimensions are for reference only, subject to change.

Male Elbow CLMA



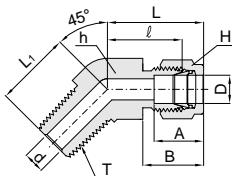
Connects Metric Tube to Female ISO Tapered Thread

| Part No. | Tube OD D | T* ISO Thread Size | d [†] Min. | Width across flat | | A | B | ℓ | L | L ₁ |
|--------------|-----------|--------------------|---------------------|-------------------|----|------|------|------|------|----------------|
| | | | | h (in.) | H | | | | | |
| CLMA 3M - 2R | 3 | 1/8 | 2.3 | 1/2 | 12 | 12.9 | 15.3 | 17.0 | 23.6 | 17.8 |
| CLMA 3M - 4R | 3 | 1/4 | 2.3 | 1/2 | 12 | 12.9 | 15.3 | 18.0 | 24.6 | 23.4 |
| CLMA 4M - 2R | 4 | 1/8 | 2.4 | 1/2 | 12 | 13.7 | 16.1 | 18.8 | 25.4 | 18.8 |
| CLMA 4M - 4R | 4 | 1/4 | 2.4 | 1/2 | 12 | 13.7 | 16.1 | 18.8 | 25.4 | 23.4 |
| CLMA 6M - 2R | 6 | 1/8 | 4.8 | 1/2 | 14 | 15.3 | 17.7 | 19.6 | 27.0 | 18.8 |
| CLMA 6M - 4R | 6 | 1/4 | 4.8 | 1/2 | 14 | 15.3 | 17.7 | 19.6 | 27.0 | 23.4 |
| CLMA 6M - 6R | 6 | 3/8 | 4.8 | 11/16 | 14 | 15.3 | 17.7 | 22.4 | 29.8 | 26.2 |
| CLMA 6M - 8R | 6 | 1/2 | 4.8 | 13/16 | 14 | 15.3 | 17.7 | 24.4 | 31.8 | 33.0 |
| CLMA 8M - 2R | 8 | 1/8 | 4.8 | 9/16 | 16 | 16.2 | 18.6 | 21.3 | 28.8 | 19.8 |
| CLMA 8M - 4R | 8 | 1/4 | 4.8 | 9/16 | 16 | 16.2 | 18.6 | 21.3 | 28.8 | 24.4 |
| CLMA 8M - 6R | 8 | 3/8 | 6.3 | 11/16 | 16 | 16.2 | 18.6 | 23.1 | 30.6 | 26.2 |
| CLMA 8M - 8R | 8 | 1/2 | 6.3 | 13/16 | 16 | 16.2 | 18.6 | 25.1 | 32.6 | 33.0 |
| CLMA10M - 2R | 10 | 1/8 | 4.8 | 11/16 | 19 | 17.2 | 19.5 | 23.9 | 31.5 | 23.6 |
| CLMA10M - 4R | 10 | 1/4 | 7.0 | 11/16 | 19 | 17.2 | 19.5 | 23.9 | 31.5 | 26.2 |
| CLMA10M - 6R | 10 | 3/8 | 8.0 | 11/16 | 19 | 17.2 | 19.5 | 23.9 | 31.5 | 26.2 |
| CLMA10M - 8R | 10 | 1/2 | 8.0 | 13/16 | 19 | 17.2 | 19.5 | 25.9 | 33.5 | 33.0 |
| CLMA12M - 2R | 12 | 1/8 | 4.8 | 13/16 | 22 | 22.8 | 22.0 | 25.9 | 36.0 | 23.6 |
| CLMA12M - 4R | 12 | 1/4 | 7.0 | 13/16 | 22 | 22.8 | 22.0 | 25.9 | 36.0 | 28.2 |
| CLMA12M - 6R | 12 | 3/8 | 9.5 | 13/16 | 22 | 22.8 | 22.0 | 25.9 | 36.0 | 28.2 |
| CLMA12M - 8R | 12 | 1/2 | 9.5 | 13/16 | 22 | 22.8 | 22.0 | 25.9 | 36.0 | 33.0 |
| CLMA12M -12R | 12 | 3/4 | 9.5 | 1-1/16 | 22 | 22.8 | 22.0 | 29.7 | 39.8 | 36.8 |
| CLMA16M - 6R | 16 | 3/8 | 9.5 | 15/16 | 25 | 24.4 | 22.0 | 27.9 | 38.0 | 30.2 |
| CLMA16M - 8R | 16 | 1/2 | 12.0 | 15/16 | 25 | 24.4 | 22.0 | 27.9 | 38.0 | 35.1 |
| CLMA16M -12R | 16 | 3/4 | 12.7 | 1-1/16 | 25 | 24.4 | 22.0 | 29.7 | 39.8 | 36.8 |
| CLMA18M - 8R | 18 | 1/2 | 12.0 | 1-1/16 | 30 | 24.4 | 22.0 | 29.7 | 39.8 | 36.8 |
| CLMA18M -12R | 18 | 3/4 | 15.0 | 1-1/16 | 30 | 24.4 | 22.0 | 29.7 | 39.8 | 36.8 |
| CLMA20M - 8R | 20 | 1/2 | 12.0 | 30mm | 32 | 26.0 | 22.0 | 34.5 | 44.6 | 41.7 |
| CLMA20M -12R | 20 | 3/4 | 15.7 | 30mm | 32 | 26.0 | 22.0 | 34.5 | 44.6 | 41.7 |
| CLMA22M -12R | 22 | 3/4 | 15.7 | 30mm | 32 | 26.0 | 22.0 | 34.5 | 44.6 | 41.7 |
| CLMA22M -16R | 22 | 1 | 18.3 | 1-3/8 | 32 | 26.0 | 22.0 | 34.5 | 44.6 | 46.5 |
| CLMA25M -12R | 25 | 3/4 | 15.7 | 1-3/8 | 38 | 31.3 | 26.5 | 36.8 | 49.1 | 41.7 |
| CLMA25M -16R | 25 | 1 | 22.0 | 1-3/8 | 38 | 31.3 | 26.5 | 36.8 | 49.1 | 46.5 |

* NPT Threads are available upon request.

† The d dimension is the minimum nominal opening. These fittings may have a larger opening at the pipe/straight thread end.

45° Male Elbow CLMB



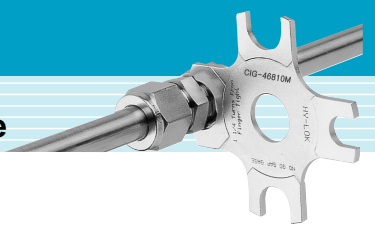
Connects Fractional Tube to Female NPT Thread

| Part No. | Tube OD D | | T* NPT Size | d [†] Min. | Width across flat (in.) | | A | B | ℓ | L | L ₁ |
|-------------|-----------|-------|-------------|---------------------|-------------------------|-------|------|------|------|------|----------------|
| | in. | mm | | | h | H | | | | | |
| CLMB 4 - 2N | 1/4 | 6.35 | 1/8 | 4.8 | 1/2 | 9/16 | 15.2 | 17.8 | 17.3 | 24.6 | 16.5 |
| CLMB 4 - 4N | 1/4 | 6.35 | 1/4 | 4.8 | 1/2 | 9/16 | 15.2 | 17.8 | 17.3 | 24.6 | 21.1 |
| CLMB 6 - 2N | 3/8 | 9.52 | 1/8 | 4.8 | 5/8 | 11/16 | 16.8 | 19.3 | 20.6 | 27.9 | 18.3 |
| CLMB 6 - 4N | 3/8 | 9.52 | 1/4 | 7.0 | 5/8 | 11/16 | 16.8 | 19.3 | 20.6 | 27.9 | 22.9 |
| CLMB 6 - 6N | 3/8 | 9.52 | 3/8 | 7.0 | 13/16 | 11/16 | 16.8 | 19.3 | 21.8 | 29.2 | 24.1 |
| CLMB 8 - 6N | 1/2 | 12.70 | 3/8 | 9.5 | 13/16 | 7/8 | 22.9 | 21.8 | 21.8 | 32.0 | 24.1 |
| CLMB 8 - 8N | 1/2 | 12.70 | 1/2 | 10.4 | 13/16 | 7/8 | 22.9 | 21.8 | 21.8 | 32.0 | 29.0 |
| CLMB12 -12N | 3/4 | 19.05 | 3/4 | 15.7 | 1-1/8 | 1-1/8 | 24.4 | 21.8 | 23.9 | 34.0 | 31.0 |
| CLMB16 -16N | 1 | 25.40 | 1 | 22.3 | 1-3/8 | 1-1/2 | 31.2 | 26.4 | 28.2 | 40.4 | 37.8 |

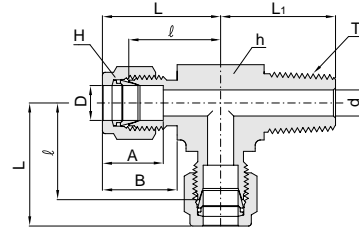
* ISO Tapered Threads are available upon request.

† The d dimension is the minimum nominal opening. These fittings may have a larger opening at the pipe/straight thread end.

All dimensions are in millimeters unless otherwise specified. Dimensions are for reference only, subject to change.



Male Run Tee CRTM



Connects Fractional Tube to Female NPT Thread

| Part No. | Tube OD D | | T* NPT Size | d ⁺ Min. | Width across flat (in.) | | A | B | ℓ | L | L ₁ |
|--------------|--------------|-------|-------------------|------------------------|----------------------------|-------|------|------|------|------|----------------|
| | in. | mm | | | h | H | | | | | |
| CRTM 2 - 2N | 1/8 | 3.17 | 1/8 | 2.3 | 1/2 | 7/16 | 12.7 | 15.2 | 17.0 | 24.9 | 17.8 |
| CRTM 2 - 4N | 1/8 | 3.17 | 1/4 | 2.3 | 1/2 | 7/16 | 12.7 | 15.2 | 18.0 | 24.9 | 23.4 |
| CRTM 3 - 2N | 3/16 | 4.76 | 1/8 | 3.0 | 1/2 | 1/2 | 13.7 | 16.0 | 17.8 | 24.4 | 17.8 |
| CRTM 4 - 2N | 1/4 | 6.35 | 1/8 | 4.8 | 1/2 | 9/16 | 15.2 | 17.8 | 19.6 | 26.9 | 18.8 |
| CRTM 4 - 4N | 1/4 | 6.35 | 1/4 | 4.8 | 1/2 | 9/16 | 15.2 | 17.8 | 19.6 | 26.9 | 23.9 |
| CRTM 5 - 2N | 5/16 | 7.93 | 1/8 | 4.8 | 9/16 | 5/8 | 16.3 | 18.5 | 22.4 | 29.7 | 20.8 |
| CRTM 6 - 4N | 3/8 | 9.52 | 1/4 | 7.0 | 5/8 | 11/16 | 16.8 | 19.3 | 23.1 | 30.5 | 25.4 |
| CRTM 6 - 6N | 3/8 | 9.52 | 3/8 | 7.0 | 11/16 | 11/16 | 16.8 | 19.3 | 23.9 | 31.2 | 26.2 |
| CRTM 8 - 6N | 1/2 | 12.70 | 3/8 | 9.5 | 13/16 | 7/8 | 22.9 | 21.8 | 25.9 | 36.1 | 28.2 |
| CRTM 8 - 8N | 1/2 | 12.70 | 1/2 | 10.4 | 13/16 | 7/8 | 22.9 | 21.8 | 25.9 | 36.1 | 33.0 |
| CRTM10 - 8N | 5/8 | 15.87 | 1/2 | 12.0 | 15/16 | 1 | 24.4 | 21.8 | 27.9 | 38.1 | 35.0 |
| CRTM12 - 12N | 3/4 | 19.05 | 3/4 | 15.7 | 1-1/16 | 1-1/8 | 24.4 | 21.8 | 29.7 | 39.9 | 36.8 |

* ISO Tapered Threads are available upon request.

† The d dimension is the minimum nominal opening. These fittings may have a larger opening at the pipe/straight thread end.

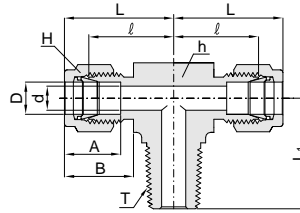
Connects Metric Tube to Female ISO Tapered Thread

| Part No. | Tube OD D | T* ISO Thread Size | d ⁺ Min. | Width across flat | | A | B | ℓ | L | L ₁ |
|----------------|-----------------|-----------------------------|------------------------|-------------------|----|------|------|------|------|----------------|
| | | | | h | H | | | | | |
| CRTM 3M - 2R | 3 | 1/8 | 2.3 | 1/2 | 12 | 12.9 | 15.3 | 17.0 | 23.6 | 17.8 |
| CRTM 3M - 4R | 3 | 1/4 | 2.3 | 1/2 | 12 | 12.9 | 15.3 | 18.0 | 24.6 | 23.4 |
| CRTM 4M - 2R | 4 | 1/8 | 2.4 | 1/2 | 12 | 13.7 | 16.1 | 18.8 | 25.4 | 18.8 |
| CRTM 6M - 2R | 6 | 1/8 | 4.8 | 1/2 | 14 | 15.3 | 17.7 | 19.6 | 27.0 | 18.8 |
| CRTM 6M - 4R | 6 | 1/4 | 4.8 | 1/2 | 14 | 15.3 | 17.7 | 19.6 | 27.0 | 23.4 |
| CRTM 8M - 2R | 8 | 1/8 | 4.8 | 9/16 | 16 | 16.2 | 18.6 | 21.3 | 28.8 | 19.8 |
| CRTM 8M - 4R | 8 | 1/4 | 6.3 | 9/16 | 16 | 16.2 | 18.6 | 21.3 | 28.8 | 24.4 |
| CRTM 10M - 4R | 10 | 1/4 | 7.0 | 11/16 | 19 | 17.2 | 19.5 | 23.9 | 31.5 | 28.2 |
| CRTM 10M - 6R | 10 | 3/8 | 7.9 | 11/16 | 19 | 17.2 | 19.5 | 23.9 | 31.5 | 28.2 |
| CRTM 12M - 4R | 12 | 1/4 | 7.0 | 13/16 | 22 | 22.8 | 22.0 | 25.9 | 36.0 | 28.2 |
| CRTM 12M - 6R | 12 | 3/8 | 9.5 | 13/16 | 22 | 22.8 | 22.0 | 25.9 | 36.0 | 28.2 |
| CRTM 12M - 8R | 12 | 1/2 | 9.5 | 13/16 | 22 | 22.8 | 22.0 | 25.9 | 36.0 | 33.0 |
| CRTM 16M - 6R | 16 | 3/8 | 9.5 | 15/16 | 25 | 24.4 | 22.0 | 27.9 | 38.0 | 30.2 |
| CRTM 16M - 8R | 16 | 1/2 | 12.0 | 15/16 | 25 | 24.4 | 22.0 | 27.9 | 38.0 | 35.1 |
| CRTM 20M - 12R | 20 | 3/4 | 15.7 | 30mm | 32 | 26.0 | 22.0 | 34.5 | 44.6 | 41.7 |

* NPT Threads are available upon request.

† The d dimension is the minimum nominal opening. These fittings may have a larger opening at the pipe/straight thread end.

Male Branch Tee
CBTM



Connects Fractional Tube to Female NPT Thread

| Part No. | Tube OD D | | T* NPT Size | d [†] Min. | Width across flat (in.) | | A | B | l | L | L ₁ |
|---------------|-----------|-------|-------------|---------------------|-------------------------|-------|------|------|------|------|----------------|
| | in. | mm | | | h | H | | | | | |
| CBTM 2 - 2N | 1/8 | 3.17 | 1/8 | 2.3 | 1/2 | 7/16 | 12.7 | 15.2 | 17.0 | 24.9 | 17.8 |
| CBTM 2 - 4N | 1/8 | 3.17 | 1/4 | 2.3 | 1/2 | 7/16 | 12.7 | 15.2 | 18.0 | 24.9 | 23.4 |
| CBTM 3 - 2N | 3/16 | 4.76 | 1/8 | 3.0 | 1/2 | 1/2 | 13.7 | 16.0 | 17.8 | 24.4 | 17.8 |
| CBTM 4 - 2N | 1/4 | 6.35 | 1/8 | 4.8 | 1/2 | 9/16 | 15.2 | 17.8 | 19.6 | 26.9 | 18.8 |
| CBTM 4 - 4N | 1/4 | 6.35 | 1/4 | 4.8 | 1/2 | 9/16 | 15.2 | 17.8 | 19.6 | 26.9 | 23.9 |
| CBTM 5 - 2N | 5/16 | 7.93 | 1/8 | 4.8 | 9/16 | 5/8 | 16.3 | 18.5 | 22.4 | 29.7 | 20.8 |
| CBTM 6 - 4N | 3/8 | 9.52 | 1/4 | 7.0 | 5/8 | 11/16 | 16.8 | 19.3 | 23.1 | 30.5 | 25.4 |
| CBTM 6 - 6N | 3/8 | 9.52 | 3/8 | 7.0 | 11/16 | 11/16 | 16.8 | 19.3 | 23.9 | 31.2 | 26.2 |
| CBTM 8 - 6N | 1/2 | 12.70 | 3/8 | 9.5 | 13/16 | 7/8 | 22.9 | 21.8 | 25.9 | 36.1 | 28.2 |
| CBTM 8 - 8N | 1/2 | 12.70 | 1/2 | 10.4 | 13/16 | 7/8 | 22.9 | 21.8 | 25.9 | 36.1 | 33.0 |
| CBTM 10 - 8N | 5/8 | 15.87 | 1/2 | 12.0 | 15/16 | 1 | 24.4 | 21.8 | 27.9 | 38.1 | 35.0 |
| CBTM 12 - 12N | 3/4 | 19.05 | 3/4 | 15.7 | 1-1/16 | 1-1/8 | 24.4 | 21.8 | 29.7 | 39.9 | 36.8 |

* ISO Tapered Threads are available upon request.

† The d dimension is the minimum nominal opening. These fittings may have a larger opening at the pipe/straight thread end.

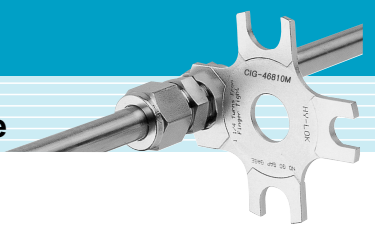
Connects Metric Tube to Female ISO Tapered Thread

| Part No. | Tube OD D | T* ISO Thread Size | d [†] Min. | Width across flat | | A | B | l | L | L ₁ |
|----------------|-----------|--------------------|---------------------|-------------------|----|------|------|------|------|----------------|
| | | | | h | H | | | | | |
| CBTM 3M - 2R | 3 | 1/8 | 2.3 | 1/2 | 12 | 12.9 | 15.3 | 17.0 | 23.6 | 17.8 |
| CBTM 3M - 4R | 3 | 1/4 | 2.3 | 1/2 | 12 | 12.9 | 15.3 | 18.0 | 24.6 | 23.4 |
| CBTM 4M - 2R | 4 | 1/8 | 2.4 | 1/2 | 12 | 13.7 | 16.1 | 18.8 | 25.4 | 18.8 |
| CBTM 6M - 2R | 6 | 1/8 | 4.8 | 1/2 | 14 | 15.3 | 17.7 | 19.6 | 27.0 | 18.8 |
| CBTM 6M - 4R | 6 | 1/4 | 4.8 | 1/2 | 14 | 15.3 | 17.7 | 19.6 | 27.0 | 23.4 |
| CBTM 8M - 2R | 8 | 1/8 | 4.8 | 9/16 | 16 | 16.2 | 18.6 | 21.3 | 28.8 | 19.8 |
| CBTM 8M - 4R | 8 | 1/4 | 6.3 | 9/16 | 16 | 16.2 | 18.6 | 21.3 | 28.8 | 24.4 |
| CBTM 10M - 4R | 10 | 1/4 | 7.0 | 11/16 | 19 | 17.2 | 19.5 | 23.9 | 31.5 | 28.2 |
| CBTM 10M - 6R | 10 | 3/8 | 7.9 | 11/16 | 19 | 17.2 | 19.5 | 23.9 | 31.5 | 28.2 |
| CBTM 12M - 4R | 12 | 1/4 | 7.0 | 13/16 | 22 | 22.8 | 22.0 | 25.9 | 36.0 | 28.2 |
| CBTM 12M - 6R | 12 | 3/8 | 9.0 | 13/16 | 22 | 22.8 | 22.0 | 25.9 | 36.0 | 28.2 |
| CBTM 12M - 8R | 12 | 1/2 | 9.5 | 13/16 | 22 | 22.8 | 22.0 | 25.9 | 36.0 | 33.0 |
| CBTM 16M - 6R | 16 | 3/8 | 9.5 | 15/16 | 25 | 24.4 | 22.0 | 27.9 | 38.0 | 30.2 |
| CBTM 16M - 8R | 16 | 1/2 | 12.0 | 1 | 25 | 24.4 | 22.0 | 27.9 | 38.0 | 35.1 |
| CBTM 20M - 12R | 20 | 3/4 | 15.7 | 30mm | 32 | 26.0 | 22.0 | 34.5 | 44.6 | 41.7 |

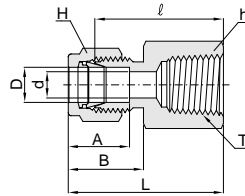
* NPT Threads are available upon request.

† The d dimension is the minimum nominal opening. These fittings may have a larger opening at the pipe/straight thread end.

All dimensions are in millimeters unless otherwise specified. Dimensions are for reference only, subject to change.



Female Connector CFC



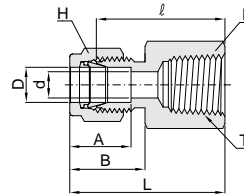
Connects Fractional Tube to Male NPT Thread

| Part No. | Tube OD D | | T* NPT Size | d Min. | Width across flat (in.) | | A | B | ℓ | L |
|--------------|--------------|-------|-------------------|-----------|----------------------------|-------|------|------|------|-------|
| | in. | mm | | | h | H | | | | |
| CFC 1 - 1N | 1/16 | 1.58 | 1/16 | 1.3 | 7/16 | 5/16 | 8.6 | 10.9 | 19.8 | 23.6 |
| CFC 1 - 2N | 1/16 | 1.58 | 1/8 | 1.3 | 9/16 | 5/16 | 8.6 | 10.9 | 20.6 | 24.4 |
| CFC 2 - 2N | 1/8 | 3.17 | 1/8 | 2.3 | 9/16 | 7/16 | 12.7 | 15.2 | 22.1 | 28.7 |
| CFC 2 - 4N | 1/8 | 3.17 | 1/4 | 2.3 | 3/4 | 7/16 | 12.7 | 15.2 | 26.9 | 33.5 |
| CFC 3 - 2N | 3/16 | 4.76 | 1/8 | 3.0 | 9/16 | 1/2 | 13.7 | 16.0 | 23.1 | 29.7 |
| CFC 4 - 2N | 1/4 | 6.35 | 1/8 | 4.8 | 9/16 | 9/16 | 15.2 | 17.8 | 23.9 | 31.2 |
| CFC 4 - 4N | 1/4 | 6.35 | 1/4 | 4.8 | 3/4 | 9/16 | 15.2 | 17.8 | 28.4 | 35.8 |
| CFC 4 - 6N | 1/4 | 6.35 | 3/8 | 4.8 | 7/8 | 9/16 | 15.2 | 17.8 | 30.2 | 37.6 |
| CFC 4 - 8N | 1/4 | 6.35 | 1/2 | 4.8 | 1-1/16 | 9/16 | 15.2 | 17.8 | 35.1 | 41.4 |
| CFC 5 - 2N | 5/16 | 7.93 | 1/8 | 6.3 | 9/16 | 5/8 | 16.3 | 18.5 | 24.6 | 32.0 |
| CFC 5 - 4N | 5/16 | 7.93 | 1/4 | 6.3 | 3/4 | 5/8 | 16.3 | 18.5 | 29.5 | 36.8 |
| CFC 6 - 2N | 3/8 | 9.52 | 1/8 | 7.0 | 5/8 | 11/16 | 16.8 | 19.3 | 25.4 | 32.8 |
| CFC 6 - 4N | 3/8 | 9.52 | 1/4 | 7.0 | 3/4 | 11/16 | 16.8 | 19.3 | 30.2 | 37.6 |
| CFC 6 - 6N | 3/8 | 9.52 | 3/8 | 7.0 | 7/8 | 11/16 | 16.8 | 19.3 | 31.8 | 39.1 |
| CFC 6 - 8N | 3/8 | 9.52 | 1/2 | 7.0 | 1-1/16 | 11/16 | 16.8 | 19.3 | 36.6 | 43.9 |
| CFC 6 - 12N | 3/8 | 9.52 | 3/4 | 7.0 | 1-5/16 | 11/16 | 16.8 | 19.3 | 40.4 | 47.8 |
| CFC 8 - 4N | 1/2 | 12.70 | 1/4 | 10.4 | 13/16 | 7/8 | 22.9 | 21.8 | 30.2 | 40.4 |
| CFC 8 - 6N | 1/2 | 12.70 | 3/8 | 10.4 | 7/8 | 7/8 | 22.9 | 21.8 | 31.8 | 41.9 |
| CFC 8 - 8N | 1/2 | 12.70 | 1/2 | 10.4 | 1-1/16 | 7/8 | 22.9 | 21.8 | 36.6 | 46.7 |
| CFC 8 - 12N | 1/2 | 12.70 | 3/4 | 10.4 | 1-5/16 | 7/8 | 22.9 | 21.8 | 38.1 | 48.3 |
| CFC 10 - 6N | 5/8 | 15.87 | 3/8 | 12.7 | 15/16 | 1 | 24.4 | 21.8 | 31.8 | 41.9 |
| CFC 10 - 8N | 5/8 | 15.87 | 1/2 | 12.7 | 1-1/16 | 1 | 24.4 | 21.8 | 36.6 | 46.7 |
| CFC 10 - 12N | 5/8 | 15.87 | 3/4 | 12.7 | 1-5/16 | 1 | 24.4 | 21.8 | 38.1 | 48.3 |
| CFC 12 - 8N | 3/4 | 19.05 | 1/2 | 15.7 | 1-1/16 | 1-1/8 | 24.4 | 21.8 | 36.6 | 46.7 |
| CFC 12 - 12N | 3/4 | 19.05 | 3/4 | 15.7 | 1-5/16 | 1-1/8 | 24.4 | 21.8 | 38.1 | 48.3 |
| CFC 14 - 12N | 7/8 | 22.22 | 3/4 | 15.7 | 1-5/16 | 1-1/4 | 25.9 | 21.8 | 39.6 | 49.8 |
| CFC 16 - 12N | 1 | 25.40 | 3/4 | 22.3 | 1-3/8 | 1-1/2 | 31.2 | 26.4 | 41.1 | 53.3 |
| CFC 16 - 16N | 1 | 25.40 | 1 | 22.3 | 1-5/8 | 1-1/2 | 31.2 | 26.4 | 50.0 | 62.2 |
| CFC 20 - 20N | 1-1/4 | 31.75 | 1-1/4 | 28.0 | 2-1/8 | 1-7/8 | 41.1 | 38.9 | 52.6 | 74.7 |
| CFC 24 - 24N | 1-1/2 | 38.10 | 1-1/2 | 34.0 | 2-3/8 | 2-1/4 | 50.0 | 45.2 | 56.1 | 83.3 |
| CFC 32 - 32N | 2 | 50.80 | 2 | 46.0 | 2-7/8 | 3 | 67.6 | 62.7 | 64.3 | 101.6 |

* ISO Tapered Threads are available upon request.

Hy-Lok Tube Fittings

Female Connector CFC

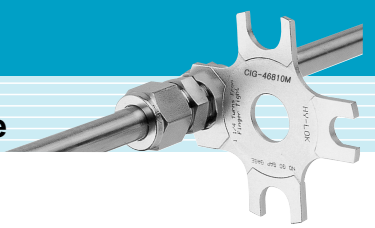


Connects Metric Tube to Male ISO Tapered Thread

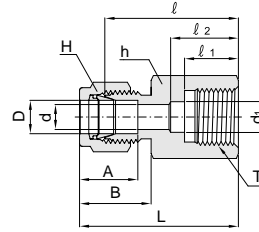
| Part No. | Tube OD D | T* ISO Thread Size | d Min. | Width across flat | | A | B | l | L |
|---------------|-----------|--------------------|--------|-------------------|----|------|------|------|------|
| | | | | h | H | | | | |
| CFC 3M - 2R | 3 | 1/8 | 2.3 | 14 | 12 | 12.9 | 15.3 | 22.1 | 28.7 |
| CFC 3M - 4R | 3 | 1/4 | 2.3 | 19 | 12 | 12.9 | 15.3 | 26.9 | 33.5 |
| CFC 4M - 2R | 4 | 1/8 | 2.4 | 14 | 12 | 13.7 | 16.1 | 23.1 | 29.7 |
| CFC 6M - 2R | 6 | 1/8 | 4.8 | 14 | 14 | 15.3 | 17.7 | 23.9 | 31.3 |
| CFC 6M - 4R | 6 | 1/4 | 4.8 | 19 | 14 | 15.3 | 17.7 | 28.4 | 35.8 |
| CFC 6M - 6R | 6 | 3/8 | 4.8 | 22 | 14 | 15.3 | 17.7 | 29.5 | 36.9 |
| CFC 6M - 8R | 6 | 1/2 | 4.8 | 27 | 14 | 15.3 | 17.7 | 35.1 | 42.5 |
| CFC 8M - 2R | 8 | 1/8 | 6.3 | 14 | 16 | 16.2 | 18.6 | 24.6 | 32.1 |
| CFC 8M - 4R | 8 | 1/4 | 6.3 | 19 | 16 | 16.2 | 18.6 | 29.5 | 37.0 |
| CFC 8M - 6R | 8 | 3/8 | 6.3 | 22 | 16 | 16.2 | 18.6 | 30.2 | 37.7 |
| CFC 8M - 8R | 8 | 1/2 | 6.3 | 27 | 16 | 16.2 | 18.6 | 35.8 | 43.3 |
| CFC 10M - 2R | 10 | 1/8 | 8.0 | 17 | 19 | 17.2 | 19.5 | 25.4 | 33.0 |
| CFC 10M - 4R | 10 | 1/4 | 8.0 | 19 | 19 | 17.2 | 19.5 | 30.2 | 37.8 |
| CFC 10M - 6R | 10 | 3/8 | 8.0 | 22 | 19 | 17.2 | 19.5 | 31.0 | 38.6 |
| CFC 10M - 8R | 10 | 1/2 | 8.0 | 27 | 19 | 17.2 | 19.5 | 36.6 | 44.2 |
| CFC 12M - 2R | 12 | 1/8 | 9.5 | 22 | 22 | 22.8 | 22.0 | 28.4 | 38.5 |
| CFC 12M - 4R | 12 | 1/4 | 9.5 | 22 | 22 | 22.8 | 22.0 | 30.2 | 40.3 |
| CFC 12M - 6R | 12 | 3/8 | 9.5 | 22 | 22 | 22.8 | 22.0 | 31.0 | 41.1 |
| CFC 12M - 8R | 12 | 1/2 | 9.5 | 27 | 22 | 22.8 | 22.0 | 36.6 | 46.7 |
| CFC 12M - 12R | 12 | 3/4 | 9.5 | 35 | 22 | 22.8 | 22.0 | 38.9 | 49.0 |
| CFC 15M - 8R | 15 | 1/2 | 12.0 | 27 | 25 | 24.4 | 22.0 | 36.6 | 46.7 |
| CFC 16M - 8R | 16 | 1/2 | 12.7 | 27 | 25 | 24.4 | 22.0 | 36.8 | 46.9 |
| CFC 20M - 8R | 20 | 1/2 | 16.0 | 30 | 32 | 26.0 | 22.0 | 37.8 | 47.9 |
| CFC 20M - 12R | 20 | 3/4 | 16.0 | 35 | 32 | 26.0 | 22.0 | 39.6 | 49.7 |
| CFC 22M - 12R | 22 | 3/4 | 18.3 | 35 | 32 | 26.0 | 22.0 | 39.6 | 49.7 |
| CFC 22M - 16R | 22 | 1 | 18.3 | 41 | 32 | 26.0 | 22.0 | 47.8 | 57.9 |
| CFC 25M - 12R | 25 | 3/4 | 22.0 | 35 | 38 | 31.3 | 26.5 | 41.1 | 53.4 |
| CFC 25M - 16R | 25 | 1 | 22.0 | 41 | 38 | 31.3 | 26.5 | 50.0 | 62.3 |

* NPT Threads are available upon request.

All dimensions are in millimeters unless otherwise specified. Dimensions are for reference only, subject to change.



Gauge Connector
CGC



Connects Fractional Tube to ISO Parallel Thread (Gauge)

| Part No. | Tube OD D | | T* ISO Thread Size | d Min. | d _i | Width across flat (in.) | | A | B | ℓ | ℓ ₁ | ℓ ₂ | L |
|------------|--------------|-------|-----------------------------|-----------|----------------|----------------------------|-------|------|------|------|----------------|----------------|------|
| | in. | mm | | | | h | H | | | | | | |
| CGC 4 - 2G | 1/4 | 6.35 | 1/8 | 4.8 | - | 9/16 | 9/16 | 15.2 | 17.8 | 24.3 | 10.0 | - | 31.6 |
| CGC 4 - 4G | 1/4 | 6.35 | 1/4 | 4.8 | 5.5 | 3/4 | 9/16 | 15.2 | 17.8 | 30.2 | 13.0 | 17.0 | 37.6 |
| CGC 4 - 6G | 1/4 | 6.35 | 3/8 | 4.8 | 6.5 | 15/16 | 9/16 | 15.2 | 17.8 | 30.2 | 14.1 | 17.0 | 37.6 |
| CGC 4 - 8G | 1/4 | 6.35 | 1/2 | 4.8 | 6.5 | 11/16 | 9/16 | 15.2 | 17.8 | 36.1 | 18.8 | 23.0 | 43.4 |
| CGC 5 - 4G | 5/16 | 7.93 | 1/4 | 5.6 | - | 3/4 | 5/8 | 16.3 | 18.5 | 31.0 | 13.0 | - | 38.4 |
| CGC 5 - 8G | 5/16 | 7.93 | 1/2 | 6.3 | - | 1-1/16 | 5/8 | 16.3 | 18.5 | 33.0 | 19.0 | - | 40.4 |
| CGC 6 - 4G | 3/8 | 9.52 | 1/4 | 5.6 | - | 3/4 | 11/16 | 16.8 | 19.3 | 31.8 | 13.0 | - | 39.1 |
| CGC 6 - 6G | 3/8 | 9.52 | 3/8 | 6.5 | - | 15/16 | 11/16 | 16.8 | 19.3 | 31.2 | 14.0 | - | 38.6 |
| CGC 6 - 8G | 3/8 | 9.52 | 1/2 | 7.0 | - | 1-1/16 | 11/16 | 16.8 | 19.3 | 34.5 | 18.8 | - | 41.9 |
| CGC 8 - 4G | 1/2 | 12.70 | 1/4 | 5.5 | - | 13/16 | 7/8 | 22.9 | 21.8 | 31.8 | 12.9 | - | 42.0 |
| CGC 8 - 6G | 1/2 | 12.70 | 3/8 | 6.5 | - | 15/16 | 7/8 | 22.9 | 21.8 | 34.3 | 14.2 | - | 44.5 |
| CGC 8 - 8G | 1/2 | 12.70 | 1/2 | 7.1 | - | 1-1/16 | 7/8 | 22.9 | 21.8 | 38.1 | 18.8 | - | 48.3 |

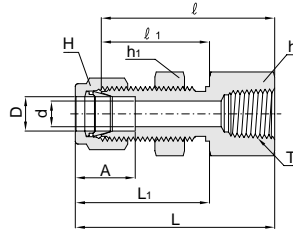
Connects Metric Tube to ISO Parallel Thread (Gauge)

| Part No. | Tube OD D | T ISO Thread Size | d Min. | d _i | Width across flat | | A | B | ℓ | ℓ ₁ | ℓ ₂ | L |
|--------------|-----------------|----------------------------|-----------|----------------|----------------------|----|------|------|------|----------------|----------------|------|
| | | | | | h | H | | | | | | |
| CGC 3M - 4G | 3 | 1/4 | 2.3 | 5.5 | 19 | 12 | 12.9 | 15.3 | 28.7 | 12.9 | 17 | 35.3 |
| CGC 6M - 4G | 6 | 1/4 | 4.8 | 5.5 | 19 | 14 | 15.3 | 17.7 | 30.2 | 12.9 | 17 | 37.6 |
| CGC 6M - 6G | 6 | 3/8 | 4.8 | 6.5 | 24 | 14 | 15.3 | 17.7 | 30.2 | 14.0 | 17 | 37.6 |
| CGC 6M - 8G | 6 | 1/2 | 4.8 | 7.0 | 27 | 14 | 15.3 | 17.7 | 36.3 | 18.8 | 23 | 43.0 |
| CGC 8M - 4G | 8 | 1/4 | 5.5 | - | 19 | 16 | 16.2 | 18.6 | 31.0 | 12.9 | - | 38.5 |
| CGC 8M - 6G | 8 | 3/8 | 6.3 | - | 24 | 16 | 16.2 | 18.6 | 28.7 | 14.0 | - | 36.2 |
| CGC 8M - 8G | 8 | 1/2 | 6.3 | - | 27 | 16 | 16.2 | 18.6 | 33.5 | 18.8 | - | 41.0 |
| CGC 10M - 4G | 10 | 1/4 | 5.5 | - | 19 | 19 | 17.2 | 19.5 | 31.8 | 12.9 | - | 39.4 |
| CGC 10M - 6G | 10 | 3/8 | 6.5 | - | 24 | 19 | 17.2 | 19.5 | 31.2 | 14.0 | - | 38.8 |
| CGC 10M - 8G | 10 | 1/2 | 7.0 | - | 27 | 19 | 17.2 | 19.5 | 34.5 | 18.8 | - | 41.4 |
| CGC 12M - 4G | 12 | 1/4 | 5.5 | - | 22 | 22 | 22.8 | 22.0 | 31.8 | 12.9 | - | 41.9 |
| CGC 12M - 6G | 12 | 3/8 | 6.5 | - | 24 | 22 | 22.8 | 22.0 | 34.3 | 14.0 | - | 44.4 |
| CGC 12M - 8G | 12 | 1/2 | 7.0 | - | 27 | 22 | 22.8 | 22.0 | 38.1 | 18.8 | - | 48.2 |
| CGC 20M - 8G | 20 | 1/2 | 7.0 | - | 30 | 32 | 26.0 | 22.0 | 44.2 | 18.8 | - | 54.3 |
| CGC 22M - 8G | 22 | 1/2 | 7.0 | - | 30 | 32 | 26.0 | 22.0 | 44.2 | 18.8 | - | 54.3 |

All dimensions are in millimeters unless otherwise specified. Dimensions are for reference only, subject to change.

Hy-Lok Tube Fittings

Bulkhead Female Connector CBFC



Connects Fractional Tube to Male NPT Thread

| Part No. | Tube OD D | | T* NPT Size | d Min. | Width across flat (in.) | | | A | ℓ | ℓ ₁ | L | L ₁ | Panel Hole Drill Size | Panel Max. Thickness |
|-------------|-----------|-------|-------------------|-----------|----------------------------|----------------|-------|-------|-------|----------------|-------|----------------|-----------------------------|----------------------------|
| | in. | mm | | | h | h ₁ | H | | | | | | | |
| CBFC 2 - 2N | 1/8 | 3.17 | 1/8 | 2.28 | 9/16 | 1/2 | 7/16 | 12.70 | 38.10 | 24.63 | 44.70 | 31.24 | 8.38 | 12.70 |
| CBFC 4 - 2N | 1/4 | 6.35 | 1/8 | 4.82 | 5/8 | 5/8 | 9/16 | 15.24 | 39.62 | 26.16 | 46.99 | 33.52 | 11.50 | 10.16 |
| CBFC 4 - 4N | 1/4 | 6.35 | 1/4 | 4.82 | 3/4 | 5/8 | 9/16 | 15.24 | 44.45 | 26.16 | 51.81 | 33.52 | 11.50 | 10.16 |
| CBFC 6 - 4N | 3/8 | 9.52 | 1/4 | 7.00 | 3/4 | 3/4 | 11/16 | 16.76 | 47.75 | 29.46 | 55.11 | 36.83 | 14.68 | 11.17 |
| CBFC 8 - 6N | 1/2 | 12.70 | 3/8 | 10.41 | 15/16 | 15/16 | 7/8 | 22.86 | 51.56 | 31.75 | 61.72 | 41.91 | 19.44 | 12.70 |
| CBFC 8 - 8N | 1/2 | 12.70 | 1/2 | 10.41 | 1-1/16 | 15/16 | 7/8 | 22.86 | 56.38 | 31.75 | 66.54 | 41.91 | 19.44 | 12.70 |
| CBFC12 -12N | 3/4 | 19.05 | 3/4 | 15.74 | 1-5/16 | 1-3/16 | 1-1/8 | 24.38 | 63.60 | 38.30 | 73.51 | 47.21 | 25.79 | 16.76 |

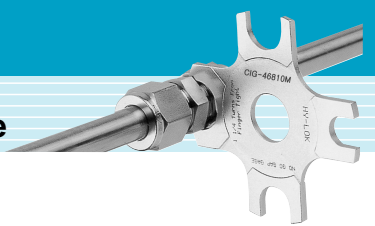
Connects Metric Tube to Male NPT Thread

| Part No. | Tube OD D | T* NPT Size | d Min. | Width across flat | | | A | ℓ | ℓ ₁ | L | L ₁ | Panel Hole Drill Size | Panel Max. Thickness |
|---------------|-----------------|-------------------|-----------|-------------------|-----------------------------------|----|------|------|----------------|-------|----------------|-----------------------------|----------------------------|
| | | | | h | h ₁ (in.) [†] | H | | | | | | | |
| CBFC 6M - 2N | 6 | 1/8 | 4.8 | 16 | 5/8 | 14 | 15.3 | 39.6 | 26.2 | 46.90 | 35.00 | 11.5 | 10.2 |
| CBFC 6M - 4N | 6 | 1/4 | 4.8 | 19 | 5/8 | 14 | 15.3 | 44.4 | 26.2 | 51.80 | 33.60 | 11.5 | 10.2 |
| CBFC 8M - 4N | 8 | 1/4 | 6.3 | 19 | 11/16 | 16 | 16.2 | 46.7 | 28.6 | 53.85 | 35.55 | 13.1 | 11.2 |
| CBFC 12M - 8N | 12 | 1/2 | 9.5 | 27 | 15/16 | 22 | 22.8 | 56.4 | 31.8 | 66.50 | 41.90 | 19.5 | 12.7 |

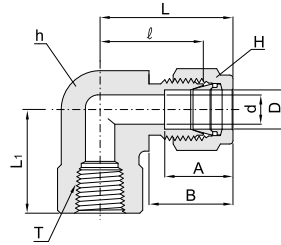
* ISO Tapered Threads are available upon request.

† h₁ : Applicable to metric Tube bulkhead hexagon only.

Tube to Female Pipe



Female Elbow CLF



Connects Fractional Tube to Male NPT Thread

| Part No. | Tube OD D | | T* NPT Size | d Min. | Width across flat (in.) | | A | B | ℓ | L | L ₁ |
|--------------|--------------|-------|-------------------|-----------|----------------------------|-------|------|------|------|------|----------------|
| | in. | mm | | | h | H | | | | | |
| CLF 2 - 2N | 1/8 | 3.17 | 1/8 | 2.3 | 9/16 | 7/16 | 12.7 | 15.2 | 18.0 | 24.6 | 19.1 |
| CLF 2 - 4N | 1/8 | 3.17 | 1/4 | 2.3 | 11/16 | 7/16 | 12.7 | 15.2 | 20.8 | 27.4 | 22.4 |
| CLF 3 - 2N | 3/16 | 4.76 | 1/8 | 3.0 | 9/16 | 1/2 | 13.7 | 16.0 | 18.8 | 25.4 | 19.1 |
| CLF 4 - 2N | 1/4 | 6.35 | 1/8 | 4.8 | 9/16 | 9/16 | 15.2 | 17.8 | 19.6 | 26.9 | 19.1 |
| CLF 4 - 4N | 1/4 | 6.35 | 1/4 | 4.8 | 11/16 | 9/16 | 15.2 | 17.8 | 22.4 | 29.7 | 22.4 |
| CLF 4 - 6N | 1/4 | 6.35 | 3/8 | 4.8 | 13/16 | 9/16 | 15.2 | 17.8 | 24.4 | 31.8 | 22.4 |
| CLF 4 - 8N | 1/4 | 6.35 | 1/2 | 4.8 | 1 | 9/16 | 15.2 | 17.8 | 27.2 | 34.5 | 28.4 |
| CLF 5 - 2N | 5/16 | 7.93 | 1/8 | 6.3 | 9/16 | 5/8 | 16.3 | 18.5 | 21.3 | 28.7 | 19.1 |
| CLF 5 - 4N | 5/16 | 7.93 | 1/4 | 6.3 | 11/16 | 5/8 | 16.3 | 18.5 | 23.1 | 30.5 | 22.4 |
| CLF 6 - 2N | 3/8 | 9.52 | 1/8 | 7.0 | 5/8 | 11/16 | 16.8 | 19.3 | 23.1 | 30.5 | 19.1 |
| CLF 6 - 4N | 3/8 | 9.52 | 1/4 | 7.0 | 11/16 | 11/16 | 16.8 | 19.3 | 23.9 | 31.2 | 22.4 |
| CLF 6 - 6N | 3/8 | 9.52 | 3/8 | 7.0 | 13/16 | 11/16 | 16.8 | 19.3 | 25.9 | 33.3 | 22.4 |
| CLF 6 - 8N | 3/8 | 9.52 | 1/2 | 7.0 | 1 | 11/16 | 16.8 | 19.3 | 28.7 | 36.1 | 28.4 |
| CLF 8 - 4N | 1/2 | 12.70 | 1/4 | 10.4 | 13/16 | 7/8 | 22.9 | 21.8 | 25.9 | 36.1 | 22.4 |
| CLF 8 - 6N | 1/2 | 12.70 | 3/8 | 10.4 | 13/16 | 7/8 | 22.9 | 21.8 | 25.9 | 36.1 | 22.4 |
| CLF 8 - 8N | 1/2 | 12.70 | 1/2 | 10.4 | 1 | 7/8 | 22.9 | 21.8 | 28.7 | 38.9 | 28.4 |
| CLF 10 - 6N | 5/8 | 15.87 | 3/8 | 12.7 | 15/16 | 1 | 24.4 | 21.8 | 27.9 | 38.1 | 22.4 |
| CLF 10 - 8N | 5/8 | 15.87 | 1/2 | 12.7 | 1 | 1 | 24.4 | 21.8 | 29.7 | 39.9 | 28.4 |
| CLF 12 - 8N | 3/4 | 19.05 | 1/2 | 15.7 | 1-1/16 | 1-1/8 | 24.4 | 21.8 | 29.7 | 39.9 | 28.4 |
| CLF 12 - 12N | 3/4 | 19.05 | 3/4 | 15.7 | 1-3/8 | 1-1/8 | 24.4 | 21.8 | 34.5 | 44.7 | 31.8 |
| CLF 14 - 12N | 7/8 | 22.22 | 3/4 | 15.7 | 1-3/8 | 1-1/4 | 25.9 | 21.8 | 34.5 | 44.7 | 31.8 |
| CLF 16 - 12N | 1 | 25.40 | 3/4 | 22.3 | 1-3/8 | 1-1/2 | 31.2 | 26.4 | 36.8 | 49.0 | 31.8 |
| CLF 16 - 16N | 1 | 25.40 | 1 | 22.3 | 1-11/16 | 1-1/2 | 31.2 | 26.4 | 41.4 | 53.6 | 38.1 |

Connects Metric Tube to Male NPT Thread

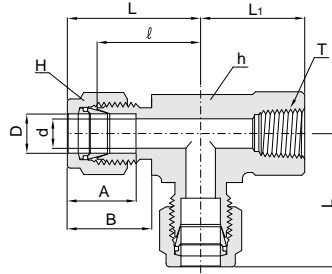
| Part No. | Tube OD D | T* NPT Size | d Min. | Width across flat | | A | B | ℓ | L | L ₁ |
|-------------|-----------------|-------------------|-----------|-------------------|----|------|------|------|------|----------------|
| | | | | h (in.) | H | | | | | |
| CLF 6M - 2N | 6 | 1/8 | 4.8 | 14mm | 14 | 15.3 | 17.7 | 19.6 | 27.0 | 19.0 |
| CLF 6M - 4N | 6 | 1/4 | 4.8 | 11/16 | 14 | 15.3 | 17.7 | 22.4 | 29.8 | 22.4 |
| CLF 6M - 6N | 6 | 3/8 | 4.8 | 13/16 | 14 | 15.3 | 17.7 | 24.4 | 31.7 | 22.4 |
| CLF 6M - 8N | 6 | 1/2 | 4.8 | 1 | 14 | 15.3 | 17.7 | 27.2 | 34.6 | 28.4 |
| CLF 8M - 4N | 8 | 1/4 | 6.3 | 11/16 | 16 | 16.2 | 18.6 | 23.1 | 30.6 | 22.4 |
| CLF 8M - 8N | 8 | 1/2 | 6.3 | 1 | 16 | 16.2 | 18.6 | 28.0 | 35.2 | 28.4 |
| CLF10M - 2N | 10 | 1/8 | 8.0 | 11/16 | 19 | 17.2 | 19.5 | 23.9 | 31.5 | 19.0 |
| CLF10M - 4N | 10 | 1/4 | 8.0 | 11/16 | 19 | 17.2 | 19.5 | 23.9 | 32.6 | 22.4 |
| CLF10M - 6N | 10 | 3/8 | 8.0 | 13/16 | 19 | 17.2 | 19.5 | 25.9 | 33.5 | 22.4 |
| CLF10M - 8N | 10 | 1/2 | 8.0 | 1 | 19 | 17.2 | 19.5 | 28.7 | 36.1 | 28.4 |
| CLF12M - 4N | 12 | 1/4 | 9.5 | 13/16 | 22 | 22.8 | 22.0 | 25.9 | 36.0 | 22.4 |
| CLF12M - 6N | 12 | 3/8 | 9.5 | 13/16 | 22 | 22.8 | 22.0 | 25.9 | 36.0 | 22.4 |
| CLF12M - 8N | 12 | 1/2 | 9.5 | 1 | 22 | 22.8 | 22.0 | 28.7 | 38.8 | 28.4 |
| CLF16M - 8N | 16 | 1/2 | 12.7 | 1-1/16 | 25 | 24.4 | 22.0 | 29.7 | 39.5 | 28.4 |

* ISO Tapered Threads are available upon request.

All dimensions are in millimeters unless otherwise specified. Dimensions are for reference only, subject to change.

Hy-Lok Tube Fittings

Female Run Tee CRTF



Connects Fractional Tube to Male NPT Thread

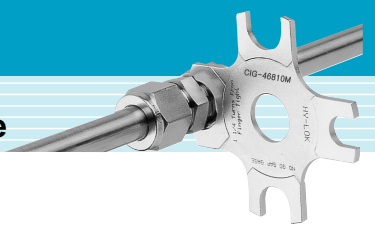
| Part No. | Tube OD D | | T* NPT Size | d Min. | Width across flat (in.) | | A | B | ℓ | L | L ₁ |
|-------------|--------------|-------|-------------------|-----------|----------------------------|-------|------|------|------|------|----------------|
| | in. | mm | | | h | H | | | | | |
| CRTF 2 - 2N | 1/8 | 3.17 | 1/8 | 2.3 | 9/16 | 7/16 | 12.7 | 15.2 | 18.0 | 24.6 | 19.1 |
| CRTF 4 - 2N | 1/4 | 6.35 | 1/8 | 4.8 | 9/16 | 9/16 | 15.2 | 17.8 | 19.6 | 26.9 | 19.1 |
| CRTF 4 - 4N | 1/4 | 6.35 | 1/4 | 4.8 | 11/16 | 9/16 | 15.2 | 17.8 | 22.4 | 29.7 | 22.4 |
| CRTF 6 - 4N | 3/8 | 9.52 | 1/4 | 7.0 | 11/16 | 11/16 | 16.8 | 19.3 | 23.9 | 31.2 | 22.4 |
| CRTF 8 - 6N | 1/2 | 12.70 | 3/8 | 10.4 | 13/16 | 7/8 | 22.9 | 21.8 | 25.9 | 36.1 | 22.4 |
| CRTF 8 - 8N | 1/2 | 12.70 | 1/2 | 10.4 | 1 | 7/8 | 22.9 | 21.8 | 28.7 | 38.9 | 28.4 |
| CRTF12 -12N | 3/4 | 19.05 | 3/4 | 15.7 | 1-3/8 | 1-1/8 | 24.4 | 21.8 | 34.5 | 44.7 | 31.8 |
| CRTF16 -12N | 1 | 25.40 | 3/4 | 22.3 | 1-3/8 | 1-1/2 | 31.2 | 26.4 | 36.8 | 49.0 | 31.8 |
| CRTF16 -16N | 1 | 25.40 | 1 | 22.3 | 1-11/16 | 1-1/2 | 31.2 | 26.4 | 41.4 | 53.6 | 38.1 |

Connects Metric Tube to Male NPT Thread

| Part No. | Tube OD D | T* NPT Size | d Min. | Width across flat | | A | B | ℓ | L | L ₁ |
|---------------|--------------|-------------------|-----------|-------------------|----|------|------|------|------|----------------|
| | | | | h (in.) | H | | | | | |
| CRTF 6M - 2N | 6 | 1/8 | 4.8 | 14mm | 14 | 15.3 | 17.7 | 19.6 | 27.0 | 19.0 |
| CRTF 6M - 4N | 6 | 1/4 | 4.8 | 11/16 | 14 | 15.3 | 17.7 | 22.4 | 29.8 | 22.4 |
| CRTF 6M - 8N | 6 | 1/2 | 4.8 | 1 | 14 | 15.3 | 17.7 | 27.2 | 34.5 | 28.4 |
| CRTF 8M - 2N | 8 | 1/8 | 6.3 | 5/8 | 16 | 16.2 | 18.6 | 22.4 | 29.9 | 19.0 |
| CRTF 8M - 4N | 8 | 1/4 | 6.3 | 11/16 | 16 | 16.2 | 18.6 | 23.1 | 30.6 | 22.4 |
| CRTF 8M - 6N | 8 | 3/8 | 6.3 | 13/16 | 16 | 16.2 | 18.6 | 25.2 | 32.4 | 22.4 |
| CRTF 8M - 8N | 8 | 1/2 | 6.3 | 1 | 16 | 16.2 | 18.6 | 28.0 | 35.2 | 28.4 |
| CRTF 10M - 4N | 10 | 1/4 | 8.0 | 11/16 | 19 | 17.2 | 19.5 | 23.9 | 32.6 | 22.4 |
| CRTF 12M - 4N | 12 | 1/4 | 9.5 | 13/16 | 22 | 22.8 | 22.0 | 25.9 | 36.0 | 22.4 |
| CRTF 12M - 6N | 12 | 3/8 | 9.5 | 13/16 | 22 | 22.8 | 22.0 | 25.9 | 36.0 | 22.4 |
| CRTF 12M - 8N | 12 | 1/2 | 9.5 | 1 | 22 | 22.8 | 22.0 | 28.7 | 38.8 | 28.4 |
| CRTF 16M - 8N | 16 | 1/2 | 12.7 | 1 | 25 | 24.4 | 22.0 | 29.7 | 39.5 | 28.4 |

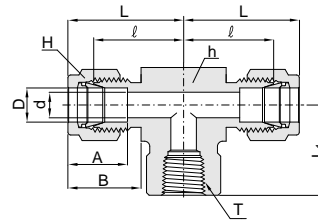
* ISO Tapered Threads are available upon request.

All dimensions are in millimeters unless otherwise specified. Dimensions are for reference only, subject to change.



Female Branch Tee.

CBTF



Connects Fractional Tube to Male NPT Thread

| Part No. | Tube OD D | | T* NPT Size | d Min. | Width across flat (in.) | | A | B | ℓ | L | L ₁ |
|--------------|--------------|-------|-------------------|-----------|----------------------------|-------|------|------|------|------|----------------|
| | in. | mm | | | h | H | | | | | |
| CBTF 2 - 2N | 1/8 | 3.17 | 1/8 | 2.3 | 9/16 | 7/16 | 12.7 | 15.2 | 18.0 | 24.6 | 19.1 |
| CBTF 4 - 2N | 1/4 | 6.35 | 1/8 | 4.8 | 9/16 | 9/16 | 15.2 | 17.8 | 19.6 | 26.9 | 19.1 |
| CBTF 4 - 4N | 1/4 | 6.35 | 1/4 | 4.8 | 11/16 | 9/16 | 15.2 | 17.8 | 22.4 | 29.7 | 22.4 |
| CBTF 6 - 4N | 3/8 | 9.52 | 1/4 | 7.0 | 11/16 | 11/16 | 16.8 | 19.3 | 23.9 | 31.2 | 22.4 |
| CBTF 8 - 4N | 1/2 | 12.70 | 1/4 | 10.4 | 13/16 | 7/8 | 22.9 | 21.8 | 25.9 | 36.1 | 22.4 |
| CBTF 8 - 6N | 1/2 | 12.70 | 3/8 | 10.4 | 13/16 | 7/8 | 22.9 | 21.8 | 25.9 | 36.1 | 22.4 |
| CBTF 8 - 8N | 1/2 | 12.70 | 1/2 | 10.4 | 1 | 7/8 | 22.9 | 21.8 | 28.7 | 38.9 | 28.4 |
| CBTF10 - 8N | 5/8 | 15.87 | 1/2 | 12.7 | 1 | 1 | 24.4 | 21.8 | 28.7 | 38.9 | 28.4 |
| CBTF12 - 12N | 3/4 | 19.05 | 3/4 | 15.7 | 1-3/8 | 1-1/8 | 24.4 | 21.8 | 34.5 | 44.7 | 31.8 |
| CBTF16 - 12N | 1 | 25.40 | 3/4 | 22.3 | 1-3/8 | 1-1/2 | 31.2 | 26.4 | 36.8 | 49.0 | 31.8 |
| CBTF16 - 16N | 1 | 25.40 | 1 | 22.3 | 1-11/16 | 1-1/2 | 31.2 | 26.4 | 41.4 | 53.6 | 38.1 |

Connects Metric Tube to Male NPT Thread

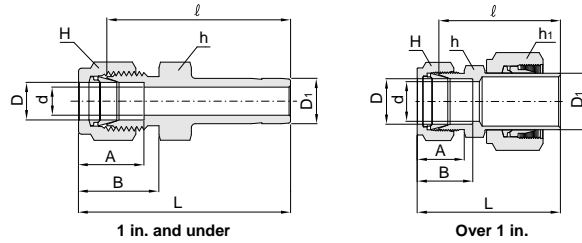
| Part No. | Tube OD D | T* NPT Size | d Min. | Width across flat | | A | B | ℓ | L | L ₁ |
|--------------|-----------------|-------------------|-----------|-------------------|----|------|------|------|------|----------------|
| | | | | h (in.) | H | | | | | |
| CBTF 6M - 2N | 6 | 1/8 | 4.8 | 14mm | 14 | 15.3 | 17.7 | 19.6 | 27.0 | 19.0 |
| CBTF 6M - 4N | 6 | 1/4 | 4.8 | 11/16 | 14 | 15.3 | 17.7 | 22.4 | 29.8 | 22.4 |
| CBTF 6M - 6N | 6 | 3/8 | 4.8 | 13/16 | 14 | 15.3 | 17.7 | 24.4 | 31.7 | 22.4 |
| CBTF 6M - 8N | 6 | 1/2 | 4.8 | 1 | 14 | 15.3 | 17.7 | 27.2 | 34.5 | 28.4 |
| CBTF 8M - 2N | 8 | 1/8 | 6.3 | 5/8 | 16 | 16.2 | 18.6 | 23.1 | 29.9 | 19.0 |
| CBTF 8M - 4N | 8 | 1/4 | 6.3 | 11/16 | 16 | 16.2 | 18.6 | 23.1 | 30.6 | 22.4 |
| CBTF 8M - 6N | 8 | 3/8 | 6.3 | 13/16 | 16 | 16.2 | 18.6 | 25.2 | 32.4 | 22.4 |
| CBTF 8M - 8N | 8 | 1/2 | 6.3 | 1 | 16 | 16.2 | 18.6 | 28.0 | 35.2 | 28.4 |
| CBTF10M - 4N | 10 | 1/4 | 8.0 | 11/16 | 19 | 17.2 | 19.5 | 23.9 | 32.6 | 22.4 |
| CBTF10M - 6N | 10 | 3/8 | 8.0 | 13/16 | 19 | 17.2 | 19.5 | 25.9 | 33.3 | 22.4 |
| CBTF10M - 8N | 10 | 1/2 | 8.0 | 1 | 19 | 17.2 | 19.5 | 28.7 | 36.1 | 22.4 |
| CBTF12M - 4N | 12 | 1/4 | 9.5 | 13/16 | 22 | 22.8 | 22.0 | 25.9 | 36.0 | 22.4 |
| CBTF12M - 6N | 12 | 3/8 | 9.5 | 13/16 | 22 | 22.8 | 22.0 | 25.9 | 36.0 | 22.4 |
| CBTF12M - 8N | 12 | 1/2 | 9.5 | 1 | 22 | 22.8 | 22.0 | 28.7 | 38.8 | 28.4 |
| CBTF16M - 8N | 16 | 1/2 | 12.7 | 1 | 25 | 24.4 | 22.0 | 28.7 | 38.8 | 28.4 |

* ISO Tapered threads are available upon request.

All dimensions are in millimeters unless otherwise specified. Dimensions are for reference only, subject to change.

Hy-Lok Tube Fittings

Reducer CR



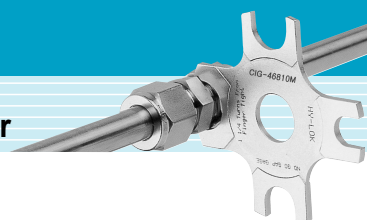
*Connects Fractional Tube to Fractional Hy-Lok Port

| Part No. | Tube OD | | | | d Min. | Width across flat (in.) | | | A | B | ℓ | L |
|-------------|---------|-------|----------------|-------|-----------|-------------------------|----------------|-------|------|------|-------|-------|
| | D | | D ₁ | | | h | h ₁ | H | | | | |
| | in. | mm | in. | mm | | | | | | | | |
| CR 1 - 2 | 1/16 | 1.58 | 1/8 | 3.17 | 1.3 | 5/16 | - | 5/16 | 8.6 | 10.9 | 25.4 | 29.2 |
| CR 1 - 4 | 1/16 | 1.58 | 1/4 | 6.35 | 1.3 | 5/16 | - | 5/16 | 8.6 | 10.9 | 27.7 | 31.5 |
| CR 2 - 1 | 1/8 | 3.17 | 1/16 | 1.58 | 0.8 | 7/16 | - | 7/16 | 12.7 | 15.2 | 22.4 | 29.0 |
| CR 2 - 2 | 1/8 | 3.17 | 1/8 | 3.17 | 2.0 | 7/16 | - | 7/16 | 12.7 | 15.2 | 26.9 | 33.5 |
| CR 2 - 3 | 1/8 | 3.17 | 3/16 | 4.76 | 2.3 | 7/16 | - | 7/16 | 12.7 | 15.2 | 27.7 | 34.3 |
| CR 2 - 4 | 1/8 | 3.17 | 1/4 | 6.35 | 2.3 | 7/16 | - | 7/16 | 12.7 | 15.2 | 29.5 | 36.1 |
| CR 2 - 6 | 1/8 | 3.17 | 3/8 | 9.52 | 2.3 | 7/16 | - | 7/16 | 12.7 | 15.2 | 31.0 | 37.6 |
| CR 2 - 8 | 1/8 | 3.17 | 1/2 | 12.70 | 2.3 | 9/16 | - | 7/16 | 12.7 | 15.2 | 37.6 | 44.2 |
| CR 3 - 2 | 3/16 | 4.76 | 1/8 | 3.17 | 1.7 | 7/16 | - | 1/2 | 13.7 | 16.0 | 28.2 | 34.8 |
| CR 3 - 4 | 3/16 | 4.76 | 1/4 | 6.35 | 3.0 | 7/16 | - | 1/2 | 13.7 | 16.0 | 30.5 | 37.1 |
| CR 4 - 2 | 1/4 | 6.35 | 1/8 | 3.17 | 2.0 | 1/2 | - | 9/16 | 15.2 | 17.8 | 29.5 | 36.8 |
| CR 4 - 3 | 1/4 | 6.35 | 3/16 | 4.76 | 3.0 | 1/2 | - | 9/16 | 15.2 | 17.8 | 30.2 | 37.6 |
| CR 4 - 4 | 1/4 | 6.35 | 1/4 | 6.35 | 4.3 | 1/2 | - | 9/16 | 15.2 | 17.8 | 31.8 | 39.1 |
| CR 4 - 5 | 1/4 | 6.35 | 5/16 | 7.93 | 4.8 | 1/2 | - | 9/16 | 15.2 | 17.8 | 32.5 | 39.9 |
| CR 4 - 6 | 1/4 | 6.35 | 3/8 | 9.52 | 4.8 | 1/2 | - | 9/16 | 15.2 | 17.8 | 33.3 | 40.6 |
| CR 4 - 8 | 1/4 | 6.65 | 1/2 | 12.70 | 4.8 | 9/16 | - | 9/16 | 15.2 | 17.8 | 38.9 | 46.2 |
| CR 4 - 10 | 1/4 | 6.35 | 5/8 | 15.87 | 4.8 | 11/16 | - | 9/16 | 15.2 | 17.8 | 40.6 | 48.0 |
| CR 4 - 12 | 1/4 | 6.35 | 3/4 | 19.05 | 4.8 | 13/16 | - | 9/16 | 15.2 | 17.8 | 40.4 | 47.8 |
| CR 5 - 6 | 5/16 | 7.93 | 3/8 | 9.52 | 6.3 | 9/16 | - | 5/8 | 16.3 | 18.5 | 34.5 | 41.9 |
| CR 5 - 8 | 5/16 | 7.93 | 1/2 | 12.70 | 6.3 | 9/16 | - | 5/8 | 16.3 | 18.5 | 40.1 | 47.5 |
| CR 6 - 4 | 3/8 | 9.52 | 1/4 | 6.32 | 4.3 | 5/8 | - | 11/16 | 16.8 | 19.3 | 34.0 | 41.4 |
| CR 6 - 6 | 3/8 | 9.52 | 3/8 | 9.52 | 6.9 | 5/8 | - | 11/16 | 16.8 | 19.3 | 35.8 | 43.2 |
| CR 6 - 8 | 3/8 | 9.52 | 1/2 | 12.70 | 7.0 | 5/8 | - | 11/16 | 16.8 | 19.3 | 41.1 | 48.5 |
| CR 6 - 10 | 3/8 | 9.52 | 5/8 | 15.87 | 7.0 | 11/16 | - | 11/16 | 16.8 | 19.3 | 42.9 | 50.3 |
| CR 6 - 12 | 3/8 | 9.52 | 3/4 | 19.05 | 7.0 | 13/16 | - | 11/16 | 16.8 | 19.3 | 42.9 | 50.3 |
| CR 8 - 4 | 1/2 | 12.70 | 1/4 | 6.35 | 4.3 | 13/16 | - | 7/8 | 22.9 | 21.8 | 34.8 | 45.0 |
| CR 8 - 6 | 1/2 | 12.70 | 3/8 | 9.52 | 6.9 | 13/16 | - | 7/8 | 22.9 | 21.8 | 36.6 | 46.7 |
| CR 8 - 8 | 1/2 | 12.70 | 1/2 | 12.70 | 9.4 | 13/16 | - | 7/8 | 22.9 | 21.8 | 42.2 | 52.3 |
| CR 8 - 10 | 1/2 | 12.70 | 5/8 | 15.87 | 10.4 | 13/16 | - | 7/8 | 22.9 | 21.8 | 43.7 | 53.8 |
| CR 8 - 12 | 1/2 | 12.70 | 3/4 | 19.05 | 10.4 | 13/16 | - | 7/8 | 22.9 | 21.8 | 43.7 | 53.8 |
| CR 8 - 16 | 1/2 | 12.70 | 1 | 25.40 | 10.4 | 1-1/16 | - | 7/8 | 22.9 | 21.8 | 50.0 | 60.2 |
| CR10 - 12 | 5/8 | 15.87 | 3/4 | 19.05 | 12.7 | 15/16 | - | 1 | 24.4 | 21.8 | 44.5 | 54.6 |
| CR10 - 14 | 5/8 | 15.87 | 7/8 | 22.22 | 12.7 | 15/16 | - | 1 | 24.4 | 21.8 | 46.0 | 56.1 |
| CR10 - 16 | 5/8 | 15.87 | 1 | 25.40 | 12.7 | 1-1/16 | - | 1 | 24.4 | 21.8 | 50.8 | 61.0 |
| CR12 - 8 | 3/4 | 19.05 | 1/2 | 12.70 | 9.4 | 1-1/16 | - | 1-1/8 | 24.4 | 21.8 | 44.5 | 54.6 |
| CR12 - 16 | 3/4 | 19.05 | 1 | 25.40 | 15.7 | 1-1/16 | - | 1-1/8 | 24.4 | 21.8 | 52.3 | 62.5 |
| CR16 - 20 ① | 1 | 25.40 | 1-1/4 | 31.75 | 22.3 | 1-3/8 | 1-7/8 | 1-1/2 | 31.2 | 26.4 | 68.3 | 80.5 |
| CR16 - 24 ① | 1 | 25.40 | 1-1/2 | 38.10 | 22.3 | 1-5/8 | 2-1/4 | 1-1/2 | 31.2 | 26.4 | 77.0 | 89.2 |
| CR16 - 32 ① | 1 | 25.40 | 2 | 50.80 | 22.3 | 2-1/8 | 3 | 1-1/2 | 31.2 | 26.4 | 100.3 | 112.5 |
| CR20 - 24 ① | 1-1/4 | 31.75 | 1-1/2 | 38.10 | 28.0 | 1-3/4 | 2-1/4 | 1-7/8 | 41.4 | 38.9 | 82.0 | 104.1 |
| CR20 - 32 ① | 1-1/4 | 31.75 | 2 | 50.80 | 28.0 | 2-1/8 | 3 | 1-7/8 | 41.1 | 38.9 | 103.1 | 125.2 |
| CR24 - 32 ① | 1-1/2 | 38.10 | 2 | 50.80 | 34.0 | 2-1/4 | 3 | 2-1/4 | 50.0 | 45.2 | 104.1 | 131.3 |

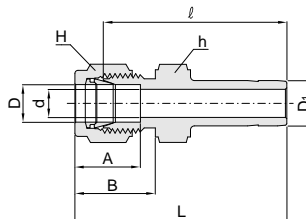
* Connects fractional tube to metric Hy-Lok port are available upon request.

① Furnished with nut and preswaged ferrules.

All dimensions are in millimeters unless otherwise specified. Dimensions are for reference only, subject to change.



Reducer
CR



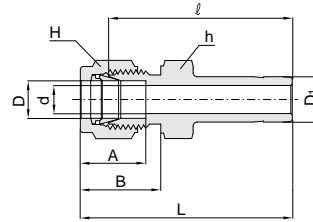
Connects Metric Tube to Metric Hy-Lok Port

| Part No. | Tube OD | | d Min. | Width across flat | | A | B | l | L |
|-------------|---------|----------------|--------|-------------------|----|------|------|------|------|
| | D | D ₁ | | h | H | | | | |
| CR 2M - 3M | 2 | 3 | 1.7 | 7/16 in. | 12 | 12.9 | 15.3 | 26.9 | 33.5 |
| CR 3M - 4M | 3 | 4 | 2.2 | 7/16 in. | 12 | 12.9 | 15.3 | 28.4 | 35.0 |
| CR 3M - 6M | 3 | 6 | 2.3 | 7/16 in. | 12 | 12.9 | 15.3 | 29.5 | 36.1 |
| CR 3M - 10M | 3 | 10 | 2.3 | 7/16 in. | 12 | 12.9 | 15.3 | 31.8 | 38.4 |
| CR 4M - 6M | 4 | 6 | 2.4 | 7/16 in. | 12 | 13.7 | 16.1 | 30.5 | 37.1 |
| CR 6M - 3M | 6 | 3 | 1.9 | 1/2 in. | 14 | 15.3 | 17.7 | 29.5 | 36.9 |
| CR 6M - 8M | 6 | 8 | 4.8 | 1/2 in. | 14 | 15.3 | 17.7 | 32.5 | 39.9 |
| CR 6M - 10M | 6 | 10 | 4.8 | 1/2 in. | 14 | 15.3 | 17.7 | 33.3 | 40.7 |
| CR 6M - 12M | 6 | 12 | 4.8 | 1/2 in. | 14 | 15.3 | 17.7 | 38.9 | 46.3 |
| CR 8M - 6M | 8 | 6 | 4.1 | 14 | 16 | 16.2 | 18.6 | 32.8 | 40.3 |
| CR 8M - 10M | 8 | 10 | 6.3 | 14 | 16 | 16.2 | 18.6 | 34.5 | 42.0 |
| CR 8M - 12M | 8 | 12 | 6.3 | 14 | 16 | 16.2 | 18.6 | 40.1 | 47.6 |
| CR10M - 6M | 10 | 6 | 4.1 | 17 | 19 | 17.2 | 19.5 | 34.8 | 42.4 |
| CR10M - 12M | 10 | 12 | 8.0 | 17 | 19 | 17.2 | 19.5 | 42.2 | 49.8 |
| CR10M - 15M | 10 | 15 | 8.0 | 17 | 19 | 17.2 | 19.5 | 43.7 | 51.3 |
| CR10M - 18M | 10 | 18 | 8.0 | 22 | 19 | 17.2 | 19.5 | 43.7 | 51.3 |
| CR12M - 6M | 12 | 6 | 4.1 | 13/16 in. | 22 | 22.8 | 22.0 | 34.8 | 44.9 |
| CR12M - 10M | 12 | 10 | 7.1 | 13/16 in. | 22 | 22.8 | 22.0 | 36.6 | 46.7 |
| CR12M - 16M | 12 | 16 | 9.5 | 13/16 in. | 22 | 22.8 | 22.0 | 43.7 | 53.8 |
| CR12M - 18M | 12 | 18 | 9.5 | 13/16 in. | 22 | 22.8 | 22.0 | 43.7 | 53.8 |
| CR12M - 20M | 12 | 20 | 9.5 | 13/16 in. | 22 | 22.8 | 22.0 | 46.0 | 56.1 |
| CR12M - 22M | 12 | 22 | 9.5 | 24 | 22 | 22.8 | 22.0 | 46.0 | 56.1 |
| CR12M - 25M | 12 | 25 | 9.5 | 27 | 22 | 22.8 | 22.0 | 52.3 | 62.4 |
| CR16M - 12M | 16 | 12 | 8.8 | 24 | 25 | 24.4 | 22.0 | 42.9 | 53.0 |
| CR18M - 12M | 18 | 12 | 8.8 | 27 | 30 | 24.4 | 22.0 | 44.5 | 54.6 |
| CR18M - 16M | 18 | 16 | 12.0 | 27 | 30 | 24.4 | 22.0 | 46.0 | 56.1 |
| CR18M - 20M | 18 | 20 | 15.1 | 27 | 30 | 24.4 | 22.0 | 47.5 | 57.6 |
| CR18M - 22M | 18 | 22 | 15.1 | 27 | 30 | 24.4 | 22.0 | 47.5 | 57.6 |
| CR18M - 25M | 18 | 25 | 15.1 | 27 | 30 | 24.4 | 22.0 | 52.3 | 62.4 |
| CR20M - 16M | 20 | 16 | 12.0 | 30 | 32 | 26.0 | 22.0 | 47.8 | 57.9 |
| CR20M - 18M | 20 | 18 | 13.9 | 30 | 32 | 26.0 | 22.0 | 47.8 | 57.9 |
| CR20M - 22M | 20 | 22 | 16.0 | 30 | 32 | 26.0 | 22.0 | 49.3 | 59.4 |
| CR20M - 25M | 20 | 25 | 16.0 | 30 | 32 | 26.0 | 22.0 | 54.1 | 64.2 |
| CR22M - 18M | 22 | 18 | 13.9 | 30 | 32 | 26.0 | 22.0 | 47.8 | 57.9 |
| CR22M - 20M | 22 | 20 | 15.5 | 30 | 32 | 26.0 | 22.0 | 49.3 | 59.4 |
| CR22M - 25M | 22 | 25 | 18.3 | 30 | 32 | 26.0 | 22.0 | 54.1 | 64.2 |
| CR25M - 18M | 25 | 18 | 13.9 | 35 | 38 | 31.3 | 26.5 | 50.8 | 63.1 |
| CR25M - 20M | 25 | 20 | 15.5 | 35 | 38 | 31.3 | 26.5 | 52.3 | 64.6 |

All dimensions are in millimeters unless otherwise specified. Dimensions are for reference only, subject to change.

Hy-Lok Tube Fittings

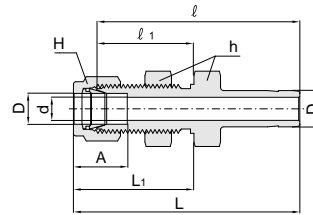
Reducer CR



Connects Metric Tube to Fractional Hy-Lok Port

| Part No. | Tube OD | | d Min. | Width across flat | | A | B | ℓ | L | |
|-------------|---------|----------------|-----------|-------------------|-----------|----|------|------|------|------|
| | D | D _i | | h | H | | | | | |
| | | in. | | | | | | | | mm |
| CR 2M - 2 | 2 | 1/8 | 3.17 | 1.7 | 7/16 in. | 12 | 12.9 | 15.3 | 26.9 | 33.5 |
| CR 3M - 2 | 3 | 1/8 | 3.17 | 2.0 | 7/16 in. | 12 | 12.9 | 15.3 | 26.9 | 33.5 |
| CR 3M - 4 | 3 | 1/4 | 6.35 | 2.3 | 7/16 in. | 12 | 12.9 | 15.3 | 29.5 | 36.1 |
| CR 4M - 4 | 4 | 1/4 | 6.35 | 2.4 | 7/16 in. | 12 | 13.7 | 16.1 | 30.5 | 37.1 |
| CR 6M - 2 | 6 | 1/8 | 3.17 | 2.0 | 1/2 in. | 14 | 15.3 | 17.7 | 29.5 | 36.9 |
| CR 6M - 4 | 6 | 1/4 | 6.35 | 4.3 | 1/2 in. | 14 | 15.3 | 17.7 | 31.8 | 39.2 |
| CR 6M - 5 | 6 | 5/16 | 7.93 | 4.8 | 1/2 in. | 14 | 15.3 | 17.7 | 32.5 | 39.9 |
| CR 6M - 6 | 6 | 3/8 | 9.52 | 4.8 | 1/2 in. | 14 | 15.3 | 17.7 | 33.3 | 40.7 |
| CR 6M - 8 | 6 | 1/2 | 12.70 | 4.8 | 14 | 14 | 15.3 | 17.7 | 38.9 | 46.3 |
| CR 8M - 6 | 8 | 3/8 | 9.52 | 6.3 | 14 | 16 | 16.2 | 18.6 | 34.5 | 42.0 |
| CR 8M - 8 | 8 | 1/2 | 12.70 | 6.3 | 14 | 16 | 16.2 | 18.6 | 40.1 | 47.6 |
| CR 10M - 6 | 10 | 3/8 | 9.52 | 6.9 | 17 | 19 | 17.2 | 19.5 | 36.6 | 44.2 |
| CR 10M - 8 | 10 | 1/2 | 12.70 | 8.0 | 17 | 19 | 17.2 | 19.5 | 42.2 | 49.8 |
| CR 12M - 8 | 12 | 1/2 | 12.70 | 9.4 | 13/16 in. | 22 | 22.8 | 22.0 | 42.2 | 52.3 |
| CR 12M - 12 | 12 | 3/4 | 19.05 | 9.4 | 13/16 in. | 22 | 22.8 | 22.0 | 43.7 | 53.8 |
| CR 18M - 12 | 18 | 3/4 | 19.05 | 14.7 | 27 | 30 | 24.4 | 22.0 | 46.0 | 56.1 |
| CR 18M - 16 | 18 | 1 | 25.40 | 15.1 | 27 | 30 | 24.4 | 22.0 | 52.3 | 62.4 |
| CR 25M - 16 | 25 | 1 | 25.40 | 20.0 | 35 | 38 | 31.3 | 26.5 | 57.2 | 69.5 |

Bulkhead Reducer CBR

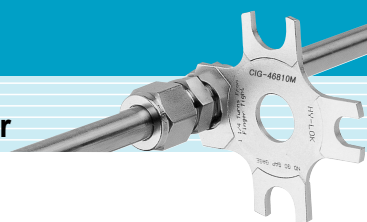


Connects Fractional Tube to Fractional Hy-Lok Port

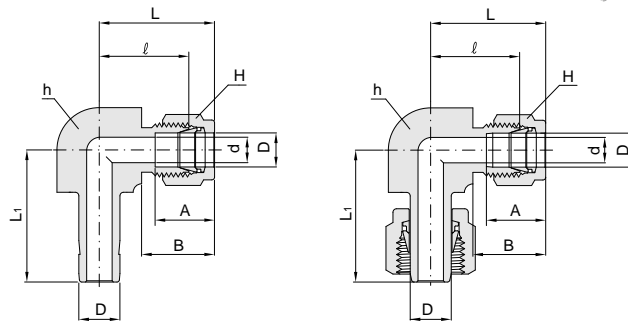
| Part No. | Tube OD | | d Min. | Width across flat (in.) | | A | ℓ | ℓ ₁ | L | L ₁ | Panel Hole Drill Size | Panel Max. Thickness |
|------------|---------|-------|-----------|----------------------------|-------|------|------|----------------|-------|----------------|-----------------------------|----------------------------|
| | in. | mm | | h | H | | | | | | | |
| CBR 2 - 2 | 1/8 | 3.17 | 2.0 | 1/2 | 7/16 | 12.7 | 42.9 | 24.6 | 49.5 | 31.2 | 8.3 | 12.7 |
| CBR 4 - 4 | 1/4 | 6.35 | 4.3 | 5/8 | 9/16 | 15.2 | 48.5 | 26.2 | 55.9 | 33.5 | 11.5 | 10.2 |
| CBR 6 - 6 | 3/8 | 9.52 | 6.9 | 3/4 | 11/16 | 16.8 | 53.8 | 29.5 | 61.2 | 36.8 | 14.7 | 11.2 |
| CBR 8 - 8 | 1/2 | 12.70 | 9.4 | 15/16 | 7/8 | 22.9 | 62.7 | 31.8 | 72.9 | 41.9 | 19.4 | 12.7 |
| CBR10 - 10 | 5/8 | 15.87 | 11.9 | 1-1/16 | 1 | 24.4 | 65.0 | 32.5 | 75.2 | 42.7 | 22.6 | 12.7 |
| CBR16 - 16 | 1 | 25.40 | 20.3 | 1-5/8 | 1-1/2 | 31.2 | 88.1 | 45.2 | 100.3 | 57.4 | 33.7 | 19.1 |

All dimensions are in millimeters unless otherwise specified. Dimensions are for reference only, subject to change.

Stub Tube Connector



Adjustable Elbow CAL



1 in. and under

Over 1 in.

Connects Fractional Tube to Fractional Hy-Lok Port

| Part No. | Tube OD D | | d Min. | Width across flat (in.) | | A | B | ℓ | L | L ₁ |
|----------|--------------|-------|-----------|----------------------------|-------|------|------|------|------|----------------|
| | in. | mm | | h | H | | | | | |
| CAL - 1 | 1/16 | 1.58 | 0.8 | 3/8 | 5/16 | 8.6 | 10.9 | 14.0 | 22.3 | 16.0 |
| CAL - 2 | 1/8 | 3.17 | 2.0 | 3/8 | 7/16 | 12.7 | 15.2 | 15.7 | 22.3 | 20.6 |
| CAL - 3 | 3/16 | 4.76 | 3.0 | 1/2 | 1/2 | 13.7 | 16.0 | 17.8 | 25.4 | 22.5 |
| CAL - 4 | 1/4 | 6.35 | 4.3 | 1/2 | 9/16 | 15.2 | 17.8 | 19.6 | 27.0 | 25.0 |
| CAL - 5 | 5/16 | 7.93 | 5.6 | 9/16 | 5/8 | 16.3 | 18.5 | 21.3 | 28.8 | 27.1 |
| CAL - 6 | 3/8 | 9.52 | 6.9 | 5/8 | 11/16 | 16.8 | 19.3 | 23.1 | 31.5 | 28.8 |
| CAL - 8 | 1/2 | 12.70 | 9.4 | 13/16 | 7/8 | 22.9 | 21.8 | 25.9 | 36.0 | 37.3 |
| CAL - 10 | 5/8 | 15.87 | 11.9 | 15/16 | 1 | 24.4 | 21.8 | 28.7 | 38.8 | 41.8 |
| CAL - 12 | 3/4 | 19.05 | 14.7 | 1-1/16 | 1-1/8 | 24.4 | 21.8 | 29.7 | 38.8 | 42.6 |
| CAL - 14 | 7/8 | 22.22 | 18.3 | 1-3/16 | 1-1/4 | 25.9 | 21.8 | 34.5 | 39.8 | 49.4 |
| CAL - 16 | 1 | 25.40 | 20.3 | 1-3/8 | 1-1/2 | 31.2 | 26.4 | 36.8 | 49.0 | 55.6 |

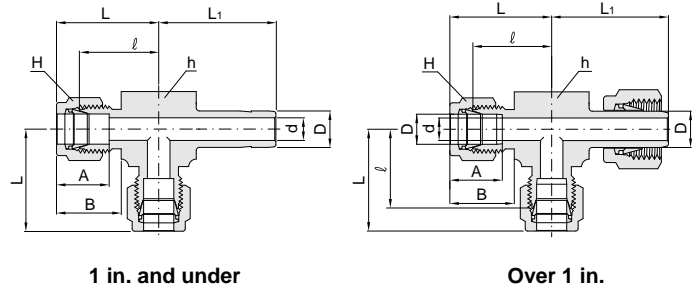
Connects Metric Tube to Metric Hy-Lok Port

| Part No. | Tube OD D | d Min. | Width across flat | | A | B | ℓ | L | L ₁ |
|------------------------|--------------|-----------|-------------------|----|------|------|------|------|----------------|
| | | | h (in.) | H | | | | | |
| CAL - 3M | 3 | 1.9 | 3/8 | 12 | 12.9 | 15.3 | 15.7 | 22.3 | 20.5 |
| CAL - 4M | 4 | 2.2 | 1/2 | 12 | 13.7 | 16.4 | 18.8 | 25.4 | 23.5 |
| CAL - 6M | 6 | 4.1 | 1/2 | 14 | 15.3 | 17.7 | 19.6 | 27.0 | 25.0 |
| CAL - 8M | 8 | 5.6 | 9/16 | 16 | 16.2 | 18.6 | 21.3 | 28.8 | 27.2 |
| CAL - 10M | 10 | 7.1 | 11/16 | 19 | 17.2 | 19.5 | 23.9 | 31.5 | 29.5 |
| CAL - 12M | 12 | 8.8 | 13/16 | 22 | 22.8 | 22.0 | 25.9 | 36.0 | 36.0 |
| CAL - 15M | 15 | 11.2 | 15/16 | 25 | 24.4 | 22.0 | 28.7 | 38.8 | 41.6 |
| CAL - 16M | 16 | 12.0 | 15/16 | 25 | 24.4 | 22.0 | 28.7 | 38.8 | 41.8 |
| CAL - 18M | 18 | 13.9 | 1-1/16 | 30 | 24.4 | 22.0 | 29.7 | 39.8 | 42.6 |
| CAL - 20M | 20 | 15.5 | 30mm | 32 | 26.0 | 22.0 | 32.5 | 42.6 | 47.2 |
| CAL - 22M | 22 | 16.1 | 30mm | 32 | 26.0 | 22.0 | 32.5 | 42.6 | 47.2 |
| CAL - 25M | 25 | 20.3 | 1-3/8 | 38 | 31.3 | 26.5 | 36.8 | 49.1 | 55.6 |
| CAL - 28M ^① | 28 | 22.5 | 41mm | 46 | 36.6 | 36.6 | 43.2 | 64.0 | 65.0 |

① Furnished with nut and preswaged ferrules.

Hy-Lok Tube Fittings

Adjustable Run Tee CRTA



Connects Fractional Tube To Fractional Hy-Lok Port

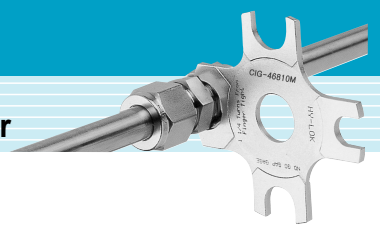
| Part No. | Tube OD D | | d Min. | Width across flat (in.) | | A | B | ℓ | L | L ₁ |
|-----------|--------------|-------|-----------|----------------------------|-------|------|------|------|------|----------------|
| | in. | mm | | h | H | | | | | |
| CRTA - 1 | 1/16 | 1.58 | 0.8 | 3/8 | 5/16 | 8.6 | 10.9 | 14.0 | 22.3 | 16.0 |
| CRTA - 2 | 1/8 | 3.17 | 2.0 | 3/8 | 7/16 | 12.7 | 15.2 | 15.7 | 22.3 | 20.6 |
| CRTA - 3 | 3/16 | 4.76 | 3.0 | 1/2 | 1/2 | 13.7 | 16.0 | 17.8 | 25.4 | 22.5 |
| CRTA - 4 | 1/4 | 6.35 | 4.3 | 1/2 | 9/16 | 15.2 | 17.8 | 19.6 | 27.0 | 25.0 |
| CRTA - 5 | 5/16 | 7.93 | 5.6 | 9/16 | 5/8 | 16.3 | 18.5 | 21.3 | 28.8 | 27.1 |
| CRTA - 6 | 3/8 | 9.52 | 6.9 | 5/8 | 11/16 | 16.8 | 19.3 | 23.1 | 31.5 | 28.8 |
| CRTA - 8 | 1/2 | 12.70 | 9.4 | 13/16 | 7/8 | 22.9 | 21.8 | 25.9 | 36.0 | 37.3 |
| CRTA - 10 | 5/8 | 15.87 | 11.9 | 15/16 | 1 | 24.4 | 21.8 | 28.7 | 38.8 | 41.8 |
| CRTA - 12 | 3/4 | 19.05 | 14.7 | 1-1/16 | 1-1/8 | 24.4 | 21.8 | 29.7 | 38.8 | 42.6 |
| CRTA - 14 | 7/8 | 22.22 | 18.3 | 1-3/16 | 1-1/4 | 25.9 | 21.8 | 34.5 | 39.8 | 49.4 |
| CRTA - 16 | 1 | 25.40 | 20.3 | 1-3/8 | 1-1/2 | 31.2 | 26.4 | 36.8 | 49.0 | 55.6 |

Connects Metric Tube To Metric Hy-Lok Port

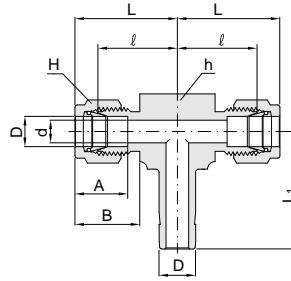
| Part No. | Tube OD D | d Min. | Width across flat | | A | B | ℓ | L | L ₁ |
|-------------------------|--------------|-----------|-------------------|----|------|------|------|------|----------------|
| | | | h (in.) | H | | | | | |
| CRTA - 3M | 3 | 1.9 | 3/8 | 12 | 12.9 | 15.3 | 15.7 | 22.3 | 20.5 |
| CRTA - 4M | 4 | 2.2 | 1/2 | 12 | 13.7 | 16.4 | 18.8 | 25.4 | 23.0 |
| CRTA - 6M | 6 | 4.1 | 1/2 | 14 | 15.3 | 17.7 | 19.6 | 27.0 | 25.1 |
| CRTA - 8M | 8 | 5.6 | 9/16 | 16 | 16.2 | 18.6 | 21.3 | 28.8 | 27.2 |
| CRTA - 10M | 10 | 7.1 | 11/16 | 19 | 17.2 | 19.5 | 23.9 | 31.5 | 29.5 |
| CRTA - 12M | 12 | 8.8 | 13/16 | 22 | 22.8 | 22.0 | 25.9 | 36.0 | 37.6 |
| CRTA - 15M | 15 | 11.2 | 1-1/16 | 25 | 24.4 | 22.0 | 28.7 | 38.8 | 41.6 |
| CRTA - 16M | 16 | 12.0 | 1-1/16 | 25 | 24.4 | 22.0 | 28.7 | 38.8 | 41.8 |
| CRTA - 18M | 18 | 13.9 | 1-1/16 | 30 | 24.4 | 22.0 | 29.7 | 39.8 | 42.6 |
| CRTA - 20M | 20 | 15.5 | 30mm | 32 | 26.0 | 22.0 | 32.5 | 42.6 | 67.1 |
| CRTA - 22M | 22 | 16.1 | 30mm | 32 | 26.0 | 22.0 | 32.5 | 42.6 | 47.2 |
| CRTA - 25M | 25 | 19.9 | 1-3/8 | 38 | 31.3 | 26.5 | 36.8 | 49.1 | 55.6 |
| CRTA - 28M ^① | 28 | 22.5 | 41mm | 46 | 36.6 | 36.6 | 43.2 | 64.0 | 65.0 |

① Furnished with nut and preswaged ferrules.

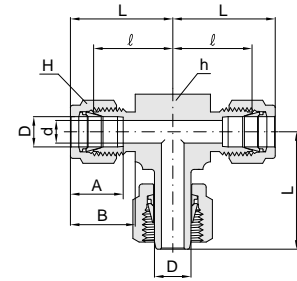
Stub Tube Connector



Adjustable Branch Tee CBTA



1 in. and under



Over 1 in.

Connects Fractional Tube to Fractional Hy-Lok Port

| Part No. | Tube OD D | | d Min. | Width across flat (in.) | | A | B | ℓ | L | L ₁ |
|-----------|--------------|-------|-----------|----------------------------|-------|------|------|------|------|----------------|
| | in. | mm | | h | H | | | | | |
| CBTA - 1 | 1/16 | 1.58 | 0.8 | 3/8 | 5/16 | 8.6 | 10.9 | 14.0 | 22.3 | 16.0 |
| CBTA - 2 | 1/8 | 3.17 | 2.0 | 3/8 | 7/16 | 12.7 | 15.2 | 15.7 | 22.3 | 20.6 |
| CBTA - 3 | 3/16 | 4.76 | 3.0 | 1/2 | 1/2 | 13.7 | 16.0 | 17.8 | 25.4 | 22.5 |
| CBTA - 4 | 1/4 | 6.35 | 4.3 | 1/2 | 9/16 | 15.2 | 17.8 | 19.6 | 27.0 | 25.0 |
| CBTA - 5 | 5/16 | 7.93 | 5.6 | 9/16 | 5/8 | 16.3 | 18.5 | 21.3 | 28.8 | 27.1 |
| CBTA - 6 | 3/8 | 9.52 | 6.9 | 5/8 | 11/16 | 16.8 | 19.3 | 23.1 | 31.5 | 28.8 |
| CBTA - 8 | 1/2 | 12.70 | 9.4 | 13/16 | 7/8 | 22.9 | 21.8 | 25.9 | 36.0 | 37.3 |
| CBTA - 10 | 5/8 | 15.87 | 11.9 | 15/16 | 1 | 24.4 | 21.8 | 28.7 | 38.8 | 41.8 |
| CBTA - 12 | 3/4 | 19.05 | 14.7 | 1-1/16 | 1-1/8 | 24.4 | 21.8 | 29.7 | 38.8 | 42.6 |
| CBTA - 14 | 7/8 | 22.22 | 18.3 | 1-3/16 | 1-1/4 | 25.9 | 21.8 | 34.5 | 39.8 | 49.4 |
| CBTA - 16 | 1 | 25.40 | 20.3 | 1-3/8 | 1-1/2 | 31.2 | 26.4 | 36.8 | 49.0 | 55.6 |

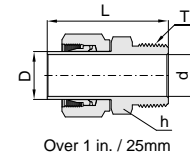
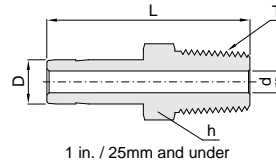
Connects Metric Tube to Metric Hy-Lok Port

| Part No. | Tube OD D | d Min. | Width across flat | | A | B | ℓ | L | L ₁ |
|-------------------------|--------------|-----------|-------------------|----|------|------|------|------|----------------|
| | | | h (in.) | H | | | | | |
| CBTA - 3M | 3 | 1.9 | 3/8 | 12 | 12.9 | 15.3 | 15.7 | 22.3 | 20.5 |
| CBTA - 4M | 4 | 2.2 | 1/2 | 12 | 13.7 | 16.4 | 18.8 | 25.4 | 23.0 |
| CBTA - 6M | 6 | 4.1 | 1/2 | 14 | 15.3 | 17.7 | 19.6 | 27.0 | 25.0 |
| CBTA - 8M | 8 | 5.6 | 9/16 | 16 | 16.2 | 18.6 | 21.3 | 28.8 | 27.2 |
| CBTA - 10M | 10 | 7.1 | 11/16 | 19 | 17.2 | 19.5 | 23.9 | 31.5 | 29.5 |
| CBTA - 12M | 12 | 8.8 | 13/16 | 22 | 22.8 | 22.0 | 25.9 | 36.0 | 37.3 |
| CBTA - 15M | 15 | 11.2 | 1-1/16 | 25 | 24.4 | 22.0 | 28.7 | 38.8 | 41.6 |
| CBTA - 16M | 16 | 12.0 | 1-1/16 | 25 | 24.4 | 22.0 | 28.7 | 38.8 | 41.8 |
| CBTA - 18M | 18 | 13.9 | 1-1/16 | 30 | 24.4 | 22.0 | 29.7 | 39.8 | 42.6 |
| CBTA - 20M | 20 | 15.5 | 30mm | 32 | 26.0 | 22.0 | 32.5 | 42.6 | 67.1 |
| CBTA - 22M | 22 | 16.1 | 30mm | 32 | 26.0 | 22.0 | 32.5 | 42.6 | 47.2 |
| CBTA - 25M | 25 | 19.9 | 1-3/8 | 38 | 31.3 | 26.5 | 36.8 | 49.1 | 55.6 |
| CBTA - 28M ^① | 28 | 22.5 | 41mm | 46 | 36.6 | 36.6 | 43.2 | 64.0 | 65.0 |

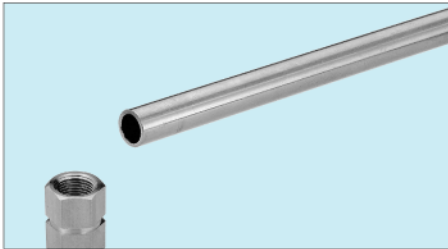
① Furnished with nut and preswaged ferrules.

Hy-Lok Tube Fittings

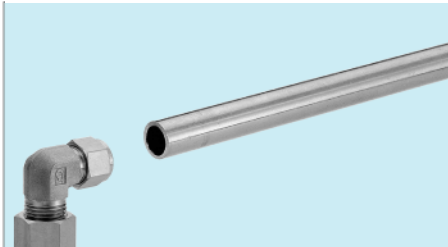
Male Adapter CAM



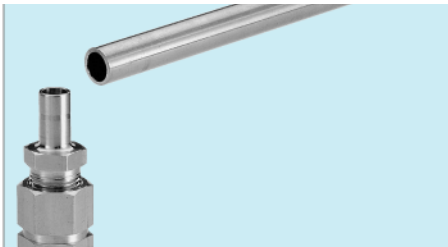
Hy-Lok Adapter eliminates difficult alignment problems.



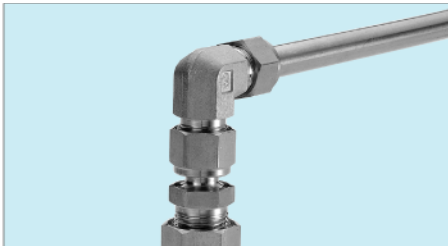
1. It is required to install tubing to a female port in a certain direction as shown.



2. With pipe connection tight, the male elbow is directed to wrong direction.



3. To avoid this, simply tighten the pipe thread of male adapter into female port.



4. Connect union elbow to male adapter by tightening the Hy-Lok nut while keeping the elbow in the desired direction. Then install the tubing into the other end of elbow.

Connects Fractional Hy-Lok Port to Female NPT Thread

| Part No. | Tube OD D | | T* NPT Size | d ⁺ (mm) | Width across flat h (in.) | L |
|--------------------------|-----------|-------|-------------------|------------------------|------------------------------|-------|
| | in | mm | | | | |
| CAM 2 - 2N | 1/8 | 3.17 | 1/8 | 2.0 | 7/16 | 29.5 |
| CAM 2 - 4N | 1/8 | 3.17 | 1/4 | 2.0 | 9/16 | 34.8 |
| CAM 3 - 2N | 3/16 | 4.76 | 1/8 | 3.0 | 7/16 | 30.2 |
| CAM 3 - 4N | 3/16 | 4.76 | 1/4 | 3.0 | 9/16 | 35.6 |
| CAM 4 - 2N | 1/4 | 6.35 | 1/8 | 4.3 | 7/16 | 31.8 |
| CAM 4 - 4N | 1/4 | 6.35 | 1/4 | 4.3 | 9/16 | 37.1 |
| CAM 4 - 6N | 1/4 | 6.35 | 3/8 | 4.3 | 11/16 | 37.8 |
| CAM 4 - 8N | 1/4 | 6.35 | 1/2 | 4.3 | 7/8 | 43.4 |
| CAM 5 - 2N | 5/16 | 7.93 | 1/8 | 5.6 | 7/16 | 32.8 |
| CAM 5 - 4N | 5/16 | 7.93 | 1/4 | 5.6 | 9/16 | 38.1 |
| CAM 6 - 2N | 3/8 | 9.52 | 1/8 | 4.8 | 7/16 | 33.5 |
| CAM 6 - 4N | 3/8 | 9.52 | 1/4 | 6.9 | 9/16 | 38.9 |
| CAM 6 - 6N | 3/8 | 9.52 | 3/8 | 6.9 | 11/16 | 39.6 |
| CAM 6 - 8N | 3/8 | 9.52 | 1/2 | 6.9 | 7/8 | 45.2 |
| CAM 8 - 4N | 1/2 | 12.70 | 1/4 | 7.0 | 9/16 | 44.5 |
| CAM 8 - 6N | 1/2 | 12.70 | 3/8 | 9.4 | 11/16 | 45.2 |
| CAM 8 - 8N | 1/2 | 12.70 | 1/2 | 9.4 | 7/8 | 50.8 |
| CAM10 - 6N | 5/8 | 15.87 | 3/8 | 9.5 | 11/16 | 47.4 |
| CAM10 - 8N | 5/8 | 15.87 | 1/2 | 11.9 | 7/8 | 52.3 |
| CAM10 - 12N | 5/8 | 15.87 | 3/4 | 12.7 | 1-1/16 | 52.3 |
| CAM12 - 8N | 3/4 | 19.05 | 1/2 | 11.9 | 7/8 | 52.3 |
| CAM12 - 12N | 3/4 | 19.05 | 3/4 | 14.7 | 1-1/16 | 52.3 |
| CAM12 - 16N | 3/4 | 19.05 | 1 | 14.7 | 1-3/8 | 57.9 |
| CAM14 - 12N | 7/8 | 22.22 | 3/4 | 15.8 | 1-1/16 | 54.8 |
| CAM16 - 12N | 1 | 25.40 | 3/4 | 15.8 | 1-1/16 | 58.7 |
| CAM16 - 16N | 1 | 25.40 | 1 | 20.3 | 1-3/8 | 66.0 |
| CAM20 - 20N ^① | 1-1/4 | 31.75 | 1-1/4 | 25.9 | 1-3/4 | 80.3 |
| CAM24 - 24N ^① | 1-1/2 | 38.10 | 1-1/2 | 31.8 | 2-1/8 | 94.5 |
| CAM32 - 32N ^① | 2 | 50.80 | 2 | 43.7 | 2-9/16 | 119.4 |

* ISO Tapered Threads are available upon request.

† The d dimension is the minimum nominal opening. These fittings may have a larger opening at the pipe/straight thread end.

① Furnished with nut and preswaged ferrules.

Connects Metric Hy-Lok Port to Female ISO Taperad Thread

| Part No. | Tube OD D | T* NPT Size | d ⁺ Min. | Width across flat h | L |
|---------------------------|-----------|-------------------|------------------------|------------------------|------|
| CAM 6M - 2R | 6 | 1/8 | 4.1 | 12 | 32.8 |
| CAM 6M - 4R | 6 | 1/4 | 4.1 | 14 | 38.1 |
| CAM 8M - 4R | 8 | 1/4 | 5.6 | 14 | 39.1 |
| CAM10M - 4R | 10 | 1/4 | 7.1 | 14 | 39.9 |
| CAM10M - 6R | 10 | 3/8 | 7.1 | 17 | 40.6 |
| CAM10M - 8R | 10 | 1/2 | 7.1 | 22 | 45.2 |
| CAM12M - 4R | 12 | 1/4 | 7.1 | 14 | 46.5 |
| CAM12M - 6R | 12 | 3/8 | 8.8 | 17 | 46.2 |
| CAM12M - 8R | 12 | 1/2 | 8.8 | 22 | 52.0 |
| CAM18M - 8R | 18 | 1/2 | 11.9 | 22 | 53.2 |
| CAM18M - 12R | 18 | 3/4 | 13.9 | 27 | 53.2 |
| CAM28M - 16R ^① | 28 | 1 | 22.2 | 35 | 74.7 |
| CAM28M - 20R ^① | 28 | 1-1/4 | 22.4 | 46 | 76.2 |
| CAM32M - 20R ^① | 32 | 1-1/4 | 26.5 | 46 | 81.0 |
| CAM38M - 24R ^① | 38 | 1-1/2 | 31.8 | 55 | 92.2 |

* ISO Tapered Threads are available upon request.

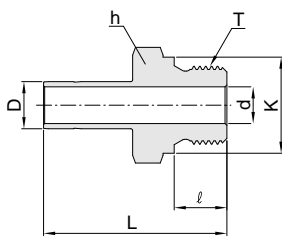
† The d dimension is the minimum nominal opening. These fittings may have a larger opening at the pipe/straight thread end.

① Furnished with nut and preswaged ferrules.

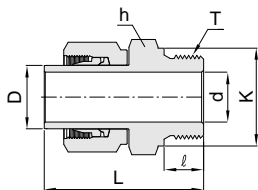
All dimensions are in millimeters unless otherwise specified. Dimensions are for reference only, subject to change.



Male Adapter CAM-G

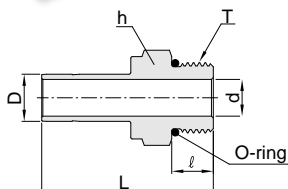


1 in. / 25mm and under.

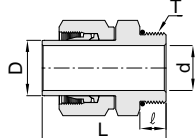


Over 1 in. / 25mm

SAE / MS Male Adapter CAM-U



1 in. / 25mm and under.



Over 1 in. / 25mm

Connectors Fractional Hy-Lok Port to Female ISO Parallel Thread

| Part No. | Tube OD D | | T ISO Thread Size | d ⁺ min. | Width across flat h (in.) | ℓ | L | K |
|--------------|--------------|-------|----------------------------|------------------------|---------------------------------|------|------|------|
| | in | mm | | | | | | |
| CAM 2 - 2G | 1/8 | 3.17 | 1/8 | 2.0 | 9/16 | 8.0 | 31.8 | 13.7 |
| CAM 2 - 4G | 1/8 | 3.17 | 1/4 | 2.0 | 3/4 | 12.0 | 36.3 | 17.9 |
| CAM 4 - 2G | 1/4 | 6.35 | 1/8 | 4.1 | 9/16 | 8.0 | 34.3 | 13.7 |
| CAM 4 - 4G | 1/4 | 6.35 | 1/4 | 4.3 | 3/4 | 12.0 | 38.9 | 17.9 |
| CAM 6 - 4G | 3/8 | 9.52 | 1/4 | 5.8 | 3/4 | 12.0 | 40.4 | 17.9 |
| CAM 6 - 6G | 3/8 | 9.52 | 3/8 | 6.9 | 7/8 | 12.0 | 41.2 | 21.7 |
| CAM 8 - 4G | 1/2 | 12.70 | 1/4 | 5.8 | 3/4 | 12.0 | 47.0 | 17.9 |
| CAM 8 - 6G | 1/2 | 12.70 | 3/8 | 7.9 | 7/8 | 12.0 | 47.8 | 21.7 |
| CAM 8 - 8G | 1/2 | 12.70 | 1/2 | 9.4 | 1-1/16 | 14.0 | 49.8 | 25.9 |
| CAM 12 - 12G | 3/4 | 19.05 | 3/4 | 14.7 | 1-5/16 | 16.0 | 55.9 | 31.9 |
| CAM 16 - 16G | 1 | 25.40 | 1 | 19.8 | 1-5/8 | 18.0 | 65.8 | 39.0 |

† The d dimension is the minimum nominal opening. These fittings may have a larger opening at the pipe/straight thread end.

Connectors Metric Hy-Lok Port to Female ISO Parallel Thread

| Part No. | Tube OD D | T ISO Thread Size | d ⁺ min. | Width across flat h | ℓ | L | K |
|----------------------------|-----------------|----------------------------|------------------------|------------------------------|------|------|------|
| CAM 6M - 2G | 6 | 1/8 | 4.0 | 14 | 8.0 | 34.3 | 13.7 |
| CAM 6M - 4G | 6 | 1/4 | 4.1 | 19 | 12.0 | 38.9 | 17.9 |
| CAM 8M - 4G | 8 | 1/4 | 5.6 | 19 | 12.0 | 39.6 | 17.9 |
| CAM 10M - 4G | 10 | 1/4 | 5.9 | 19 | 12.0 | 40.4 | 17.9 |
| CAM 10M - 6G | 10 | 3/8 | 7.1 | 22 | 12.0 | 41.1 | 21.7 |
| CAM 10M - 8G | 10 | 1/2 | 7.1 | 27 | 14.0 | 43.2 | 25.9 |
| CAM 12M - 4G | 12 | 1/4 | 5.9 | 19 | 12.0 | 47.0 | 17.9 |
| CAM 12M - 6G | 12 | 3/8 | 7.9 | 22 | 12.0 | 47.8 | 21.7 |
| CAM 12M - 8G | 12 | 1/2 | 8.8 | 27 | 14.0 | 49.8 | 25.9 |
| CAM 18M - 8G | 18 | 1/2 | 11.9 | 27 | 14.0 | 51.3 | 25.9 |
| CAM 18M - 12G | 18 | 3/4 | 13.9 | 35 | 16.0 | 55.9 | 31.9 |
| CAM 28M - 16G ^① | 28 | 1 | 19.8 | 41 | 18.0 | 71.9 | 39.0 |
| CAM 28M - 20G ^① | 28 | 1-1/4 | 22.5 | 50 | 20.0 | 75.4 | 49.0 |
| CAM 30M - 20G ^① | 30 | 1-1/4 | 24.3 | 50 | 20.0 | 79.8 | 49.0 |
| CAM 32M - 20G ^① | 32 | 1-1/4 | 26.5 | 50 | 20.0 | 80.8 | 49.0 |
| CAM 38M - 24G ^① | 38 | 1-1/2 | 31.6 | 55 | 22.0 | 91.9 | 54.7 |

† The d dimension is the minimum nominal opening. These fittings may have a larger opening at the pipe/straight thread end.

① Furnished with nut and preswaged ferrules.

Connectors Fractional Hy-Lok Port to SAE / MS Straight Thread Boss

| Part No. | Tube OD D | | T SAE/MS Straight Thread Size | d ⁺ min. | Width across flat h (in.) | ℓ | L | O-ring Uniform Size Number |
|---------------------------|--------------|-------|--|------------------------|---------------------------------|------|-------|----------------------------------|
| | in | mm | | | | | | |
| CAM 2 - 2U | 1/8 | 3.17 | 5/16-24 | 2.0 | 7/16 | 7.6 | 30.5 | -902 |
| CAM 4 - 4U | 1/4 | 6.35 | 7/16-20 | 4.3 | 9/16 | 9.1 | 35.3 | -904 |
| CAM 6 - 4U | 3/8 | 9.52 | 7/16-20 | 5.1 | 9/16 | 9.1 | 37.1 | -904 |
| CAM 6 - 6U | 3/8 | 9.52 | 9/16-18 | 6.9 | 11/16 | 9.9 | 38.6 | -906 |
| CAM 6 - 8U | 3/8 | 9.52 | 3/4-16 | 6.9 | 7/8 | 11.2 | 40.6 | -908 |
| CAM 8 - 6U | 1/2 | 12.7 | 9/16-18 | 7.1 | 11/16 | 9.9 | 44.2 | -906 |
| CAM 8 - 8U | 1/2 | 12.7 | 3/4-16 | 9.4 | 7/8 | 11.2 | 46.2 | -908 |
| CAM 10 - 10U | 5/8 | 15.87 | 7/8-14 | 11.9 | 1 | 12.7 | 49.3 | -910 |
| CAM 12 - 12U | 3/4 | 19.05 | 1-1/16-12 | 14.7 | 1-1/4 | 15.0 | 53.3 | -912 |
| CAM 16 - 16U | 1 | 25.40 | 1-5/16-12 | 20.3 | 1-1/2 | 15.0 | 61.2 | -916 |
| CAM 20 - 20U ^① | 1-1/4 | 31.75 | 1-5/8-12 | 25.9 | 1-7/8 | 15.0 | 71.4 | -920 |
| CAM 24 - 24U ^① | 1-1/2 | 38.10 | 1-7/8-12 | 31.8 | 2-1/8 | 15.0 | 83.3 | -924 |
| CAM 32 - 32U ^① | 2 | 50.80 | 2-1/2-12 | 43.7 | 2-3/4 | 15.0 | 107.4 | -932 |

† The d dimension is the minimum nominal opening. These fittings may have a larger opening at the pipe/straight thread end.

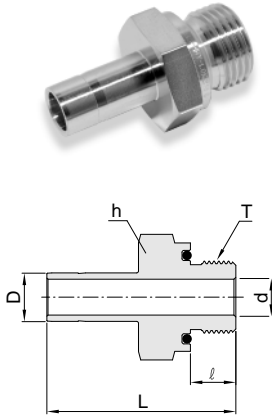
① Furnished with nut and preswaged ferrules.

All dimensions are in millimeters unless otherwise specified. Dimensions are for reference only, subject to change.

Hy-Lok Tube Fittings

O-Seal Straight Thread Male Adapter

CAMOS

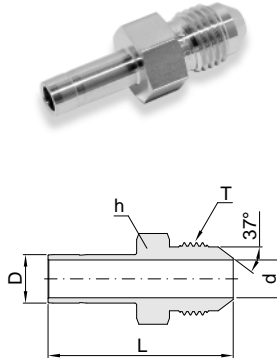


Connectors Fractional Hy-Lok Port to O-Seal Female Straight Thread

| Part No. | Tube OD D | | Straight Thread T(U) | d min. | Width across flat | ℓ | L | O-ring Uniform Size Number |
|--------------|-----------|-------|----------------------|--------|-------------------|------|------|----------------------------|
| | in | mm | | | h | | | |
| CAMOS 2 - 2U | 1/8 | 3.17 | 5/16-24 | 2.0 | 9/16 | 8.6 | 32.5 | -011 |
| CAMOS 3 - 3U | 1/8 | 3.17 | 3/8-24 | 3.1 | 5/8 | 9.7 | 35.1 | -013 |
| CAMOS 4 - 4U | 1/4 | 6.35 | 7/16-20 | 4.3 | 3/4 | 10.4 | 39.1 | -013 |
| CAMOS 5 - 5U | 5/16 | 7.93 | 1/2-20 | 5.6 | 7/8 | 11.2 | 41.7 | -112 |
| CAMOS 6 - 6U | 3/8 | 9.52 | 9/16-18 | 6.9 | 15/16 | 11.9 | 43.2 | -113 |
| CAMOS 8 - 8U | 1/2 | 12.70 | 3/4-16 | 9.4 | 1-1/8 | 11.9 | 49.5 | -116 |

37° Flared Adapter

CAMF

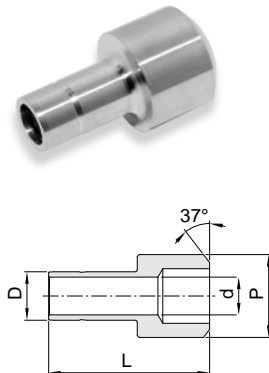


Connectors Fractional Hy-Lok Port to 37° Flared Tube

| Part No. | Tube OD D | | AN Tube OD D | | Straight Thread T(U) | d min. | Width across flat | L |
|--------------|-----------|-------|--------------|-------|----------------------|--------|-------------------|------|
| | in | mm | in | mm | | | h | |
| CAMF 4 - 4 | 1/4 | 6.35 | 1/4 | 6.35 | 7/16-20 | 4.3 | 1/2 | 37.1 |
| CAMF 6 - 4 | 3/8 | 9.52 | 1/4 | 6.35 | 7/16-20 | 4.3 | 1/2 | 38.9 |
| CAMF 6 - 6 | 3/8 | 9.52 | 3/8 | 9.52 | 9/16-18 | 6.9 | 5/8 | 39.6 |
| CAMF 8 - 8 | 1/2 | 12.70 | 1/2 | 12.70 | 3/4-16 | 9.4 | 13/16 | 48.5 |
| CAMF 12 - 12 | 3/4 | 19.05 | 3/4 | 19.05 | 1-1/16-12 | 14.7 | 1-1/8 | 56.1 |
| CAMF 16 - 16 | 1 | 25.40 | 1 | 25.40 | 1-5/16-12 | 20.3 | 1-3/8 | 65.5 |

Weld Adapter

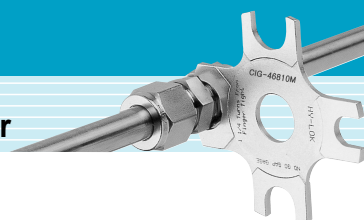
SAPW



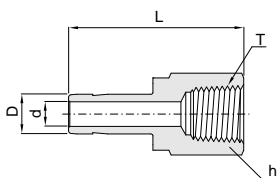
Connectors Fractional Hy-Lok Port to Pipe

| Part No. | Tube OD D | | Male Pipe Size P | | d min. | L |
|----------------|-----------|-------|------------------|-------|--------|------|
| | in | mm | Nom. | mm | | |
| SAPW 4T - 4P | 1/4 | 6.35 | 1/4 | 13.70 | 4.3 | 29.0 |
| SAPW 6T - 8P | 3/8 | 9.52 | 1/2 | 21.30 | 6.9 | 37.1 |
| SAPW 8T - 8P | 1/2 | 12.70 | 1/2 | 21.30 | 9.4 | 42.2 |
| SAPW 8T - 12P | 1/2 | 12.70 | 3/4 | 26.67 | 9.4 | 42.7 |
| SAPW 12T - 12P | 3/4 | 19.05 | 3/4 | 26.67 | 14.7 | 47.5 |

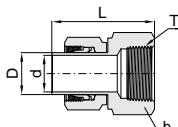
All dimensions are in millimeters unless otherwise specified. Dimensions are for reference only, subject to change.



Female Adapter CAF



1 in. / 25mm and under.



Over 1 in. / 25mm

Connects Fractional Hy-Lok Port to Male NPT Thread

| Part No. | Tube OD D | | T NPT Size | d* Min. | Width across flat h (in.) | L |
|--------------------------|--------------|-------|------------------|------------|------------------------------|-------|
| | in | mm | | | | |
| CAF 2 - 2N | 1/8 | 3.17 | 1/8 | 2.0 | 9/16 | 31.5 |
| CAF 2 - 4N | 1/8 | 3.17 | 1/4 | 2.0 | 3/4 | 35.3 |
| CAF 3 - 2N | 3/16 | 4.76 | 1/8 | 3.0 | 9/16 | 32.0 |
| CAF 3 - 4N | 3/16 | 4.76 | 1/4 | 3.0 | 3/4 | 35.8 |
| CAF 4 - 2N | 1/4 | 6.35 | 1/8 | 4.3 | 9/16 | 33.0 |
| CAF 4 - 4N | 1/4 | 6.35 | 1/4 | 4.3 | 3/4 | 37.1 |
| CAF 4 - 6N | 1/4 | 6.35 | 3/8 | 4.3 | 7/8 | 39.4 |
| CAF 4 - 8N | 1/4 | 6.35 | 1/2 | 4.3 | 1-1/16 | 45.5 |
| CAF 5 - 2N | 5/16 | 7.93 | 1/8 | 5.6 | 9/16 | 34.3 |
| CAF 5 - 4N | 5/16 | 7.93 | 1/4 | 5.6 | 3/4 | 37.6 |
| CAF 6 - 2N | 3/8 | 9.52 | 1/8 | 6.9 | 9/16 | 34.3 |
| CAF 6 - 4N | 3/8 | 9.52 | 1/4 | 6.9 | 3/4 | 38.1 |
| CAF 6 - 6N | 3/8 | 9.52 | 3/8 | 6.9 | 7/8 | 40.4 |
| CAF 6 - 8N | 3/8 | 9.52 | 1/2 | 6.9 | 1-1/16 | 46.7 |
| CAF 8 - 4N | 1/2 | 12.70 | 1/4 | 9.4 | 3/4 | 43.4 |
| CAF 8 - 6N | 1/2 | 12.70 | 3/8 | 9.4 | 7/8 | 45.5 |
| CAF 8 - 8N | 1/2 | 12.70 | 1/2 | 9.4 | 1-1/16 | 51.8 |
| CAF10 - 6N | 5/8 | 15.87 | 3/8 | 11.9 | 7/8 | 48.3 |
| CAF10 - 8N | 5/8 | 15.87 | 1/2 | 11.9 | 1-1/16 | 53.0 |
| CAF10 - 12N | 5/8 | 15.87 | 3/4 | 11.9 | 1-5/16 | 55.4 |
| CAF12 - 8N | 3/4 | 19.05 | 1/2 | 14.7 | 1-1/16 | 52.8 |
| CAF12 - 12N | 3/4 | 19.05 | 3/4 | 14.7 | 1-5/16 | 54.9 |
| CAF12 - 16N | 3/4 | 19.05 | 1 | 14.7 | 1-5/8 | 58.4 |
| CAF14 - 12N | 7/8 | 22.22 | 3/4 | 18.2 | 1-5/16 | 57.2 |
| CAF16 - 12N | 1 | 25.40 | 3/4 | 20.3 | 1-5/16 | 60.7 |
| CAF16 - 16N | 1 | 25.40 | 1 | 20.3 | 1-5/8 | 64.3 |
| CAF20 - 20N ^① | 1-1/4 | 31.75 | 1-1/4 | 25.9 | 2-1/8 | 77.7 |
| CAF24 - 24N ^① | 1-1/2 | 38.10 | 1-1/2 | 31.8 | 2-3/8 | 88.9 |
| CAF32 - 32N ^① | 2 | 50.80 | 2 | 43.7 | 2-7/8 | 107.4 |

* ISO Tapered Threads are available upon request.

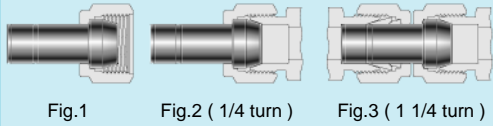
① Furnished with nut and preswaged ferrules.

Connects Metric Hy-Lok Port to Male ISO Tapered Thread

| Part No. | Tube OD D | T* NPT Size | d Min. | Width across flat h | L |
|--------------|-----------------|-------------------|-----------|---------------------------|------|
| CAF 3M - 2R | 3 | 1/8 | 1.9 | 14 | 31.2 |
| CAF 6M - 2R | 6 | 1/8 | 4.1 | 14 | 32.5 |
| CAF 6M - 4R | 6 | 1/4 | 4.1 | 19 | 37.1 |
| CAF 8M - 4R | 8 | 1/4 | 5.6 | 19 | 37.6 |
| CAF10M - 4R | 10 | 1/4 | 7.1 | 19 | 38.1 |
| CAF10M - 6R | 10 | 3/8 | 7.1 | 22 | 40.1 |
| CAF10M - 8R | 10 | 1/2 | 7.1 | 27 | 46.5 |
| CAF12M - 4R | 12 | 1/4 | 8.8 | 19 | 43.7 |
| CAF12M - 6R | 12 | 3/8 | 8.8 | 22 | 46.0 |
| CAF12M - 8R | 12 | 1/2 | 8.8 | 27 | 52.3 |
| CAF18M - 12R | 18 | 3/4 | 13.9 | 35 | 54.8 |

* NPT Threads are available upon request.

Installation Instruction
Port Connectors



Machined Ferrule End & Plug

While holding fitting body steady, tighten the port connector 1/4 turn from the finger-tight position. For 1/16", 1/8", and 3/16"; 2mm 3mm and 4mm tube fittings, tighten the port connector 1/8 turn. For over 1 in. and over 25mm tube fittings, tighten the port connector one quarter turn.

Reassembly

You may disassemble and reassemble Hy-Lok port connectors many times. Make subsequent connections by slightly tightening with a wrench after snugging the nut by hand.

Tube adapter End

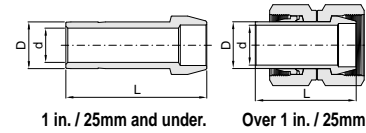
1. Insert the tube adapter into the Hy-Lok tube fittings until tubing end is firmly seated on the body shoulder and make sure the nut is hand tight. (Fig.3)
2. Mark the nut at 9 o'clock position for identification of starting point.
3. Tighten the nut 1 1/4 turns* with a wrench keeping the fitting body steady with a back-up wrench, when the nut is tightened 1 1/4 turns, the mark at 9 o'clock position before tightening will be at 12 o'clock position.

Note*: Only 3/4 turn from finger tight is required for 1/16", 1/8", 3/16" 2mm, 3mm, and 4mm sizes.

Reassembly

See Hy-Lok tube fittings reassembly, page 71

Port Connector
CPC



1 in. / 25mm and under. Over 1 in. / 25mm

Connects Two Fractional Hy-Lok Ports

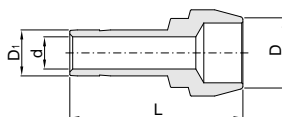
| Part No. | Tube OD D | | d Min. | L |
|----------|--------------|-------|-----------|------|
| | in | mm | | |
| CPC - 1 | 1/16 | 1.58 | 0.8 | 13.7 |
| CPC - 2 | 1/8 | 3.17 | 2.0 | 22.4 |
| CPC - 4 | 1/4 | 6.35 | 4.3 | 24.9 |
| CPC - 5 | 5/16 | 7.93 | 5.6 | 25.9 |
| CPC - 6 | 3/8 | 9.52 | 6.9 | 26.7 |
| CPC - 8 | 1/2 | 12.70 | 9.4 | 36.3 |
| CPC - 12 | 3/4 | 19.05 | 14.7 | 37.9 |
| CPC - 16 | 1 | 25.40 | 20.3 | 49.3 |

Connects Two Metric Hy-Lok Ports

| Part No. | Tube OD D | d Min. | L |
|------------------------|--------------|-----------|------|
| CPC - 3M | 3 | 1.9 | 22.2 |
| CPC - 4M | 4 | 2.2 | 23.2 |
| CPC - 6M | 6 | 4.1 | 25.0 |
| CPC - 8M | 8 | 5.6 | 26.0 |
| CPC - 10M | 10 | 7.1 | 27.1 |
| CPC - 12M | 12 | 8.8 | 36.2 |
| CPC - 15M | 15 | 11.2 | 37.8 |
| CPC - 16M | 16 | 12.0 | 37.8 |
| CPC - 18M | 18 | 13.9 | 37.8 |
| CPC - 20M | 20 | 15.5 | 39.4 |
| CPC - 22M | 22 | 16.1 | 39.0 |
| CPC - 25M | 25 | 19.9 | 49.3 |
| CPC - 28M ^① | 28 | 22.5 | 63.5 |
| CPC - 32M ^① | 32 | 26.5 | 69.7 |
| CPC - 38M ^① | 38 | 31.6 | 81.9 |

① Furnished with nut and preswaged ferrules.

Reducing Port Connector
CPR



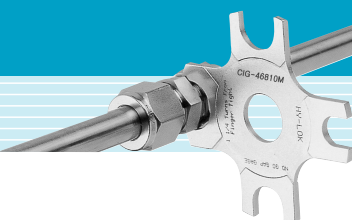
Connects Two Fractional Hy-Lok Ports

| Part No. | Tube OD D | | Reduced OD D ₁ | | d Min. | L |
|-------------|--------------|-------|------------------------------|-------|-----------|------|
| | in | mm | in | mm | | |
| CPR 2 - 1 | 1/8 | 3.17 | 1/16 | 1.58 | 0.8 | 18.3 |
| CPR 4 - 1 | 1/4 | 6.35 | 1/16 | 1.58 | 0.8 | 19.1 |
| CPR 4 - 2 | 1/4 | 6.35 | 1/8 | 3.17 | 2.0 | 22.9 |
| CPR 6 - 2 | 3/8 | 9.52 | 1/8 | 3.17 | 2.0 | 23.4 |
| CPR 6 - 4 | 3/8 | 9.52 | 1/4 | 6.35 | 4.3 | 25.4 |
| CPR 8 - 4 | 1/2 | 12.70 | 1/4 | 6.35 | 4.3 | 29.7 |
| CPR 8 - 6 | 1/2 | 12.70 | 3/8 | 9.52 | 6.9 | 30.7 |
| CPR 12 - 8 | 3/4 | 19.05 | 1/2 | 12.70 | 9.4 | 37.9 |
| CPR 16 - 8 | 1 | 25.40 | 1/2 | 12.70 | 9.4 | 42.9 |
| CPR 16 - 12 | 1 | 25.40 | 3/4 | 19.05 | 14.7 | 43.7 |

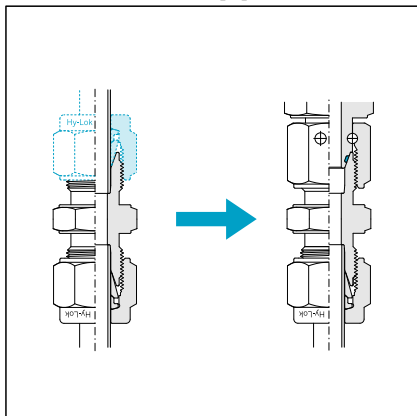
Connects Two Metric Hy-Lok Ports

| Part No. | Tube OD D | Reduced OD D ₁ | d Min. | L |
|---------------|--------------|------------------------------|-----------|------|
| CPR 6M - 3M | 6 | 3 | 1.9 | 22.9 |
| CPR 8M - 6M | 8 | 6 | 4.1 | 25.4 |
| CPR 10M - 6M | 10 | 6 | 4.1 | 25.8 |
| CPR 10M - 8M | 10 | 8 | 5.6 | 26.3 |
| CPR 12M - 6M | 12 | 6 | 4.1 | 29.6 |
| CPR 12M - 8M | 12 | 8 | 5.6 | 30.1 |
| CPR 12M - 10M | 12 | 10 | 7.1 | 30.6 |
| CPR 16M - 6M | 16 | 6 | 4.1 | 29.4 |
| CPR 16M - 12M | 16 | 12 | 8.8 | 37.5 |
| CPR 28M - 25M | 28 | 25 | 19.9 | 56.5 |
| CPR 32M - 25M | 32 | 25 | 19.9 | 60.3 |
| CPR 38M - 25M | 38 | 25 | 19.9 | 65.8 |

All dimensions are in millimeters unless otherwise specified. Dimensions are for reference only, subject to change.



Features & Applications



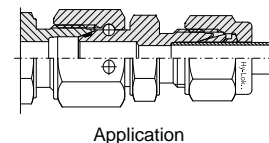
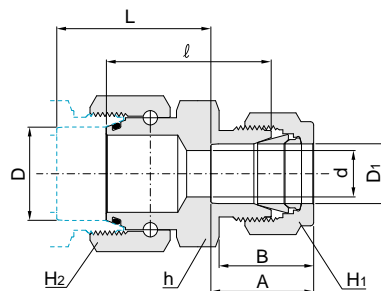
1. Features

Assembly is easy and usability is superb than Hy-Lok Reducer Type tube fitting(CR) assuring the superior sealing by operating O-Ring. Also O-Ring is connected to Body nipple machined by 40° cone Ends and form O-Ring Seal by facing with Body 40° Taper. So Body Nipple should be assembled by this kinds of fact. It should be easy for storage and handling.

2. Applications

If the place where we assemble is quite narrow, its assembly could be easy and It should not only be applied for Metric and Imperial(Inch) Size but also apply a different type of shape(Union, Elbow, Tee). Since it has a superb sealing feature, It should be satisfied with various customer by applying different territory which need safety like a Gas Line.

Swivel Reducing Adapter CSRA

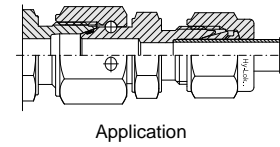
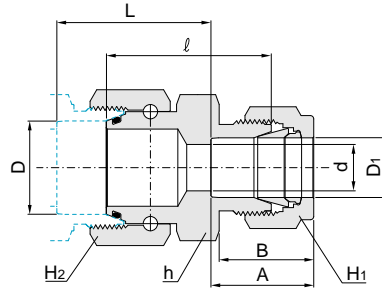


Connects Fractional Tubes

| Part No. | Tube OD D | | Tube OD D ₁ | | d Min. | Width across flat (in.) | | | A | B | l | L |
|------------|-----------|-------|------------------------|-------|--------|-------------------------|----------------|----------------|------|------|------|------|
| | | | | | | h | H ₁ | H ₂ | | | | |
| CSRA 4- 1 | 1/4 | 6.35 | 1/16 | 1.58 | 1.3 | 7/16 | 5/16 | 9/16 | 8.6 | 10.9 | 23.2 | 23.2 |
| CSRA 4- 2 | 1/4 | 6.35 | 1/8 | 3.17 | 2.3 | 7/16 | 7/16 | 9/16 | 12.7 | 15.2 | 24.7 | 23.2 |
| CSRA 4- 3 | 1/4 | 9.52 | 3/16 | 4.76 | 3.3 | 7/16 | 1/2 | 9/16 | 13.7 | 16.0 | 25.6 | 23.3 |
| CSRA 4- 4 | 1/4 | 6.35 | 1/4 | 6.35 | 4.8 | 1/2 | 9/16 | 9/16 | 15.2 | 17.8 | 26.7 | 23.5 |
| CSRA 4- 6 | 1/4 | 6.35 | 3/8 | 9.52 | 4.8 | 5/8 | 11/16 | 9/16 | 16.8 | 19.3 | 29.2 | 24.5 |
| CSRA 4- 8 | 1/4 | 6.35 | 1/2 | 12.70 | 4.8 | 13/16 | 7/8 | 9/16 | 22.9 | 21.8 | 29.9 | 22.0 |
| CSRA 6- 2 | 3/8 | 6.35 | 1/8 | 3.17 | 2.3 | 1/2 | 7/16 | 11/16 | 12.7 | 15.2 | 25.1 | 25.0 |
| CSRA 6- 4 | 3/8 | 9.52 | 1/4 | 6.35 | 4.8 | 1/2 | 9/16 | 11/16 | 15.2 | 17.8 | 26.7 | 25.0 |
| CSRA 6- 8 | 3/8 | 9.52 | 1/2 | 12.70 | 7.0 | 13/16 | 7/8 | 11/16 | 22.9 | 21.8 | 29.9 | 23.5 |
| CSRA 8- 2 | 1/2 | 12.70 | 1/8 | 3.17 | 2.3 | 11/16 | 7/16 | 7/8 | 12.7 | 15.2 | 29.5 | 31.6 |
| CSRA 8- 4 | 1/2 | 12.70 | 1/4 | 6.35 | 4.8 | 11/16 | 9/16 | 7/8 | 15.2 | 17.8 | 31.1 | 31.5 |
| CSRA 8- 6 | 1/2 | 12.70 | 3/8 | 9.52 | 7.0 | 11/16 | 11/16 | 7/8 | 16.8 | 19.3 | 32.7 | 31.6 |
| CSRA 8- 8 | 1/2 | 12.70 | 1/2 | 12.70 | 10.4 | 13/16 | 7/8 | 7/8 | 22.9 | 21.8 | 33.4 | 29.1 |
| CSRA 8-12 | 1/2 | 12.70 | 3/4 | 19.05 | 10.4 | 1-1/16 | 1-1/8 | 7/8 | 24.4 | 21.8 | 35.9 | 30.0 |
| CSRA 10- 6 | 5/8 | 15.87 | 3/8 | 9.52 | 7.0 | 13/16 | 11/16 | 1 | 16.8 | 19.3 | 33.5 | 33.9 |
| CSRA 10- 8 | 5/8 | 15.87 | 1/2 | 12.70 | 10.4 | 13/16 | 7/8 | 1 | 22.9 | 21.8 | 33.5 | 30.8 |
| CSRA 12- 4 | 3/4 | 19.05 | 1/4 | 6.35 | 4.8 | 15/16 | 9/16 | 1-1/8 | 15.2 | 17.8 | 32.8 | 34.9 |
| CSRA 12- 6 | 3/4 | 19.05 | 3/8 | 9.52 | 7.0 | 15/16 | 11/16 | 1-1/8 | 16.8 | 19.3 | 34.4 | 35.0 |
| CSRA 12- 8 | 3/4 | 19.05 | 1/2 | 12.70 | 10.4 | 15/16 | 7/8 | 1-1/8 | 22.9 | 21.8 | 34.4 | 31.8 |
| CSRA 12-10 | 3/4 | 19.05 | 5/8 | 15.87 | 12.7 | 15/16 | 1 | 1-1/8 | 24.4 | 21.8 | 34.5 | 30.3 |
| CSRA 12-16 | 3/4 | 19.05 | 1 | 25.40 | 15.7 | 1-3/8 | 1-1/2 | 1-1/8 | 31.2 | 26.4 | 40.7 | 31.8 |
| CSRA 14-10 | 7/8 | 22.22 | 5/8 | 15.87 | 12.7 | 1-1/8 | 1 | 1-1/4 | 24.4 | 21.8 | 37.3 | 34.8 |
| CSRA 16- 8 | 1 | 25.40 | 1/2 | 12.70 | 10.4 | 1-1/4 | 7/8 | 1-1/2 | 22.9 | 21.8 | 40.8 | 40.7 |
| CSRA 16-10 | 1 | 25.40 | 5/8 | 15.87 | 12.7 | 1-1/4 | 1 | 1-1/2 | 24.4 | 21.8 | 40.9 | 39.2 |
| CSRA 16-12 | 1 | 25.40 | 3/4 | 19.05 | 15.7 | 1-1/4 | 1-1/8 | 1-1/2 | 24.4 | 21.8 | 40.9 | 39.2 |

All dimensions are in millimeters unless otherwise specified. Dimensions are for reference only, subject to change.

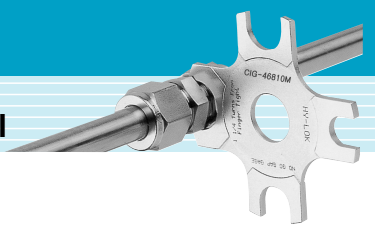
Swivel Reducing Adapter CSRA



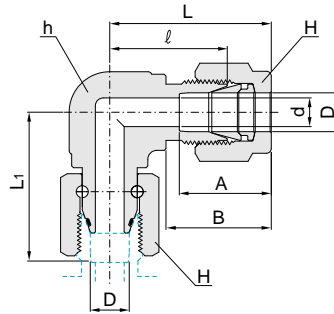
Connects Metric Tubes

| Part No. | Tube OD | | d Min. | Width across flat | | | A | B | l | L |
|---------------|---------|----------------|--------|-------------------|----------------|----------------|------|------|------|------|
| | D | D ₁ | | h | H ₁ | H ₂ | | | | |
| CSRA 6M - 3M | 6 | 3 | 2.4 | 12 | 12 | 14 | 12.9 | 15.3 | 24.7 | 23.1 |
| CSRA 6M - 4M | 6 | 4 | 2.4 | 12 | 12 | 14 | 13.7 | 16.1 | 25.5 | 23.1 |
| CSRA 6M - 8M | 6 | 8 | 4.8 | 14 | 16 | 14 | 16.2 | 18.6 | 27.5 | 23.5 |
| CSRA 6M - 10M | 6 | 10 | 4.8 | 17 | 19 | 14 | 17.2 | 19.5 | 29.3 | 24.6 |
| CSRA 6M - 12M | 6 | 12 | 4.8 | 22 | 22 | 14 | 22.8 | 22.0 | 30.1 | 22.2 |
| CSRA 8M - 6M | 8 | 6 | 4.8 | 12 | 14 | 16 | 15.3 | 17.7 | 26.3 | 24.0 |
| CSRA 8M - 12M | 8 | 12 | 6.3 | 22 | 22 | 16 | 22.8 | 22.0 | 30.1 | 23.1 |
| CSRA10M - 6M | 10 | 6 | 4.8 | 16 | 14 | 19 | 15.3 | 17.7 | 28.6 | 26.9 |
| CSRA10M - 8M | 10 | 8 | 6.3 | 16 | 16 | 19 | 16.2 | 18.6 | 29.4 | 26.9 |
| CSRA10M - 12M | 10 | 12 | 7.9 | 22 | 22 | 19 | 22.8 | 22.0 | 31.0 | 24.6 |
| CSRA12M - 6M | 12 | 6 | 4.8 | 19 | 14 | 22 | 15.3 | 17.7 | 31.4 | 31.8 |
| CSRA12M - 8M | 12 | 8 | 6.3 | 19 | 16 | 22 | 16.2 | 18.6 | 32.4 | 32.1 |
| CSRA12M - 10M | 12 | 10 | 8.0 | 19 | 19 | 22 | 17.2 | 19.5 | 33.2 | 32.1 |
| CSRA12M - 16M | 12 | 16 | 9.5 | 24 | 25 | 22 | 24.4 | 22.0 | 34.4 | 28.5 |
| CSRA12M - 18M | 12 | 18 | 9.5 | 27 | 30 | 22 | 24.4 | 22.0 | 35.9 | 30.0 |
| CSRA15M - 10M | 15 | 10 | 7.9 | 22 | 19 | 25 | 17.2 | 19.5 | 33.7 | 34.2 |
| CSRA15M - 12M | 15 | 12 | 9.5 | 22 | 22 | 25 | 22.8 | 22.0 | 33.7 | 31.0 |
| CSRA16M - 10M | 16 | 10 | 7.9 | 22 | 19 | 25 | 17.2 | 19.5 | 33.7 | 34.2 |
| CSRA16M - 12M | 16 | 12 | 9.5 | 22 | 22 | 25 | 22.8 | 22.0 | 33.7 | 31.0 |
| CSRA16M - 18M | 16 | 18 | 12.7 | 27 | 30 | 25 | 24.4 | 22.0 | 36.0 | 31.7 |
| CSRA16M - 20M | 16 | 20 | 12.7 | 30 | 32 | 25 | 26.0 | 22.0 | 37.5 | 33.2 |
| CSRA18M - 10M | 18 | 10 | 7.9 | 24 | 19 | 30 | 17.2 | 19.5 | 34.5 | 35.0 |
| CSRA18M - 12M | 18 | 12 | 9.5 | 24 | 22 | 30 | 22.8 | 22.0 | 34.4 | 31.8 |
| CSRA18M - 20M | 18 | 20 | 15.0 | 30 | 32 | 30 | 26.0 | 22.0 | 37.5 | 31.6 |
| CSRA18M - 22M | 18 | 22 | 15.0 | 30 | 32 | 30 | 26.0 | 22.0 | 37.5 | 31.6 |
| CSRA18M - 25M | 18 | 25 | 15.0 | 35 | 38 | 30 | 31.3 | 26.5 | 40.6 | 31.5 |
| CSRA20M - 12M | 20 | 12 | 9.5 | 27 | 22 | 32 | 22.8 | 22.0 | 36.4 | 35.3 |
| CSRA20M - 18M | 20 | 18 | 15.0 | 27 | 30 | 32 | 24.4 | 22.0 | 36.4 | 33.7 |
| CSRA20M - 22M | 20 | 22 | 16.0 | 30 | 32 | 32 | 26.0 | 22.0 | 37.9 | 33.6 |
| CSRA20M - 25M | 20 | 25 | 16.0 | 35 | 38 | 32 | 31.3 | 26.5 | 41.0 | 33.4 |
| CSRA22M - 12M | 22 | 12 | 9.5 | 27 | 22 | 32 | 22.8 | 22.0 | 36.4 | 35.4 |
| CSRA22M - 18M | 22 | 18 | 15.1 | 27 | 30 | 32 | 24.4 | 22.0 | 36.4 | 33.7 |
| CSRA22M - 20M | 22 | 20 | 15.9 | 30 | 32 | 32 | 26.0 | 22.0 | 37.9 | 33.6 |
| CSRA25M - 12M | 25 | 12 | 9.5 | 32 | 22 | 38 | 22.8 | 22.0 | 41.1 | 41.7 |
| CSRA25M - 18M | 25 | 18 | 15.1 | 32 | 30 | 38 | 24.4 | 22.0 | 40.9 | 40.0 |
| CSRA25M - 20M | 25 | 20 | 15.9 | 32 | 32 | 38 | 26.0 | 22.0 | 41.1 | 38.5 |
| CSRA25M - 22M | 25 | 22 | 18.3 | 32 | 32 | 38 | 26.0 | 22.0 | 41.1 | 38.5 |

All dimensions are in millimeters unless otherwise specified. Dimensions are for reference only, subject to change.



Swivel Elbow
CSL



Connects Fractional Tubes

| Part No. | Tube OD D | | d Min. | Width across flat (in.) | | A | B | l | L | L ₁ |
|----------|--------------|-------|-----------|----------------------------|-------|------|------|------|------|----------------|
| | | | | h | H | | | | | |
| CSL - 4 | 1/4 | 6.35 | 4.8 | 1/2 | 9/16 | 15.2 | 17.8 | 19.6 | 26.9 | 25.1 |
| CSL - 6 | 3/8 | 9.52 | 7.0 | 5/8 | 11/16 | 16.8 | 19.3 | 23.1 | 30.5 | 28.5 |
| CSL - 8 | 1/2 | 12.70 | 10.4 | 13/16 | 7/8 | 22.9 | 21.8 | 25.9 | 36.1 | 36.9 |
| CSL - 10 | 5/8 | 15.87 | 12.7 | 15/16 | 1 | 24.4 | 21.8 | 28.7 | 38.8 | 41.3 |
| CSL - 12 | 3/4 | 19.05 | 15.7 | 1-1/16 | 1-1/8 | 24.4 | 21.8 | 29.7 | 40.0 | 42.5 |
| CSL - 14 | 7/8 | 22.22 | 18.3 | 1-3/16 | 1-1/4 | 25.9 | 21.8 | 34.5 | 44.7 | 49.3 |
| CSL - 16 | 1 | 25.40 | 22.3 | 1-3/8 | 1-1/2 | 31.2 | 26.4 | 36.8 | 49.0 | 53.1 |

Connects Metric Tubes

| Part No. | Tube OD D | d Min. | Width across flat | | A | B | l | L | L ₁ |
|-----------|--------------|-----------|-------------------|----|------|------|------|------|----------------|
| | | | h (in.) | H | | | | | |
| CSL - 6M | 6 | 4.8 | 1/2 | 14 | 15.3 | 17.7 | 19.6 | 27.0 | 25.1 |
| CSL - 8M | 8 | 6.3 | 9/16 | 16 | 16.2 | 18.6 | 21.3 | 28.8 | 26.8 |
| CSL - 10M | 10 | 8.0 | 11/16 | 19 | 17.2 | 19.5 | 23.9 | 31.5 | 30.1 |
| CSL - 12M | 12 | 9.5 | 13/16 | 22 | 22.8 | 22.0 | 25.9 | 36.0 | 36.9 |
| CSL - 15M | 15 | 12.0 | 15/16 | 25 | 24.4 | 22.0 | 28.7 | 38.8 | 41.3 |
| CSL - 16M | 16 | 12.7 | 15/16 | 25 | 24.4 | 22.0 | 28.7 | 38.8 | 41.3 |
| CSL - 18M | 18 | 15.0 | 1-1/16 | 30 | 24.4 | 22.0 | 29.7 | 39.8 | 42.4 |
| CSL - 20M | 20 | 16.0 | 30mm | 32 | 26.0 | 22.0 | 32.5 | 42.6 | 47.1 |
| CSL - 22M | 22 | 18.3 | 30mm | 32 | 26.0 | 22.0 | 32.5 | 42.6 | 49.2 |
| CSL - 25M | 25 | 22.0 | 1-3/8 | 38 | 31.3 | 26.5 | 36.8 | 49.1 | 53.8 |

Assembly and Reassembly instruction for swivel fitting with O-Ring

Assembly instructions:

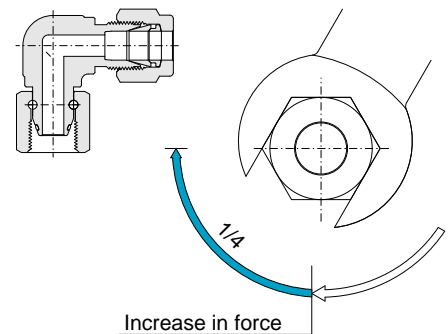
1. Thread the swivel nut assembly onto the Hy-Lok tube end until it is finger-tight.
2. Mark a line along the swivel nut and Hy-Lok tube end, parallel with the axis of the assembly, at the 6 o'clock position.
3. Hold the male Hy-Lok tube end steady and tighten the swivel nut with a wrench 1/4 turn past finger tight, to the 9 o'clock position.

Reassembly instructions:

1. Prior to disassembly, mark a line along the swivel nut and Hy-Lok tube end, parallel with the axis of the assembly.
2. For reassembly, rotate the nut with a wrench to the previously pulled-up position, as indicated by the marks on the swivel nut and Hy-Lok tube end.
At this point, you will feel a significant increase in resistance. Tighten the nut slightly.

Caution!

Do not use the Hy-Lok gap inspection gauge with swivel ends.

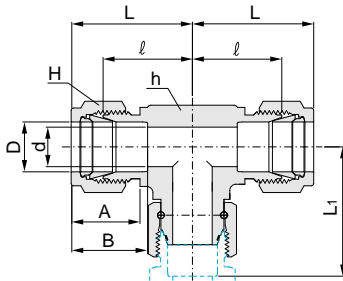


Swivel Branch Tee
CBST



Connects Fractional Tubes

| Part No. | Tube OD D | | d Min. | Width across flat (in.) | | A | B | ℓ | L | L ₁ |
|-----------|--------------|-------|-----------|----------------------------|-------|------|------|------|------|----------------|
| | | | | h | H | | | | | |
| CBST - 4 | 1/4 | 6.35 | 4.8 | 1/2 | 9/16 | 15.2 | 17.8 | 19.6 | 26.9 | 25.1 |
| CBST - 6 | 3/8 | 9.52 | 7.0 | 5/8 | 11/16 | 16.8 | 19.3 | 23.1 | 30.5 | 28.5 |
| CBST - 8 | 1/2 | 12.70 | 10.4 | 13/16 | 7/8 | 22.9 | 21.8 | 25.9 | 36.1 | 36.9 |
| CBST - 10 | 5/8 | 15.87 | 12.7 | 15/16 | 1 | 24.4 | 21.8 | 28.7 | 38.8 | 41.3 |
| CBST - 12 | 3/4 | 19.05 | 15.7 | 1-1/16 | 1-1/8 | 24.4 | 21.8 | 29.7 | 40.0 | 42.5 |
| CBST - 14 | 7/8 | 22.22 | 18.3 | 1-3/16 | 1-1/4 | 25.9 | 21.8 | 34.5 | 44.7 | 49.3 |
| CBST - 16 | 1 | 25.40 | 22.3 | 1-3/8 | 1-1/2 | 31.2 | 26.4 | 36.8 | 49.0 | 53.1 |



Connects Metric Tubes

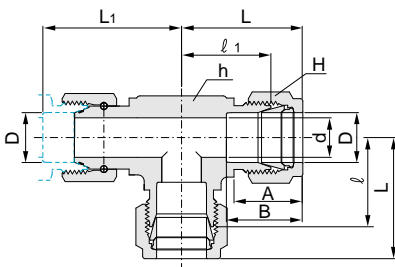
| Part No. | Tube OD D | d Min. | Width across flat | | A | B | ℓ | L | L ₁ |
|------------|--------------|-----------|----------------------|----|------|------|------|------|----------------|
| | | | h (in.) | H | | | | | |
| CBST - 6M | 6 | 4.8 | 1/2 | 14 | 15.3 | 17.7 | 19.6 | 27.0 | 25.1 |
| CBST - 8M | 8 | 6.3 | 9/16 | 16 | 16.2 | 18.6 | 21.3 | 28.8 | 26.8 |
| CBST - 10M | 10 | 8.0 | 11/16 | 19 | 17.2 | 19.5 | 23.9 | 31.5 | 30.1 |
| CBST - 12M | 12 | 9.5 | 13/16 | 22 | 22.8 | 22.0 | 25.9 | 36.0 | 36.9 |
| CBST - 15M | 15 | 12.0 | 15/16 | 25 | 24.4 | 22.0 | 28.7 | 38.8 | 41.3 |
| CBST - 16M | 16 | 12.7 | 15/16 | 25 | 24.4 | 22.0 | 28.7 | 38.8 | 41.3 |
| CBST - 18M | 18 | 15.0 | 1-1/16 | 30 | 24.4 | 22.0 | 29.7 | 39.8 | 42.4 |
| CBST - 20M | 20 | 16.0 | 30mm | 32 | 26.0 | 22.0 | 32.5 | 42.6 | 47.1 |
| CBST - 22M | 22 | 18.3 | 30mm | 32 | 26.0 | 22.0 | 32.5 | 42.6 | 49.2 |
| CBST - 25M | 25 | 22.0 | 1-3/8 | 38 | 31.3 | 26.5 | 36.8 | 49.1 | 53.8 |

Swivel Run Tee
CRST



Connects Fractional Tubes

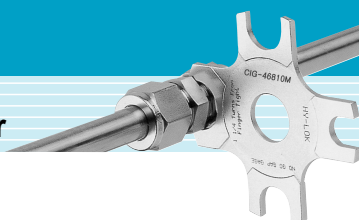
| Part No. | Tube OD D | | d Min. | Width across flat (in.) | | A | B | ℓ | L | L ₁ |
|-----------|--------------|-------|-----------|----------------------------|-------|------|------|------|------|----------------|
| | | | | h | H | | | | | |
| CRST - 4 | 1/4 | 6.35 | 4.8 | 1/2 | 9/16 | 15.2 | 17.8 | 19.6 | 26.9 | 25.1 |
| CRST - 6 | 3/8 | 9.52 | 7.0 | 5/8 | 11/16 | 16.8 | 19.3 | 23.1 | 30.5 | 28.5 |
| CRST - 8 | 1/2 | 12.70 | 10.4 | 13/16 | 7/8 | 22.9 | 21.8 | 25.9 | 36.1 | 36.9 |
| CRST - 10 | 5/8 | 15.87 | 12.7 | 15/16 | 1 | 24.4 | 21.8 | 28.7 | 38.8 | 41.3 |
| CRST - 12 | 3/4 | 19.05 | 15.7 | 1-1/16 | 1-1/8 | 24.4 | 21.8 | 29.7 | 40.0 | 42.5 |
| CRST - 14 | 7/8 | 22.22 | 18.3 | 1-3/16 | 1-1/4 | 25.9 | 21.8 | 34.5 | 44.7 | 49.3 |
| CRST - 16 | 1 | 25.40 | 22.3 | 1-3/8 | 1-1/2 | 31.2 | 26.4 | 36.8 | 49.0 | 53.1 |



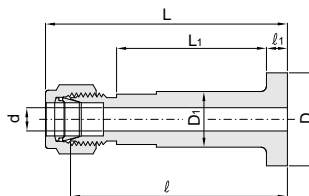
Connects Metric Tubes

| Part No. | Tube OD D | d Min. | Width across flat | | A | B | ℓ | L | L ₁ |
|------------|--------------|-----------|----------------------|----|------|------|------|------|----------------|
| | | | h (in.) | H | | | | | |
| CRST - 6M | 6 | 4.8 | 1/2 | 14 | 15.3 | 17.7 | 19.6 | 27.0 | 25.1 |
| CRST - 8M | 8 | 6.3 | 9/16 | 16 | 16.2 | 18.6 | 21.3 | 28.8 | 26.8 |
| CRST - 10M | 10 | 8.0 | 11/16 | 19 | 17.2 | 19.5 | 23.9 | 31.5 | 30.1 |
| CRST - 12M | 12 | 9.5 | 13/16 | 22 | 22.8 | 22.0 | 25.9 | 36.0 | 36.9 |
| CRST - 15M | 15 | 12.0 | 15/16 | 25 | 24.4 | 22.0 | 28.7 | 38.8 | 41.3 |
| CRST - 16M | 16 | 12.7 | 15/16 | 25 | 24.4 | 22.0 | 28.7 | 38.8 | 41.3 |
| CRST - 18M | 18 | 15.0 | 1-1/16 | 30 | 24.4 | 22.0 | 29.7 | 39.8 | 42.4 |
| CRST - 20M | 20 | 16.0 | 30mm | 32 | 26.0 | 22.0 | 32.5 | 42.6 | 47.1 |
| CRST - 22M | 22 | 18.3 | 30mm | 32 | 26.0 | 22.0 | 32.5 | 42.6 | 49.2 |
| CRST - 25M | 25 | 22.0 | 1-3/8 | 38 | 31.3 | 26.5 | 36.8 | 49.1 | 53.8 |

All dimensions are in millimeters unless otherwise specified. Dimensions are for reference only, subject to change.



Lapped Flange Connector CFTC



Hy-Lok Lapped flange connector provides safe and easy connections between process lines and instruments. It provides Hy-Lok tube connection ends by a lap joint pipe flange to ANSI B 16.5 or BS 1560. Both "smooth" and "serrated" surface finishes are available. For identification of serrated surface finish, groove is provided.

| Part No. | Tube Size | Flange Seal | Dimensions | | | | | | | Flange Surface Finish (Ra) |
|-------------|-----------|-------------|------------|-------|------|-------|------|-------|-------|----------------------------|
| | | | l | l_1 | L | L_1 | D | D_1 | d min | |
| CFTC 4 - SM | 1/4 | SM | 74.9 | 6.5 | 80.8 | 56.5 | 34.5 | 21.1 | 4.8 | 3.2 - 6.3 Micrometer |
| CFTC 4 - SE | 1/4 | SE | 74.9 | 6.5 | 80.8 | 56.5 | 34.5 | 21.1 | 4.8 | 6.3 - 12.5 Micrometer |
| CFTC 6 - SM | 3/8 | SM | 74.9 | 6.5 | 82.3 | 56.5 | 34.5 | 21.1 | 7.0 | 3.2 - 6.3 Micrometer |
| CFTC 6 - SE | 3/8 | SE | 74.9 | 6.5 | 82.3 | 56.5 | 34.5 | 21.1 | 7.0 | 6.3 - 12.5 Micrometer |
| CFTC 8 - SM | 1/2 | SM | 74.9 | 6.5 | 85.1 | 56.5 | 34.5 | 21.1 | 10.4 | 3.2 - 6.3 Micrometer |
| CFTC 8 - SE | 1/2 | SE | 74.9 | 6.5 | 85.1 | 56.5 | 34.5 | 21.1 | 10.4 | 6.3 - 12.5 Micrometer |

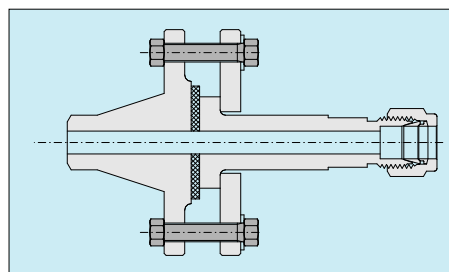
Surface Finish



Smooth (SM)



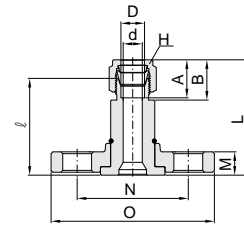
Serrated (SE)



Lapped flange connector installed with gasket between seal faces

All dimensions are in millimeters unless otherwise specified. Dimensions are for reference only, subject to change.

Flange Connector
CIF



Connects Fractional Tubes

| Part No. | Tube OD D | | ASME Flange NPS | ASME Class | d min. | Width across flat H (in.) | A | B | M | N | l | L | O |
|---------------|--------------|-------|-----------------------|---------------|-----------|---------------------------------|------|------|------|-------|------|------|-------|
| | in | mm | | | | | | | | | | | |
| CIF08ARA08T-2 | 1/2 | 12.70 | 1/2 | 150 | 10.4 | 7/8 | 22.9 | 21.8 | 15.7 | 60.5 | 52.7 | 62.7 | 88.9 |
| CIF08ARB08T-2 | 1/2 | 12.70 | 1/2 | 300 | 10.4 | 7/8 | 22.9 | 21.8 | 22.4 | 66.5 | 62.2 | 72.2 | 95.3 |
| CIF08ARA12T-2 | 3/4 | 19.05 | 1/2 | 150 | 15.7 | 1-1/8 | 24.4 | 21.8 | 15.7 | 60.5 | 62.2 | 72.2 | 88.9 |
| CIF08ARB12T-2 | 3/4 | 19.05 | 1/2 | 300 | 15.0 | 1-1/8 | 24.4 | 21.8 | 22.4 | 66.5 | 62.2 | 72.2 | 95.3 |
| CIF12ARA12T-2 | 3/4 | 19.05 | 3/4 | 150 | 15.7 | 1-1/8 | 24.4 | 21.8 | 15.7 | 69.9 | 53.0 | 63.0 | 98.6 |
| CIF12ARB12T-2 | 3/4 | 19.05 | 3/4 | 300 | 15.7 | 1-1/8 | 24.4 | 21.8 | 25.4 | 82.6 | 62.2 | 72.2 | 117.3 |
| CIF12ARC12T-2 | 3/4 | 19.05 | 3/4 | 600 | 15.7 | 1-1/8 | 24.4 | 21.8 | 25.4 | 82.6 | 67.5 | 77.7 | 117.3 |
| CIF16ARA12T-2 | 3/4 | 19.05 | 1 | 150 | 15.7 | 1-1/8 | 24.4 | 21.8 | 17.5 | 79.2 | 54.3 | 64.3 | 108.0 |
| CIF16ARB12T-2 | 3/4 | 19.05 | 1 | 300 | 15.7 | 1-1/8 | 24.4 | 21.8 | 26.9 | 88.9 | 63.8 | 73.8 | 124.0 |
| CIF12ARA16T-2 | 1 | 25.40 | 3/4 | 150 | 20.0 | 1-1/2 | 31.2 | 26.4 | 15.7 | 69.9 | 54.9 | 67.1 | 98.6 |
| CIF16ARA16T-2 | 1 | 25.40 | 1 | 150 | 22.3 | 1-1/2 | 31.2 | 26.4 | 17.5 | 79.2 | 56.5 | 68.8 | 108.0 |
| CIF16ARB16T-2 | 1 | 25.40 | 1 | 300 | 22.3 | 1-1/2 | 31.2 | 26.4 | 26.9 | 88.9 | 66.0 | 78.3 | 124.0 |
| CIF16ARC16T-2 | 1 | 25.40 | 1 | 600 | 22.3 | 1-1/2 | 31.2 | 26.4 | 26.9 | 88.9 | 73.5 | 85.8 | 124.0 |
| CIF24ARB16T-2 | 1 | 25.40 | 1-1/2 | 300 | 22.3 | 1-1/2 | 31.2 | 26.4 | 30.2 | 114.3 | 73.0 | 85.3 | 155.4 |

Pressure-Temperature Ratings

Ratings are taken from ASME B16.5-2003, Table 2-2.2 and Table F2-2.2

Pressure ratings for fittings with a flange end connection and another end connection are determined by the connection with the lower pressure rating.

Working Pressure by Classes, bar

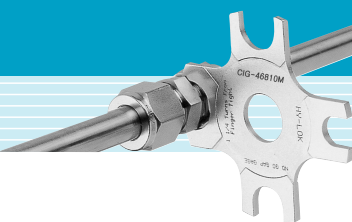
| Temperature °C | ASME Class | | | | | | |
|-------------------|------------|------|------|------|-------|-------|-------|
| | 150 | 300 | 400 | 600 | 900 | 1500 | 2500 |
| -29 to 38 | 19.0 | 49.6 | 66.2 | 99.3 | 148.9 | 248.2 | 413.7 |
| 50 | 18.4 | 48.1 | 64.2 | 96.2 | 144.3 | 240.6 | 400.9 |
| 100 | 16.2 | 42.2 | 56.3 | 84.4 | 126.6 | 211.0 | 351.6 |
| 150 | 14.8 | 38.5 | 51.3 | 77.0 | 115.5 | 192.5 | 320.8 |
| 200 | 13.7 | 35.7 | 47.6 | 71.3 | 107.0 | 178.3 | 297.2 |
| 250 | 12.1 | 33.4 | 44.5 | 66.8 | 100.1 | 166.9 | 278.1 |
| 300 | 10.2 | 31.6 | 42.2 | 63.2 | 94.9 | 158.1 | 263.5 |
| 325 | 9.3 | 30.9 | 41.2 | 61.8 | 92.7 | 154.4 | 257.4 |
| 350 | 8.4 | 30.3 | 40.4 | 60.7 | 91.0 | 151.6 | 252.7 |
| 375 | 7.4 | 29.9 | 39.8 | 59.8 | 89.6 | 149.4 | 249.0 |
| 400 | 6.5 | 29.4 | 39.3 | 58.9 | 88.3 | 147.2 | 245.3 |
| 425 | 5.5 | 29.1 | 38.9 | 58.3 | 87.4 | 145.7 | 242.9 |
| 450 | 4.6 | 28.8 | 38.5 | 57.7 | 86.5 | 144.2 | 240.4 |
| 475 | 3.7 | 28.7 | 38.2 | 57.3 | 86.0 | 143.4 | 238.9 |
| 500 | 2.8 | 28.2 | 37.6 | 56.5 | 84.7 | 140.9 | 235.0 |
| 538 | 1.4 | 25.2 | 33.4 | 50.0 | 75.2 | 125.5 | 208.9 |

Working Pressure by Classes, psig

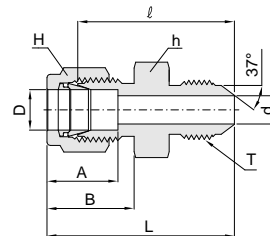
| Temperature °F | ASME Class | | | | | | |
|-------------------|------------|-----|-----|------|------|------|------|
| | 150 | 300 | 400 | 600 | 900 | 1500 | 2500 |
| -20 to 100 | 275 | 720 | 960 | 1440 | 2160 | 3600 | 6000 |
| 200 | 235 | 620 | 825 | 1240 | 1860 | 3095 | 5160 |
| 300 | 215 | 560 | 745 | 1120 | 1680 | 2795 | 4660 |
| 400 | 195 | 515 | 685 | 1025 | 1540 | 2570 | 4280 |
| 500 | 170 | 480 | 635 | 955 | 1435 | 2390 | 3980 |
| 600 | 140 | 450 | 600 | 900 | 1355 | 2255 | 3760 |
| 650 | 125 | 440 | 590 | 885 | 1325 | 2210 | 3680 |
| 700 | 110 | 435 | 580 | 870 | 1305 | 2170 | 3620 |
| 750 | 95 | 425 | 570 | 855 | 1280 | 2135 | 3560 |
| 800 | 80 | 420 | 565 | 845 | 1265 | 2110 | 3520 |
| 850 | 65 | 420 | 555 | 835 | 1255 | 2090 | 3480 |
| 900 | 50 | 415 | 555 | 830 | 1245 | 2075 | 3460 |
| 950 | 35 | 385 | 515 | 775 | 1160 | 1930 | 3220 |
| 1000 | 20 | 365 | 485 | 725 | 1090 | 1820 | 3030 |

All dimensions are in millimeters unless otherwise specified. Dimensions are for reference only, subject to change.

Tube to 37° Flared Tube



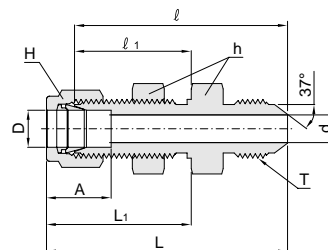
37° Flared Union CFU



Connects Fractional Tube to 37° Flared Tube

| Part No. | Tube OD D | | 37° Flared Tube OD | | Straight Thread T(U) | d Min. | Width across flat (in.) | | A | B | ℓ | L |
|------------|--------------|-------|-----------------------|-------|----------------------------|-----------|----------------------------|-------|------|------|------|------|
| | in. | mm | in. | mm | | | h | H | | | | |
| CFU 1 - 2 | 1/16 | 1.58 | 1/8 | 3.17 | 5/16-24 | 1.3 | 7/16 | 5/16 | 8.6 | 10.9 | 23.4 | 27.2 |
| CFU 2 - 2 | 1/8 | 3.17 | 1/8 | 3.17 | 5/16-24 | 1.5 | 7/16 | 7/16 | 12.7 | 15.2 | 24.9 | 31.5 |
| CFU 2 - 4 | 1/8 | 3.17 | 1/4 | 6.35 | 7/16-20 | 2.3 | 1/2 | 7/16 | 12.7 | 15.2 | 28.4 | 35.1 |
| CFU 4 - 4 | 1/4 | 6.35 | 1/4 | 6.35 | 7/16-20 | 4.3 | 1/2 | 9/16 | 15.2 | 17.8 | 30.2 | 37.6 |
| CFU 5 - 5 | 5/16 | 7.93 | 5/16 | 7.93 | 1/2-20 | 5.8 | 9/16 | 5/8 | 16.3 | 18.5 | 31.0 | 38.4 |
| CFU 6 - 4 | 3/8 | 9.52 | 1/4 | 6.35 | 7/16-20 | 4.3 | 5/8 | 11/16 | 16.8 | 19.3 | 32.3 | 39.6 |
| CFU 6 - 6 | 3/8 | 9.52 | 3/8 | 9.52 | 9/16-18 | 7.0 | 5/8 | 11/16 | 16.8 | 19.3 | 32.3 | 39.6 |
| CFU 8 - 8 | 1/2 | 12.70 | 1/2 | 12.70 | 3/4-16 | 9.9 | 13/16 | 7/8 | 22.9 | 21.8 | 35.8 | 46.0 |
| CFU12 - 12 | 3/4 | 19.05 | 3/4 | 19.05 | 1-1/16-12 | 15.5 | 1-1/8 | 1-1/8 | 24.4 | 21.8 | 43.2 | 53.3 |
| CFU16 - 16 | 1 | 25.40 | 1 | 25.40 | 1-5/16-12 | 21.3 | 1-3/8 | 1-1/2 | 31.2 | 26.4 | 49.3 | 61.5 |

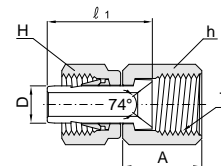
37° Flared Bulkhead Union CBFU



Connects Fractional Tube to 37° Flared Tube

| Part No. | Tube OD D | | 37° Flared Tube OD | | Straight Thread T(U) | d Min. | Width across flat (in.) | | A | ℓ | ℓ ₁ | L | L ₁ | Panel Hole Drill Size | Panel Max. Thickness |
|-------------|--------------|-------|-----------------------|-------|----------------------------|-----------|----------------------------|-------|------|------|----------------|------|----------------|-----------------------------|----------------------------|
| | in. | mm | in. | mm | | | h | H | | | | | | | |
| CBFU 4 - 4 | 1/4 | 6.35 | 1/4 | 6.35 | 7/16-20 | 4.3 | 5/8 | 9/16 | 15.2 | 46.5 | 26.2 | 53.8 | 33.5 | 11.5 | 10.2 |
| CBFU 6 - 6 | 3/8 | 9.52 | 3/8 | 9.52 | 9/16-18 | 7.0 | 3/4 | 11/16 | 16.8 | 49.8 | 29.5 | 57.2 | 36.8 | 14.7 | 11.2 |
| CBFU 8 - 8 | 1/2 | 12.70 | 1/2 | 12.70 | 3/4-16 | 9.9 | 15/16 | 7/8 | 22.9 | 55.6 | 31.8 | 65.8 | 41.9 | 19.4 | 12.7 |
| CBFU12 - 12 | 3/4 | 19.05 | 3/4 | 19.05 | 1-1/16-12 | 15.5 | 1-3/16 | 1-1/8 | 24.4 | 68.8 | 37.3 | 79.0 | 47.5 | 25.8 | 16.8 |
| CBFU16 - 16 | 1 | 25.40 | 1 | 25.40 | 1-5/16-12 | 21.3 | 1-5/8 | 1-1/2 | 31.2 | 80.3 | 45.2 | 92.5 | 57.4 | 33.7 | 19.1 |

37° Flared Adapter CFA



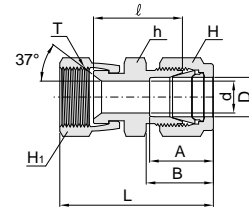
Connects Fractional Hy-Lok Port to Male AN

| Part No. | Tube OD D | | 37° Flared Tube OD | | Straight Thread T(U) | Width across flat (in.) | | A | ℓ ₁ |
|-----------|--------------|-------|-----------------------|-------|----------------------------|----------------------------|-------|------|----------------|
| | in. | mm | in. | mm | | h | H | | |
| CFA 2 - 2 | 1/8 | 3.17 | 1/8 | 3.17 | 5/16 - 24 | 3/8 | 7/16 | 13.7 | 18.5 |
| CFA 2 - 4 | 1/8 | 3.17 | 1/4 | 6.35 | 7/16 - 20 | 9/16 | 7/16 | 15.5 | 19.1 |
| CFA 4 - 4 | 1/4 | 6.35 | 1/4 | 6.35 | 7/16 - 20 | 9/16 | 9/16 | 15.5 | 21.3 |
| CFA 6 - 6 | 3/8 | 9.52 | 3/8 | 9.52 | 9/16 - 18 | 11/16 | 11/16 | 18.3 | 24.9 |
| CFA 8 - 8 | 1/2 | 12.70 | 1/2 | 12.70 | 3/4 - 16 | 7/8 | 7/8 | 21.6 | 33.0 |

* From Air Force and Navy Standard for 37 degree flared fittings (SAE J514)

All dimensions are in millimeters unless otherwise specified. Dimensions are for reference only, subject to change.

37° Flared Swivel Union
CFFSU

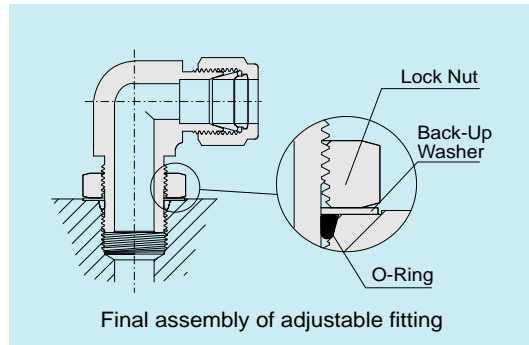


Connects Fractional Tubes

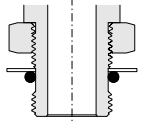
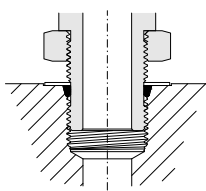
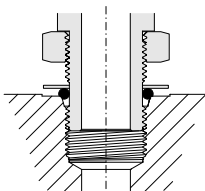
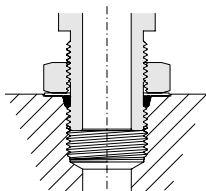
| Part No. | Tube OD D | | 37° Flared Tube OD | | Straight Thread T(U) | d min. | Width across flat (in.) | | | A | B | l | L |
|------------|-----------|-------|--------------------|-------|----------------------|--------|-------------------------|-------|-------|------|------|------|------|
| | in. | mm | in. | mm | | | h | H | Hi | | | | |
| CFFSU 4- 4 | 1/4 | 6.35 | 1/4 | 6.35 | 7/16-20 | 4.3 | 1/2 | 9/16 | 9/16 | 15.2 | 17.8 | 23.8 | 31.2 |
| CFFSU 6- 6 | 3/8 | 9.52 | 3/8 | 9.52 | 9/16-18 | 7.0 | 5/8 | 11/16 | 11/16 | 16.8 | 19.3 | 27.3 | 34.7 |
| CFFSU 8- 8 | 1/2 | 12.70 | 1/2 | 12.70 | 3/4-16 | 10.4 | 13/16 | 7/8 | 7/8 | 22.9 | 21.8 | 29.0 | 39.2 |
| CFFSU10-10 | 5/8 | 15.87 | 5/8 | 15.87 | 7/8-14 | 12.7 | 15/16 | 1 | 1 | 24.4 | 21.8 | 31.0 | 41.2 |
| CFFSU12-12 | 3/4 | 19.05 | 3/4 | 19.05 | 1-1/16-12 | 15.7 | 1-1/8 | 1-1/8 | 1-1/4 | 24.4 | 21.8 | 33.3 | 43.5 |
| CFFSU16-16 | 1 | 25.40 | 1 | 25.40 | 1-5/16-12 | 22.3 | 1-3/8 | 1-1/2 | 1-1/2 | 31.2 | 26.4 | 39.1 | 51.3 |

Adjustable SAE/MS Straight Thread Fittings

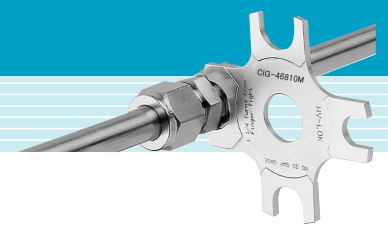
These adjustable or positionable fittings are useful in that the direction of Hy-Lok tube fittings end can be oriented into desired direction with ease. They can be installed on tanks or vessels without welding or brazing. Viton O-ring is standard, and other materials are available upon request.



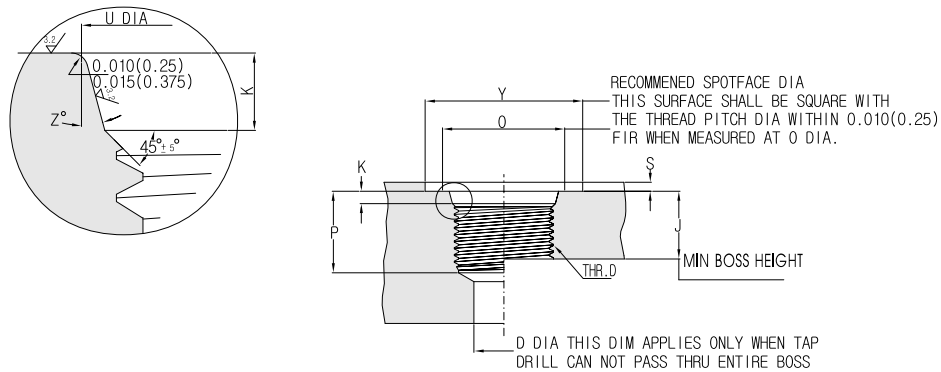
Installation Instructions

| | | | |
|---|---|--|--|
| <p>1. Lubricate O-ring with lubricant compatible with system and O-ring material and place it over the groove close to the metal backup washer.</p>  <p>Fig. 1 Lock Nut Backed Off</p> | <p>2. Screw fitting into the SAE straight thread boss until the washer contacts the face of the boss.</p>  <p>Fig. 2 Fitting Installed Tight</p> | <p>3. Position the fitting by backing it out no more than one turn.</p>  <p>Fig. 3 Fitting Backed Off for Alignment (1 Turn Maximum)</p> | <p>4. Hold the fitting in position and tighten the lock nut until the washer contacts the face of the boss.</p>  <p>Fig. 4 Fitting Lock Nut Tightened to Appropriate Torque</p> |
|---|---|--|--|

All dimensions are in millimeters unless otherwise specified. Dimensions are for reference only, subject to change.



SAE / MS Internal Straight Thread Boss



Data for SAE / MS Straight thread Boss

(reprinted from 'Hydraulic Tube Fittings-SAE J1926 / 1 Port Dimensions of SAE Standard.')

| Nom Tube OD | Thread Size | D Min. | J Min. | K | O Min. | P Min. | U | Y | S Max. | Z |
|-------------|-------------|--------|--------|-----|--------|--------|------|----|--------|-----|
| 1/8 | 5/16 - 24 | 1.6 | 10.0 | 1.9 | 11 | 12.0 | 9.1 | 17 | 1.6 | 12° |
| 3/16 | 3/8 - 24 | 3.2 | 10.0 | 1.9 | 13 | 12.0 | 10.7 | 19 | 1.6 | 12° |
| 1/4 | 7/16 - 20 | 4.4 | 11.5 | 2.4 | 15 | 14.0 | 12.4 | 21 | 1.6 | 12° |
| 5/16 | 1/2 - 20 | 6.0 | 11.5 | 2.4 | 16 | 14.0 | 14.0 | 23 | 1.6 | 12° |
| 3/8 | 9/16 - 18 | 7.5 | 12.7 | 2.5 | 18 | 15.5 | 15.6 | 25 | 1.6 | 12° |
| 1/2 | 3/4 - 16 | 10.0 | 14.3 | 2.5 | 22 | 17.5 | 20.6 | 30 | 2.4 | 15° |
| 5/8 | 7/8 - 14 | 12.5 | 16.7 | 2.5 | 26 | 20.0 | 23.9 | 34 | 2.4 | 15° |
| 3/4 | 1-1/16 - 12 | 16.0 | 19.0 | 3.3 | 32 | 23.0 | 29.2 | 41 | 2.4 | 15° |
| 7/8 | 1-3/16 - 12 | 18.0 | 19.0 | 3.3 | 35 | 23.0 | 32.3 | 45 | 2.4 | 15° |
| 1 | 1-5/16 - 12 | 21.0 | 19.0 | 3.3 | 38 | 23.0 | 35.5 | 49 | 3.2 | 15° |
| 1-1/4 | 1-5/8 - 12 | 27.0 | 19.0 | 3.3 | 48 | 23.0 | 43.5 | 58 | 3.2 | 15° |
| 1-1/2 | 1-7/8 - 12 | 33.0 | 19.0 | 3.3 | 54 | 23.0 | 49.8 | 65 | 3.2 | 15° |
| 2 | 2-1/2 - 12 | 70.0 | 19.0 | 3.3 | 70 | 23.0 | 65.7 | 88 | 3.2 | 15° |

- Diameter U shall be concentric with thread pitch diameter within 0.13 full indicator reading(FIR), and shall be free from longitudinal and spiral tool marks. Angular tool marks up to 2.5 Micro meter max. shall be permissible.
- Maximum recommended spotface depth to permit sufficient wrench grip for proper tightening of the fitting or locknut.
- If face of boss is on a machined surface, dimensions Y and S need not apply as long as R 0.25/0.375 is maintained to avoid damage to the O-Ring during installaton.
- Tap drill depths given require use of a bottoming taps to produce the specified full thread lengths. Where standard taps are used, the tap drill depths must be increased accordingly.
- Figures are for reference only, as any boss can be used for a tubing size depending upon other design criteria.

O - Ring Dimensions for SAE / MS Bosses

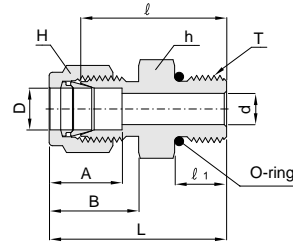
Standard O-Ring is Viton other materials are available upon request.

| Part Size | Nominal Tube OD | Uniform Size Number | Dimension | | Part Size | Nominal Tube OD | Uniform Size Number | Dimension | |
|-----------|-----------------|---------------------|-----------|------------------|-----------|-----------------|---------------------|-----------|------------------|
| | | | I.D. in | Cross Section in | | | | I.D. in | Cross Section in |
| 2 | 1/8 | 902 | .239 | .064 | 12 | 3/4 | 912 | .924 | .116 |
| 3 | 3/16 | 903 | .301 | .064 | 14 | 7/8 | 914 | 1.048 | .116 |
| 4 | 1/4 | 904 | .351 | .072 | 16 | 1 | 916 | 1.171 | .116 |
| 5 | 5/16 | 905 | .414 | .072 | 20 | 1-1/4 | 920 | 1.475 | .118 |
| 6 | 3/8 | 906 | .468 | .078 | 24 | 1-1/2 | 924 | 1.720 | .118 |
| 8 | 1/2 | 908 | .644 | .087 | 32 | 2 | 932 | 2.337 | .118 |
| 10 | 5/8 | 910 | .755 | .097 | | | | | |

All dimensions are in millimeters unless otherwise specified. Dimensions are for reference only, subject to change.

Hy-Lok Tube Fittings

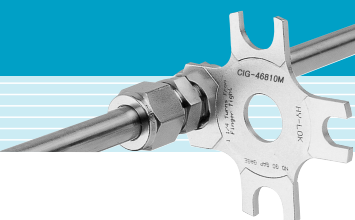
SAE / MS Male Connector CSC



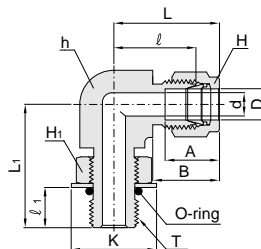
Connects Fractional Tube to SAE / MS Straight Thread Boss

| Part No. | Tube OD D | | Straight Thread T(U) | d ⁺ Min. | Width across flat (in.) | | A | B | l | l ₁ | L | O-Ring Uniform Size Number |
|-----------|--------------|-------|----------------------------|------------------------|----------------------------|-------|------|------|------|----------------|-------|----------------------------------|
| | in. | mm | | | h | H | | | | | | |
| CSC 2- 2U | 1/8 | 3.17 | 5/16-24 | 2.3 | 7/16 | 7/16 | 12.7 | 15.2 | 23.4 | 7.6 | 30.0 | -902 |
| CSC 2- 4U | 1/8 | 3.17 | 7/16-20 | 2.3 | 9/16 | 7/16 | 12.7 | 15.2 | 24.9 | 9.1 | 31.5 | -904 |
| CSC 4- 4U | 1/4 | 6.35 | 7/16-20 | 4.8 | 9/16 | 9/16 | 15.2 | 17.8 | 26.7 | 9.1 | 34.0 | -904 |
| CSC 4- 6U | 1/4 | 6.35 | 9/16-18 | 4.8 | 11/16 | 9/16 | 15.2 | 17.8 | 28.2 | 9.9 | 35.6 | -906 |
| CSC 4- 8U | 1/4 | 6.35 | 3/4-16 | 4.8 | 7/8 | 9/16 | 15.2 | 17.8 | 30.2 | 11.2 | 37.6 | -908 |
| CSC 4-10U | 1/4 | 6.35 | 7/8-14 | 4.8 | 1 | 9/16 | 15.2 | 17.8 | 33.3 | 12.7 | 40.6 | -910 |
| CSC 5- 5U | 5/16 | 7.93 | 1/2-20 | 5.8 | 5/8 | 5/8 | 16.3 | 18.5 | 27.4 | 9.1 | 34.8 | -905 |
| CSC 6- 4U | 3/8 | 9.52 | 7/16-20 | 5.0 | 5/8 | 11/16 | 16.8 | 19.3 | 28.2 | 9.1 | 35.6 | -904 |
| CSC 6- 6U | 3/8 | 9.52 | 9/16-18 | 7.0 | 11/16 | 11/16 | 16.8 | 19.3 | 29.7 | 9.9 | 37.1 | -906 |
| CSC 6- 8U | 3/8 | 9.52 | 3/4-16 | 7.0 | 7/8 | 11/16 | 16.8 | 19.3 | 31.8 | 11.2 | 39.1 | -908 |
| CSC 6-10U | 3/8 | 9.52 | 7/8-14 | 7.0 | 1 | 11/16 | 16.8 | 19.3 | 34.8 | 12.7 | 42.2 | -910 |
| CSC 8- 6U | 1/2 | 12.70 | 9/16-18 | 7.0 | 13/16 | 7/8 | 22.9 | 21.8 | 29.0 | 9.9 | 39.1 | -906 |
| CSC 8- 8U | 1/2 | 12.70 | 3/4-16 | 10.4 | 7/8 | 7/8 | 22.9 | 21.8 | 31.8 | 11.2 | 41.9 | -908 |
| CSC 8-10U | 1/2 | 12.70 | 7/8-14 | 10.4 | 1 | 7/8 | 22.9 | 21.8 | 34.8 | 12.7 | 45.0 | -910 |
| CSC 8-12U | 1/2 | 12.70 | 1-1/16-12 | 10.4 | 1-1/4 | 7/8 | 22.9 | 21.8 | 38.9 | 15.0 | 49.0 | -912 |
| CSC10- 8U | 5/8 | 15.87 | 3/4-16 | 10.7 | 15/16 | 1 | 24.4 | 21.8 | 31.8 | 11.2 | 41.9 | -908 |
| CSC10-10U | 5/8 | 15.87 | 7/8-14 | 12.7 | 1 | 1 | 24.4 | 21.8 | 35.1 | 12.7 | 45.2 | -910 |
| CSC12- 8U | 3/4 | 19.05 | 3/4-16 | 10.7 | 1-1/16 | 1-1/8 | 24.4 | 21.8 | 35.8 | 11.2 | 46.0 | -908 |
| CSC12-12U | 3/4 | 19.05 | 1-1/16-12 | 15.7 | 1-1/4 | 1-1/8 | 24.4 | 21.8 | 38.9 | 15.0 | 49.0 | -912 |
| CSC14-14U | 7/8 | 22.22 | 1-3/16-12 | 18.3 | 1-3/8 | 1-1/4 | 25.9 | 21.8 | 38.9 | 15.0 | 49.0 | -914 |
| CSC16-12U | 1 | 25.40 | 1-1/16-12 | 16.8 | 1-3/8 | 1-1/2 | 31.2 | 26.4 | 41.1 | 15.0 | 53.3 | -912 |
| CSC16-16U | 1 | 25.40 | 1-5/16-12 | 22.3 | 1-1/2 | 1-1/2 | 31.2 | 26.4 | 42.2 | 15.0 | 54.4 | -916 |
| CSC20-20U | 1-1/4 | 31.75 | 1-5/8-12 | 28.0 | 1-7/8 | 1-7/8 | 41.1 | 38.9 | 46.2 | 15.0 | 68.3 | -920 |
| CSC24-24U | 1-1/2 | 38.10 | 1-7/8-12 | 34.0 | 2-1/8 | 2-1/4 | 50.0 | 45.2 | 50.5 | 15.0 | 77.7 | -924 |
| CSC32-32U | 2 | 50.80 | 2-1/2-12 | 46.0 | 2-3/4 | 3 | 67.6 | 62.7 | 64.3 | 15.0 | 101.6 | -932 |

† The d dimension is the minimum nominal opening. These fittings may have a larger opening at the pipe/straight thread end.



Positionable Male Elbow
CSLA

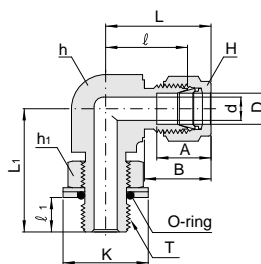


Connects Fractional Tube to SAE / MS Straight Thread Boss

| Part No. | Tube OD D | | Straight Thread T(U) | d ⁺ Min. | Width across flat (in.) | | | A | B | l | l ₁ | L | L ₁ | K | O-Ring Uniform Size Number |
|------------|-----------|-------|----------------------|---------------------|-------------------------|-------|----------------|------|------|------|----------------|-------|----------------|------|----------------------------|
| | in. | mm | | | h | H | H ₁ | | | | | | | | |
| CSLA 4- 4U | 1/4 | 6.35 | 7/16-20 | 4.8 | 1/2 | 9/16 | 9/16 | 15.2 | 17.8 | 21.1 | 9.9 | 28.4 | 28.4 | 16.5 | -904 |
| CSLA 4- 6U | 1/4 | 6.35 | 9/16-18 | 4.8 | 5/8 | 9/16 | 11/16 | 15.2 | 17.8 | 23.1 | 11.2 | 30.5 | 32.3 | 20.1 | -906 |
| CSLA 5- 5U | 5/16 | 7.93 | 1/2 -20 | 5.8 | 9/16 | 5/8 | 5/8 | 16.3 | 18.5 | 22.9 | 9.9 | 30.2 | 29.5 | 18.3 | -905 |
| CSLA 6- 6U | 3/8 | 9.52 | 9/16-18 | 7.0 | 5/8 | 11/16 | 11/16 | 16.8 | 19.3 | 24.6 | 11.2 | 32.0 | 32.3 | 20.0 | -906 |
| CSLA 6- 8U | 3/8 | 9.52 | 3/4 -16 | 7.0 | 13/16 | 11/16 | 7/8 | 16.8 | 19.3 | 27.4 | 12.7 | 34.8 | 37.8 | 25.7 | -908 |
| CSLA 8- 8U | 1/2 | 12.70 | 3/4 -16 | 10.4 | 13/16 | 7/8 | 7/8 | 22.9 | 21.8 | 27.4 | 12.7 | 37.6 | 37.8 | 25.7 | -908 |
| CSLA10-10U | 5/8 | 15.87 | 7/8 -14 | 12.7 | 1 | 1 | 1 | 24.4 | 21.8 | 29.5 | 14.2 | 39.6 | 43.4 | 29.5 | -910 |
| CSLA12-12U | 3/4 | 19.05 | 1-1/16-12 | 15.7 | 1-1/16 | 1-1/8 | 1-1/4 | 24.4 | 21.8 | 31.2 | 16.8 | 41.4 | 48.8 | 36.6 | -912 |
| CSLA14-14U | 7/8 | 22.22 | 1-3/16-12 | 18.3 | 1-1/4 | 1-1/4 | 1-3/8 | 25.9 | 21.8 | 33.0 | 16.8 | 43.2 | 50.5 | 40.4 | -914 |
| CSLA16-16U | 1 | 25.40 | 1-5/16-12 | 22.3 | 1-3/8 | 1-1/2 | 1-1/2 | 31.2 | 26.4 | 38.4 | 16.8 | 50.5 | 53.6 | 43.9 | -916 |
| CSLA20-20U | 1-1/4 | 31.75 | 1-5/8 -12 | 28.0 | 1-11/16 | 1-7/8 | 1-7/8 | 41.1 | 38.9 | 45.7 | 16.8 | 67.8 | 58.2 | 54.9 | -920 |
| CSLA24-24U | 1-1/2 | 38.10 | 1-7/8 -12 | 34.0 | 2 | 2-1/4 | 2-1/8 | 50.0 | 45.2 | 50.8 | 16.8 | 78.0 | 60.5 | 62.2 | -924 |
| CSLA32-32U | 2 | 50.80 | 2-1/2 -12 | 46.0 | 2-3/4 | 3 | 2-3/4 | 67.6 | 62.7 | 69.9 | 16.8 | 107.2 | 71.6 | 80.3 | -932 |

† The d dimension is the minimum nominal opening. These fittings may have a larger opening at the pipe/straight thread end.

Positionable Male Elbow
CSLA



Connects Metric Tube to Female ISO Parallel Thread

| Part No. | Tube OD D | T ISO Thread Size | d ⁺ min | Width across flat | | | A | B | l | l ₁ | L | L ₁ | K | O-ring Uniform Size Number |
|-------------|-----------|-------------------|--------------------|-------------------|----------------------|----|------|------|------|----------------|------|----------------|------|----------------------------|
| | | | | h (in.) | h ₁ (in.) | H | | | | | | | | |
| CSLA 6M- 2G | 6 | 1/8 | 4.0 | 1/2 | 9/16 | 14 | 15.3 | 17.7 | 19.6 | 8.1 | 27.0 | 26.4 | 15.0 | -002* |
| CSLA 6M- 4G | 6 | 1/4 | 4.8 | 5/8 | 3/4 | 14 | 15.3 | 17.7 | 21.6 | 9.1 | 29.0 | 32.3 | 20.2 | -111 |
| CSLA 8M- 2G | 8 | 1/8 | 4.0 | 9/16 | 9/16 | 16 | 16.2 | 18.6 | 21.3 | 8.1 | 28.8 | 27.4 | 15.0 | -002* |
| CSLA 8M- 4G | 8 | 1/4 | 5.9 | 5/8 | 3/4 | 16 | 16.2 | 18.6 | 22.4 | 9.1 | 29.9 | 32.2 | 20.2 | -111 |
| CSLA10M- 4G | 10 | 1/4 | 5.9 | 13/16 | 3/4 | 19 | 17.2 | 19.5 | 25.9 | 9.1 | 33.5 | 35.0 | 20.2 | -111 |
| CSLA10M- 6G | 10 | 3/8 | 7.9 | 13/16 | 7/8 | 19 | 17.2 | 19.5 | 25.9 | 9.4 | 33.5 | 37.1 | 23.5 | -113 |
| CSLA12M- 4G | 12 | 1/4 | 5.9 | 13/16 | 3/4 | 22 | 22.8 | 22.0 | 25.9 | 9.1 | 36.0 | 35.0 | 20.2 | -111 |
| CSLA12M- 6G | 12 | 3/8 | 7.9 | 13/16 | 7/8 | 22 | 22.8 | 22.0 | 25.9 | 9.4 | 36.0 | 37.1 | 23.5 | -113 |
| CSLA12M- 8G | 12 | 1/2 | 9.5 | 15/16 | 1-1/16 | 22 | 22.8 | 22.0 | 27.9 | 13.0 | 38.0 | 43.4 | 34.5 | -1298* |
| CSLA12M-12G | 12 | 3/4 | 9.5 | 1-1/16 | 1-3/8 | 22 | 22.8 | 22.0 | 29.7 | 13.0 | 39.8 | 48.8 | 43.5 | -119 |

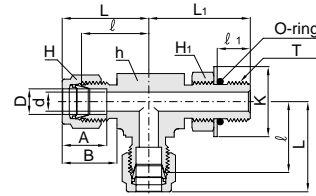
* - Not a uniform o-ring size

† The d dimension is the minimum nominal opening. These fittings may have a larger opening at the pipe/straight thread end.

All dimensions are in millimeters unless otherwise specified. Dimensions are for reference only, subject to change.

Hy-Lok Tube Fittings

Positionable Male Run Tee CSRT

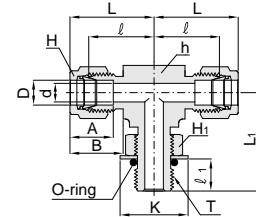


Connects Fractional Tube to SAE / MS Straight Thread Boss

| Part No. | Tube OD D | | T SAE/MS Straight Thread Size | d ⁺ Min. | Width across flat (in.) | | | A | B | ℓ | ℓ ₁ | L | L ₁ | K | O-Ring Uniform Size Number |
|------------|--------------|-------|--|------------------------|----------------------------|-------|----------------|------|------|------|----------------|-------|----------------|------|-------------------------------------|
| | in. | mm | | | h | H | H ₁ | | | | | | | | |
| CSRT 4- 4U | 1/4 | 6.35 | 7/16-20 | 4.8 | 1/2 | 9/16 | 9/16 | 15.2 | 17.8 | 21.1 | 9.9 | 28.4 | 28.4 | 16.5 | -904 |
| CSRT 6- 6U | 3/8 | 9.52 | 9/16-18 | 7.0 | 5/8 | 11/16 | 11/16 | 16.8 | 19.3 | 24.6 | 11.2 | 32.0 | 32.3 | 20.0 | -906 |
| CSRT 8- 8U | 1/2 | 12.70 | 3/4-16 | 10.4 | 13/16 | 7/8 | 7/8 | 22.9 | 21.8 | 27.4 | 12.7 | 37.6 | 37.8 | 25.7 | -908 |
| CSRT12-12U | 3/4 | 19.05 | 1-1/16-12 | 15.7 | 1-1/16 | 1-1/8 | 1-1/4 | 24.4 | 21.8 | 31.2 | 16.8 | 41.4 | 48.8 | 36.6 | -912 |
| CSRT16-16U | 1 | 25.40 | 1-5/16-12 | 22.3 | 1-3/8 | 1-1/2 | 1-1/2 | 31.2 | 26.4 | 38.4 | 16.8 | 50.5 | 53.6 | 43.9 | -916 |
| CSRT20-20U | 1-1/4 | 31.75 | 1-5/8-12 | 28.0 | 1-11/16 | 1-7/8 | 1-7/8 | 41.1 | 38.9 | 45.7 | 16.8 | 67.8 | 58.2 | 54.9 | -920 |
| CSRT24-24U | 1-1/2 | 38.10 | 1-7/8-12 | 34.0 | 2 | 2-1/4 | 2-1/8 | 50.0 | 45.2 | 50.8 | 16.8 | 78.0 | 60.5 | 62.2 | -924 |
| CSRT32-32U | 2 | 50.80 | 2-1/2-12 | 46.0 | 2-3/4 | 3 | 2-3/4 | 67.6 | 62.7 | 69.9 | 16.8 | 107.2 | 71.6 | 80.3 | -932 |

† The d dimension is the minimum nominal opening. These fittings may have a larger opening at the pipe/straight thread end.

Positionable Male Branch Tee CSBT

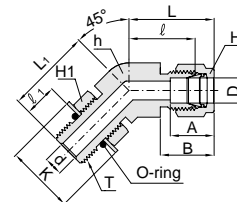


Connects Fractional Tube to SAE / MS Straight Thread Boss

| Part No. | Tube OD D | | T SAE/MS Straight Thread Size | d ⁺ Min. | Width across flat (in.) | | | A | B | ℓ | ℓ ₁ | L | L ₁ | K | O-Ring Uniform Size Number |
|------------|--------------|-------|--|------------------------|----------------------------|-------|----------------|------|------|------|----------------|-------|----------------|------|-------------------------------------|
| | in. | mm | | | h | H | H ₁ | | | | | | | | |
| CSBT 4- 4U | 1/4 | 6.35 | 7/16-20 | 4.8 | 1/2 | 9/16 | 9/16 | 15.2 | 17.8 | 21.1 | 9.9 | 28.4 | 28.4 | 16.5 | -904 |
| CSBT 6- 6U | 3/8 | 9.52 | 9/16-18 | 7.0 | 5/8 | 11/16 | 11/16 | 16.8 | 19.3 | 24.6 | 11.2 | 32.0 | 32.3 | 20.0 | -906 |
| CSBT 8- 8U | 1/2 | 12.70 | 3/4-16 | 10.4 | 1 | 7/8 | 7/8 | 22.9 | 21.8 | 27.4 | 12.7 | 37.6 | 37.8 | 25.7 | -908 |
| CSBT12-12U | 3/4 | 19.05 | 1-1/16-12 | 15.7 | 1-1/16 | 1-1/8 | 1-1/4 | 24.4 | 21.8 | 31.2 | 16.8 | 41.4 | 48.8 | 36.6 | -912 |
| CSBT16-16U | 1 | 25.40 | 1-5/16-12 | 22.3 | 1-3/8 | 1-1/2 | 1-1/2 | 31.2 | 26.4 | 38.4 | 16.8 | 50.5 | 53.6 | 43.9 | -916 |
| CSBT20-20U | 1-1/4 | 31.75 | 1-5/8-12 | 28.0 | 1-11/16 | 1-7/8 | 1-7/8 | 41.1 | 38.9 | 45.7 | 16.8 | 67.8 | 58.2 | 54.9 | -920 |
| CSBT24-24U | 1-1/2 | 38.10 | 1-7/8-12 | 34.0 | 2 | 2-1/4 | 2-1/8 | 50.0 | 45.2 | 50.8 | 16.8 | 78.0 | 60.5 | 62.2 | -924 |
| CSBT32-32U | 2 | 50.80 | 2-1/2-12 | 46.0 | 2-3/4 | 3 | 2-3/4 | 67.6 | 62.7 | 69.9 | 16.8 | 107.2 | 71.6 | 80.3 | -932 |

† The d dimension is the minimum nominal opening. These fittings may have a larger opening at the pipe/straight thread end.

Positionable 45° Male Elbow CSLB

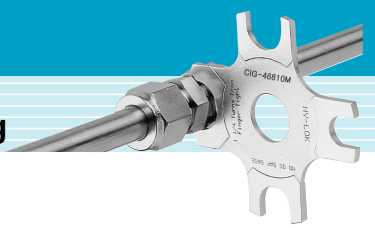


Connects Fractional Tube to SAE / MS Straight Thread Boss

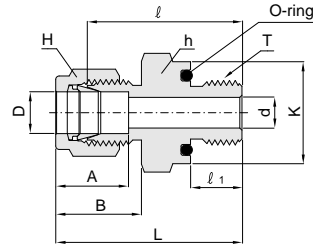
| Part No. | Tube OD D | | T SAE/MS Straight Thread Size | d ⁺ Min. | Width across flat (in.) | | | A | B | ℓ | ℓ ₁ | L | L ₁ | K | O-Ring Uniform Size Number |
|------------|--------------|-------|--|------------------------|----------------------------|-------|----------------|------|------|------|----------------|------|----------------|------|-------------------------------------|
| | in. | mm | | | h | H | H ₁ | | | | | | | | |
| CSLB 4- 4U | 1/4 | 6.35 | 7/16-20 | 4.8 | 1/2 | 9/16 | 9/16 | 15.2 | 17.8 | 18.3 | 9.9 | 25.7 | 25.7 | 16.5 | -904 |
| CSLB 6- 6U | 3/8 | 9.52 | 9/16-18 | 7.0 | 5/8 | 11/16 | 11/16 | 16.8 | 19.3 | 20.6 | 11.2 | 27.9 | 28.2 | 20.0 | -906 |
| CSLB 8- 8U | 1/2 | 12.70 | 3/4-16 | 10.4 | 13/16 | 7/8 | 7/8 | 22.9 | 21.8 | 21.8 | 12.7 | 32.0 | 32.3 | 25.7 | -908 |
| CSLB12-12U | 3/4 | 19.05 | 1-1/16-12 | 15.7 | 1-1/8 | 1-1/8 | 1-1/4 | 24.4 | 21.8 | 29.7 | 16.8 | 39.9 | 47.2 | 36.6 | -912 |
| CSLB16-16U | 1 | 25.40 | 1-5/16-12 | 22.3 | 1-3/8 | 1-1/2 | 1-1/2 | 31.2 | 26.4 | 35.3 | 16.8 | 47.5 | 50.5 | 43.9 | -916 |

† The d dimension is the minimum nominal opening. These fittings may have a larger opening at the pipe/straight thread end.

All dimensions are in millimeters unless otherwise specified. Dimensions are for reference only, subject to change.



O-Seal Straight Thread Connector COS



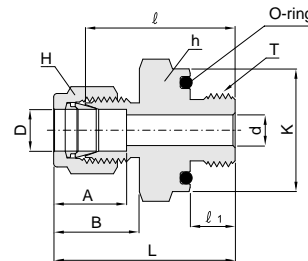
Connects Fractional Tube to Female Straight Thread.

| Part No. | Tube OD D | | T SAE/MS Straight Thread Size | d [†] Min. | Width across flat (in.) | | A | B | ℓ | ℓ ₁ | L | K | O-Ring Uniform Size Number |
|------------|--------------|-------|--|------------------------|----------------------------|-------|------|------|------|----------------|------|------|----------------------------------|
| | in. | mm | | | h | H | | | | | | | |
| COS 2 - 2U | 1/8 | 3.17 | 5/16-24 | 2.3 | 9/16 | 7/16 | 12.7 | 15.2 | 26.2 | 8.6 | 32.8 | 14.0 | -011 |
| COS 3 - 3U | 3/16 | 4.76 | 3/8-24 | 3.0 | 5/8 | 1/2 | 13.7 | 16.0 | 27.7 | 9.7 | 34.3 | 15.8 | -012 |
| COS 4 - 4U | 1/4 | 6.35 | 7/16-20 | 4.8 | 3/4 | 9/16 | 15.2 | 17.8 | 31.0 | 10.4 | 38.4 | 18.8 | -111 |
| COS 5 - 5U | 5/16 | 7.93 | 1/2-20 | 5.8 | 7/8 | 5/8 | 16.3 | 18.5 | 33.3 | 11.2 | 40.6 | 21.8 | -112 |
| COS 6 - 6U | 3/8 | 9.52 | 9/16-18 | 7.0 | 15/16 | 11/16 | 16.8 | 19.3 | 35.1 | 11.9 | 42.4 | 23.6 | -113 |
| COS 8 - 8U | 1/2 | 12.70 | 3/4-16 | 10.4 | 1-1/8 | 7/8 | 22.9 | 21.8 | 35.8 | 11.9 | 46.0 | 28.5 | -116 |
| COS12 -12U | 3/4 | 19.05 | 1-1/16-12 | 15.7 | 1-1/2 | 1-1/8 | 24.4 | 21.8 | 42.2 | 14.2 | 52.3 | 37.9 | -215 |
| COS16 -16U | 1 | 25.40 | 1-5/16-12 | 22.3 | 1-3/4 | 1-1/2 | 31.2 | 26.4 | 46.0 | 14.2 | 58.2 | 44.2 | -219 |

* ISO Paralled Threads are available upon request.

† The d dimension is the minimum nominal opening. These fittings may have a larger opening at the pipe/straight thread end.

O-Seal Pipe Thread Connector COP



Connects Fractional Tube to Female NPT Thread.

| Part No. | Tube OD D | | T* NPT Size | d [†] Min. | Width across flat (in.) | | A | B | ℓ | ℓ ₁ | L | K | O-Ring Uniform Size Number |
|----------|--------------|-------|-------------------|------------------------|----------------------------|-------|------|------|------|----------------|------|------|----------------------------------|
| | in. | mm | | | h | H | | | | | | | |
| COP2 - 2 | 1/8 | 3.17 | 1/8 | 2.3 | 3/4 | 7/16 | 12.7 | 15.2 | 26.2 | 7.1 | 32.8 | 18.8 | -111 |
| COP4 - 2 | 1/4 | 6.35 | 1/8 | 4.8 | 3/4 | 9/16 | 15.2 | 17.8 | 27.7 | 7.1 | 35.1 | 18.8 | -111 |
| COP4 - 4 | 1/4 | 6.35 | 1/4 | 4.8 | 15/16 | 9/16 | 15.2 | 17.8 | 31.0 | 9.7 | 38.4 | 23.6 | -113 |
| COP6 - 4 | 3/8 | 9.52 | 1/4 | 7.0 | 15/16 | 11/16 | 16.8 | 19.3 | 32.5 | 9.7 | 39.9 | 23.6 | -113 |
| COP6 - 6 | 3/8 | 9.52 | 3/8 | 7.0 | 1-1/8 | 11/16 | 16.8 | 19.3 | 34.0 | 10.4 | 41.4 | 28.5 | -116 |
| COP6 - 8 | 3/8 | 9.52 | 1/2 | 7.0 | 1-5/16 | 11/16 | 16.8 | 19.3 | 39.6 | 13.5 | 47.0 | 33.0 | -212 |
| COP8 - 8 | 1/2 | 12.70 | 1/2 | 10.4 | 1-5/16 | 7/8 | 22.9 | 21.8 | 39.6 | 13.5 | 49.8 | 33.0 | -212 |

† The d dimension is the minimum nominal opening. These fittings may have a larger opening at the pipe/straight thread end.

O-Seal Connectors

Hy-Lok O-seal Fittings can be directly installed into existing pipe thread or straight thread port.

Due to short thread length, thread interference which is common on tapered thread does not occur and the leak tight seal is made by O-ring.

The standard Viton O-ring is fully contained in a precision groove. The groove provides anti-extrusion of O-ring at high pressure and controlled squeeze for vacuum tight sealing.

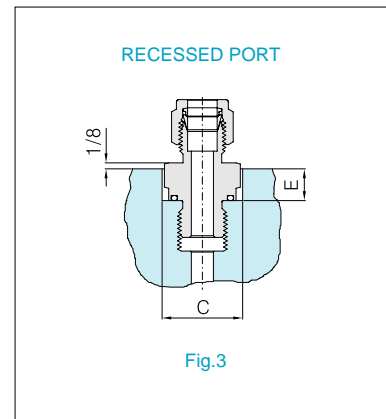
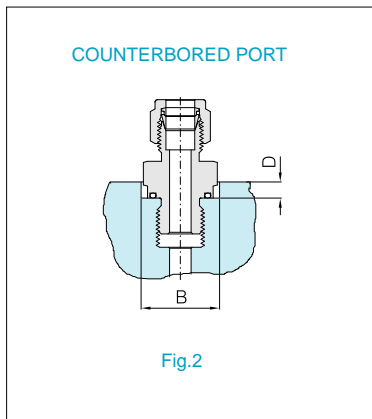
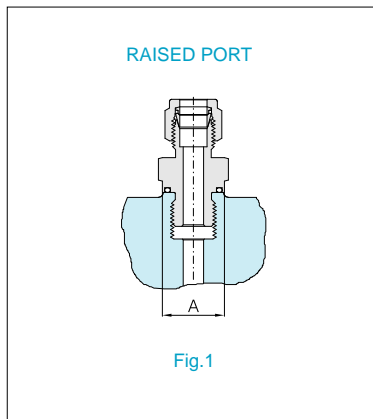
To provide a leak tight installation, smooth flat surface perpendicular to the axis of the threads is required.

Installation Instructions

1. Hand tighten the O-Seal fittings in the port until O-Seal compresses on the port.
2. the fitting with a wrench.

Note : When installing or disconnecting tubing to or from Hy-Lok tube end, make sure that the fitting body is always held by back-up wrench. By doing this, the fitting does not turn and the proper seal is maintained.

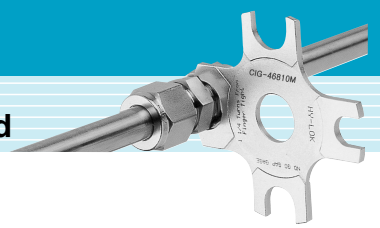
The illustrations and table below show required mounting dimensions for O-seal connectors.



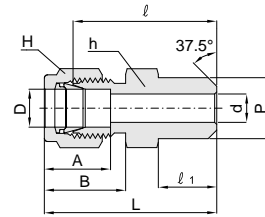
Mounting Dimensions

| Port No. | Straight Thread | Pipe Thread | A Min. | B Min. | C Min. | D Min. | E Min. |
|------------|-----------------|-------------|--------|--------|--------|--------|--------|
| COS 2 - 2 | 5/16-24 | - | 12.7 | 15.0 | 16.8 | 2.3 | 5.6 |
| COP 2 - 2 | - | 1/8 NPT | 17.5 | 19.8 | 22.4 | 4.1 | 7.1 |
| COS 3 - 3 | 3/8-24 | - | 14.2 | 16.8 | 19.1 | 2.3 | 5.6 |
| COS 4 - 4 | 7/16-20 | - | 17.5 | 19.8 | 22.4 | 4.1 | 7.1 |
| COP 4 - 2 | - | 1/8 NPT | 17.5 | 19.8 | 22.4 | 4.1 | 7.1 |
| COP 4 - 4 | - | 1/4 NPT | 22.1 | 24.6 | 27.7 | 4.1 | 7.9 |
| COS 5 - 5 | 1/2-20 | - | 19.1 | 23.1 | 26.2 | 4.1 | 7.9 |
| COS 6 - 6 | 9/16-18 | - | 20.6 | 24.6 | 27.7 | 4.1 | 7.9 |
| COP 6 - 6 | - | 1/8 NPT | 25.4 | 29.5 | 33.3 | 4.1 | 8.6 |
| COP 6 - 8 | - | 1/2 NPT | 31.0 | 34.0 | 38.9 | 5.6 | 11.2 |
| COS 8 - 8 | 3/4-16 | - | 25.4 | 29.5 | 33.3 | 4.1 | 8.6 |
| COP 8 - 8 | - | 1/2 NPT | 31.0 | 34.0 | 38.9 | 5.6 | 11.2 |
| COS12 - 12 | 1-1/16-12 | - | 35.8 | 38.9 | 44.5 | 5.6 | 12.7 |
| COS16 - 16 | 1-5/16-12 | - | 42.9 | 45.2 | 51.6 | 5.6 | 14.2 |

All dimensions are in millimeters unless otherwise specified. Dimensions are for reference only, subject to change.



Male Pipe Weld Connector CWC



Connects Fractional Tube to Pipe

| Part No. | Tube OD D | | Male Pipe Size P | | d ⁺ Min. | Width across flat (in.) | | A | B | l | l ₁ | L |
|--------------|--------------|-------|---------------------|-------|------------------------|----------------------------|-------|------|------|------|----------------|-------|
| | in. | mm | Nom. | O.D. | | h | H | | | | | |
| CWC 2 - 2P | 1/8 | 3.17 | 1/8 | 10.30 | 2.3 | 7/16 | 7/16 | 12.7 | 15.2 | 23.9 | 9.7 | 31.2 |
| CWC 3 - 2P | 3/16 | 4.76 | 1/8 | 10.30 | 3.0 | 7/16 | 1/2 | 13.7 | 16.0 | 24.6 | 9.7 | 31.2 |
| CWC 4 - 2P | 1/4 | 6.35 | 1/8 | 10.30 | 4.8 | 1/2 | 9/16 | 15.2 | 17.8 | 25.4 | 9.7 | 32.8 |
| CWC 4 - 4P | 1/4 | 6.35 | 1/4 | 13.70 | 4.8 | 9/16 | 9/16 | 15.2 | 17.8 | 30.5 | 14.2 | 37.8 |
| CWC 5 - 2P | 5/16 | 7.93 | 1/8 | 10.30 | 4.8 | 9/16 | 5/8 | 16.3 | 18.5 | 26.7 | 9.7 | 34.0 |
| CWC 5 - 4P | 5/16 | 7.93 | 1/4 | 13.70 | 6.3 | 9/16 | 5/8 | 16.3 | 18.5 | 31.2 | 14.2 | 38.6 |
| CWC 6 - 4P | 3/8 | 9.52 | 1/4 | 13.70 | 7.0 | 5/8 | 11/16 | 16.8 | 19.3 | 32.5 | 14.2 | 39.9 |
| CWC 6 - 6P | 3/8 | 9.52 | 3/8 | 17.10 | 7.0 | 11/16 | 11/16 | 16.8 | 19.3 | 32.5 | 14.2 | 39.9 |
| CWC 6 - 8P | 3/8 | 9.52 | 1/2 | 21.30 | 7.0 | 7/8 | 11/16 | 16.8 | 19.3 | 38.9 | 19.1 | 46.2 |
| CWC 6 - 12P | 3/8 | 9.52 | 3/4 | 26.67 | 7.0 | 1-1/16 | 11/16 | 16.8 | 19.3 | 40.4 | 19.1 | 47.8 |
| CWC 8 - 6P | 1/2 | 12.70 | 3/8 | 17.10 | 9.5 | 13/16 | 7/8 | 22.9 | 21.8 | 33.3 | 14.2 | 43.4 |
| CWC 8 - 8P | 1/2 | 12.70 | 1/2 | 21.30 | 10.4 | 7/8 | 7/8 | 22.9 | 21.8 | 38.9 | 19.1 | 49.0 |
| CWC 8 - 12P | 1/2 | 12.70 | 3/4 | 26.67 | 10.4 | 1-1/16 | 7/8 | 22.9 | 21.8 | 40.4 | 19.1 | 50.5 |
| CWC 10 - 8P | 5/8 | 15.87 | 1/2 | 21.30 | 12.0 | 15/16 | 1 | 24.4 | 21.8 | 38.9 | 19.1 | 49.0 |
| CWC 12 - 12P | 3/4 | 19.05 | 3/4 | 26.67 | 15.7 | 1-1/16 | 1-1/8 | 24.4 | 21.8 | 40.4 | 19.1 | 50.5 |
| CWC 16 - 16P | 1 | 25.40 | 1 | 33.40 | 22.3 | 1-3/8 | 1-1/2 | 31.2 | 26.4 | 50.0 | 23.9 | 62.2 |
| CWC 20 - 20P | 1-1/4 | 31.75 | 1-1/4 | 42.16 | 28.0 | 1-3/4 | 1-7/8 | 41.1 | 38.9 | 55.1 | 23.9 | 77.2 |
| CWC 24 - 24P | 1-1/2 | 38.10 | 1-1/2 | 48.26 | 34.0 | 2-1/8 | 2-1/4 | 50.0 | 45.2 | 61.7 | 26.2 | 88.9 |
| CWC 32 - 32P | 2 | 50.80 | 2 | 60.32 | 46.0 | 2-3/4 | 3 | 67.6 | 62.7 | 76.2 | 26.9 | 113.5 |

Connects Metric Tube to Pipe

| Part No. | Tube OD D | Male Pipe Size P | | d ⁺ Min. | Width across flat | | A | B | l | l ₁ | L |
|---------------|--------------|---------------------|------|------------------------|-------------------|----|------|------|------|----------------|------|
| | | Nom. | O.D. | | h | H | | | | | |
| CWC 3M - 2P | 3 | 1/8 | 10.3 | 2.3 | 12 | 12 | 12.9 | 15.3 | 23.9 | 9.7 | 29.7 |
| CWC 4M - 2P | 4 | 1/8 | 10.3 | 2.4 | 12 | 12 | 13.7 | 16.1 | 24.6 | 9.7 | 30.7 |
| CWC 6M - 2P | 6 | 1/8 | 10.3 | 4.8 | 14 | 14 | 15.3 | 17.7 | 25.4 | 9.7 | 32.8 |
| CWC 6M - 4P | 6 | 1/4 | 13.7 | 4.8 | 14 | 14 | 15.3 | 17.7 | 30.2 | 14.2 | 37.6 |
| CWC 8M - 2P | 8 | 1/8 | 10.3 | 5.1 | 14 | 16 | 16.2 | 18.6 | 26.7 | 9.7 | 34.2 |
| CWC 8M - 4P | 8 | 1/4 | 13.7 | 6.3 | 14 | 16 | 16.2 | 18.6 | 31.2 | 14.2 | 38.7 |
| CWC 8M - 8P | 8 | 1/2 | 21.3 | 6.3 | 22 | 16 | 16.2 | 18.6 | 38.1 | 19.1 | 44.8 |
| CWC 10M - 4P | 10 | 1/4 | 13.7 | 7.1 | 17 | 19 | 17.2 | 19.5 | 33.3 | 14.2 | 40.9 |
| CWC 10M - 6P | 10 | 3/8 | 17.1 | 8.0 | 19 | 19 | 17.2 | 19.5 | 33.3 | 14.2 | 40.1 |
| CWC 10M - 8P | 10 | 1/2 | 21.3 | 8.0 | 22 | 19 | 17.2 | 19.5 | 38.1 | 19.1 | 45.7 |
| CWC 12M - 4P | 12 | 1/4 | 13.7 | 7.1 | 22 | 22 | 22.8 | 22.0 | 33.3 | 14.2 | 43.4 |
| CWC 12M - 6P | 12 | 3/8 | 17.1 | 9.5 | 22 | 22 | 22.8 | 22.0 | 33.3 | 14.2 | 43.4 |
| CWC 12M - 8P | 12 | 1/2 | 21.3 | 9.5 | 22 | 22 | 22.8 | 22.0 | 38.1 | 19.1 | 48.2 |
| CWC 14M - 6P | 14 | 3/8 | 17.1 | 10.3 | 24 | 25 | 24.4 | 22.0 | 34.0 | 14.2 | 44.1 |
| CWC 15M - 8P | 15 | 1/2 | 21.3 | 12.0 | 24 | 25 | 24.4 | 22.0 | 38.9 | 19.0 | 49.0 |
| CWC 16M - 8P | 16 | 1/2 | 21.3 | 12.7 | 24 | 25 | 24.4 | 22.0 | 38.9 | 19.0 | 49.0 |
| CWC 18M - 8P | 18 | 1/2 | 21.3 | 13.5 | 27 | 30 | 24.4 | 22.0 | 40.4 | 19.0 | 50.5 |
| CWC 32M - 20P | 32 | 1-1/4 | 42.2 | 28.6 | 46 | 50 | 42.0 | 41.6 | 56.6 | 23.9 | 79.6 |
| CWC 38M - 24P | 38 | 1-1/2 | 48.3 | 33.7 | 55 | 60 | 49.4 | 47.9 | 64.0 | 26.2 | 91.6 |

† The d dimension is the minimum nominal opening. These fittings may have a larger opening at the weld end. Wall thickness at the weld end is based on schedule 80 pipe.

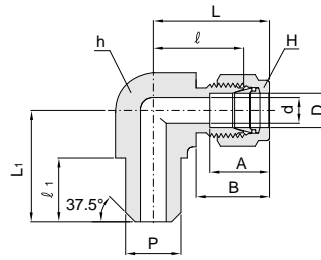
Welding Precautions

- If you weld the fully assembled fittings, the assembly can be distorted and the lubricant on the nut can be removed, which is not desirable.
- To avoid this, remove the nut and ferrules from the body and cover thread and seat area with another nut or a plug in order to protect them from weld splatter. (Jsut finger tighten for easy removal)
- Provide a proper heat sink for heat dissipation.
- After welding, replace the nut and ferrules.

All dimensions are in millimeters unless otherwise specified. Dimensions are for reference only, subject to change.

Hy-Lok Tube Fittings

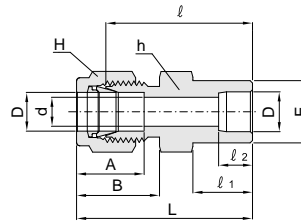
Male Pipe Weld Elbow CLW



Connects Fractional Tube to Pipe

| Part No. | Tube OD D | | Pipe Weld Size P | | d Min. | Width across flat (in.) | | A | B | l | l ₁ | L | L ₁ |
|-------------|--------------|-------|---------------------|-------|-----------|----------------------------|-------|------|------|------|----------------|------|----------------|
| | in. | mm | Nom. | O.D. | | h | H | | | | | | |
| CLW 2 - 2P | 1/8 | 3.17 | 1/8 | 10.30 | 2.3 | 1/2 | 7/16 | 12.7 | 15.2 | 18.3 | 9.7 | 24.9 | 18.8 |
| CLW 4 - 4P | 1/4 | 6.35 | 1/4 | 13.70 | 4.8 | 1/2 | 9/16 | 15.2 | 17.8 | 19.6 | 11.7 | 26.9 | 23.4 |
| CLW 6 - 4P | 3/8 | 9.52 | 1/4 | 13.70 | 7.0 | 5/8 | 11/16 | 16.8 | 19.3 | 23.1 | 11.7 | 30.5 | 25.4 |
| CLW 8 - 8P | 1/2 | 12.70 | 1/2 | 21.30 | 10.4 | 13/16 | 7/8 | 22.9 | 21.8 | 25.9 | 17.0 | 36.1 | 33.0 |
| CLW12 - 12P | 3/4 | 19.05 | 3/4 | 26.67 | 15.7 | 1-1/16 | 1-1/8 | 24.4 | 21.8 | 29.7 | 19.1 | 39.9 | 36.8 |

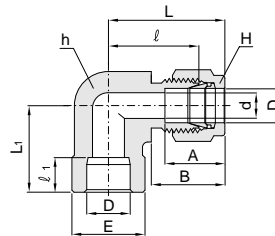
Tube Socket Weld Connector CSWC



Connects Fractional Tubes

| Part No. | Tube OD D | | d Min. | E | Width across flat (in.) | | A | B | l | l ₁ | l ₂ | L |
|-------------|--------------|-------|-----------|-------|----------------------------|-------|------|------|------|----------------|----------------|------|
| | in. | mm | | | h | H | | | | | | |
| CSWC 2 - 2 | 1/8 | 3.17 | 2.3 | 7.87 | 7/16 | 7/16 | 12.7 | 15.2 | 22.4 | 8.6 | 6.4 | 29.0 |
| CSWC 4 - 4 | 1/4 | 6.35 | 4.8 | 11.17 | 1/2 | 9/16 | 15.2 | 17.8 | 26.2 | 10.4 | 7.9 | 33.5 |
| CSWC 6 - 6 | 3/8 | 9.52 | 7.0 | 15.74 | 5/8 | 11/16 | 16.8 | 19.3 | 30.2 | 11.9 | 9.7 | 37.6 |
| CSWC 8 - 8 | 1/2 | 12.70 | 10.4 | 19.05 | 13/16 | 7/8 | 22.9 | 21.8 | 31.0 | 11.9 | 12.7 | 41.1 |
| CSWC12 - 12 | 3/4 | 19.05 | 15.7 | 26.67 | 1-1/16 | 1-1/8 | 24.4 | 21.8 | 33.3 | 11.9 | 14.2 | 43.4 |
| CSWC16 - 16 | 1 | 25.40 | 22.3 | 33.27 | 1-3/8 | 1-1/2 | 31.2 | 26.4 | 40.4 | 14.2 | 19.1 | 52.6 |

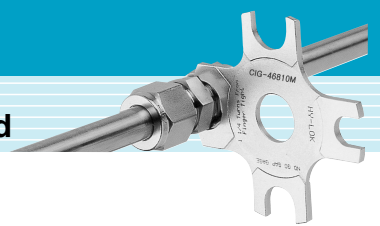
Tube Socket Weld Elbow CLSW



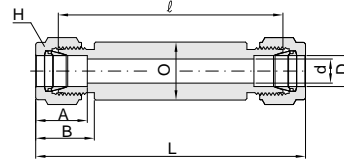
Connects Fractional Tubes

| Part No. | Tube OD D | | d Min. | E | Width across flat (in.) | | A | B | l | l ₁ | L | L ₁ |
|-------------|--------------|-------|-----------|-------|----------------------------|-------|------|------|------|----------------|------|----------------|
| | in. | mm | | | h | H | | | | | | |
| CLSW 4 - 4 | 1/4 | 6.35 | 4.8 | 12.70 | 1/2 | 9/16 | 15.2 | 17.8 | 19.6 | 7.9 | 26.9 | 19.6 |
| CLSW 6 - 6 | 3/8 | 9.52 | 7.0 | 15.74 | 5/8 | 11/16 | 16.8 | 19.3 | 23.1 | 9.7 | 30.5 | 23.1 |
| CLSW 8 - 8 | 1/2 | 12.70 | 10.4 | 20.57 | 13/16 | 7/8 | 22.9 | 21.8 | 25.9 | 12.7 | 36.1 | 25.9 |
| CLSW12 - 12 | 3/4 | 19.05 | 15.7 | 26.92 | 1-1/16 | 1-1/8 | 24.4 | 21.8 | 29.7 | 14.2 | 39.9 | 29.7 |
| CLSW16 - 16 | 1 | 25.40 | 22.3 | 35.05 | 1-3/8 | 1-1/2 | 31.2 | 26.4 | 36.8 | 19.1 | 49.0 | 36.8 |

All dimensions are in millimeters unless otherwise specified. Dimensions are for reference only, subject to change.



Weld Union CBUW



Connects Fractional Tubes

| Part No. | Tube OD D | | d min. | Width across flat H (in.) | A | B | l | L | O |
|-----------|--------------|-------|-----------|------------------------------|------|------|-------|-------|------|
| | in. | mm | | | | | | | |
| CBUW - 1 | 1/16 | 1.58 | 1.3 | 5/16 | 8.6 | 10.9 | 64.2 | 71.8 | 10.0 |
| CBUW - 2 | 1/8 | 3.17 | 2.3 | 7/16 | 12.7 | 15.2 | 67.2 | 80.5 | 12.0 |
| CBUW - 3 | 3/16 | 4.76 | 3.0 | 1/2 | 13.7 | 16.0 | 69.0 | 82.0 | 12.0 |
| CBUW - 4 | 1/4 | 6.35 | 4.8 | 9/16 | 15.2 | 17.8 | 70.8 | 86.0 | 14.0 |
| CBUW - 5 | 5/16 | 7.93 | 6.3 | 5/8 | 16.3 | 18.5 | 73.7 | 87.1 | 16.0 |
| CBUW - 6 | 3/8 | 9.52 | 7.0 | 11/16 | 16.8 | 19.3 | 73.7 | 88.6 | 19.0 |
| CBUW - 8 | 1/2 | 12.70 | 10.4 | 7/8 | 22.9 | 21.8 | 73.7 | 93.7 | 23.0 |
| CBUW - 10 | 5/8 | 15.87 | 12.7 | 1 | 24.4 | 21.8 | 73.7 | 93.7 | 25.0 |
| CBUW - 12 | 3/4 | 19.05 | 15.7 | 1-1/8 | 24.4 | 21.8 | 73.7 | 93.7 | 28.0 |
| CBUW - 14 | 7/8 | 22.22 | 18.3 | 1-1/4 | 25.9 | 21.8 | 73.7 | 93.7 | 32.0 |
| CBUW - 16 | 1 | 25.40 | 22.3 | 1-1/2 | 31.2 | 26.4 | 78.5 | 102.8 | 35.0 |
| CBUW - 20 | 1-1/4 | 31.75 | 28.0 | 1-7/8 | 41.1 | 38.9 | 83.9 | 127.7 | 50.0 |
| CBUW - 24 | 1-1/2 | 38.10 | 34.0 | 2-1/4 | 50.0 | 45.2 | 86.1 | 140.4 | 55.0 |
| CBUW - 32 | 2 | 50.80 | 46.0 | 3 | 67.6 | 62.7 | 100.9 | 175.5 | 80.0 |

Connects Metric Tubes

| Part No. | Tube OD D | d min. | Width across flat H | A | B | l | L | O |
|------------|--------------|-----------|------------------------|------|------|------|-------|------|
| CBUW - 2M | 2 | 1.7 | 12 | 12.9 | 15.3 | 67.3 | 80.3 | 12.0 |
| CBUW - 3M | 3 | 2.3 | 12 | 12.9 | 15.3 | 67.3 | 80.3 | 12.0 |
| CBUW - 4M | 4 | 2.4 | 12 | 13.7 | 16.1 | 69.0 | 82.2 | 12.0 |
| CBUW - 6M | 6 | 4.8 | 14 | 15.3 | 17.7 | 70.5 | 85.5 | 12.0 |
| CBUW - 8M | 8 | 6.3 | 16 | 16.2 | 18.6 | 72.1 | 87.2 | 16.0 |
| CBUW - 10M | 10 | 8.0 | 19 | 17.2 | 19.5 | 73.7 | 89.0 | 19.0 |
| CBUW - 12M | 12 | 9.5 | 22 | 22.8 | 22.0 | 73.6 | 93.9 | 23.0 |
| CBUW - 15M | 15 | 12.0 | 25 | 24.4 | 22.0 | 73.7 | 94.0 | 25.0 |
| CBUW - 16M | 16 | 12.7 | 25 | 24.4 | 22.0 | 73.7 | 94.0 | 28.0 |
| CBUW - 18M | 18 | 15.0 | 30 | 24.4 | 22.0 | 73.7 | 94.0 | 28.0 |
| CBUW - 20M | 20 | 16.0 | 32 | 26.0 | 22.0 | 73.7 | 94.0 | 32.0 |
| CBUW - 22M | 22 | 18.3 | 32 | 26.0 | 22.0 | 73.7 | 94.0 | 32.0 |
| CBUW - 25M | 25 | 22.0 | 38 | 31.3 | 26.5 | 78.6 | 102.5 | 38.0 |
| CBUW - 28M | 28 | 23.0 | 46 | 36.6 | 36.6 | 81.7 | 122.2 | 45.0 |
| CBUW - 32M | 32 | 28.0 | 50 | 42.0 | 41.6 | 87.1 | 133.2 | 50.0 |
| CBUW - 38M | 38 | 34.0 | 60 | 49.4 | 47.9 | 90.9 | 145.8 | 60.0 |

* Specified length to be shown as last designator in part number
Example : CBUW-8L100

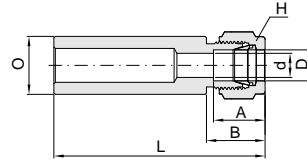
Thermocouple Weld Union CBUWT

Bore Through weld union handle thermocouple or dip tubes with ease. For correct part number, just add "T" as a suffix to CBUW, the weld union designator.

Example : CBUWT-8-S316 1/2" tube stainless steel 316

All dimensions are in millimeters unless otherwise specified. Dimensions are for reference only, subject to change.

Weld Half Union
CHBUW



Connects Fractional Tubes

| Part No. | Tube OD D | | d min. | Width across flat H (in.) | A | B | L | O |
|------------|--------------|-------|-----------|------------------------------|------|------|-------|------|
| | in. | mm | | | | | | |
| CHBUW - 1 | 1/16 | 1.58 | 1.3 | 5/16 | 8.6 | 10.9 | 60.9 | 10.0 |
| CHBUW - 2 | 1/8 | 3.17 | 2.3 | 7/16 | 12.7 | 15.2 | 65.2 | 12.0 |
| CHBUW - 3 | 3/16 | 4.76 | 3.0 | 1/2 | 13.7 | 16.0 | 76.0 | 12.0 |
| CHBUW - 4 | 1/4 | 6.35 | 4.8 | 9/16 | 15.2 | 17.8 | 67.8 | 14.0 |
| CHBUW - 5 | 5/16 | 7.93 | 6.3 | 5/8 | 16.3 | 18.5 | 68.5 | 16.0 |
| CHBUW - 6 | 3/8 | 9.52 | 7.0 | 11/16 | 16.8 | 19.3 | 69.3 | 19.0 |
| CHBUW - 8 | 1/2 | 12.70 | 10.4 | 7/8 | 22.9 | 21.8 | 71.8 | 23.0 |
| CHBUW - 10 | 5/8 | 15.87 | 12.7 | 1 | 24.4 | 21.8 | 71.8 | 25.0 |
| CHBUW - 12 | 3/4 | 19.05 | 15.7 | 1-1/8 | 24.4 | 21.8 | 71.8 | 28.0 |
| CHBUW - 14 | 7/8 | 22.22 | 18.3 | 1-1/4 | 25.9 | 21.8 | 71.8 | 32.0 |
| CHBUW - 16 | 1 | 25.40 | 22.3 | 1-1/2 | 31.2 | 26.4 | 76.4 | 35.0 |
| CHBUW - 20 | 1-1/4 | 31.75 | 28.0 | 1-7/8 | 41.1 | 38.9 | 88.9 | 50.0 |
| CHBUW - 24 | 1-1/2 | 38.10 | 34.0 | 2-1/4 | 50.0 | 45.2 | 95.2 | 55.0 |
| CHBUW - 32 | 2 | 50.80 | 46.0 | 3 | 67.6 | 62.7 | 112.7 | 80.0 |

Connects Metric Tubes

| Part No. | Tube OD D | d min. | Width across flat H | A | B | L | O |
|-------------|--------------|-----------|------------------------|------|------|------|------|
| CHBUW - 2M | 2 | 1.7 | 12 | 12.9 | 15.3 | 65.3 | 12.0 |
| CHBUW - 3M | 3 | 2.3 | 12 | 12.9 | 15.3 | 65.3 | 12.0 |
| CHBUW - 4M | 4 | 2.4 | 12 | 13.7 | 16.1 | 66.1 | 12.0 |
| CHBUW - 6M | 6 | 4.8 | 14 | 15.3 | 17.7 | 67.7 | 12.0 |
| CHBUW - 8M | 8 | 6.3 | 16 | 16.2 | 18.6 | 68.6 | 16.0 |
| CHBUW - 10M | 10 | 8.0 | 19 | 17.2 | 19.5 | 69.5 | 19.0 |
| CHBUW - 12M | 12 | 9.5 | 22 | 22.8 | 22.0 | 72.0 | 23.0 |
| CHBUW - 15M | 15 | 11.9 | 25 | 24.4 | 22.0 | 72.0 | 25.0 |
| CHBUW - 16M | 16 | 12.7 | 25 | 24.4 | 22.0 | 72.0 | 28.0 |
| CHBUW - 18M | 18 | 15.0 | 30 | 24.4 | 22.0 | 72.0 | 28.0 |
| CHBUW - 20M | 20 | 16.0 | 32 | 26.0 | 22.0 | 72.0 | 32.0 |
| CHBUW - 22M | 22 | 18.3 | 32 | 26.0 | 22.0 | 72.0 | 32.0 |
| CHBUW - 25M | 25 | 22.0 | 38 | 31.3 | 26.5 | 76.5 | 38.0 |
| CHBUW - 28M | 28 | 23.0 | 46 | 36.6 | 36.6 | 86.6 | 45.0 |
| CHBUW - 32M | 32 | 28.0 | 50 | 42.0 | 41.6 | 91.6 | 50.0 |
| CHBUW - 38M | 38 | 34.0 | 60 | 49.4 | 47.9 | 97.9 | 60.0 |

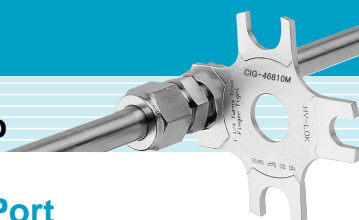
* Specified length to be shown as last designator in part number
Example : CHBUW-4L100

Thermocouple Weld Half Union
CHBUWT

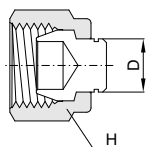
Bore Through weld union handle thermocouple or dip tubes with ease. For correct part number, just add "T" as suffix to CHBUW, the weld half union designator.

Example : CHBUWT-8-S316 1/2" tube stainless steel 316

All dimensions are in millimeters unless otherwise specified. Dimensions are for reference only, subject to change.



Plug for Hy-Lok Port
CPA



Installation Instruction

With a wrench, 1/4 turn from the finger-tight position.
(1/8 turn for 1/8", 3/16" and 2mm, 3mm, 4mm size plug, 1/2 turn for over 1" and 25mm)

Connects Fractional Hy-Lok Port

| Part No. | Tube OD D | | Width across flat H (in.) |
|----------|--------------|-------|------------------------------|
| | in. | mm | |
| CPA - 1 | 1/16 | 1.58 | 5/16 |
| CPA - 2 | 1/8 | 3.17 | 7/16 |
| CPA - 3 | 3/16 | 4.76 | 1/2 |
| CPA - 4 | 1/4 | 6.35 | 9/16 |
| CPA - 5 | 5/16 | 7.93 | 5/8 |
| CPA - 6 | 3/8 | 9.52 | 11/16 |
| CPA - 8 | 1/2 | 12.70 | 7/8 |
| CPA - 10 | 5/8 | 15.87 | 1 |
| CPA - 12 | 3/4 | 19.05 | 1-1/8 |
| CPA - 14 | 7/8 | 22.22 | 1-1/4 |
| CPA - 16 | 1 | 25.40 | 1-1/2 |
| CPA - 20 | 1-1/4 | 31.75 | 1-7/8 |
| CPA - 24 | 1-1/2 | 38.10 | 2-1/4 |
| CPA - 32 | 2 | 50.80 | 3 |

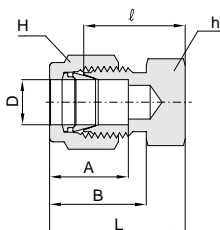
Plugs unused port of metric Hy-Lok fittings.

Connects Metric Hy-Lok Port

| Part No. | Tube OD D | Width across flat H | Part No. | Tube OD D | Width across flat H |
|-----------|--------------|------------------------|-----------|--------------|------------------------|
| CPA - 2M | 2 | 12 | CPA - 16M | 16 | 25 |
| CPA - 3M | 3 | 12 | CPA - 18M | 18 | 30 |
| CPA - 4M | 4 | 12 | CPA - 20M | 20 | 32 |
| CPA - 6M | 6 | 14 | CPA - 22M | 22 | 32 |
| CPA - 8M | 8 | 16 | CPA - 25M | 25 | 38 |
| CPA - 10M | 10 | 19 | CPA - 28M | 28 | 46 |
| CPA - 12M | 12 | 22 | CPA - 32M | 32 | 50 |
| CPA - 15M | 15 | 25 | CPA - 38M | 38 | 60 |

Plugs unused port of fractional Hy-Lok fittings.

Cap for Tube End
CCA



Connects Fractional Tube End

| Part No. | Tube OD D | | Width across flat (in.) | | A | B | ℓ | L |
|----------|--------------|-------|-------------------------|-------|------|------|------|------|
| | in. | mm | h | H | | | | |
| CCA - 1 | 1/16 | 1.58 | 5/16 | 5/16 | 8.6 | 10.9 | 11.2 | 14.2 |
| CCA - 2 | 1/8 | 3.17 | 7/16 | 7/16 | 12.7 | 15.2 | 13.5 | 20.0 |
| CCA - 3 | 3/16 | 4.76 | 7/16 | 1/2 | 13.7 | 16.0 | 14.7 | 21.3 |
| CCA - 4 | 1/4 | 6.35 | 1/2 | 9/16 | 15.2 | 17.8 | 16.0 | 23.3 |
| CCA - 5 | 5/16 | 7.93 | 9/16 | 5/8 | 16.3 | 18.5 | 17.0 | 24.4 |
| CCA - 6 | 3/8 | 9.52 | 5/8 | 11/16 | 16.8 | 19.3 | 18.3 | 25.7 |
| CCA - 8 | 1/2 | 12.70 | 13/16 | 7/8 | 22.9 | 21.8 | 19.1 | 29.2 |
| CCA - 10 | 5/8 | 15.87 | 15/16 | 1 | 24.4 | 21.8 | 19.8 | 30.0 |
| CCA - 12 | 3/4 | 19.05 | 1-1/16 | 1-1/8 | 24.4 | 21.8 | 21.3 | 31.5 |
| CCA - 14 | 7/8 | 22.22 | 1-3/16 | 1-1/4 | 25.9 | 21.8 | 23.9 | 34.0 |
| CCA - 16 | 1 | 25.40 | 1-3/8 | 1-1/2 | 31.2 | 26.4 | 26.2 | 38.4 |
| CCA - 20 | 1-1/4 | 31.75 | 1-3/4 | 1-7/8 | 41.1 | 38.9 | 31.2 | 53.3 |
| CCA - 24 | 1-1/2 | 38.10 | 2-1/8 | 2-1/4 | 50.0 | 45.2 | 37.3 | 64.5 |
| CCA - 32 | 2 | 50.80 | 2-3/4 | 3 | 67.6 | 62.7 | 49.3 | 86.6 |

Connects Metric Tube End

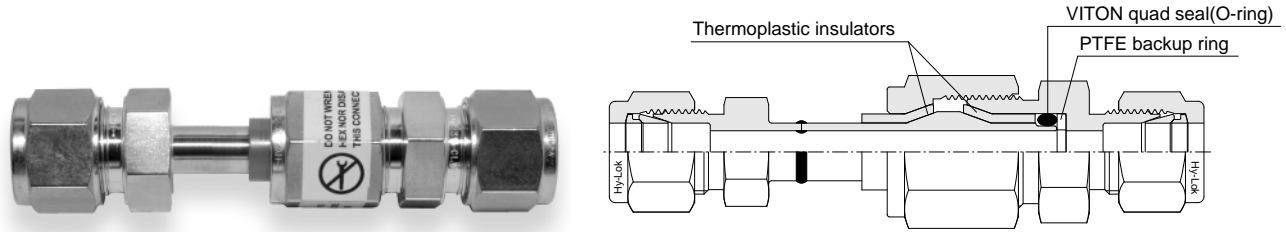
| Part No. | Tube OD D | Width across flat | | A | B | ℓ | L |
|-----------|--------------|-------------------|----|------|------|------|------|
| | | h | H | | | | |
| CCA - 2M | 2 | 7/16 in. | 12 | 12.9 | 15.3 | 13.5 | 20.1 |
| CCA - 3M | 3 | 7/16 in. | 12 | 12.9 | 15.3 | 13.5 | 20.1 |
| CCA - 4M | 4 | 7/16 in. | 12 | 13.7 | 16.1 | 14.7 | 21.3 |
| CCA - 6M | 6 | 14 | 14 | 15.3 | 17.7 | 15.7 | 23.1 |
| CCA - 8M | 8 | 14 | 16 | 16.2 | 18.6 | 17.0 | 24.5 |
| CCA - 10M | 10 | 17 | 19 | 17.2 | 19.5 | 19.0 | 26.6 |
| CCA - 12M | 12 | 13/16 in. | 22 | 22.8 | 22.0 | 19.0 | 29.1 |
| CCA - 15M | 15 | 24 | 25 | 24.4 | 22.0 | 19.8 | 29.9 |
| CCA - 16M | 16 | 24 | 25 | 24.4 | 22.0 | 19.8 | 29.9 |
| CCA - 18M | 18 | 27 | 30 | 24.4 | 22.0 | 21.3 | 31.4 |
| CCA - 20M | 20 | 30 | 32 | 26.0 | 22.0 | 23.9 | 34.0 |
| CCA - 22M | 22 | 30 | 32 | 26.0 | 22.0 | 23.9 | 34.0 |
| CCA - 25M | 25 | 35 | 38 | 31.3 | 26.5 | 26.2 | 38.5 |
| CCA - 28M | 28 | 41 | 46 | 36.6 | 36.6 | 27.7 | 48.5 |
| CCA - 32M | 32 | 46 | 50 | 42.0 | 41.6 | 32.8 | 55.8 |
| CCA - 38M | 38 | 55 | 60 | 49.4 | 47.9 | 37.8 | 65.4 |

All dimensions are in millimeters unless otherwise specified. Dimensions are for reference only, subject to change.

Dielectric Fittings

CDF

The Hy-Lok Dielectric tube fittings are for use in applications where electrical current flowing through a pipe or tube line must be interrupted to protect vital instrumentation and metering equipment.



Features

- Metal components are machined from 316 stainless steel for use in rugged environments.
- Thermoplastic insulation with excellent electrical, chemical, ultraviolet resistance and low water absorption maintains dielectric strength and integrity over a wide range of operating and climate conditions.
- Gageable Hy-Lok tube fitting or tapered pipe thread end connections provide direct connection to tubing or piping system.

Benefits

- Maximum safety and protection to critical monitoring station instrumentation.
- Long component life in rugged environment.
- Maximum flow capability provided by all sizes of Hy-Lok dielectric tube fittings.
- The unique value and performance offered by Hy-Lok tube fitting connections

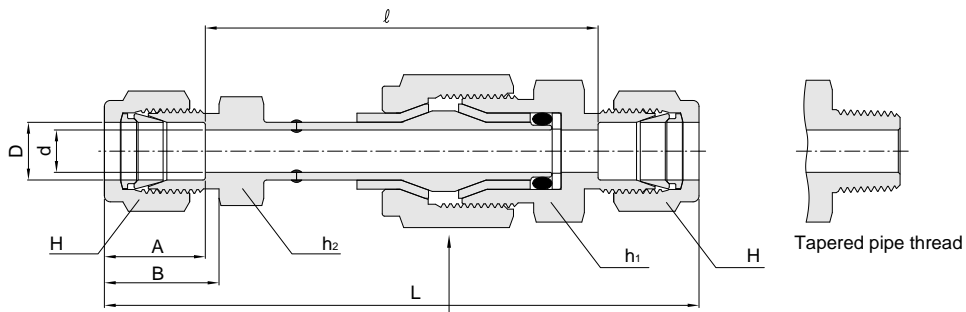
Materials

- Body : 316 stainless steel
- Insulations : PEEK
- Quad seal(O-ring) : 70 durometer VITON
- Backup ring : Virgin PTFE

Technical data

- Electrical resistance of insulators @ 70°F(20°C) : $10 \times 10^6 \Omega$ @ 10 V (dc)
- Pressure Rating : 5,000psig (344bar)
- Temperature Rating : -40 to 200°F (-40 to 93°C)

Ordering information / Dimensions



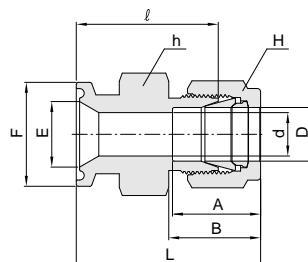
Caution : Do not wrench this hex. nor disassemble this connections.

| Part No. | Tube OD D | | Pipe Thread | d Min. | Width across flat (in.) | | | A | B | l | L |
|----------|--------------|-------|-------------|-----------|-------------------------|----------------|-------|------|------|------|-------|
| | in | mm | | | h ₁ | h ₂ | H | | | | |
| CDF - 4 | 1/4 | 6.35 | - | 4.8 | 13/16 | 1/2 | 9/16 | 15.2 | 17.8 | 65.3 | 95.8 |
| CDF - 6 | 3/8 | 9.52 | - | 7.0 | 13/16 | 5/8 | 11/16 | 16.8 | 19.3 | 65.8 | 99.6 |
| CDF - 8 | 1/2 | 12.70 | - | 7.0 | 13/16 | 13/16 | 7/8 | 22.9 | 21.8 | 60.2 | 106.0 |
| CDF -12M | - | 12.00 | - | 7.0 | - | - | - | 22.8 | 22.0 | 61.7 | 107.0 |
| CDF6- 4N | 3/8 | 9.52 | 1/4 | 7.0 | 7/8 | 5/8 | 11/16 | 16.8 | 19.3 | 73.7 | 94.7 |

All dimensions are in millimeters unless otherwise specified. Dimensions are for reference only, subject to change.



Sanitary Flange Fitting
CSFC



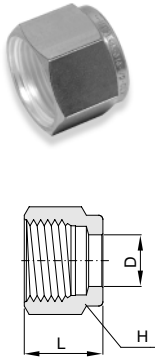
Connectors Fractional Tube to Kwik-Clamp Flange

| Part No. | Tube OD D | | Flange Size | d Min. | Width across flat (in.) | | A | B | E | F | ℓ | L |
|-------------|--------------|-------|----------------|-----------|----------------------------|-------|------|------|------|------|------|------|
| | in. | mm | | | h | H | | | | | | |
| CSFC 4- 8SC | 1/4 | 6.35 | 1/2 | 4.8 | 1 | 9/16 | 15.2 | 17.8 | 9.4 | 24.9 | 32.5 | 39.9 |
| CSFC 4-12SC | 1/4 | 6.35 | 3/4 | 4.8 | 1 | 9/16 | 15.2 | 17.8 | 15.8 | 24.9 | 32.5 | 39.9 |
| CSFC 4-16SC | 1/4 | 6.35 | 1 | 4.8 | 13/16 | 9/16 | 15.2 | 17.8 | 22.1 | 50.3 | 32.5 | 39.9 |
| CSFC 4-24SC | 1/4 | 6.35 | 1-1/2 | 4.8 | 1-1/4 | 9/16 | 15.2 | 17.8 | 34.8 | 50.3 | 37.1 | 44.5 |
| CSFC 6- 8SC | 3/8 | 9.52 | 1/2 | 7.0 | 1 | 11/16 | 16.8 | 19.3 | 9.4 | 24.9 | 34.0 | 41.4 |
| CSFC 6-12SC | 3/8 | 9.52 | 3/4 | 7.0 | 1 | 11/16 | 16.8 | 19.3 | 15.8 | 24.9 | 34.0 | 41.4 |
| CSFC 6-16SC | 3/8 | 9.52 | 1 | 7.0 | 13/16 | 11/16 | 16.8 | 19.3 | 22.1 | 50.3 | 34.0 | 41.4 |
| CSFC 6-24SC | 3/8 | 9.52 | 1-1/2 | 7.0 | 1-1/4 | 11/16 | 16.8 | 19.3 | 34.8 | 50.3 | 36.3 | 43.7 |
| CSFC 8- 8SC | 1/2 | 12.70 | 1/2 | 10.4 | 1 | 7/8 | 22.9 | 21.8 | 9.4 | 24.9 | 34.0 | 44.2 |
| CSFC 8-12SC | 1/2 | 12.70 | 3/4 | 10.4 | 1 | 7/8 | 22.9 | 21.8 | 15.8 | 24.9 | 34.0 | 44.2 |
| CSFC 8-16SC | 1/2 | 12.70 | 1 | 10.4 | 13/16 | 7/8 | 22.9 | 21.8 | 22.1 | 50.3 | 34.0 | 44.2 |
| CSFC 8-24SC | 1/2 | 12.70 | 1-1/2 | 10.4 | 1-1/4 | 7/8 | 22.9 | 21.8 | 34.8 | 50.3 | 35.6 | 45.7 |
| CSFC16-16SC | 1 | 25.40 | 1 | 22.3 | 1-1/4 | 1-1/2 | 31.2 | 26.4 | 22.1 | 50.3 | 36.6 | 48.8 |
| CSFC16-32SC | 1 | 25.40 | 2 | 22.3 | 1-3/4 | 1-1/2 | 31.2 | 26.4 | 47.5 | 64.0 | 51.3 | 63.5 |

All dimensions are in millimeters unless otherwise specified. Dimensions are for reference only, subject to change.

Hy-Lok Tube Fittings

Nut CN



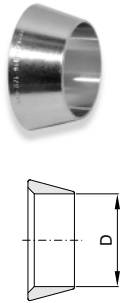
Fractional

| Part No. | Tube OD D | | Width across flat H (in.) | L |
|----------|--------------|-------|---------------------------------|------|
| | in. | mm | | |
| CN - 1 | 1/16 | 1.58 | 5/16 | 7.9 |
| CN - 2 | 1/8 | 3.17 | 7/16 | 11.9 |
| CN - 3 | 3/16 | 4.76 | 1/2 | 11.9 |
| CN - 4 | 1/4 | 6.35 | 9/16 | 12.7 |
| CN - 5 | 5/16 | 7.93 | 5/8 | 13.5 |
| CN - 6 | 3/8 | 9.52 | 11/16 | 14.2 |
| CN - 8 | 1/2 | 12.70 | 7/8 | 17.5 |
| CN - 10 | 5/8 | 15.87 | 1 | 17.5 |
| CN - 12 | 3/4 | 19.05 | 1-1/8 | 17.5 |
| CN - 14 | 7/8 | 22.22 | 1-1/4 | 17.5 |
| CN - 16 | 1 | 25.40 | 1-1/2 | 20.6 |
| CN - 20 | 1-1/4 | 31.75 | 1-7/8 | 31.8 |
| CN - 24 | 1-1/2 | 38.10 | 2-1/4 | 38.1 |
| CN - 32 | 2 | 50.80 | 3 | 52.3 |

Metric

| Part No. | Tube OD D | Width across flat H | L |
|----------|-----------------|------------------------------|------|
| CN - 2M | 2 | 12 | 11.9 |
| CN - 3M | 3 | 12 | 11.9 |
| CN - 4M | 4 | 12 | 11.9 |
| CN - 6M | 6 | 14 | 12.7 |
| CN - 8M | 8 | 16 | 13.5 |
| CN - 10M | 10 | 19 | 15.1 |
| CN - 12M | 12 | 22 | 17.4 |
| CN - 15M | 15 | 25 | 17.4 |
| CN - 16M | 16 | 25 | 17.4 |
| CN - 18M | 18 | 30 | 17.4 |
| CN - 20M | 20 | 32 | 17.4 |
| CN - 22M | 22 | 32 | 17.4 |
| CN - 25M | 25 | 38 | 20.6 |
| CN - 28M | 28 | 46 | 30.6 |
| CN - 32M | 32 | 50 | 34.4 |
| CN - 38M | 38 | 60 | 40.6 |
| CN - 42M | 42 | 65 | 44.7 |
| CN - 50M | 50 | 3 in. | 54.8 |

Front Ferrule CFF



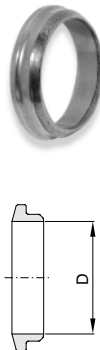
Fractional

| Part No. | Tube OD D | |
|-----------|--------------|-------|
| | in. | mm |
| CFF - 1 | 1/16 | 1.58 |
| CFF - 2 | 1/8 | 3.17 |
| CFF - 3 | 3/16 | 4.76 |
| CFF - 4 | 1/4 | 6.35 |
| CFF - 5 | 5/16 | 7.93 |
| CFF - 6 | 3/8 | 9.52 |
| CFF - 8 | 1/2 | 12.70 |
| CFF - 10 | 5/8 | 15.87 |
| CFF - 12 | 3/4 | 19.05 |
| CFF - 14 | 7/8 | 22.22 |
| CFF - 16 | 1 | 25.40 |
| CFF - 20* | 1-1/4 | 31.75 |
| CFF - 24* | 1-1/2 | 38.10 |
| CFF - 32* | 2 | 50.80 |

Metric

| Part No. | Tube OD D |
|------------|--------------|
| CFF - 2M | 2 |
| CFF - 3M | 3 |
| CFF - 4M | 4 |
| CFF - 6M | 6 |
| CFF - 8M | 8 |
| CFF - 10M | 10 |
| CFF - 12M | 12 |
| CFF - 15M | 15 |
| CFF - 16M | 16 |
| CFF - 18M | 18 |
| CFF - 20M | 20 |
| CFF - 22M | 22 |
| CFF - 25M | 25 |
| CFF - 28M* | 28 |
| CFF - 32M* | 32 |
| CFF - 38M* | 38 |
| CFF - 42M* | 42 |
| CFF - 50M* | 50 |

Back Ferrule CFB



Fractional

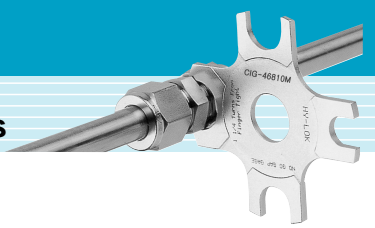
| Part No. | Tube OD D | |
|-----------|--------------|-------|
| | in. | mm |
| CFB - 1 | 1/16 | 1.58 |
| CFB - 2 | 1/8 | 3.17 |
| CFB - 3 | 3/16 | 4.76 |
| CFB - 4 | 1/4 | 6.35 |
| CFB - 5 | 5/16 | 7.93 |
| CFB - 6 | 3/8 | 9.52 |
| CFB - 8 | 1/2 | 12.70 |
| CFB - 10 | 5/8 | 15.87 |
| CFB - 12 | 3/4 | 19.05 |
| CFB - 14 | 7/8 | 22.22 |
| CFB - 16 | 1 | 25.40 |
| CFB - 20* | 1-1/4 | 31.75 |
| CFB - 24* | 1-1/2 | 38.10 |
| CFB - 32* | 2 | 50.80 |

Metric

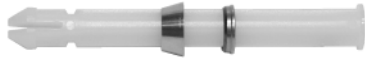
| Part No. | Tube OD D |
|------------|--------------|
| CFB - 2M | 2 |
| CFB - 3M | 3 |
| CFB - 4M | 4 |
| CFB - 6M | 6 |
| CFB - 8M | 8 |
| CFB - 10M | 10 |
| CFB - 12M | 12 |
| CFB - 15M | 15 |
| CFB - 16M | 16 |
| CFB - 18M | 18 |
| CFB - 20M | 20 |
| CFB - 22M | 22 |
| CFB - 25M | 25 |
| CFB - 28M* | 28 |
| CFB - 32M* | 32 |
| CFB - 38M* | 38 |
| CFB - 42M* | 42 |
| CFB - 50M* | 50 |

Note : "*" - Over1", and 25mm stainless steel fittings use stainless steel ferrules with a PFA coating.

All dimensions are in millimeters unless otherwise specified. Dimensions are for reference only, subject to change.



Ferrule Set CFS



Nut Ferrule Set CNFS



Fractional

| Part No. | Tube OD D | |
|----------|--------------|-------|
| | in. | mm |
| CFS - 1 | 1/16 | 1.58 |
| CFS - 2 | 1/8 | 3.17 |
| CFS - 3 | 3/16 | 4.76 |
| CFS - 4 | 1/4 | 6.35 |
| CFS - 5 | 5/16 | 7.93 |
| CFS - 6 | 3/8 | 9.52 |
| CFS - 8 | 1/2 | 12.70 |
| CFS - 10 | 5/8 | 15.87 |
| CFS - 12 | 3/4 | 19.05 |
| CFS - 14 | 7/8 | 22.22 |
| CFS - 16 | 1 | 25.40 |

Metric

| Part No. | Tube OD |
|-----------|---------|
| CFS - 2M | 2 |
| CFS - 3M | 3 |
| CFS - 4M | 4 |
| CFS - 6M | 6 |
| CFS - 8M | 8 |
| CFS - 10M | 10 |
| CFS - 12M | 12 |
| CFS - 15M | 15 |
| CFS - 16M | 16 |
| CFS - 18M | 18 |
| CFS - 20M | 20 |
| CFS - 22M | 22 |
| CFS - 25M | 25 |

- Hy-Lok ferrule set is composed of one back ferrule and one front ferrule.

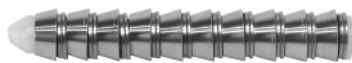
Fractional

| Part No. | Tube OD D | |
|-----------|--------------|-------|
| | in. | mm |
| CNFS - 1 | 1/16 | 1.58 |
| CNFS - 2 | 1/8 | 3.17 |
| CNFS - 3 | 3/16 | 4.76 |
| CNFS - 4 | 1/4 | 6.35 |
| CNFS - 5 | 5/16 | 7.93 |
| CNFS - 6 | 3/8 | 9.52 |
| CNFS - 8 | 1/2 | 12.70 |
| CNFS - 10 | 5/8 | 15.87 |
| CNFS - 12 | 3/4 | 19.05 |
| CNFS - 14 | 7/8 | 22.22 |
| CNFS - 16 | 1 | 25.40 |

Metric

| Part No. | Tube OD |
|------------|---------|
| CNFS - 2M | 2 |
| CNFS - 3M | 3 |
| CNFS - 4M | 4 |
| CNFS - 6M | 6 |
| CNFS - 8M | 8 |
| CNFS - 10M | 10 |
| CNFS - 12M | 12 |
| CNFS - 15M | 15 |
| CNFS - 16M | 16 |
| CNFS - 18M | 18 |
| CNFS - 20M | 20 |
| CNFS - 22M | 22 |
| CNFS - 25M | 25 |

- Hy-Lok nut ferrule set is composed of one nut, one back ferrule and one front ferrule.



Fractional

| Part No. | Tube OD D | |
|----------------|--------------|-------|
| | in. | mm |
| CFS - 1 - SET | 1/16 | 1.58 |
| CFS - 2 - SET | 1/8 | 3.17 |
| CFS - 3 - SET | 3/16 | 4.76 |
| CFS - 4 - SET | 1/4 | 6.35 |
| CFS - 5 - SET | 5/16 | 7.93 |
| CFS - 6 - SET | 3/8 | 9.52 |
| CFS - 8 - SET | 1/2 | 12.70 |
| CFS - 10 - SET | 5/8 | 15.87 |
| CFS - 12 - SET | 3/4 | 19.05 |
| CFS - 14 - SET | 7/8 | 22.22 |
| CFS - 16 - SET | 1 | 25.40 |

Metric

| Part No. | Tube OD |
|-----------------|---------|
| CFS - 2M - SET | 2 |
| CFS - 3M - SET | 3 |
| CFS - 4M - SET | 4 |
| CFS - 6M - SET | 6 |
| CFS - 8M - SET | 8 |
| CFS - 10M - SET | 10 |
| CFS - 12M - SET | 12 |
| CFS - 15M - SET | 15 |
| CFS - 16M - SET | 16 |
| CFS - 18M - SET | 18 |
| CFS - 20M - SET | 20 |
| CFS - 22M - SET | 22 |
| CFS - 25M - SET | 25 |

- One ferrule bar is assembled with 10 ferrule sets or 5 nut ferrule sets.

Fractional

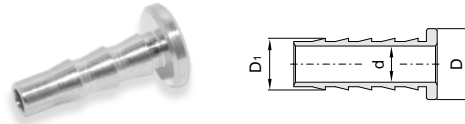
| Part No. | Tube OD D | |
|-----------------|--------------|-------|
| | in. | mm |
| CNFS - 1 - SET | 1/16 | 1.58 |
| CNFS - 2 - SET | 1/8 | 3.17 |
| CNFS - 3 - SET | 3/16 | 4.76 |
| CNFS - 4 - SET | 1/4 | 6.35 |
| CNFS - 5 - SET | 5/16 | 7.93 |
| CNFS - 6 - SET | 3/8 | 9.52 |
| CNFS - 8 - SET | 1/2 | 12.70 |
| CNFS - 10 - SET | 5/8 | 15.87 |
| CNFS - 12 - SET | 3/4 | 19.05 |
| CNFS - 14 - SET | 7/8 | 22.22 |
| CNFS - 16 - SET | 1 | 25.40 |

Metric

| Part No. | Tube OD |
|------------------|---------|
| CNFS - 2M - SET | 2 |
| CNFS - 3M - SET | 3 |
| CNFS - 4M - SET | 4 |
| CNFS - 6M - SET | 6 |
| CNFS - 8M - SET | 8 |
| CNFS - 10M - SET | 10 |
| CNFS - 12M - SET | 12 |
| CNFS - 15M - SET | 15 |
| CNFS - 16M - SET | 16 |
| CNFS - 18M - SET | 18 |
| CNFS - 20M - SET | 20 |
| CNFS - 22M - SET | 22 |
| CNFS - 25M - SET | 25 |

All dimensions are in millimeters unless otherwise specified. Dimensions are for reference only, subject to change.

Tube Insert for Nylon or Soft Plastic Tubing CI



Fractional

| Part No. | Tube OD D | | Tube ID D ₁ | | Bore ID d | |
|-------------|--------------|-------|---------------------------|-------|--------------|------|
| | in. | mm | in. | mm | in. | mm |
| CI 3 - 2 | 3/16 | 4.76 | 1/8 | 3.17 | 0.09 | 1.7 |
| CI 4 - 2 | 1/4 | 6.35 | 1/8 | 3.17 | 0.09 | 1.7 |
| CI 4 - 4.3M | 1/4 | 6.35 | 0.17 | 4.32 | 0.11 | 3.1 |
| CI 4 - 3 | 1/4 | 6.35 | 3/16 | 4.76 | 0.14 | 3.6 |
| CI 5 - 2 | 5/16 | 7.93 | 1/8 | 3.17 | 0.09 | 2.3 |
| CI 5 - 3 | 5/16 | 7.93 | 3/16 | 4.76 | 0.12 | 3.5 |
| CI 5 - 4 | 5/16 | 7.93 | 1/4 | 6.35 | 0.19 | 4.8 |
| CI 6 - 3 | 3/8 | 9.52 | 3/16 | 4.76 | 0.12 | 3.1 |
| CI 6 - 4 | 3/8 | 9.52 | 1/4 | 6.35 | 0.19 | 4.8 |
| CI 8 - 4 | 1/2 | 12.70 | 1/4 | 6.35 | 0.19 | 4.8 |
| CI 8 - 6 | 1/2 | 12.70 | 3/8 | 9.52 | 0.31 | 7.9 |
| CI10 - 6 | 5/8 | 15.87 | 3/8 | 9.52 | 0.31 | 7.9 |
| CI10 - 8 | 5/8 | 15.87 | 1/2 | 12.70 | 0.44 | 11.0 |
| CI12 - 8 | 3/4 | 19.05 | 1/2 | 12.70 | 0.44 | 11.0 |
| CI12 - 10 | 3/4 | 19.05 | 5/8 | 15.87 | 0.56 | 14.2 |
| CI16 - 12 | 1 | 25.40 | 3/4 | 19.05 | 0.69 | 17.5 |

Metric

| Part No. | Tube OD D | Tube ID D ₁ | Bore ID d |
|--------------|--------------|---------------------------|--------------|
| CI 6M - 4M | 6 | 4 | 2.4 |
| CI 8M - 6M | 8 | 6 | 4.8 |
| CI 10M - 8M | 10 | 8 | 6.4 |
| CI 12M - 8M | 12 | 8 | 6.4 |
| CI 12M - 10M | 12 | 10 | 8.3 |

Hy-Lok Tube Inserts are used to secure the nylon or other soft plastic tubing to Hy-Lok tube fittings.

To choose the proper Hy-Lok Tube insert, check if O.D. and I.D. of the tubing are the same as dimension D and D₁ of tube inserts, respectively.



Sure Ring Against Overtight CCL

Hy-Lok Sure Ring is especially useful when you install Hy-Lok tube fittings in a small space such as in a cabinet where it is practically impossible to apply the standard installation procedures. (i.e., 1 1/4 turns or 3/4 turn from finger tight) it ensures sufficient tightening and protects over-tightening. For installation, insert Sure Ring between the nut and the body before assembly, and then tighten the nut until being blocked by the sure ring.

Fractional

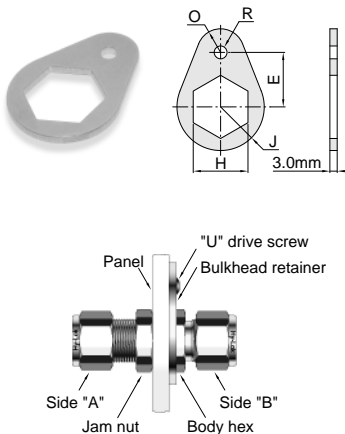
| Part No. | Tube OD | |
|----------|---------|-------|
| | in. | mm |
| CCL - 2 | 1/8 | 3.17 |
| CCL - 4 | 1/4 | 6.35 |
| CCL - 6 | 3/8 | 9.52 |
| CCL - 8 | 1/2 | 12.70 |
| CCL - 12 | 3/4 | 19.05 |
| CCL - 16 | 1 | 25.40 |

Metric

| Part No. | Tube OD |
|-----------|---------|
| CCL - 3M | 3 |
| CCL - 6M | 6 |
| CCL - 10M | 10 |
| CCL - 12M | 12 |
| CCL - 18M | 18 |
| CCL - 20M | 20 |
| CCL - 25M | 25 |

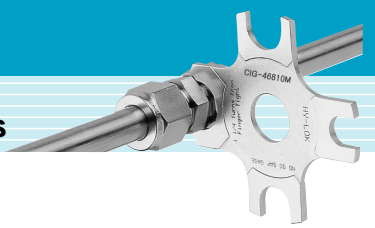
Bulkhead Retainer CBRE

Bulkhead retainer can function as a backup wrench, tubing can be installed to side "A" or "B" by one person with only one wrench.



| Part No. | Fitting Size | | E | H | J | O | R | Drill Hole Dia | "U" Drive Screw Size | Drill Number |
|------------|--------------|-------|------|------|------|------|-----|----------------|----------------------|--------------|
| | in. | mm | | | | | | | | |
| CBRE - 1 | 1/16 | - | 9.5 | 7.9 | 7.9 | 4.0 | | | | |
| CBRF - 2 | 1/8 | - | 12.7 | 12.7 | 10.3 | 5.6 | | | | |
| CBRE - 3 | 3/16 | 3.4 | 14.3 | 14.3 | 11.9 | 6.4 | | | | |
| CBRE - 4 | 1/4 | 6 | 15.9 | 15.9 | 12.7 | 7.1 | 4.0 | 3.0 | 6-3/8 | 31 |
| CBRE - 5 | 5/16 | - | 17.0 | 17.5 | 14.3 | 7.9 | | | | |
| CBRE - 6 | 3/8 | - | 19.1 | 19.1 | 15.9 | 8.7 | | | | |
| CBRE - 8 | 1/2 | 12 | 23.8 | 23.8 | 19.1 | 10.3 | | | | |
| CBRE - 10 | 5/8 | 15,16 | 25.4 | 27.0 | 20.6 | 10.2 | | | | |
| CBRE - 12 | 3/4 | 18 | 27.0 | 30.2 | 23.0 | 11.9 | | | | |
| CBRE - 14 | 7/8 | 20 | 30.2 | 34.9 | 27.8 | 13.5 | 5.6 | 3.7 | 10-1/2 | 27 |
| CBRE - 16 | 1 | - | 32.5 | 41.3 | 29.4 | 13.5 | | | | |
| CBRE - 8M | - | 8 | 17.0 | 18.0 | 14.3 | 7.9 | 4.0 | 3.0 | 6-3/8 | 31 |
| CBRE - 10M | - | 10 | 23.8 | 22.0 | 19.1 | 10.3 | 5.6 | 3.7 | 10-1/2 | 27 |

All dimensions are in millimeters unless otherwise specified. Dimensions are for reference only, subject to change.



Gap Gauge for Gap Inspection CIG



Multiple Size

| Part No. | Tube OD in / mm |
|------------|-----------------------------|
| CIG 46810M | 1/4(6mm) 3/8 1/2(12mm) 10mm |

| Part No. | Tube OD | |
|----------------------|---------|------------|
| | in | mm |
| CIG - 1 | 1/16 | - |
| CIG - 2M 3M 2 | 1/8 | 2, 3 |
| CIG - 4M 3 | 3/16 | 4 |
| CIG - 6M 4 | 1/4 | 6 |
| CIG - 8M 5 | 5/16 | 8 |
| CIG - 6 | 3/8 | - |
| CIG - 10M | - | 10 |
| CIG - 12M 8 | 1/2 | 12 |
| CIG - 14M 15M 16M 10 | 5/8 | 14, 15, 16 |
| CIG - 18M 12 | 3/4 | 18 |
| CIG - 20M 14 | 7/8 | 20 |
| CIG - 25M 16 | 1 | 25 |
| CIG - 28M | - | 28 |
| CIG - 35M | - | 35 |
| CIG - 38M | - | 38 |

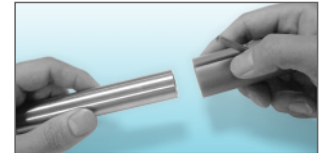
Tube Marker CTDM

The strong point of Hy-Lok tube marker.

1. A Patenteol product.
2. Lightweight easy to carry.
3. No damage of the tube surface when inserting and detaching the tube.
4. The visible line on the tube ensures that the tubing is fully bottom thereby reducing any chance of leakage.



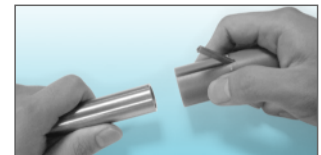
Instruction of Use



1. Insert the tubing into the tube marker.



2. After inserting the tubing, press the marker lever and rotate the tube marker.



3. Release the marker lever and remove the tubing.



4. Be position the tube on the cutting plane of the product and confirm whether the line on the tube is visible or not.



5. Insert the tubing into the Hy-Lok tube fittings and confirm that the line made by the tube marker is not visible. The tube is now properly inserted and the fitting can be tightened.

Fractional

| Part No. | Tube OD | |
|-----------|---------|-------|
| | in | mm |
| CTDM - 4 | 1/4 | 6.35 |
| CTDM - 5 | 5/16 | 7.93 |
| CTDM - 6 | 3/8 | 9.52 |
| CTDM - 8 | 1/2 | 12.70 |
| CTDM - 10 | 5/8 | 15.87 |
| CTDM - 12 | 3/4 | 19.05 |
| CTDM - 14 | 7/8 | 22.22 |
| CTDM - 16 | 1 | 25.40 |

Metric

| Part No. | Tube OD |
|------------|---------|
| CTDM - 6M | 6 |
| CTDM - 8M | 8 |
| CTDM - 10M | 10 |
| CTDM - 12M | 12 |
| CTDM - 15M | 15 |
| CTDM - 16M | 16 |
| CTDM - 18M | 18 |
| CTDM - 20M | 20 |
| CTDM - 22M | 22 |
| CTDM - 25M | 25 |

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Hy-Lok Tube Fittings

Preswaging Tool CJ



Fractional

| Part No. | Tube OD | |
|----------|---------|-------|
| | in | mm |
| CJ - 1 | 1/16 | 1.58 |
| CJ - 2 | 1/8 | 3.17 |
| CJ - 3 | 3/16 | 4.76 |
| CJ - 4 | 1/4 | 6.35 |
| CJ - 5 | 5/16 | 7.93 |
| CJ - 6 | 3/8 | 9.52 |
| CJ - 8 | 1/2 | 12.70 |
| CJ - 10 | 5/8 | 15.87 |
| CJ - 12 | 3/4 | 19.05 |
| CJ - 14 | 7/8 | 22.22 |
| CJ - 16 | 1 | 25.40 |

Metric

| Part No. | Tube OD |
|----------|---------|
| CJ - 2M | 2 |
| CJ - 3M | 3 |
| CJ - 4M | 4 |
| CJ - 6M | 6 |
| CJ - 8M | 8 |
| CJ - 10M | 10 |
| CJ - 12M | 12 |
| CJ - 15M | 15 |
| CJ - 16M | 16 |
| CJ - 18M | 18 |
| CJ - 20M | 20 |
| CJ - 22M | 22 |
| CJ - 25M | 25 |

■ For Hy-Lok tube fittings installations in close quarters, the Hy-Lok preswaging tool is a convenient accessory.

Tee Wrench CTW



Multiple Size

| Part No. | Size < Tee or Cross > |
|----------|--------------------------|
| CTW-4 | 1/4 in. and 6mm |
| CTW-6 | 5/16 and 3/8 in. and 8mm |
| CTW-8 | 1/2 in. and 12mm |

■ The tee wrench provides positive backup support when installing Hy-Lok union tees and crosses.

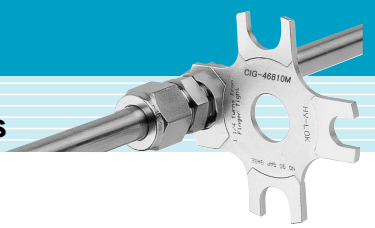
Tube Deburring Tools CTDT



| Part No. | Size |
|----------|--|
| CTDT | The inside and outside diameters of 3/16 to 1 1/2in 4 to 38mm tubing |

■ When stainless steel, steel and hard alloy tubes are cut by tube cutter or tube sawing guide, the tube ends are deburred by Hy-Lok tools.

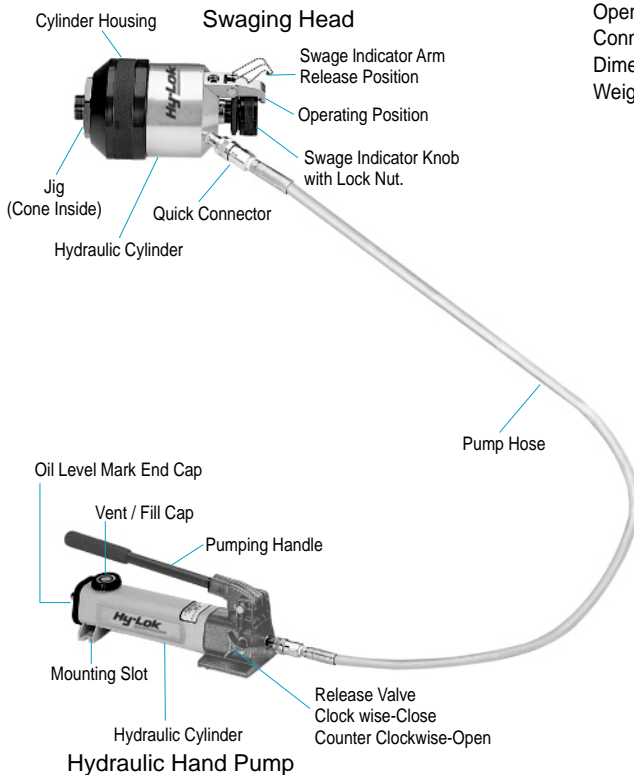
All dimensions are in millimeters unless otherwise specified. Dimensions are for reference only, subject to change.



Operating Procedures

1. Assemble front ferrule, back ferrule, and the nut onto jig.
2. Insert the prepared tube into pre-assembled nut and ferrules and hand-tighten the nut. Pumping until arm release (manual), or just press. "start" switch(auto).
3. Unthread nut from swaging jig. Remove pre-swaged tube and insert it into fitting body. Make sure the ferrule seats in the fitting. (The detailed instructions are provided for each of EZY-MAT TOOL.)

EZY - MAT 1 (Manual)



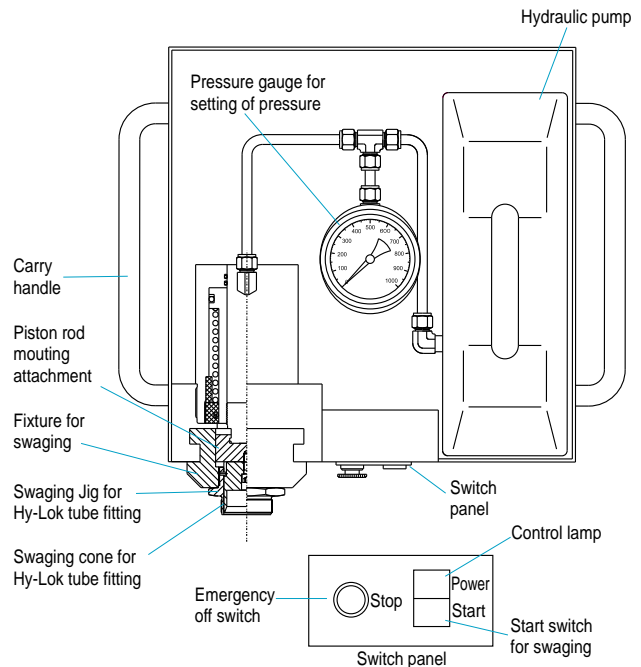
EZY - MAT 2 (Auto)

220V version

Hydraulic pump : 0.35 kW-2.0 ℓ /min.
 Operating pressure : 0~600bar.
 Connection : 220V/1~/50/60 Hz/2.5 A.
 Dimension : 400x400x230 mm.
 Weight : 30kg.

110V version

Hydraulic pump : 0.35 kW-2.0 ℓ /min.
 Operating pressure : 0~600bar.
 Connection : 110V/1~/50/60 Hz/6.5 A.
 Dimension : 400x400x230 mm.
 Weight : 30kg.



How to Order

EZY - MAT TOOL

| Part No. | Applicable Fitting Size | Operation |
|-------------|---------------------------|-----------|
| EZY - MAT 1 | 1/2" to 2" (12mm to 38mm) | Manual |
| EZY - MAT 2 | 1/2" to 2" (12mm to 38mm) | Auto |

JIG and DIE

| Basic Part No. | Size Designator | Remark |
|----------------|-----------------|---------|
| PS - CSJ - * | See below - * | for Jig |
| PS - CSD - * | See below - * | for Die |

Note * : To complete part number, basic part No. must be followed by size designator.
 For fractional size, designate size in hexadecimal and then add T, e.g. 20T for 1 1/4 inches.
 For metric size, designate size in millimeters and then add M, e.g. 28M for 28mm.

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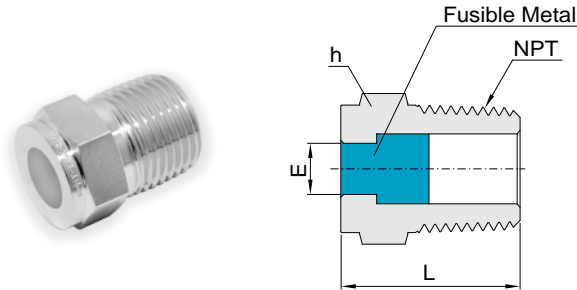
Applications

- Applications include fire prevention systems, gas supply systems, gas mixing systems, pressure systems, fire alarm systems, liquid pumps and safety release systems.

Features

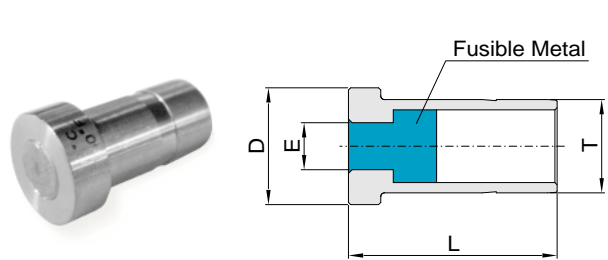
- Available in brass or 316 stainless steel. The fittings are filled with eutectic material which has melting points of 160°F (71°C), 255°F (124°C), or 281°F (138°C). Melting temperatures are stamped on each point.
- Fittings available in pipe plug, Hy-Lok cap, Hy-Lok plug and Tube adapter configuration
- Sizes available are 1/4", 3/8" and 1/2" NPT and tube
- All fittings machined from barstock
- Maximum working pressure is 250psig(17.3bar)

Pipe Plug
H-SPBFM



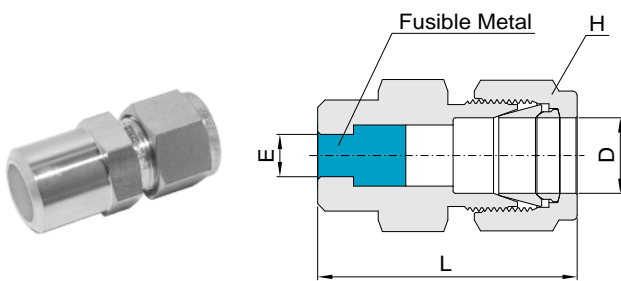
| Part No. | Pipe Size | L | E | Width across flat H (in.) |
|--------------|-----------|------|-----|---------------------------|
| H-SPBFM - 4N | 1/4 | 24.1 | 6.4 | 9/16 |
| H-SPBFM - 6N | 3/8 | 25.1 | 6.4 | 11/16 |
| H-SPBFM - 8N | 1/2 | 30.5 | 8.7 | 7/8 |

Tube Stub Plug
CFTA



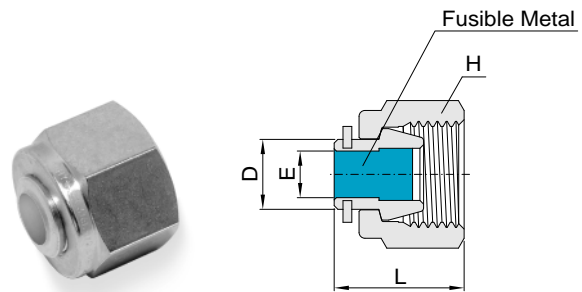
| Part No. | Tube OD T | L | E | D |
|----------|-----------|------|-----|------|
| CFTA - 4 | 1/4 | 20.6 | 4.3 | 9.5 |
| CFTA - 6 | 3/8 | 22.4 | 6.4 | 12.7 |
| CFTA - 8 | 1/2 | 28.4 | 6.4 | 15.9 |

End of a Tube Plug
CFSC



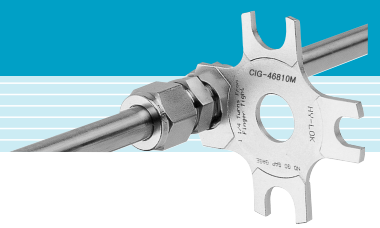
| Part No. | Tube OD D | L | E | Width across flat H (in.) |
|----------|-----------|------|-----|---------------------------|
| CFSC - 4 | 1/4 | 28.7 | 3.5 | 9/16 |
| CFSC - 6 | 3/8 | 30.5 | 6.4 | 11/16 |
| CFSC - 8 | 1/2 | 37.6 | 8.7 | 7/8 |

Port Plug
CFSP



| Part No. | Tube OD D | L | E | Width across flat H (in.) |
|----------|-----------|------|-----|---------------------------|
| CFSP - 4 | 1/4 | 15.0 | 3.5 | 9/16 |
| CFSP - 6 | 3/8 | 16.3 | 6.4 | 11/16 |
| CFSP - 8 | 1/2 | 19.6 | 8.7 | 7/8 |

All dimensions are in millimeters unless otherwise specified. Dimensions are for reference only, subject to change.



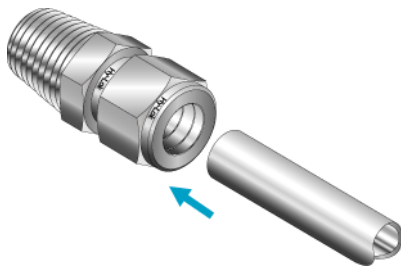
Installation Instructions

Tube Preparation

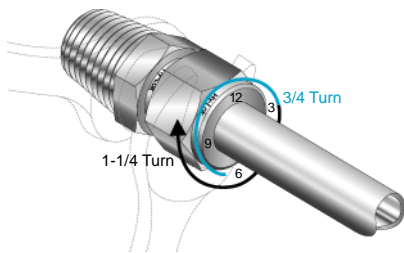
1. Check if tubing O.D., wall thickness, ovality, hardness and their tolerances are within specs for your application. Also check if surface is free from scratches and dirt.
2. Make a square cut, (Always use proper tube cutter. Improper tube cutter can cause excessive tube deformation at the tube end.)
3. Remove burrs from inner and outer edges of tubing.

Installation Instructions for Hy-Lok tube fittings of 1 inch or 25mm and Under

Hy-Lok tube fittings are supplied fully assembled / finger tight and are readily usable. A leak tight and mechanically safe installation is easily made by turning the nut 1 1/4 turns or 3/4 turn for smaller sizes.



1. Insert prepared tubing into Hy-Lok tube fittings until tubing end is firmly seated on the body shoulder making sure the nut is finger-tight. (Do not force the tubing into fitting if it does not go in easily. It may be burred or oval, or there may be foreign materials inside the fitting.)



2. Mark the nut at 6 o'clock position for identification of starting point.
3. Tighten the nut 1 1/4 turns* with a wrench keeping the fitting body steady with a backup wrench. When the nut is tightened 1 1/4 turns, the mark at 6 o'clock position before tightening will be now at 9 o'clock position.

Note*: Only 3/4 turn from finger - tight is required for 1/16", 1/8", 3/16", 2mm, 3mm, and 4mm sizes.

High Pressure Applications

Even though Hy-Lok tube fittings are designed to accept the tube variations specified in ASTM or equivalent specifications, it is more desirable to have a common starting point, or snug position, for high pressure applications. Making sure that the tubing end is fully seated, tighten the nut until the tubing can not be rotate by hand. 1 1/4 turns (or 3/4 turn for small size fittings) from snug position will ensure reliable leak tight installation.

Reassembly Instructions

Hy-Lok tube fittings can be disassembled and reassembled many times and leak tight performance can be obtained each time.

1. Insert tubing which is preswaged with ferrules into fitting body. Hand tighten the nut and further tighten the nut with a wrench
2. to the original position keeping the body steady with a back-up wrench, When a sharp rise in resistance is felt at the original position, snug slightly with a wrench.

Note : Do not use the gap inspection gauge with reassembled fittings.

Installation of Hy-Lok tube fittings larger than 1" or 25mm

EZY-MAT TOOL, Hy-Lok Corporation's Hydraulic Preswaging Machine, designed for use all Hy-Lok tube fittings ranging from 1/2" to 2" (12mm to 38mm).

Hy-Lok Hydraulic Preswaging Unit for Multi - Size Tubes - EZY - MAT TOOL

EZY-MAT TOOL is easy to learn and to operate. With the manual model, the hand pumping requires very little effort the swage indicator arm lets you know when to stop pumping. With the automatic model, preswaging is accomplished by pressing and releasing the start button according to the instruction.

EZY-MAT TOOL can be used for various tube sizes by replacing jig and cone. Two manual models(or just one automatic model) are required for all sizes ranging from 1/2 inch to 2 inch(or 12mm to 38mm). The tool is compact, lightweight, and easy to use.

EZY-MAT TOOL reduces make-up torque and assembly time in the field and prevents the fitting from deformation and damage.

DOs

- DO use Hy-Lok tube fittings for best performance.
- DO send us tubing for testing if the wall thickness is thinner or heavier than recommended.
- DO deburr tubing properly prior to installation.
- DO use correct tube cutter to avoid excessive deformation.
- DO ensure tubing is firmly seated on the shoulder of fitting body.
- DO tighten nut according to the installation instructions.
- DO use SURE RING where Hy-Lok needs be installed in close corners or in awkward places.
- DO ensure components are clean and free from dirt prior to installation or remake.

DON'Ts

- DON'T mix metric and fractional size of fitting or tubing.
- DON'T mix components of different materials.
- DON'T force tubing into fitting if it does not fit easily. Check tubing.
- DON'T turn fitting body, turn nut while holding body with back-up wrench.
- DON'T over tighten. It will not improve seal integrity and may cause material fatigue and remake difficult.
- DON'T bleed system pressure by loosening the nut.

SAFETY in FITTING SELECTION

For proper, safe, trouble-free installation, operation and maintenance of fluid systems, material compatibility, pressure/temperature ratings, and application details must be considered in the selection of fittings. Improper selection or intermixing components of other manufactures may cause personal injury or property losses. It is the responsibility of system designer and user to select and use the products for their specific applications.



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